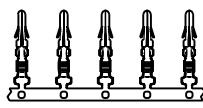
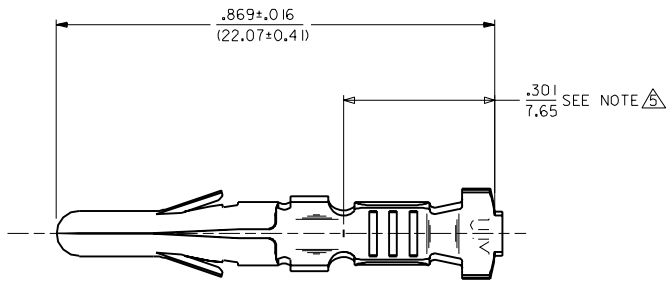
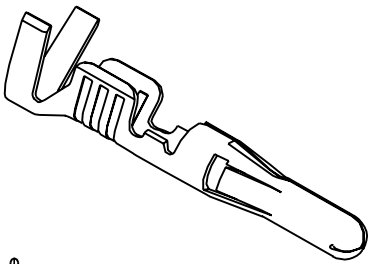
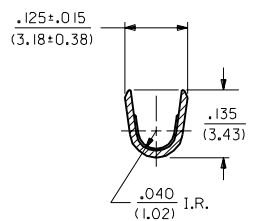
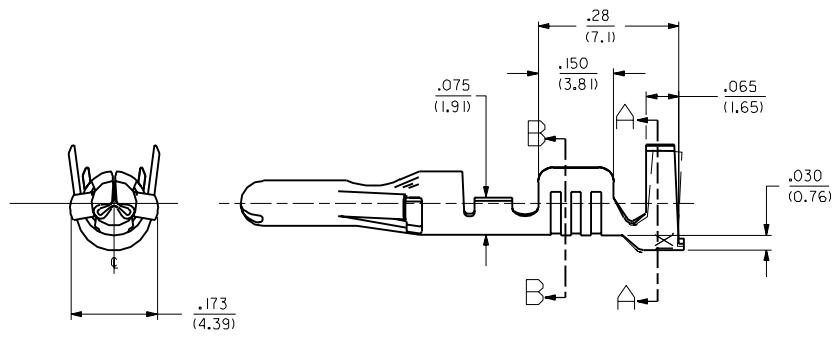


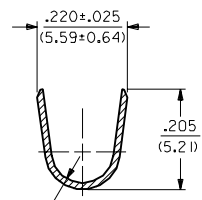
13 12 11 10 9 8 7 6 42478 4 3 2 1



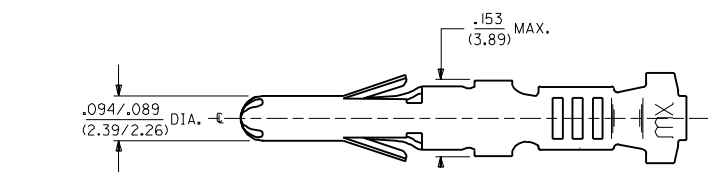
CHAIN FORM SHOWN
FULL SCALE



SECT. B-B



SECT. A-A



F2	REVISED UCR2000-0583 3/2/00 ODS
F1	REVISED ECN# UCR1999-0518 STAMBAUGH 99-2-9
F	ADDED ISO VIEW ECN U80476 WANG 9T-8-15
E	REV. GEOMETRY PER ECR #U5 .0410 11-22-94 RW
D	LOCK TAB REV. ECN #U5 0159 9-7-94 RW
C1	REVISE GEOMETRY PER ECR U4 0677 OC 6/1/94 RW
C	REVISE PER ECR U2 1848 OC 1/14/93 RW
B1	FINAL REL - 0002 ECN #U2 116 8-12-92 RW
B	REVISED PER ECN U11831 GEP 2-10-92 RHR
A	FINAL RELEASE ECR U1 1248 OC 7/23/91
3	REVISED ECN #U10436 02-14-91 A.GUZIK
2	REVISED DRAWING PER ERO 2985T 4-23-90 TRM
I	X-RELEASED ERO 28513 6-23-89 COMSTOCK

2	F	
1	F2	
REV.	LTR.	REVISONS

DIMENSIONS SHOWN (METRIC) INCH		▽ = 0 ▼ = 0		REVISE ONLY ON CAD SYSTEM	
UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± .001		TITLE		TERMINAL, PIN, .093/(2.36) DIA., CRIMP	
INCH METRIC		PART NO.		SHEET NO.	
3 PLACE ± .010 ---		L15LEJLL		1 OF 2	
2 PLACE ± .014 ± 0.25		MOLEX INCORPORATED		DATE	
1 PLACE --- ± 0.35		60532		6/23/99	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-42478-****	
DRWG. BY GMC	CHKD. BY RHR	FILE NAME	SD42478X1	REV.	SIZE
APP'D. BY GWF	SCALE 6 : 1	UDN	UDN	CP	C

13	12	11	10	9	8	7	6	42478	4	3	2	1
PART NO.		ENG. NO.		CHARACTERISTICS								
				FINISH								
		MATERIAL		PLATING		LUBRICATION		FORM				
02-09-2611		42478-0001		A		2		N		A		
02-09-2612		42478-0002		A		2		N		B		

CHARACTERISTICS LEGEND

MATERIAL

A) BRASS

FINISH

PLATING

1) NONE
2) TIN

LUBRICATION

N) NONE

FORM

A) CHAIN
B) LOOSE

* * * *

NOTES:

1. THESE TERMINALS ARE FOR USE WITH THE .093/(2.36) SERIES HOUSINGS AND CRIMPING ON #14 TO #18 AWG WIRE. MAXIMUM ALLOWABLE INSULATION DIAMETER IS .140/(3.56).

2. CONFORMS TO PRODUCT SPECIFICATION PS-42478.

3. INSERTION FORCE OF TERMINAL INTO HOUSING: 5 LBS. MAX.

4. RETENTION (PULL FORCE) FROM HOUSING: 20 LBS. MIN.

⚠ DIMENSION FROM THE END OF THE TERMINAL TO THE END OF THE BRUSH ON THE WIRE CRIMPED INTO THE TERMINAL.

MATERIALS:

A) BRASS, ALLOY #C26000, TEMPER: SPRING, .013/(0.33) THICK.

FINISHES:

PLATING

2) HOT TIN D1P, .000020/(0.0005) MINIMUM THICK.

42478

EI	SEE SHEET I	DIMENSIONS SHOWN (METRIC) INCH		▽ = 0	▼ = 0	REVISE ONLY ON CAD SYSTEM	
E	SEE SHEET I	UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°		TITLE			
B1	SEE SHEET I	INCH METRIC		TERMINAL, PIN, .093/(2.36) DIA., CRIMP			
B	SEE SHEET I	3 PLACE ± --- ± ---		MOLEX INCORPORATED			SHEET NO. 2
A	SEE SHEET I	2 PLACE ± --- ± ---		L1SLEJLL. 60532 U.S.A.			DATE 6/29/89
2	SEE SHEET I	1 PLACE --- ± ---		SEE CHART			SD-42478-****
1	SEE SHEET I	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		PART NO.			DRWG. NO.
LTR.	REVISIONS	DRWG. BY JAS		CHKD. BY RHR		FILE NAME	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.
		APP'D. BY GWF		SCALE :		SD42478X3	REV. CP
						UON	SIZE C