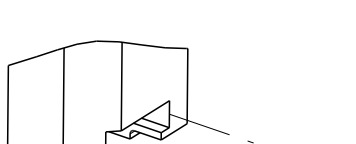
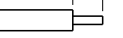


8		7		6		5		4		3		
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
		2151285-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	
		2151285-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SERVO LATCH PLATE	2119951-1	-	8-2151285-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151285-4	-	-	-
		2151285-6	B	NON-CRIMP HEIGHT ADJUST	4 SERVO LATCH PLATE 12	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-2
						-	-	-	-	-	-	-
		2151285-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
						-	-	-	-	-	-	-
		7-2151285-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	5.08 mm [.200]	F
INSUL	7.62 mm [.300]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MAXI-POWER-TIMER CONTACT GAP 0.8			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE	
8.40-9.20 mm [.331-.362 IN]		Ø4.60-6.60 mm [.181-.260 IN]	
TERMINAL APPLICATION 	114-18075	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
962932-1	1-962932-6	2-962932-1	9-962932-1
965918-1	2-965918-1	1-1703008-6	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
10.00mm ²			3.82+/-0.05 [1.50+/- .002]		5.5
6.00mm ²			3.20+/-0.05 [1.26+/- .002]		12.2



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:

PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151285-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2151285-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2151285-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

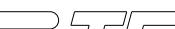
13 USE ITEM #6 WHEN RUNNING 10mm² WIRE. USE ITEM #5 WHEN
RUNNING 6mm² WIRE.

2				I				
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			B		ECR-16-002021	10FEB2016	MR	TE

	-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
6	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	1	2063440-2	AIR FEED MODULE	238
	-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	1	1	-	1901094-3	SPACER, FEEDER	198
	-	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177
	-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
	-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
8	-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
	-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	1	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	318563-1	GUARD, FRONT CHIP	119
	-	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	1	1	1	1	1-455888-4	SPACER, CRIMPER	83
	-	1	1	1	1	2-455888-2	SPACER, CRIMPER	82
	-	2	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79
	-	1	1	1	1	1633470-2	EXTENSION PLATE	78
	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
	-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
6	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	-	-	1	1338683-8	FEED PAWL	56
	-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
	-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
	-	1	1	1	1	2031311-1	HOLDDOWN, TERMINAL	51
6	-	1	1	1	1	2-1752354-3	STANDOFF, HOLD-DOWN	50
	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	-	1	1	2161311-1	RAM, STEPPED, AMP STYLE, SIDE FEED	44
	-	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
6	-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
7	-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	1	1	1	1	1-1752356-0	SUPPORT, TERMINAL	34
	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
	-	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	1320928-4	STRIP GUIDE	24
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	2119533-5	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1976051-4	COMBINATION ANVIL	8
	-	-	-	-	-	-	-	7
3	-	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	6
	-	1	1	1	1	2119757-5	DEPRESSOR, SHEAR	5
1	-	1	1	1	1	4-238011-5	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	3-1633961-9	CRIMPER, INSULATION F PREMIUM	3
1	-	1	1	1	1	1-455888-8	SPACER, CRIMPER	2
	1	1	1	1	1	5-1633305-3	CRIMPER, WIRE PREMIUM	1
	-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

	-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	2079888-1	BUSHING, LCH5-12, MISUMI	249
	-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	1	1	1	1	2161314-1	RAM, STEPPED, ATLANTIC, SF, NON-ADJ	245
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO	

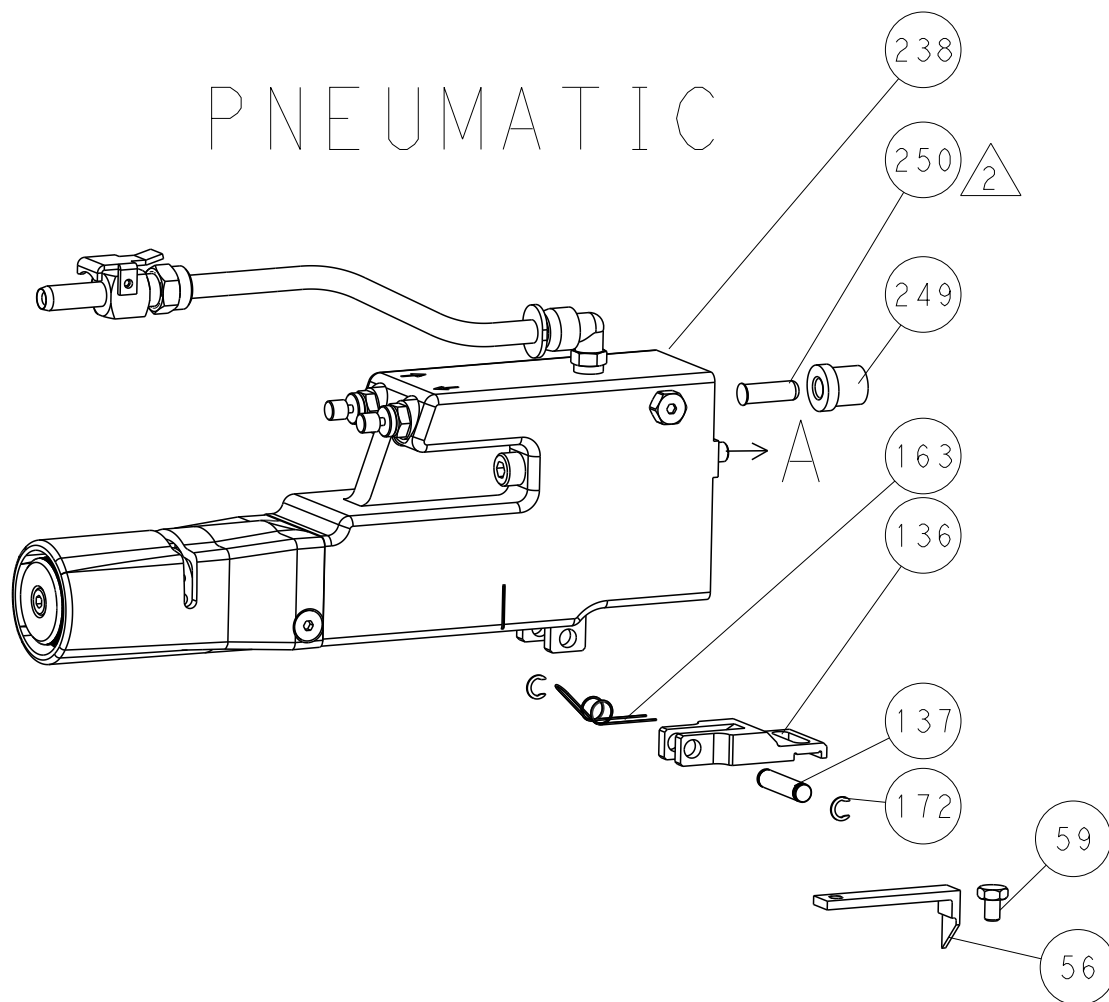
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS:		CHG G.BAILEY 10APR2012		Harrisburg, PA 17105-3608	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPR S.XI 10APR2012	NAME	Ocean Side Feed Applicator	

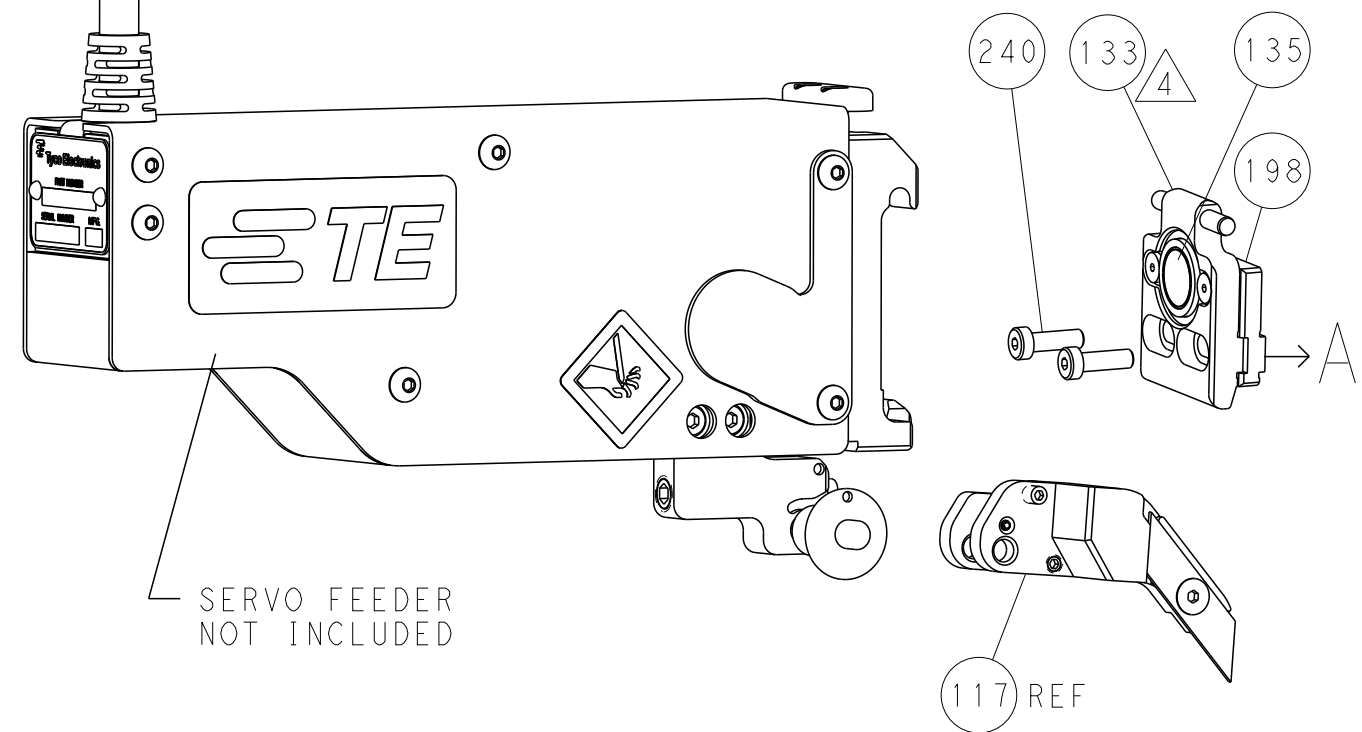
LOC		DIST		REVISONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

FEED TYPE

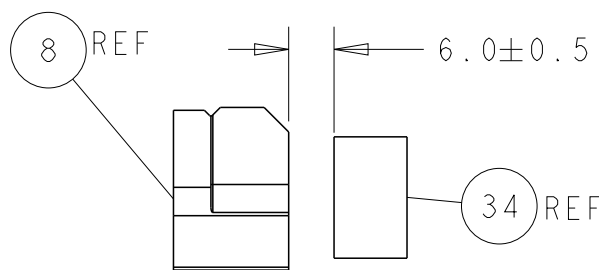
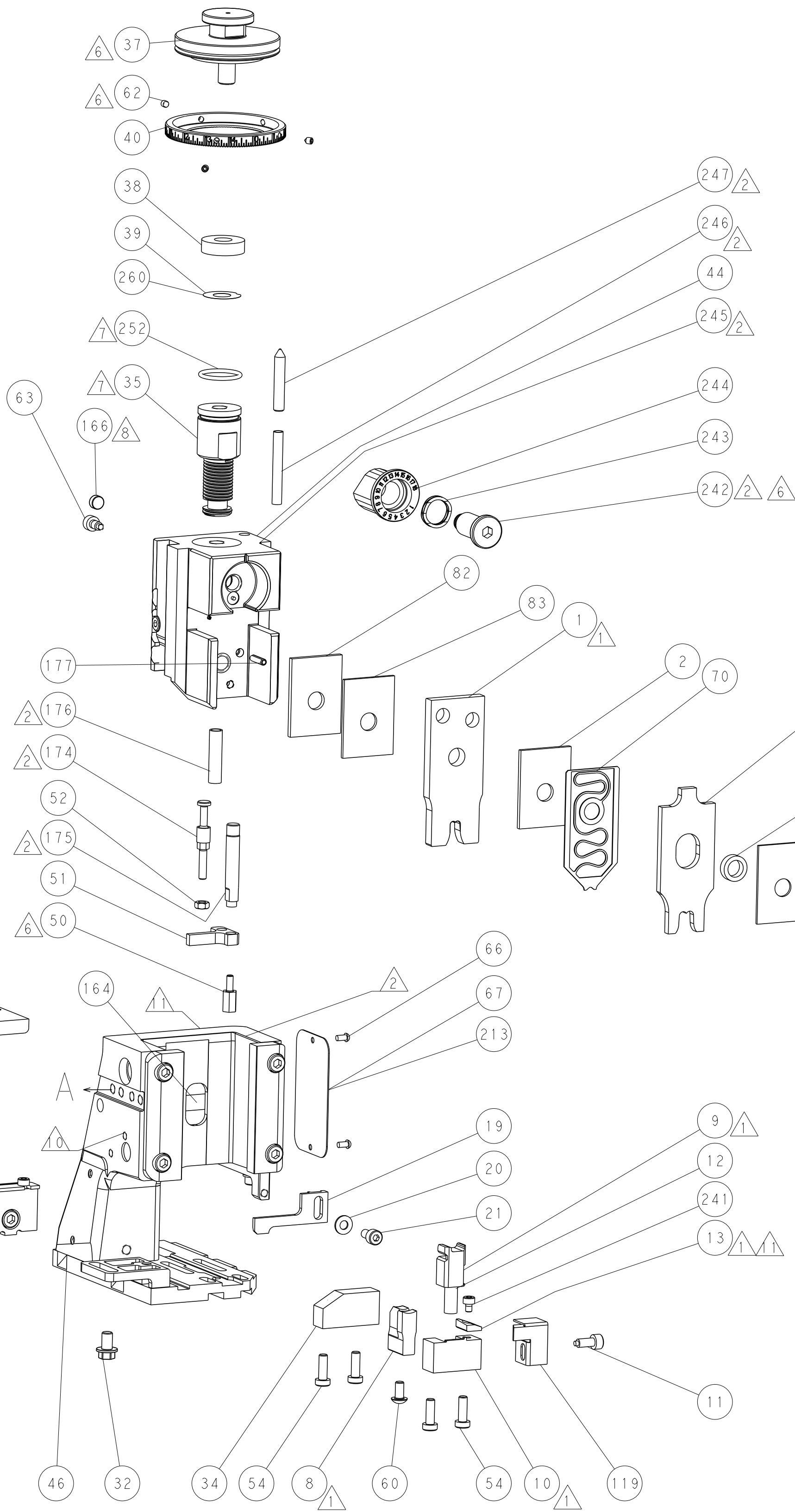
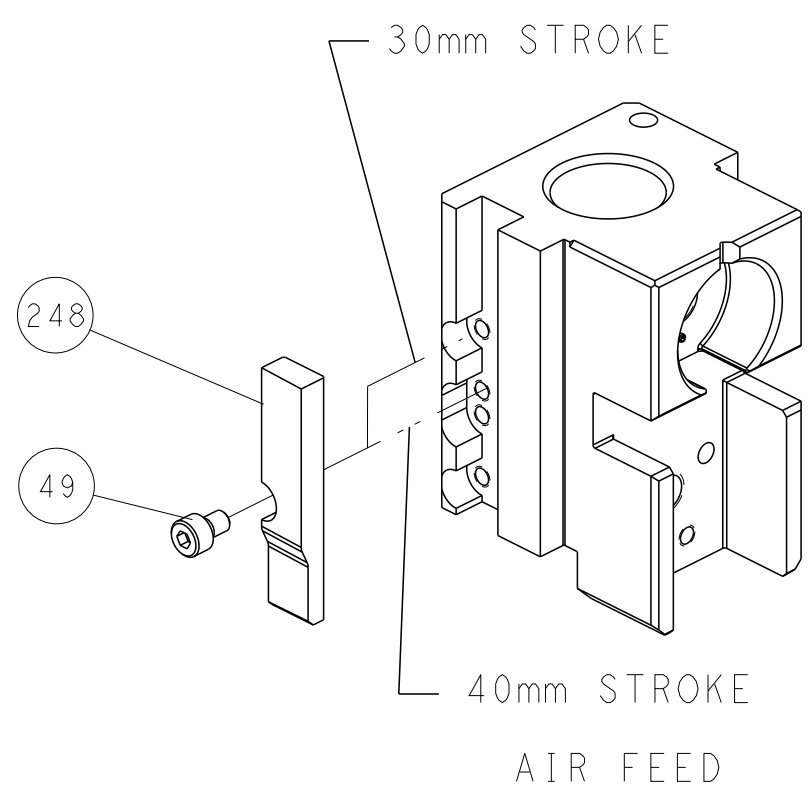
PNEUMATIC



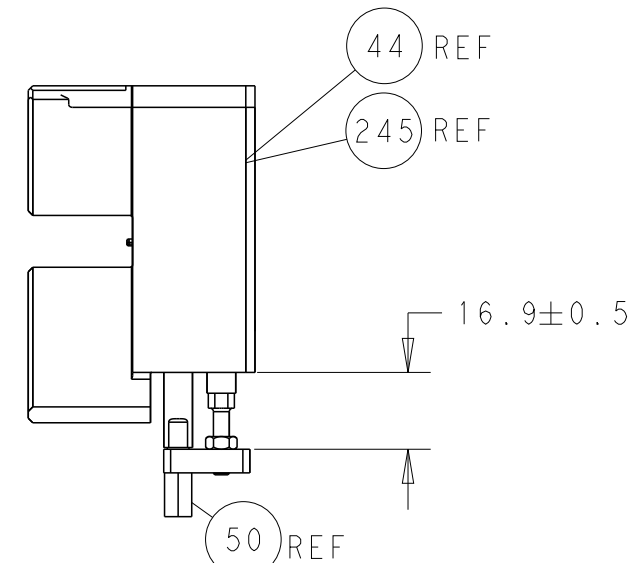
SERVO LATCH PLATE



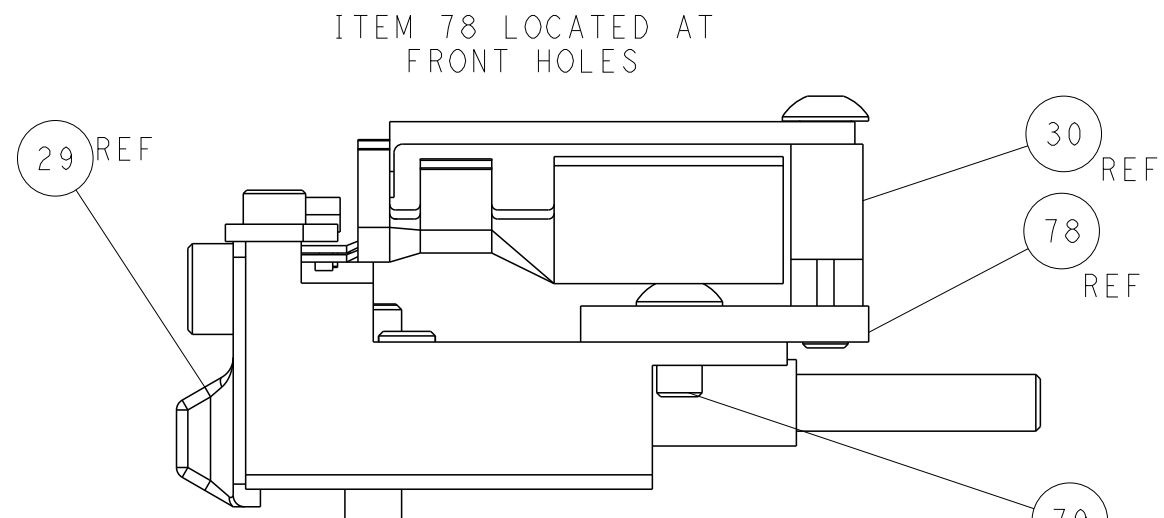
CAM POSITION



TERMINAL SUPPORT LOCATION



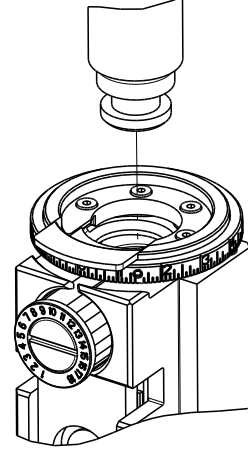
HOLDDOWN SET-UP



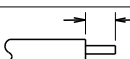
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHK G. BAILEY		10APR2012			
APVD S. XI		10APR2012		NAME Ocean Side Feed Applicator	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE A1	
0 PLC ±.1		1 PLC ±.1		CAGE CODE 00779	
2 PLC ±.1		3 PLC ±.1		DRAWING NO. 2151285	
4 PLC ±.1		5 PLC ±.1		RESTRICTED TO -	
ANGLES FINISH		WEIGHT -		SCALE 1:2	
MATERIAL -		Customer Accessible Production Drawing		SHEET 2 OF 4	
				REV B	

8				6		5		4		3	
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	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
						CONVERT TO	PART NUMBERS REQUIRED				
						-	-	-	-	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2151285-5	1901094-3	-
						SMART APPLICATOR	2161326-1	-	8-2151285-4	-	-
						-	-	-	-	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1
						NONE	-	-	-	-	-
						-	-	-	-	-	-
						-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	5.08 mm [.200]	F
INSUL	7.62 mm [.300]	F
APPLICATOR INSTRUCTIONS 408-10389 		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MAXI-POWER-TIMER CONTACT GAP 0.8			
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE	
8.40-9.20 mm [.331-.362 IN]		Ø4.60-6.60 mm [.181-.260 IN]	
TERMINAL APPLICATION SPECIFICATION 	114-18075	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
962932-1	1-962932-6	2-962932-1	9-962932-1
965918-1	2-965918-1	1-1703008-6	

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
¹² 10.00mm2		3.82+/-0.05 [.150+/-0.002]		5.5
¹² 6.00mm2		3.20+/-0.05 [.126+/-0.002]		12.2



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER: PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151285-4 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151285-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50 & 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² USE ITEM #6 WHEN RUNNING 10mm² WIRE. USE ITEM #5 WHEN RUNNING 6mm² WIRE.

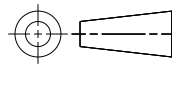
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			-	-	SEE SHEET 1	-

-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
⁶ -	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	2063440-2	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	9931111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177
-	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
⁸ -	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
⁷ -	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE, SIDE FEED	140
⁷ -	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	318563-1	GUARD, FRONT CHIP	119
-	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1-455888-4	SPACER, CRIMPER	83
-	1	1	1	2-455888-2	SPACER, CRIMPER	82
-	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79
-	1	1	1	1633470-2	EXTENSION PLATE	78
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	-	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
⁶ -	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1338683-8	FEED PAWL	56
-	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	2031311-1	HOLDDOWN, TERMINAL	51
⁶ -	1	1	1	2-1752354-3	STANDOFF,HOLD-DOWN	50
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1-1752356-0	SUPPORT, TERMINAL	34
-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1320928-4	STRIP GUIDE	24
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	2119533-5	STRIPPER, SIDE FEED	19
¹¹ -	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1-356885-4	STOP, SHEAR	11
¹ -	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
¹ -	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
¹ 1	1	1	1	1976051-4	COMBINATION ANVIL	8
-	-	-	-	-	-	7
³ -	1	1	1	2119757-8	DEPRESSOR, SHEAR	6
² -	1	1	1	2119757-5	DEPRESSOR, SHEAR	5
-	1	1	1	4-238011-5	BLOCK, CRIMPER SPACER	4
¹ 1	1	1	1	3-1633961-9	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1-455888-8	SPACER, CRIMPER	2
¹ 1	1	1	1	5-1633305-3	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

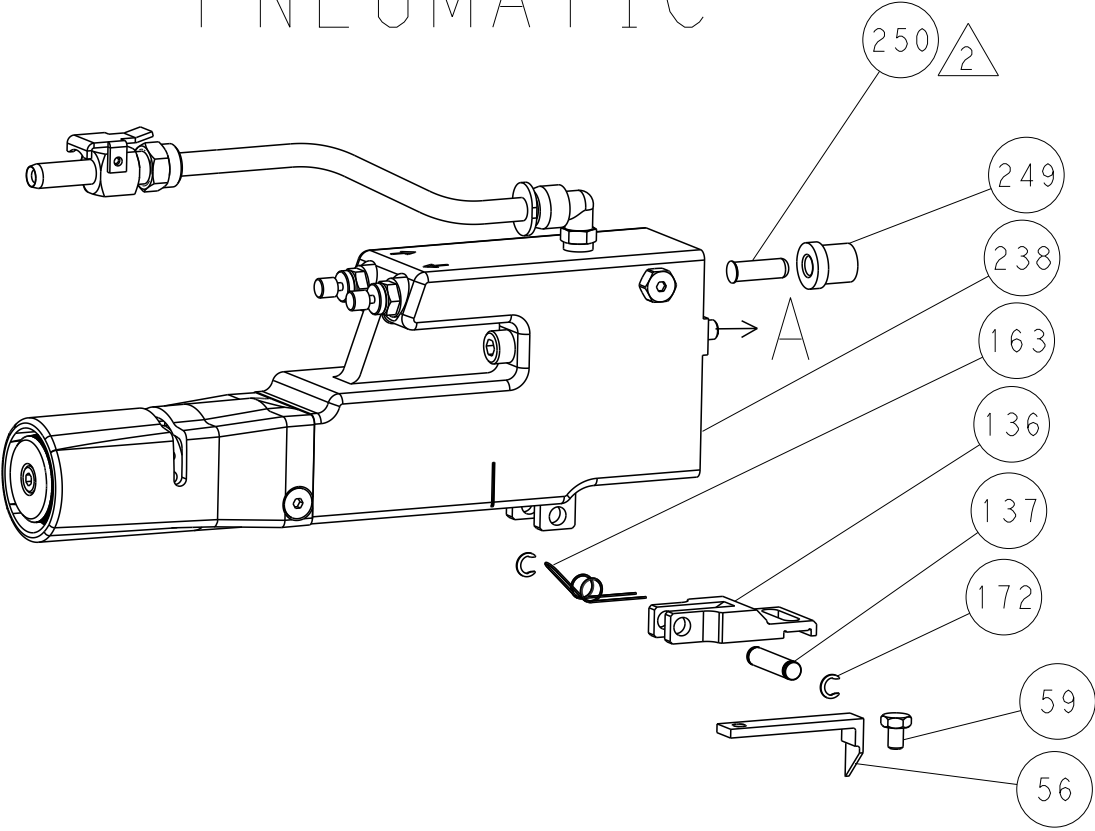
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE USER SHALL BE CONTACTED FOR THE LATEST EDITION.		OWN T.YIN	10APR2012	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK G.BAILEY	10APR2012	NAME Ocean Side Feed Applicator	
mm		APVD S.XI	10APR2012	SIZE CASE CODE DRAWING NO A1 00779 C=2151285	
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.01		RESTRICTED TO	
MATERIAL		WEIGHT		Customer Accessible Production Drawing	
-		-		SCALE 1:2 SHEET 3 OF 4 REV B	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

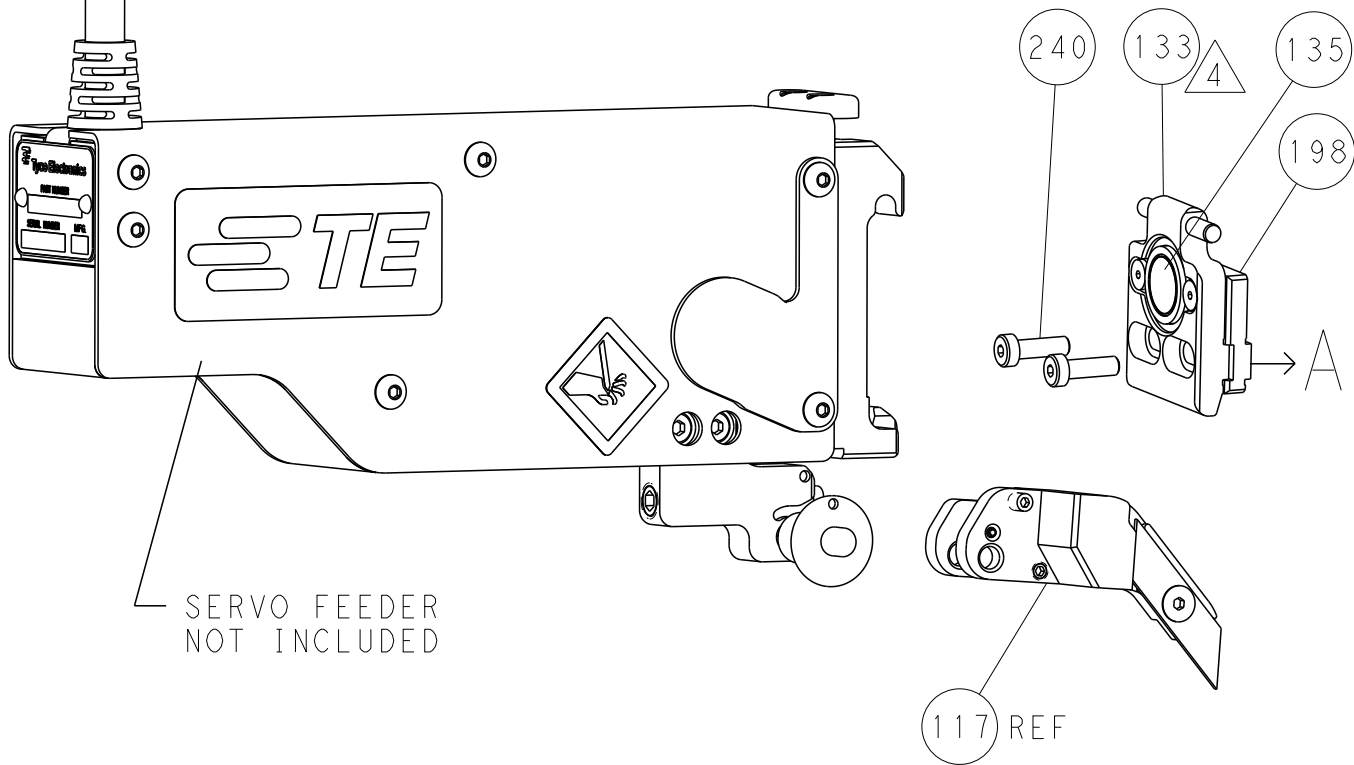
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

FEED TYPE

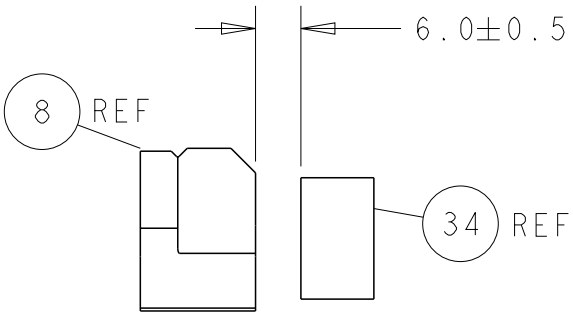
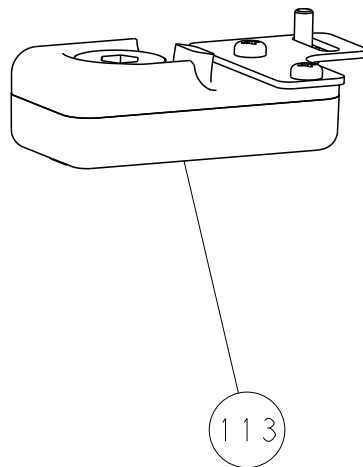
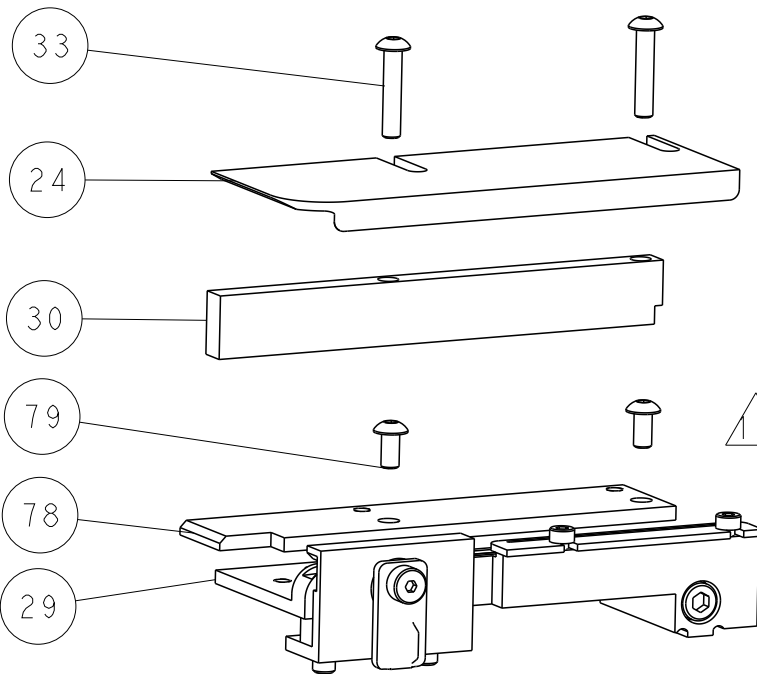
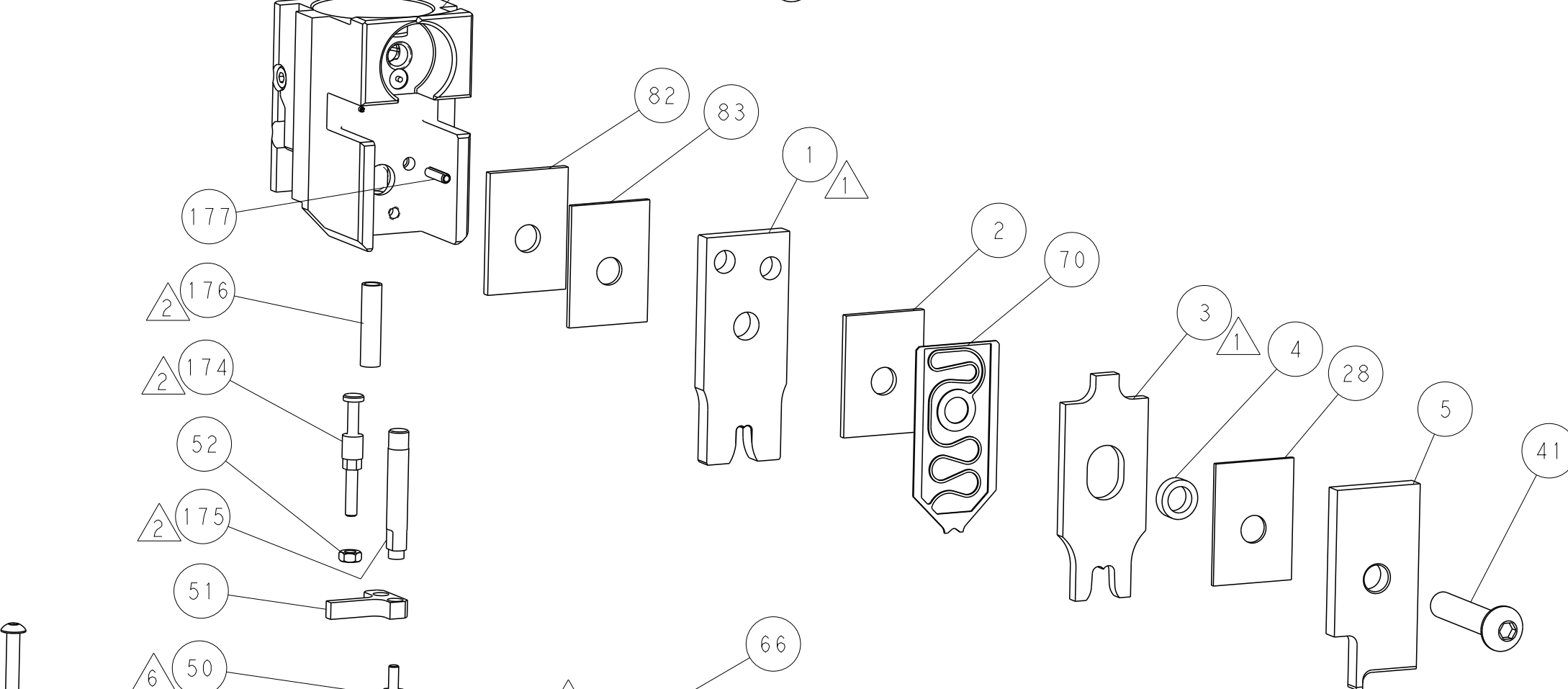
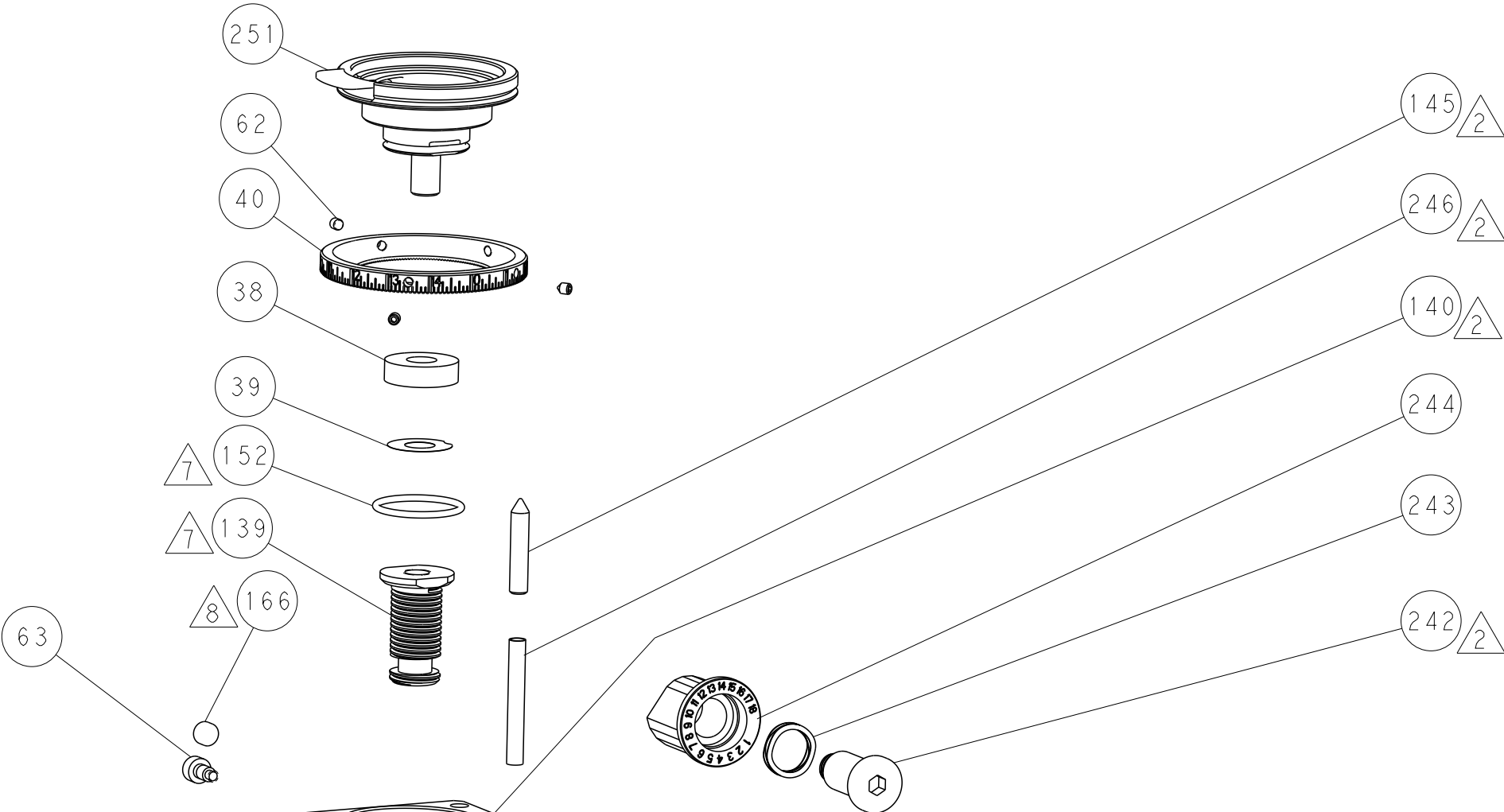
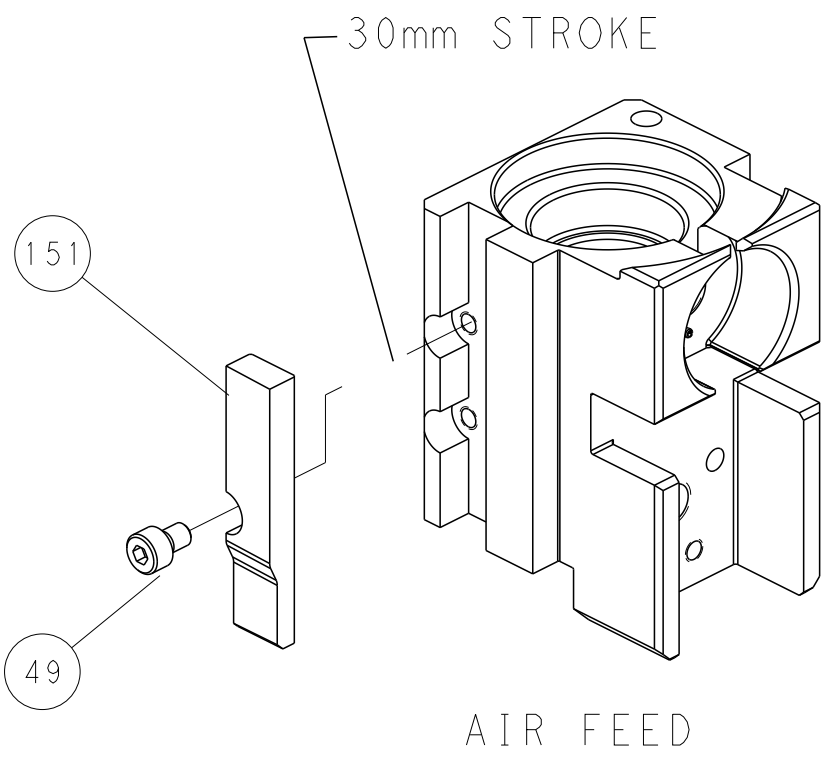
PNEUMATIC



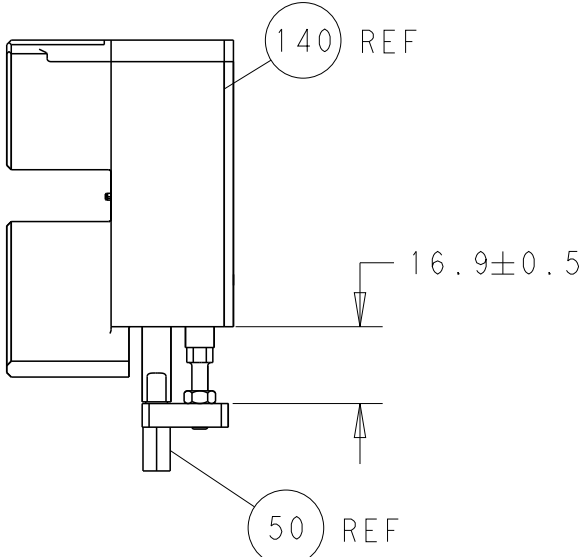
SERVO LATCH PLATE



CAM POSITION

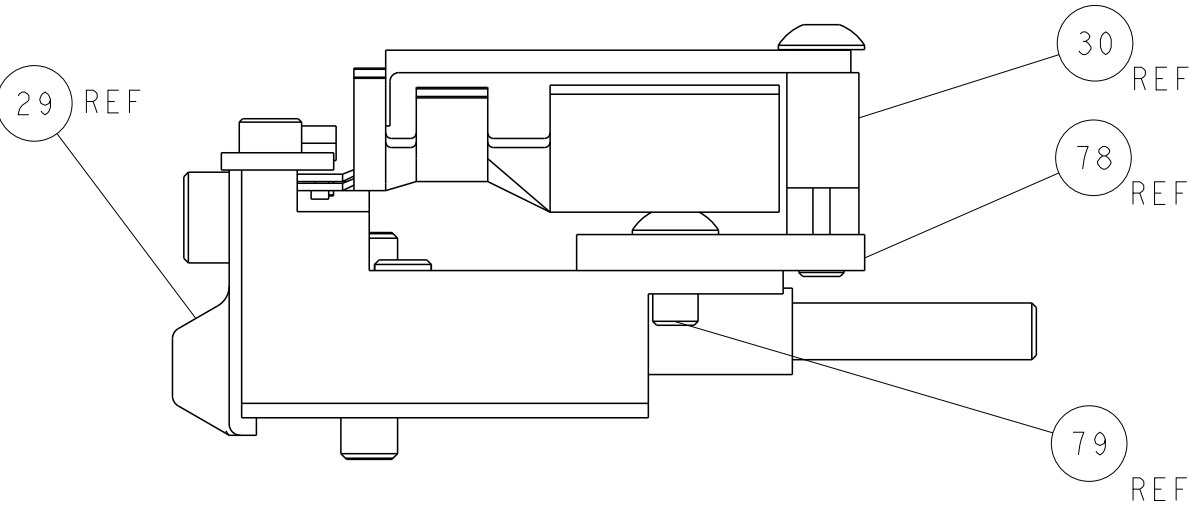


TERMINAL SUPPORT LOCATION



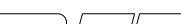
HOLDDOWN SET-UP

ITEM 78 LOCATED AT FRONT HOLES



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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										CHK	G. BAILEY	10APR2012								
										APVD	S. XI	10APR2012	NAME Ocean Side Feed Applicator -							
										PRODUCT SPEC										
										APPLICATION SPEC										
										SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO							
										WEIGHT	-	A1 00779					C=2151285	-		
										Customer Accessible Production Drawing			SCALE	1:2	SHEET	4	OF	4	REV	B