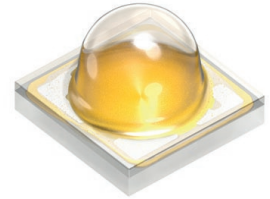


# GW CS8PM1.CM

## OSLON® SSL 80

Higher performance. Lower thermal resistance. Extended range of driving conditions. This OSLON SSL family new generation LED offers a prefocused radiation pattern making it the ideal choice for spot lighting applications.



## Applications

- Downlights/Spotlights

## Features:

- Package: SMT ceramic package with silicone lens
- Typ. Radiation: 80°
- Color temperature: 2700K - 4000K
- CRI: 90 (min.), 92 (typ.)
- Lumen maintenance: Test results according to IESNA LM-80 available
- ESD: 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)

## Ordering Information

Type	Color temperature	Luminous Flux <sup>1)</sup> $I_F = 350 \text{ mA}$ $\Phi_V$	Ordering Code
GW CS8PM1.CM-KSKU-A838-1	2700 K	89 ... 112 lm	Q65112A1019
GW CS8PM1.CM-KSKU-XX58-1	2700 K	89 ... 112 lm	Q65112A1018
GW CS8PM1.CM-KTLP-A838-1	2700 K	97 ... 121 lm	Q65112A1021
GW CS8PM1.CM-KTLP-XX58-1	2700 K	97 ... 121 lm	Q65112A1020
GW CS8PM1.CM-KTLP-A737-1	3000 K	97 ... 121 lm	Q65112A0957
GW CS8PM1.CM-KTLP-XX57-1	3000 K	97 ... 121 lm	Q65112A0956
GW CS8PM1.CM-KTLP-A636-1	3500 K	97 ... 121 lm	Q65112A1158
GW CS8PM1.CM-KTLP-XX56-1	3500 K	97 ... 121 lm	Q65112A1157
GW CS8PM1.CM-KULQ-A636-1	3500 K	104 ... 130 lm	Q65112A0978
GW CS8PM1.CM-KULQ-XX56-1	3500 K	104 ... 130 lm	Q65112A0977
GW CS8PM1.CM-KSKU-A535-1	4000 K	89 ... 112 lm	Q65111A6970
GW CS8PM1.CM-KULQ-A535-1	4000 K	104 ... 130 lm	Q65112A1051
GW CS8PM1.CM-KULQ-XX55-1	4000 K	104 ... 130 lm	Q65112A1050

## Maximum Ratings

Parameter	Symbol		Values
Operating Temperature	$T_{op}$	min.	-40 °C
		max.	125 °C
Storage Temperature	$T_{stg}$	min.	-40 °C
		max.	125 °C
Junction temperature absolute **	$T_{j,abs}$	max.	160 °C
Junction Temperature	$T_j$	max.	135 °C
Forward Current $T_j = 85\text{ °C}$	$I_F$	min.	100 mA
		max.	1300 mA
Surge Current $t \leq 10\ \mu\text{s}$ ; $D = 0.005$ ; $T_j = 85\text{ °C}$	$I_{FS}$	max.	2000 mA
Reverse current <sup>2)</sup>	$I_R$	max.	200 mA
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)	$V_{ESD}$		8 kV

\*\* This is verified by testing 30 pieces. Pass criteria: No catastrophic failures allowed, luminous flux must be better than L70B50 after 1000 h.

## Characteristics

$I_F = 350 \text{ mA}$ ;  $T_J = 85 \text{ °C}$

Parameter	Symbol		Values
Viewing angle at 50% $I_V$	$2\phi$	typ.	80 °
Forward Voltage <sup>3)</sup>	$V_F$	min.	2.70 V
		typ.	2.85 V
		max.	3.20 V
Reverse voltage (ESD device)	$V_{RES D}$	min.	45 V
Reverse voltage <sup>2)</sup>	$V_R$	max.	1.2 V
$I_R = 20 \text{ mA}$			
Color Rendering Index <sup>4)</sup>	CRI	min.	90
		typ.	92

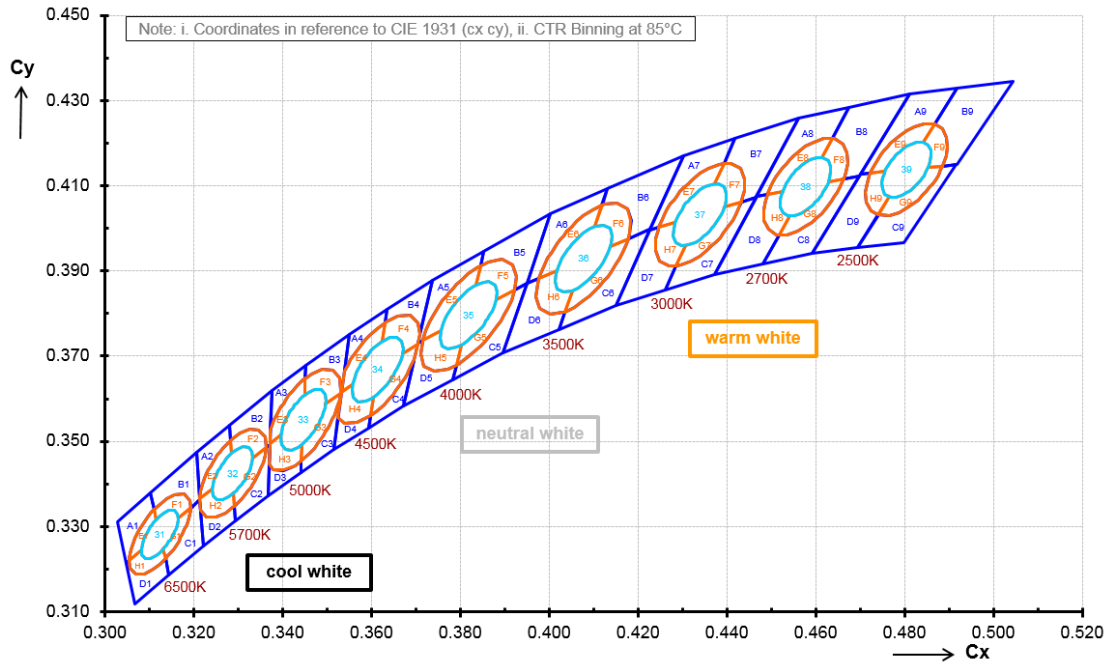
## Brightness Groups

Group	Luminous Flux <sup>1)</sup> $I_F = 350 \text{ mA}$ min. $\Phi_V$	Luminous Flux <sup>1)</sup> $I_F = 350 \text{ mA}$ max. $\Phi_V$
KS	89 lm	97 lm
KT	97 lm	104 lm
KU	104 lm	112 lm
LP	112 lm	121 lm
LQ	121 lm	130 lm

## Forward Voltage Groups

Group	Forward Voltage <sup>3)</sup> min. $V_F$	Forward Voltage <sup>3)</sup> max. $V_F$
K2	2.70 V	2.80 V
L1	2.80 V	2.90 V
L2	2.90 V	3.00 V
M1	3.00 V	3.10 V
M2	3.10 V	3.20 V

### Chromaticity Coordinate Groups <sup>5)</sup>



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**Chromaticity Coordinate Groups**

3500 K CCT	Center Cx	Center Cy					∅
2700 K	0.4577	0.4098	0.0080	0.0041	0.0133	0.0068	54.1
3000 K	0.4339	0.4032	0.0086	0.0042	0.0142	0.0069	53.7
3500 K	0.4077	0.3929	0.0093	0.0042	0.0155	0.0069	53.9
4000 K	0.3818	0.3796	0.0094	0.0041	0.0157	0.0068	53.4

CCT	Group	1		2		3		4		5	
		Cx	Cy	Cx	Cy	Cx	Cy	Cx	Cy	Cx	Cy
2700 K	3A8	0.4628	0.4108	0.4526	0.4088						
	3B8	0.4628	0.4108	0.4526	0.4088						
	A8	0.4675	0.4285	0.4561	0.4259	0.4467	0.4076	0.4491	0.4081	0.4637	0.4212
	B8	0.4675	0.4285	0.4811	0.4315	0.4698	0.4123	0.4663	0.4115	0.4637	0.4212
	C8	0.4698	0.4123	0.4591	0.3941	0.4482	0.3917	0.4517	0.3984	0.4663	0.4115
	D8	0.4517	0.3984	0.4491	0.4081	0.4467	0.4076	0.4372	0.3892	0.4482	0.3917
	E8	0.4637	0.4212	0.4491	0.4081	0.4526	0.4088	0.4613	0.4166		
	F8	0.4637	0.4212	0.4663	0.4115	0.4628	0.4108	0.4613	0.4166		
	G8	0.4663	0.4115	0.4517	0.3984	0.4541	0.4030	0.4628	0.4108		
	H8	0.4541	0.4030	0.4526	0.4088	0.4491	0.4081	0.4517	0.3984		
3000 K	3A7	0.4395	0.4050	0.4238	0.4014						
	3B7	0.4395	0.4050	0.4238	0.4014						
	A7	0.4418	0.4211	0.4302	0.4171	0.4226	0.3995	0.4246	0.4002	0.4393	0.4153
	B7	0.4418	0.4211	0.4561	0.4259	0.4465	0.4073	0.4432	0.4062	0.4393	0.4153
	C7	0.4465	0.4073	0.4372	0.3892	0.4261	0.3856	0.4285	0.3911	0.4432	0.4062
	D7	0.4285	0.3911	0.4246	0.4002	0.4226	0.3995	0.4149	0.3819	0.4261	0.3856
	E7	0.4393	0.4153	0.4246	0.4002	0.4283	0.4014	0.4371	0.4105		
	F7	0.4393	0.4153	0.4432	0.4062	0.4395	0.4050	0.4371	0.4105		
	G7	0.4432	0.4062	0.4285	0.3911	0.4307	0.3960	0.4395	0.4050		
	H7	0.4307	0.3960	0.4283	0.4014	0.4246	0.4002	0.4285	0.3911		
3500 K	3A6	0.4137	0.3957	0.4017	0.3902						
	3B6	0.4137	0.3957	0.4017	0.3902						
	A6	0.4131	0.4093	0.4003	0.4034	0.3949	0.3871	0.3977	0.3883	0.4118	0.4054
	B6	0.4131	0.4093	0.4302	0.4171	0.4227	0.3997	0.4177	0.3975	0.4118	0.4054
	C6	0.4227	0.3997	0.4149	0.3819	0.4022	0.3763	0.4036	0.3804	0.4177	0.3975
	D6	0.4036	0.3804	0.3977	0.3883	0.3949	0.3871	0.3895	0.3707	0.4022	0.3763
	E6	0.4118	0.4054	0.3977	0.3883	0.4017	0.3902	0.4102	0.4004		
	F6	0.4118	0.4054	0.4177	0.3975	0.4137	0.3956	0.4102	0.4004		
	G6	0.4177	0.3975	0.4036	0.3804	0.4052	0.3854	0.4137	0.3956		
	H6	0.4052	0.3854	0.4017	0.3902	0.3977	0.3883	0.4036	0.3804		



4000 K	3A5	0.3880	0.3832	0.3756	0.3760						
	3B5	0.3880	0.3832	0.3756	0.3760						
	A5	0.3853	0.3947	0.3737	0.3879	0.3704	0.3731	0.3714	0.3737	0.3845	0.3913
	B5	0.3853	0.3947	0.4003	0.4034	0.3949	0.3871	0.3922	0.3855	0.3845	0.3913
	C5	0.3949	0.3871	0.3895	0.3707	0.3783	0.3645	0.3791	0.3679	0.3922	0.3855
	D5	0.3791	0.3679	0.3714	0.3737	0.3704	0.3731	0.3671	0.3583	0.3783	0.3645
	E5	0.3845	0.3913	0.3714	0.3737	0.3756	0.3760	0.3834	0.3866		
	F5	0.3845	0.3913	0.3922	0.3855	0.3880	0.3832	0.3834	0.3866		
	G5	0.3922	0.3855	0.3791	0.3679	0.3802	0.3726	0.3880	0.3832		
	H5	0.3802	0.3726	0.3756	0.3760	0.3714	0.3737	0.3791	0.3679		

## Group Name on Label

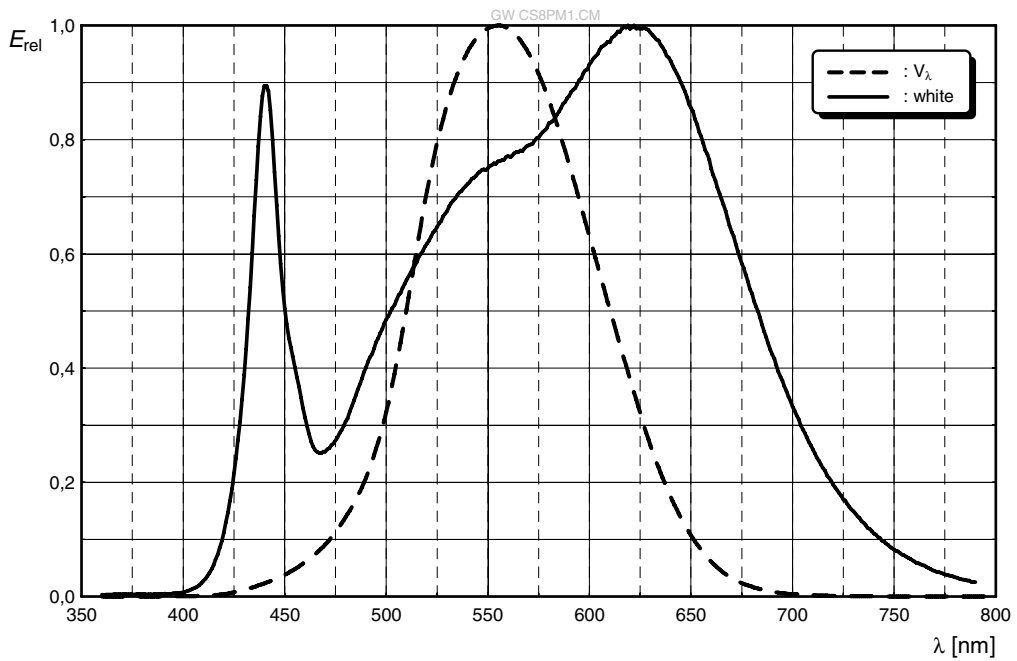
**Example: KS-35-K2**

Brightness	Color Chromaticity	Forward Voltage
KS	35	K2

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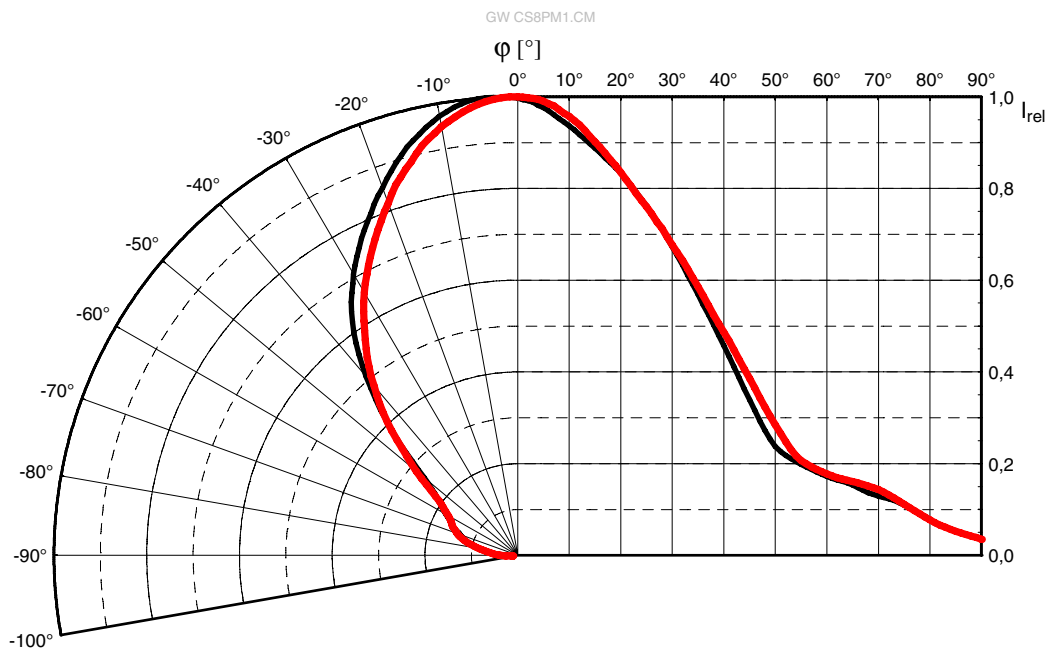
### Relative Spectral Emission <sup>6)</sup>

$I_{rel} = f(\lambda); I_F = 350 \text{ mA}; T_J = 85 \text{ }^\circ\text{C}$



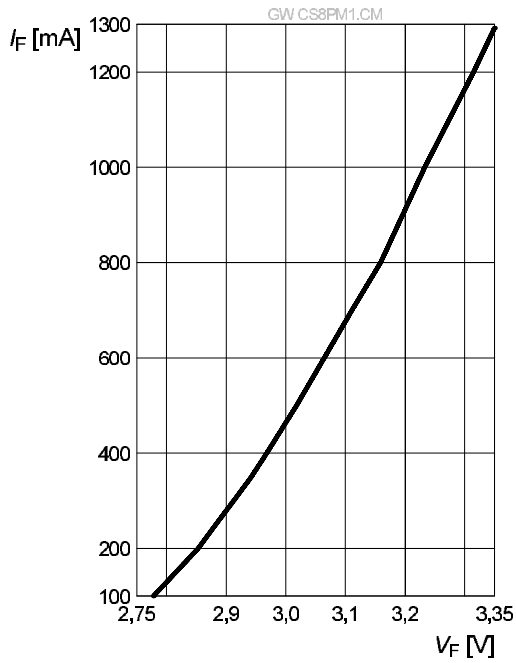
### Radiation Characteristics <sup>6)</sup>

$I_{rel} = f(\phi); T_J = 85 \text{ }^\circ\text{C}$



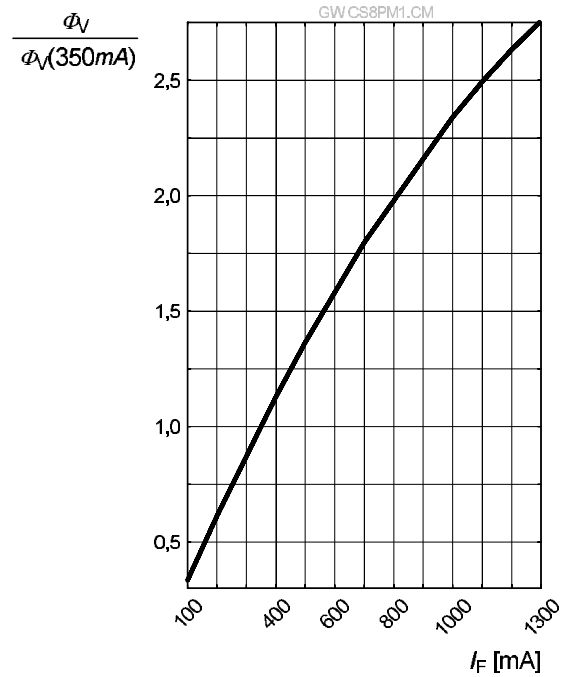
**Forward current** 6), 7)

$I_F = f(V_F); T_J = 85\text{ °C}$



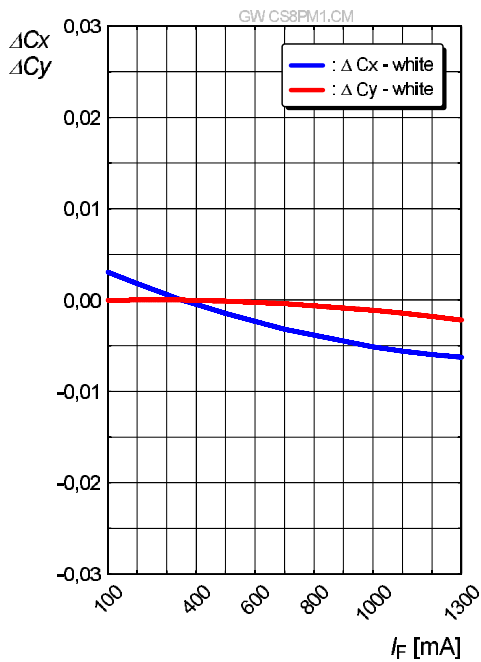
**Relative Luminous Flux** 6), 7)

$\Phi_V / \Phi_V(350\text{ mA}) = f(I_F); T_J = 85\text{ °C}$



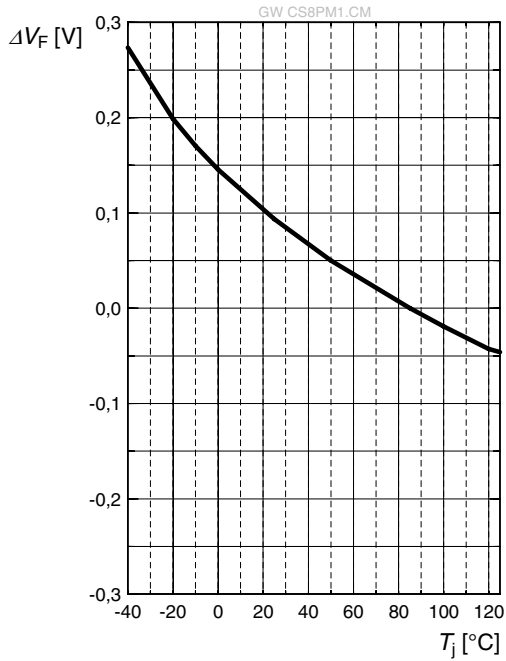
**Chromaticity Coordinate Shift** 6)

$\Delta Cx, \Delta Cy = f(I_F); T_J = 85\text{ °C}$



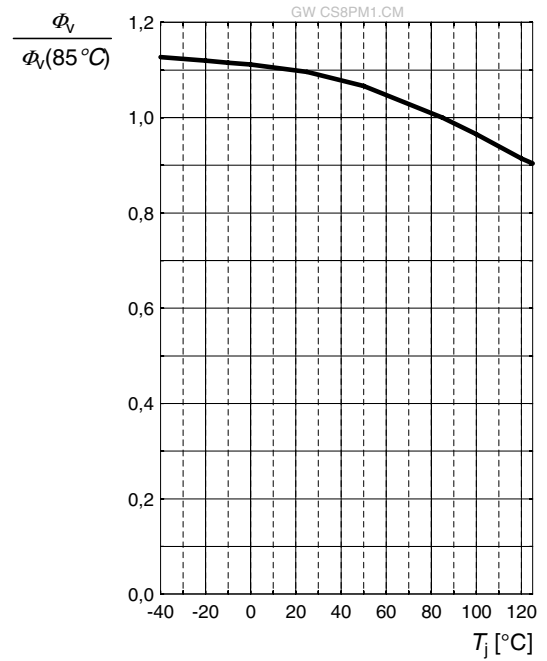
**Forward Voltage** <sup>6)</sup>

$$\Delta V_F = V_F - V_F(85^\circ\text{C}) = f(T_j); I_F = 350\text{ mA}$$



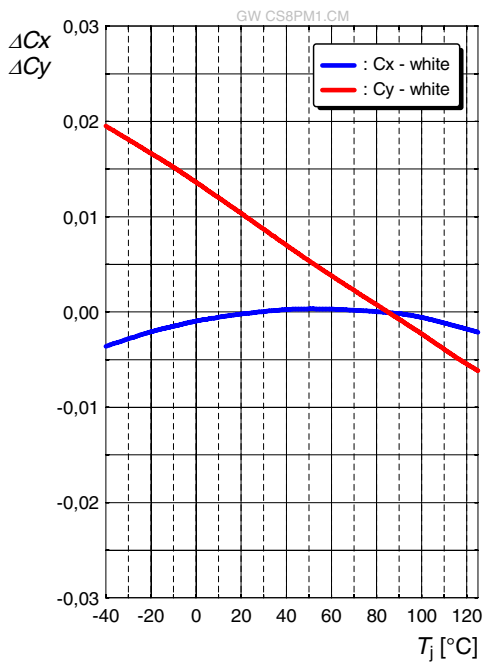
**Relative Luminous Flux** <sup>6)</sup>

$$\Phi_V / \Phi_V(85^\circ\text{C}) = f(T_j); I_F = 350\text{ mA}$$



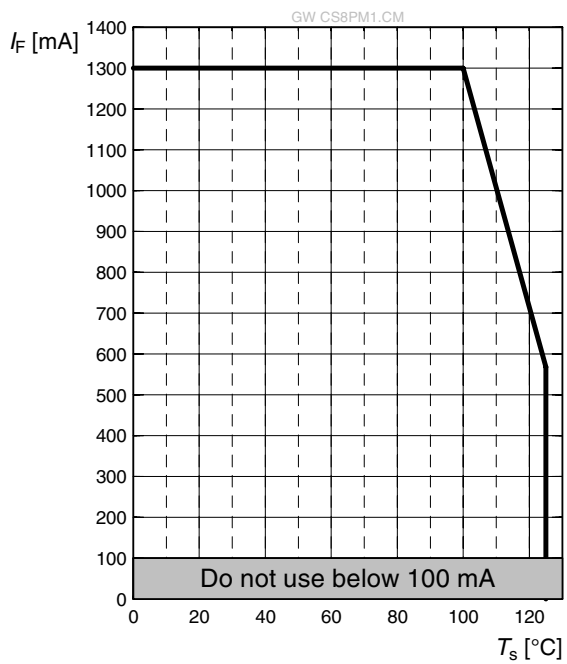
**Chromaticity Coordinate Shift** <sup>6)</sup>

$$\Delta C_x, \Delta C_y = f(T_j); I_F = 350\text{ mA}$$

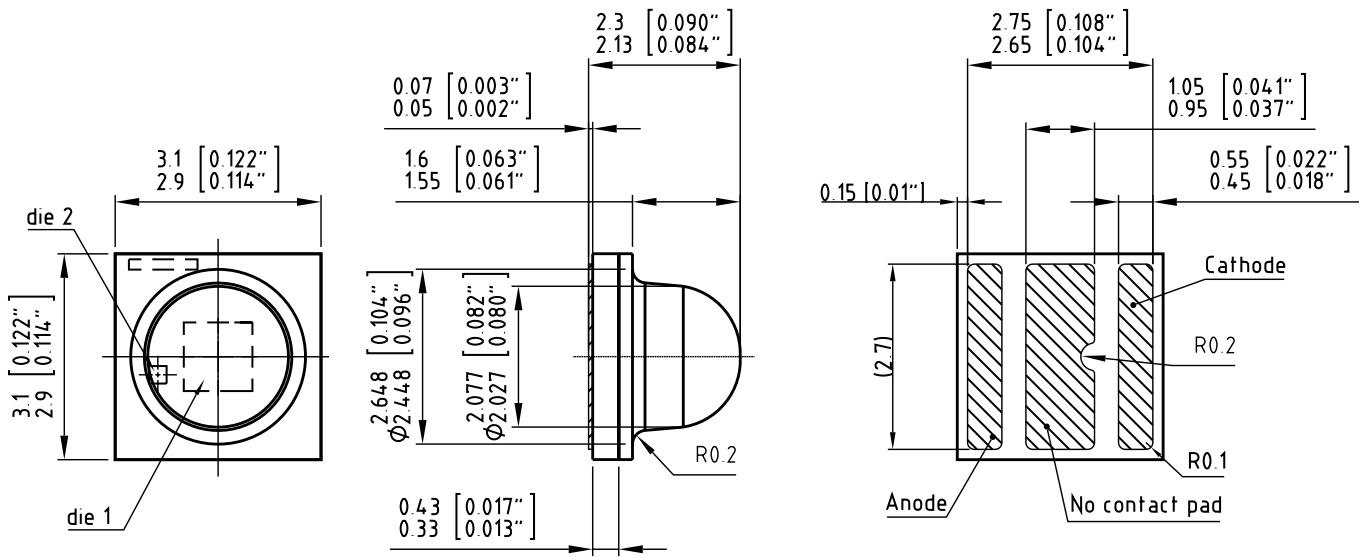


## Max. Permissible Forward Current

$$I_F = f(T)$$



**Dimensional Drawing** <sup>8)</sup>



C67062-A0026-A3..-02

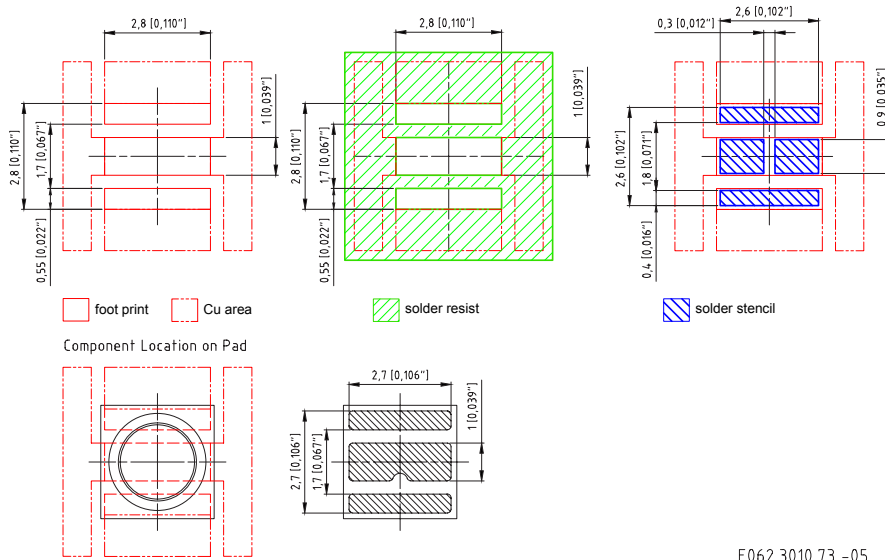
**Further Information:**

**Approximate Weight:** 25.0 mg

**Package marking:** Cathode

**ESD advice:** The device is protected by ESD device which is connected in parallel to the Chip.

Recommended Solder Pad 8)



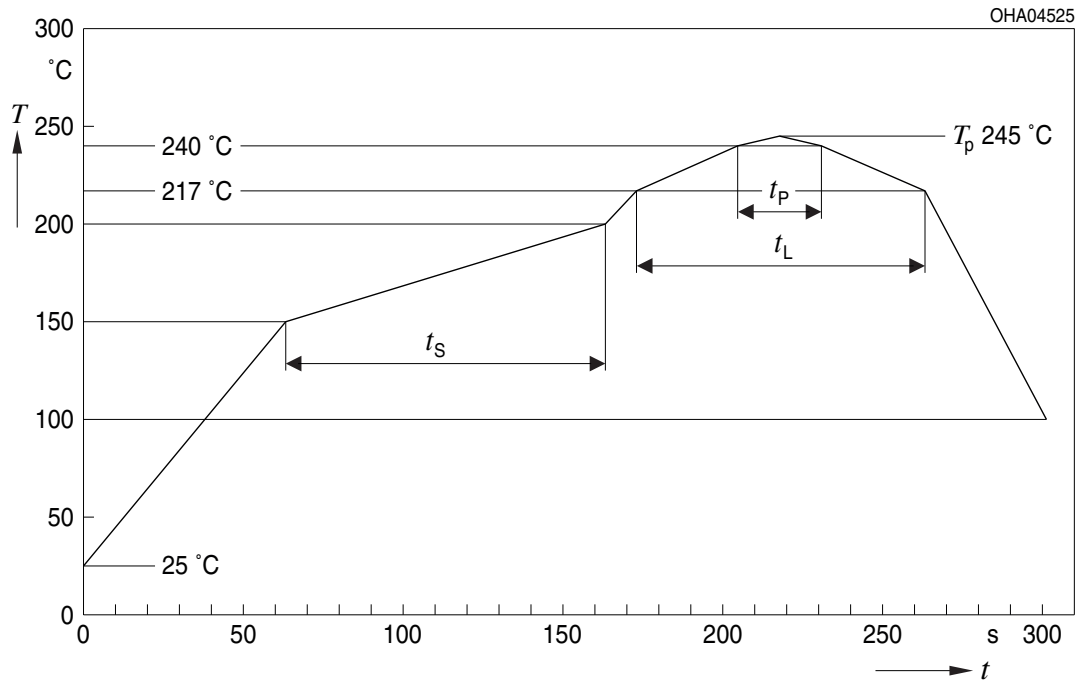
E062.3010.73 -05

For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Further information can be found in our Application Note: "Handling and Processing Details for Ceramic LEDs".



## Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E

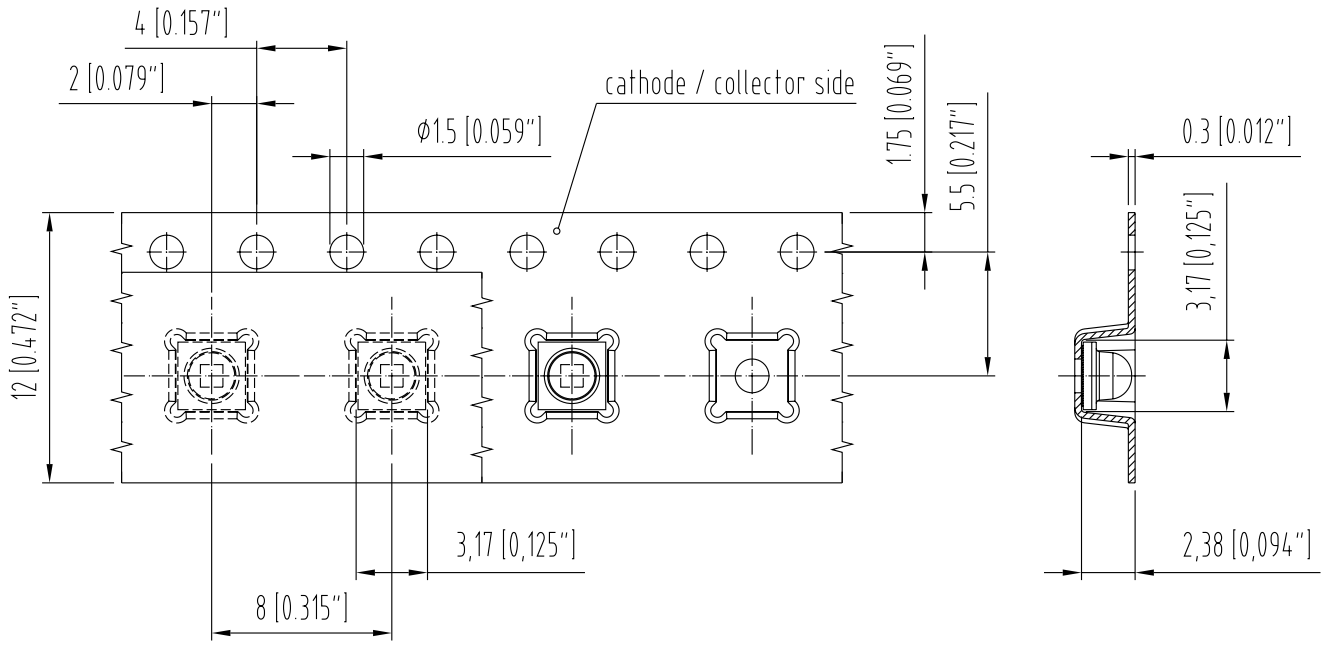


Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat <sup>1)</sup> 25 °C to 150 °C			2	3	K/s
Time $t_s$ $T_{Smin}$ to $T_{Smax}$	$t_s$	60	100	120	s
Ramp-up rate to peak <sup>1)</sup> $T_{Smax}$ to $T_p$			2	3	K/s
Liquidus temperature	$T_L$		217		°C
Time above liquidus temperature	$t_L$		80	100	s
Peak temperature	$T_p$		245	260	°C
Time within 5 °C of the specified peak temperature $T_p - 5$ K	$t_p$	10	20	30	s
Ramp-down rate* $T_p$ to 100 °C			3	6	K/s
Time 25 °C to $T_p$				480	s

All temperatures refer to the center of the package, measured on the top of the component

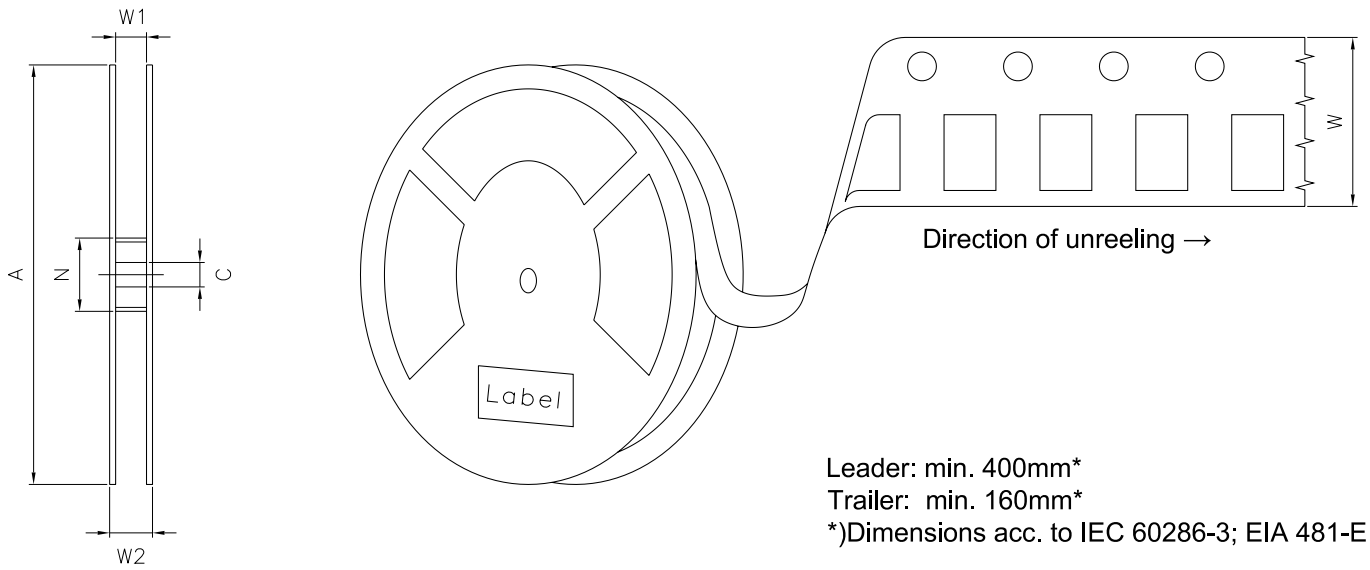
\* slope calculation  $DT/Dt$ :  $Dt$  max. 5 s; fulfillment for the whole T-range

**Taping** <sup>8)</sup>



C63062-A4054-B6-06

**Tape and Reel** <sup>9)</sup>



**Reel Dimensions**

A	W	N <sub>min</sub>	W <sub>1</sub>	W <sub>2max</sub>	Pieces per PU
180 mm	12 + 0.3 / - 0.1 mm	60 mm	12.4 + 2 mm	18.4 mm	600

**Barcode-Product-Label (BPL)**

**OSRAM Opto Semiconductors** LX XXXX    BIN1: XX-XX-X-XXX-X


RoHS Compliant

(6P) BATCH NO: 1234567890 ML Temp    ST  
X    XXX °C X

(1T) LOT NO: 1234567890 (9D) D/C: 1234

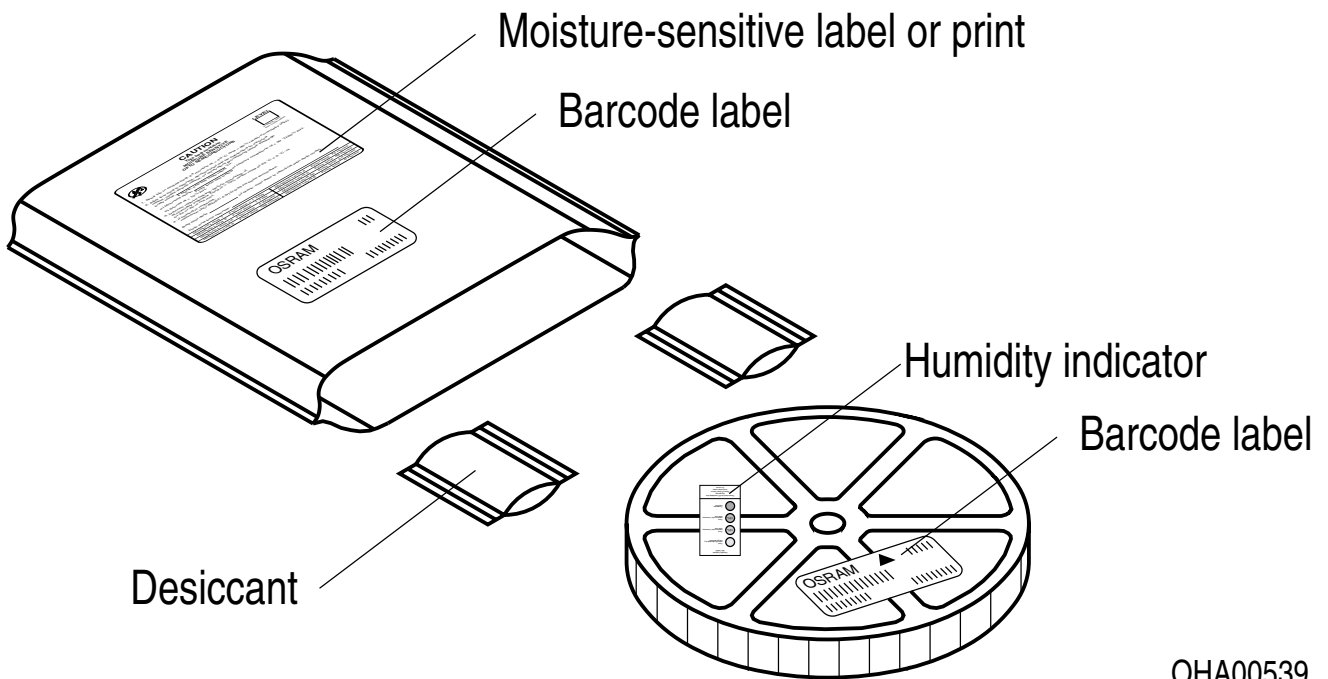
(X) PROD NO: 123456789(Q)QTY: 9999 (G) GROUP: XX-XX-X-X

Pack: RXX  
DEMY    XXX  
X\_X123\_1234.1234 X



OHA04563

**Dry Packing Process and Materials** <sup>8)</sup>



OHA00539

Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.

## Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet falls into the class **moderate risk (exposure time 0.25 s)**. Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

This device is designed for specific/recommended applications only. Please consult OSRAM Opto Semiconductors Sales Staff in advance for detailed information on other non-recommended applications (e.g. automotive).

Change management for this component is aligned with the requirements of the lighting market.

For further application related information please visit [www.osram-os.com/appnotes](http://www.osram-os.com/appnotes)

## Disclaimer

### **Attention please!**

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on the OSRAM OS website.

### **Packing**

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

### **Product and functional safety devices/applications or medical devices/applications**

OSRAM OS components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

OSRAM OS products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using OSRAM OS components in product safety devices/applications or medical devices/applications, buyer and/or customer has to inform the local sales partner of OSRAM OS immediately and OSRAM OS and buyer and /or customer will analyze and coordinate the customer-specific request between OSRAM OS and buyer and/or customer.

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## Glossary

- 1) **Brightness:** Brightness values are measured during a current pulse of typically 10 ms, with a tolerance of +/- 7%.
- 2) **Reverse Operation:** Reverse Operation of 10 hours is permissible in total. Continuous reverse operation is not allowed.
- 3) **Forward Voltage:** The Forward voltage is measured during a current pulse duration of typically 1 ms with a tolerance of  $\pm 0.05V$ .
- 4) **Color reproduction index:** Color reproduction index values (CRI-RA) are measured during a current pulse of typically 10 ms and with a tolerance of  $\pm 2$ .
- 5) **Chromaticity coordinate groups:** Chromaticity coordinates are measured during a current pulse of typically 25 ms, with an internal reproducibility of  $\pm 0.005$  and an expanded uncertainty of  $\pm 0.01$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 6) **Typical Values:** Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 7) **Characteristic curve:** In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- 8) **Tolerance of Measure:** Unless otherwise noted in drawing, tolerances are specified with  $\pm 0.1$  and dimensions are specified in mm.
- 9) **Tape and Reel:** All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.

## Revision History

Version	Date	Change
1.5	2020-02-27	New Layout Schematic Transportation Box Dimensions of Transportation Box

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