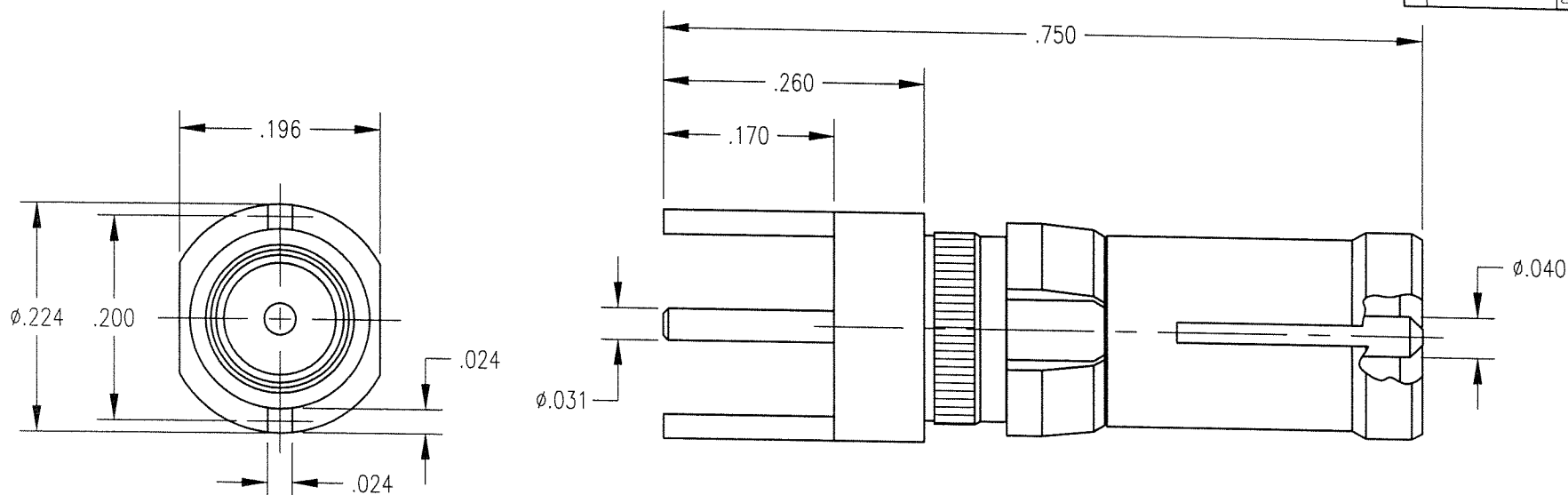


DWC. NO. 311-010-6146A			
REV	DESCRIPTION	BY DATE	APPD
A	ECN 2566	11/20/00 JMC	AS



NOTES:

1. MATERIALS:

BODY: BERYLLIUM COPPER PER ASTM B196
CONTACT: BRASS PER ASTM B16
INSULATOR: TEFLON PER ASTM D1710
CLIP RING: BERYLLIUM COPPER PER ASTM B194

2. FINISH:

CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER COPPER FLASH
ALL OTHER METAL PARTS: .000050 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM)				Litton			
TOLERANCES: DECIMALS .XX $\pm .01/0.254$ XXX $\pm .005/0.127$ ANGLES $\pm 2^\circ$				Winchester/Retconn 400 Park Road Watertown, Connecticut 06795			
SCALE: 6:1				TITLE			
CUSTOMER DRAWING				KNURLED 31 SERIES RECEPTACLE			
DRAWN KJT	DATE 8/26/98	CHECKED JED	DATE 8/26/98	SHT. 1 OF 1			
APPROVED JMC	DATE 8/26/98	APPROVED JMC	DATE 8/26/98	REV A			