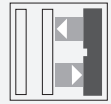




## Triangulation sensor (BGE)

### ML100-8-HW-5652



- User-friendliest photoelectric sensor series for standard applications
- Miniature design
- Background evaluation uses background as reference for detection of difficult targets
- Simplest alignment and commissioning thanks to ultrabright transmitter LED
- Clear and functional display concept for the operating modes
- Full metal thread mounting

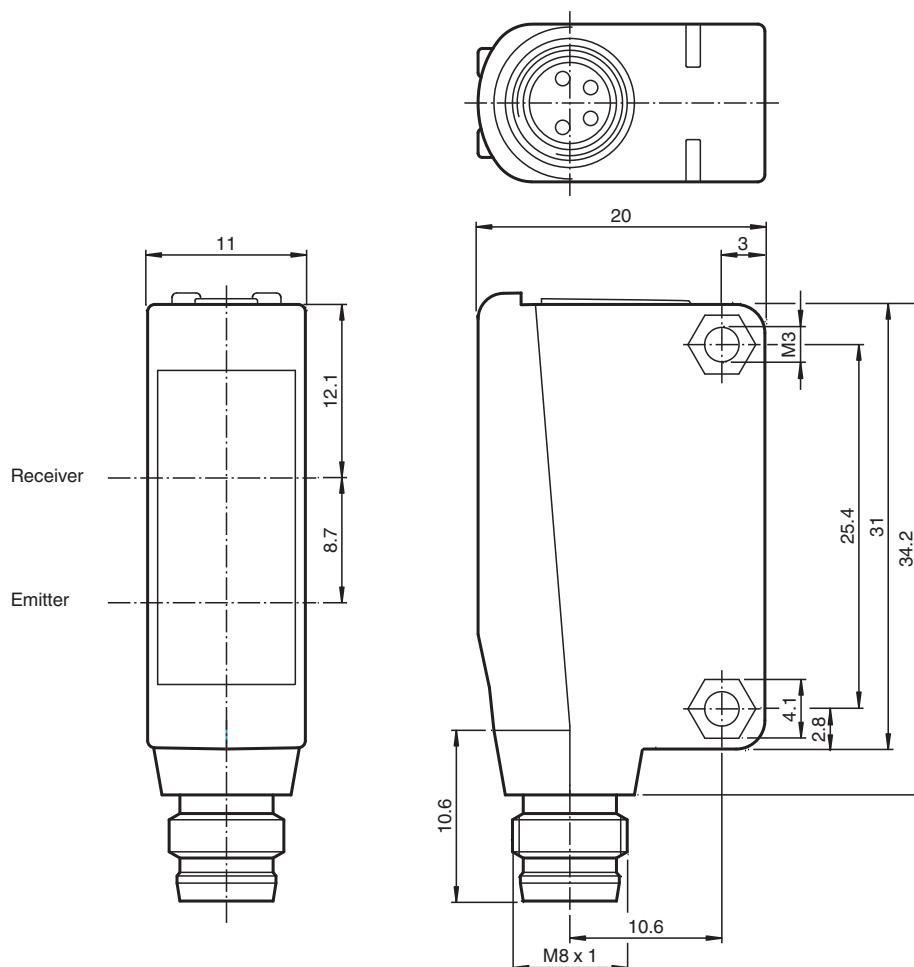
Diffuse mode sensor for standard applications, miniature design, background evaluation, 80 mm detection range, red light, dark on, PNP output, M8 plug



## Function

The ML100 series is characterized by its miniature housing with integral, all-metal threaded bushings. All versions are equipped with a visible red transmitter LED. This greatly simplifies installation and commissioning. The switching states are easily visible from all directions thanks to the highly visible LEDs.

## Dimensions



Release date: 2021-03-25 Date of issue: 2021-03-25 Filename: 249085\_eng.pdf

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Pepperl+Fuchs Group  
www.pepperl-fuchs.com

USA: +1 330 486 0001  
fa-info@us.pepperl-fuchs.com

Germany: +49 621 776 1111  
fa-info@de.pepperl-fuchs.com

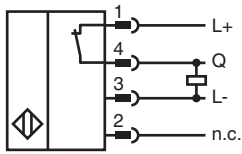
Singapore: +65 6779 9091  
fa-info@sg.pepperl-fuchs.com

**PEPPERL+FUCHS**

## Technical Data

General specifications		
Detection range		0 ... 80 mm
Light source		LED
Light type		modulated visible red light
Diameter of the light spot		approx. 10 mm at a distance of 80 mm
Angle of divergence		approx. 4 °
Optical face		frontal
Ambient light limit		EN 60947-5-2:2007+A1:2012
Functional safety related parameters		
MTTF <sub>d</sub>		860 a
Mission Time (T <sub>M</sub> )		20 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED green: power on
Function indicator		LED yellow ON: sensor detects background
Electrical specifications		
Operating voltage	U <sub>B</sub>	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I <sub>0</sub>	< 20 mA
Output		
Switching type		dark-on
Signal output		1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage		max. 30 V DC
Switching current		max. 100 mA , resistive load
Voltage drop	U <sub>d</sub>	≤ 1.5 V DC
Switching frequency	f	500 Hz
Response time		1 ms
Conformity		
Product standard		EN 60947-5-2
Approvals and certificates		
UL approval		cULus Listed, Class 2 Power Source or listed Power Supply with a limited voltage output with (maybe integrated) fuse (max. 3.3 A according UL248), Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤36 V
Ambient conditions		
Ambient temperature		-30 ... 60 °C (-22 ... 140 °F)
Storage temperature		-40 ... 70 °C (-40 ... 158 °F)
Mechanical specifications		
Housing width		11 mm
Housing height		31 mm
Housing depth		20 mm
Degree of protection		IP67
Connection		Connector M8 x 1 , 4-pin
Material		
Housing		PC (Polycarbonate)
Optical face		PMMA
Mass		approx. 10 g
Tightening torque, fastening screws		0.6 Nm

## Connection



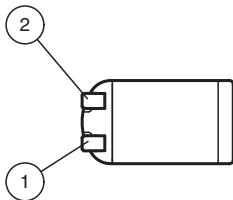
## Connection Assignment



Wire colors in accordance with EN 60947-5-2

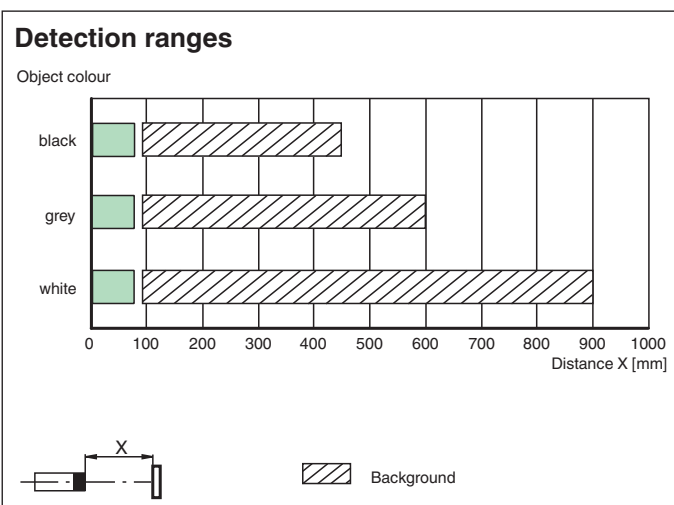
1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

## Assembly











1	Signal display	yellow
2	Operating display	green

## Characteristic Curve



Release date: 2021-03-25 Date of issue: 2021-03-25 Filename: 249085\_eng.pdf

**Accessories**

	<b>OMH-ML100-09</b>	Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm
	<b>OMH-ML100-03</b>	Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm
	<b>OMH-ML100-04</b>	Mounting aid for ML100 series, mounting bracket
	<b>OMH-ML100-05</b>	Mounting aid for ML100 series, mounting bracket
	<b>OMH-F10-ML100</b>	Mounting aid for ML100 series
	<b>OMH-10</b>	Mounting aid
	<b>V31-GM-2M-PUR</b>	Female cordset single-ended M8 straight A-coded, 4-pin, PUR cable grey
	<b>V31-WM-2M-PUR</b>	Female cordset single-ended M8 angled A-coded, 4-pin, PUR cable grey

Release date: 2021-03-25 Date of issue: 2021-03-25 Filename: 249085\_eng.pdf

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Pepperl+Fuchs Group  
www.pepperl-fuchs.com

USA: +1 330 486 0001  
fa-info@us.pepperl-fuchs.com

Germany: +49 621 776 1111  
fa-info@de.pepperl-fuchs.com

Singapore: +65 6779 9091  
fa-info@sg.pepperl-fuchs.com

**Notes**

1. Set up the sensor to the background object.
2. Rotate the detection range adjuster clockwise until the yellow LED turns ON.
3. Continue to rotate the detection range adjuster clockwise until the yellow LED turns OFF.
4. Now counter-clockwise rotate the detection range adjuster just until the yellow LED turns ON again.

Preferably the background should be light or white.

Object should move transversely to the sensor.

The background should not vary in height.