

DESCRIPTION

www.vishay.com

Vishay Semiconductors

RoHS

HALOGEN **FREE**

GREEN

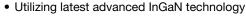
香港至恩科技有限公司

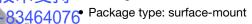
5-83464948

www.to-grace.com

Dome Lens SMD LED

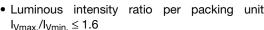
售LITE-ON:光耦。贴片LED灯**等ATURES** 技术支持 原装,现货供应

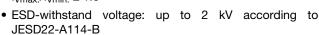






- Dimensions (L x W x H in mm): 2.3 x 2.3 x 2.8
- High luminous flux and luminous intensity
- · Luminous intensity and color categorized per packing unit





- Preconditioning according to JEDEC® level 2a
- Suitable for reflow soldering according to J-STD-020
- Material categorization: for definitions of compliance please see www.vishav.com/doc?99912

PRODUCT GROUP AND PACKAGE DATA

sapphire chip technology with high luminous flux.

The dome lens SMD LED series has been designed in a

small untinted and clear molded package with lens for

surface mounting as gullwing or reverse gullwing version.

The VLD.1232... series is using recent ultrabright InGaN /

 Product group: LED • Product series: power Package: SMD dome lens • Angle of half intensity: ± 9°

APPLICATIONS

- Traffic signals and signs
- · Interior and exterior lighting
- Smoke detectors
- Bio sensing
- Indicator and backlighting purposes for audio, video, LCDs switches, symbols, illuminated advertising etc.

SAFETY ADVICES

Depending on the mode of operation, these devices emit highly concentrated blue light which can be hazardous to the human eye. Products which incorporate these devices have to follow the safety precautions given in IEC 62471 "Photobiological Safety of Lamps and Lamp Systems".

PARTS TABLE														
PART	COLOR	LUMINOUS INTENSITY (mcd)		at		/ELENGTH (nm)		at I _F (mA)	FORWARD VOLTAGE (V)		at I _F (mA)	TECHNOLOGY		
		MIN.	TYP.	MAX.	(IIIA)	MIN.	TYP.	MAX.	(IIIA)	MIN.	TYP.	MAX.	(IIIA)	
VLDB1232G-08	Blue	1800	3500	-	20	458	465	472	20	2.6	3.0	3.4	20	InGaN on sapphire
VLDB1232R-08	Blue	1800	3500	-	20	458	465	472	20	2.6	3.0	3.4	20	InGaN on sapphire
VLDTG1232G-08	True green	7100	16 000	-	20	515	525	541	20	2.6	2.9	3.4	20	InGaN on sapphire
VLDTG1232R-08	True green	7100	16 000	-	20	515	525	541	20	2.6	2.9	3.4	20	InGaN on sapphire

Rev. 1.0, 12-Feb-2019 Document Number: 80003



ABSOLUTE MAXIMUM RATINGS (T _{amb} = 25 °C, unless otherwise specified) VLDB1232, VLDTG1232							
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT			
Reverse voltage (1)	Short term application only	V _R	5	V			
DC Forward current	T _{amb} ≤ 60 °C	I _F	30	mA			
Power dissipation		P _V	100	mW			
Junction temperature		Tj	100	°C			
Operating temperature range		T _{amb}	-40 to +100	°C			
Storage temperature range		T _{stg}	-40 to +100	°C			
Thermal resistance junction-to-ambient	Mounted on PC board (pad size > 16 mm ²)	R _{thJA}	400	K/W			

Note

⁽¹⁾ Driving the LED in reverse direction is suitable for a short term application only

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25$ °C, unless otherwise specified) VLDB1232G, VLDB1232R, BLUE							
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity (1)	I _F = 20 mA	I _V	1800	3500	-	mcd	
Luminous flux/luminous intensity		φ _V /I _V	-	0.35	-	mlm/mcd	
Dominant wavelength (1)	I _F = 20 mA	λ_d	458	465	472	nm	
Radiant intensity	I _F = 20 mA	I _e	=	62	-	mW/sr	
Peak wavelength	I _F = 20 mA	λ_{p}	-	460	-	nm	
Spectral bandwidth at 50 % I _{rel max} .	I _F = 20 mA	Δλ	=	18	-	nm	
Angle of half intensity	I _F = 20 mA	φ	=	± 9	-	0	
Forward voltage (1)	I _F = 20 mA	V _F	2.6	3.0	3.4	V	
Reverse current	V _R = 5 V	I _R	-	0.01	10	μΑ	

Note

 $^{^{(1)}}$ Tolerances: \pm 15 % for $I_V,\,\pm$ 0.1 V for $V_F,\,\pm$ 1 nm for λ_d

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25 ^{\circ}C$, unless otherwise specified) VLDTG1232G, VLDTG1232R, TRUE GREEN							
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous intensity (1)	I _F = 20 mA	I _V	7100	16 000	-	mcd	
Luminous flux/luminous intensity		φ _V /I _V	-	0.35	-	mlm/mcd	
Dominant wavelength (1)	I _F = 20 mA	λ_{d}	515	525	541	nm	
Radiant intensity	I _F = 20 mA	l _e	-	37	-	mW/sr	
Peak wavelength	I _F = 20 mA	λ_{p}	-	519	-	nm	
Spectral bandwidth at 50 % I _{rel max} .	I _F = 20 mA	Δλ	-	28	-	nm	
Angle of half intensity	I _F = 20 mA	φ	-	± 9	-	0	
Forward voltage (1)	I _F = 20 mA	V _F	2.6	2.9	3.4	V	
Reverse current	V _R = 5 V	I _B	-	0.01	10	μA	

Note

 $^{^{(1)}}$ Tolerances: \pm 15 % for $I_V,\,\pm$ 0.1 V for $V_F,\,\pm$ 1 nm for λ_d

COLOR CLASSIFICATION							
	DOMINANT WAVELENGTH (nm)						
GROUP	BL	UE	TRUE GREEN				
	MIN.	MAX.	MIN.	MAX.			
2	458	464	=	=			
3	462	468	515	523			
4	466	472	521	529			
5	-	-	527	535			
6	-	-	533	541			

Note

Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of ± 1 nm

LUMINOUS INTENSITY CLASSIFICATION - BLUE						
GROUP	LUMINOUS INTENSITY (mcd)					
STANDARD	MIN.	MAX.				
BA	1800	2240				
BB	2240	2800				
CA	2800	3550				
СВ	3550	4500				
DA	4500	5600				
DB	5600	7100				

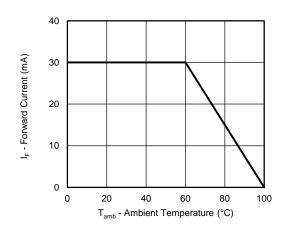
LUMINOUS INTENSITY CLASSIFICATION - TRUE GREEN						
GROUP	GROUP LUMINOUS INTENSITY (mcd)					
STANDARD	MIN.	MAX.				
EA	7100	9000				
EB	9000	11 200				
FA	11 200	14 000				
FB	14 000	18 000				
GA	18 000	22 400				
GB	22 400	28 000				

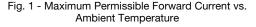
Note

Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of \pm 15 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable. In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel. In order to ensure availability, single wavelength groups will not be orderable

TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)





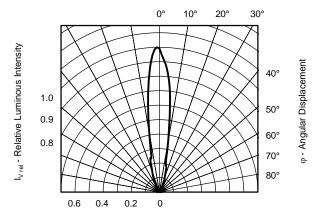


Fig. 2 - Relative Luminous Intensity vs. Angular Displacement



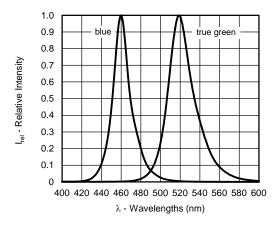


Fig. 3 - Relative Intensity vs. Wavelength

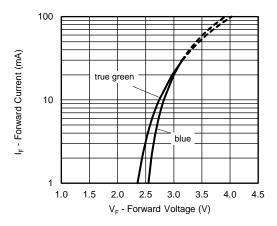


Fig. 4 - Forward Current vs. Forward Voltage

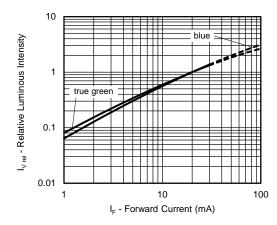


Fig. 5 - Relative Luminous Intensity vs. Forward Current

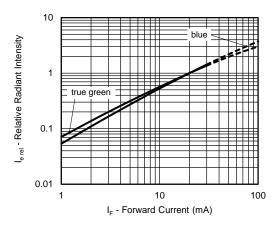


Fig. 6 - Relative Radiant Intensity vs. Forward Current

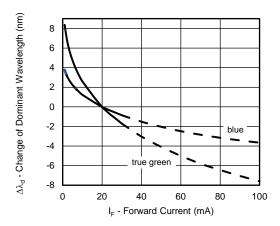


Fig. 7 - Change of Dominant Wavelength vs. Forward Current

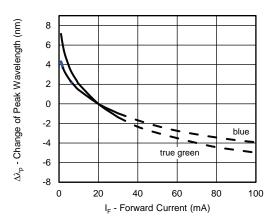


Fig. 8 - Change of Peak Wavelength vs. Forward Current



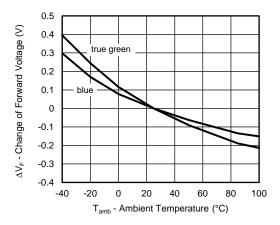


Fig. 9 - Change of Forward Voltage vs. Ambient Temperature

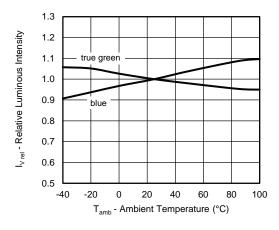


Fig. 10 - Relative Luminous Intensity vs. Ambient Temperature

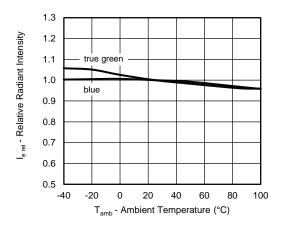


Fig. 11 - Relative Radiant Intensity vs. Ambient Temperature

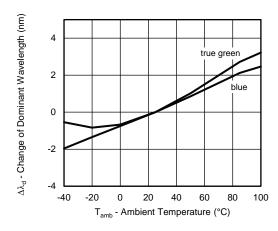


Fig. 12 - Change of Dominant Wavelength vs. Ambient Temperature

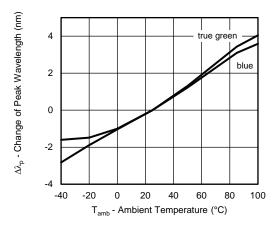
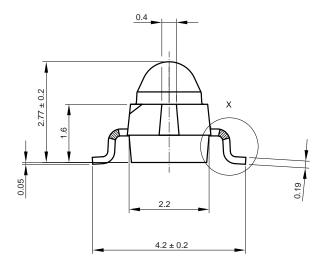
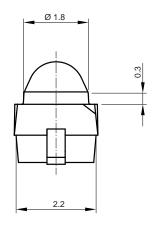


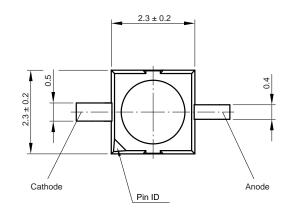
Fig. 13 - Change of Peak Wavelength vs. Ambient Temperature

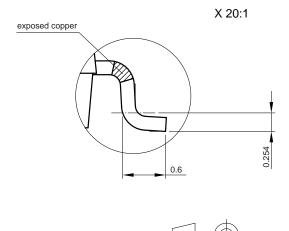


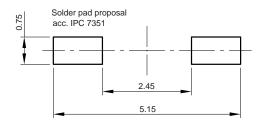
PACKAGE DIMENSIONS in millimeters: VLD.1232G.. (gullwing)







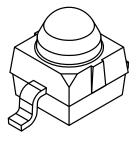




Not indicated tolerances ± 0.1

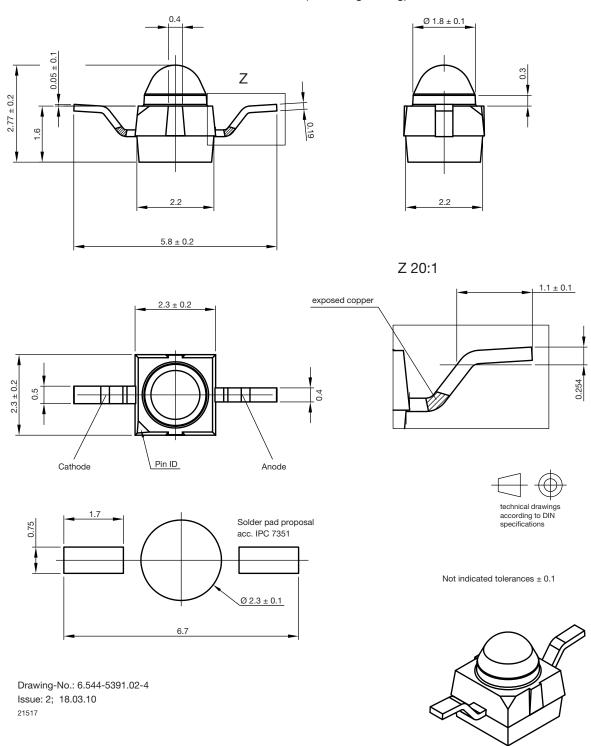
technical drawings according to DIN specifications

Drawing-No.: 6.544-5383.02-4 Issue: 4; 18.03.10

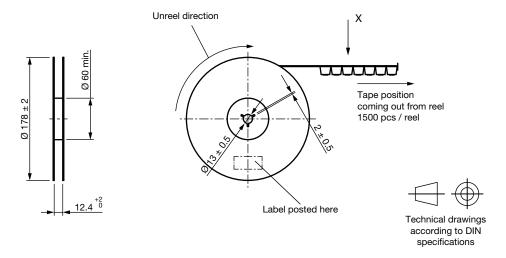




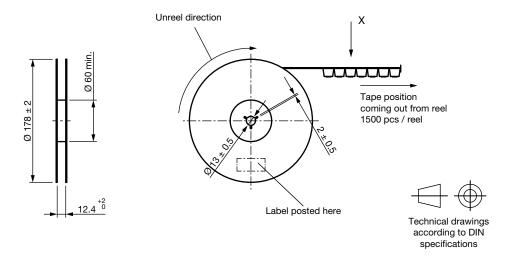
PACKAGE DIMENSIONS in millimeters: VLD.1232R.. (reverse gullwing)



TAPING AND REEL DIMENSIONS in millimeters: VLD.1232G (gullwing)



TAPING AND REEL DIMENSIONS in millimeters: VLD.1232R (reverse gullwing)



COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3 0.1 N to 1.3 N $300 \pm 10 \text{ mm/min}$ 165° to 180° peel angle

LABEL

Standard bar code labels for finished goods

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.



SOLDERING PROFILE

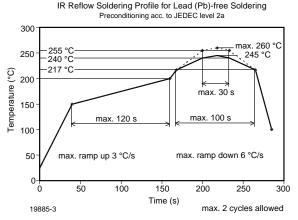
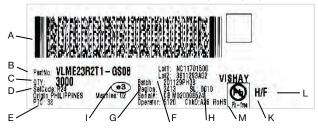


Fig. 14 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020)

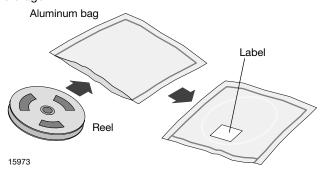
BAR CODE PRODUCT LABEL (example)



- A. 2D barcode
- B. PartNo = Vishay part number
- C. QTY = Quantity
- D. SelCode = selection code (binning)
- E. PTC = Code of manufacturing plant
- F. Batch = date code: year / week / plant code
- G. Region code
- H. SL = sales location
- Terminations finishing
- K. Lead (Pb)-free symbol
- L. Halogen-free symbol
- M. RoHS symbol

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

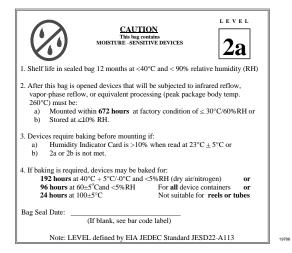
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABEL

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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