



### Description

The 250S High Voltage Radial device is a Polymer-based PTC suitable to protect telephony equipment against lightning and power cross strikes. The 250S Series is fully compatible with telecommunications standards, and is offered in horizontal and new vertical surface mount package.

### Features

- RoHS Compliant, Directive 2002/95/EC
- Lead-Free & Halogen-Free
- Low resistance
- Compatible with telecom standards
- Helps meets ITU K.20, K.21/Telcordia standards
- Excellent solder joint inspectability
- High voltage standards

### Agency Approvals

AGENCY	AGENCY FILE NUMBER
	E183209

### Applications

- Customer Premises Equipment (CPE)
- Central Office (CO)/telecom centers
- LAN/WAN equipment
- Access equipment

### Electrical Characteristics

Part Number	Device Mounting Layout	I <sub>hold</sub> (A)	I <sub>trip</sub> (A)	V <sub>max</sub> (V <sub>int</sub> /V <sub>op</sub> )	I <sub>max</sub> (A)	P <sub>d</sub> typ. (W)	Time to Trip at 1A		Resistance			Agency Approvals
							Typical (Sec.)	Maximum (Sec.)	R <sub>min</sub> (Ω)	R <sub>max</sub> (Ω)	R <sub>1max</sub> (Ω)	
250S130	Horizontal	0.13	0.26	250/60	3	1.2	0.9	4.0	4	13	20	–
250S130-RA		0.13	0.26	250/60	3	1.2	1.4	4.0	6.5	10	15	–
250S130-RB		0.13	0.26	250/60	3	1.2	0.7	4.0	9	13	20	–
250S130-RC		0.13	0.26	250/60	3	1.2	1.1	4.0	7	11	17	–
250S130V	Vertical	0.13	0.26	250/60	3	1.2	2.0	4.0	4	13	20	–

I<sub>hold</sub> = Hold current: maximum current device will pass without tripping in 23°C still air.

I<sub>trip</sub> = Trip current: minimum current at which the device will trip in 23°C still air.

V<sub>int</sub> = Maximum voltage the device can withstand without damage at rated current (I<sub>max</sub>)

V<sub>op</sub> = The device regular operation voltage

I<sub>max</sub> = Maximum fault current device can withstand without damage at rated voltage (V<sub>max</sub>)

P<sub>d</sub> = Power dissipated from device when in the tripped state at 23°C still air.

R<sub>min</sub> = Minimum resistance of device in initial (un-soldered) state.

R<sub>max</sub> = Maximum resistance of device in initial (un-soldered) state.

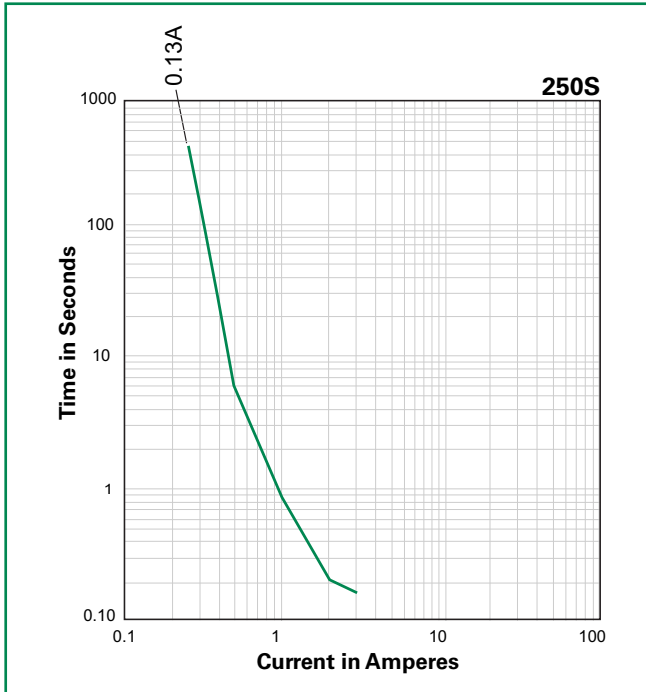
R<sub>1max</sub> = Maximum resistance of device at 20°C measured one hour after tripping.

**Caution:** Operation beyond the specified rating may result in damage and possible arcing and flame.

**Temperature Derating**

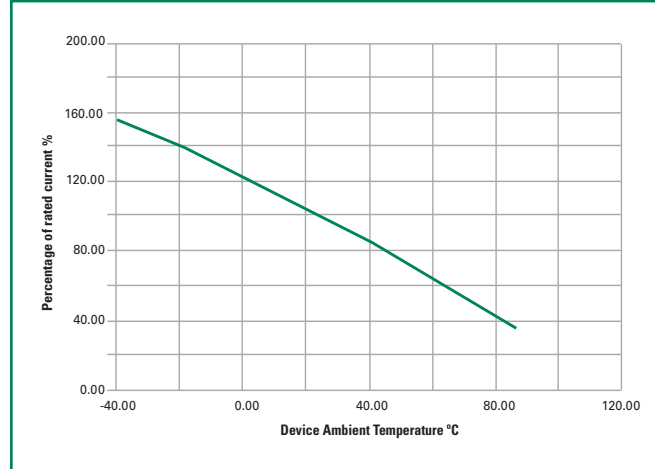
Part Number	Ambient Operation Temperature								
	-40°C	-20°C	0°C	23°C	40°C	50°C	60°C	70°C	85°C
250S130	0.21	0.19	0.17	0.13	0.11	0.10	0.09	0.07	0.05

**Average Time Current Curves**



The average time current curves and Temperature Derating curve performance is affected by a number of variables, and these curves provided as guidance only. Customer must verify the performance in their application.

**Temperature Derating Curve**



**Agency Specification Selection Guide For Telecom and Networking Applications**

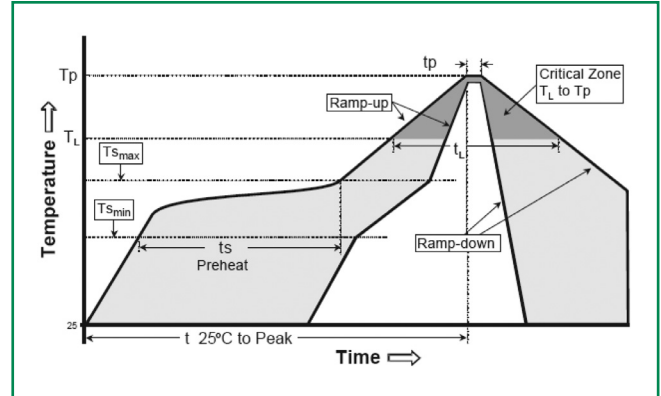
Product	Lightning	Power Cross
250S130 250S130V 250S130-RA 250S130-RB 250S130-RC	ITU K.20/21/45 – 1.5kV 10/700µs	ITU K.20/21/45 – 230Vac, 10Ω

**Protection Application Guide**

Region/ Specification	Application	Device Selection
South America/ Asia/Europe ITU K.45	Access network equipment Remote terminal Repeaters WAN equipment Cross –connect	250S130 250S130V 250S130-RA 250S130-RB 250S130-RC
South America/ Asia/Europe ITU K.21	Customer and IT equipment Analog modems ADSL, xDSL Phone sets, PBX systems Internet appliances POS terminals	250S130 250S130V 250S130-RA 250S130-RB 250S130-RC
South America/ Asia/Europe ITU K.20	Central Office POTS/ISDN linecards T1/E1/J1 linecards ADSL/VDSL splitters CSU/DSU	250S130 250S130V 250S130-RA 250S130-RB 250S130-RC

### Soldering Parameters

Profile Feature		Pb-Free Assembly
Average Ramp-Up Rate ( $T_{s(max)}$ to $T_p$ )		3°C/second max
Pre Heat:	Temperature Min ( $T_{s(min)}$ )	150°C
	Temperature Max ( $T_{s(max)}$ )	200°C
	Time (Min to Max) ( $t_s$ )	60 – 180 secs
Time Maintained Above:	Temperature ( $T_L$ )	217°C
	Temperature ( $t_t$ )	60 – 150 seconds
Peak / Classification Temperature ( $T_p$ )		260 <sup>+0/-5</sup> °C
Time within 5°C of actual peak Temperature ( $t_p$ )		20 – 40 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature ( $T_p$ )		8 minutes Max.



- All temperature refer to topside of the package, measured on the package body surface
- If reflow temperature exceeds the recommended profile, devices may not meet the performance requirements
- Recommended reflow methods: IR, vapor phase oven, hot air oven, N<sub>2</sub> environment for lead
- Recommended maximum paste thickness is 0.25mm (0.010inch)
- Devices can be cleaned using standard industry methods and solvents
- Devices can be reworked using the standard industry practices

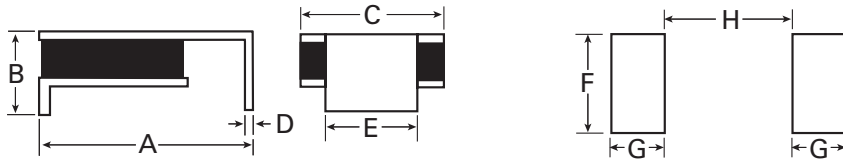
### Physical Specifications

<b>Terminal Material</b>	Solder-Plated Copper (Solder Material: Matte Tin(Sn))
<b>Lead Solderability</b>	Meets EIA Specification RS186-9E, ANSI/J-STD-002 Category 3.

### Environmental Specifications

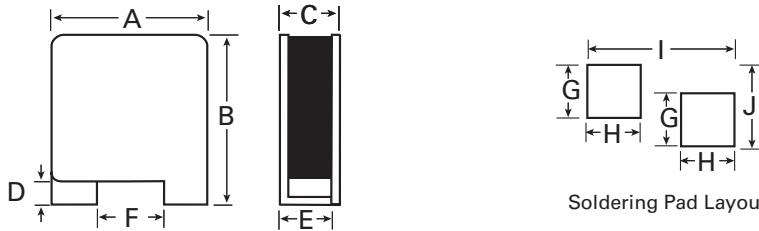
<b>Operating/Storage Temperature</b>	-40°C to +85°C
<b>Maximum Device Surface Temperature in Tripped State</b>	125°C +/-10°C
<b>Passive Aging</b>	+85°C, 1000 hours
<b>Humidity Aging</b>	+85°C, 85%, R.H., 1000 hours
<b>Thermal Shock</b>	MIL-STD-202F, Method 107G +125°C to -55°C 10 times
<b>Solvent Resistance</b>	MIL-STD-202, Method 215F
<b>Moisture Sensitivity Level</b>	Level 1, J-STD-020C

**Dimensions**



Soldering Pad Layout

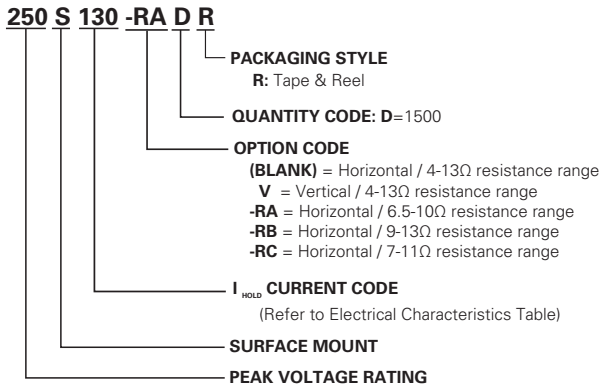
Part Number	A		B		C		D		E		Material	F		G		H	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm
	Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.		Max.	Max.	Max.	Max.	Max.	Max.
250S130	0.37	9.4	0.15	3.7	0.29	7.4	0.016	0.4	0.15	3.8	Sn/Ni/Cu	0.18	4.6	0.07	1.8	0.24	6.1
250S130-RA	0.37	9.4	0.15	3.7	0.29	7.4	0.016	0.4	0.15	3.8	Sn/Ni/Cu	0.18	4.6	0.07	1.8	0.24	6.1
250S130-RB	0.37	9.4	0.15	3.7	0.29	7.4	0.016	0.4	0.15	3.8	Sn/Ni/Cu	0.18	4.6	0.07	1.8	0.24	6.1
250S130-RC	0.37	9.4	0.15	3.7	0.29	7.4	0.016	0.4	0.15	3.8	Sn/Ni/Cu	0.18	4.6	0.07	1.8	0.24	6.1



Soldering Pad Layout

Part Number	A		B		C		D		E		F		Material	G		H		I		J	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch	mm
	Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.		Max.	Max.	Max.	Max.	Max.	Max.	Max.	Max.
250S130V	.24	6.1	.27	6.9	.13	3.2	.04	1.0	.07	1.9	.09	2.3	Sn/Ni/Cu	.09	2.3	.09	2.4	.25	6.4	.14	3.43

**Part Ordering Number System**



**Packaging**

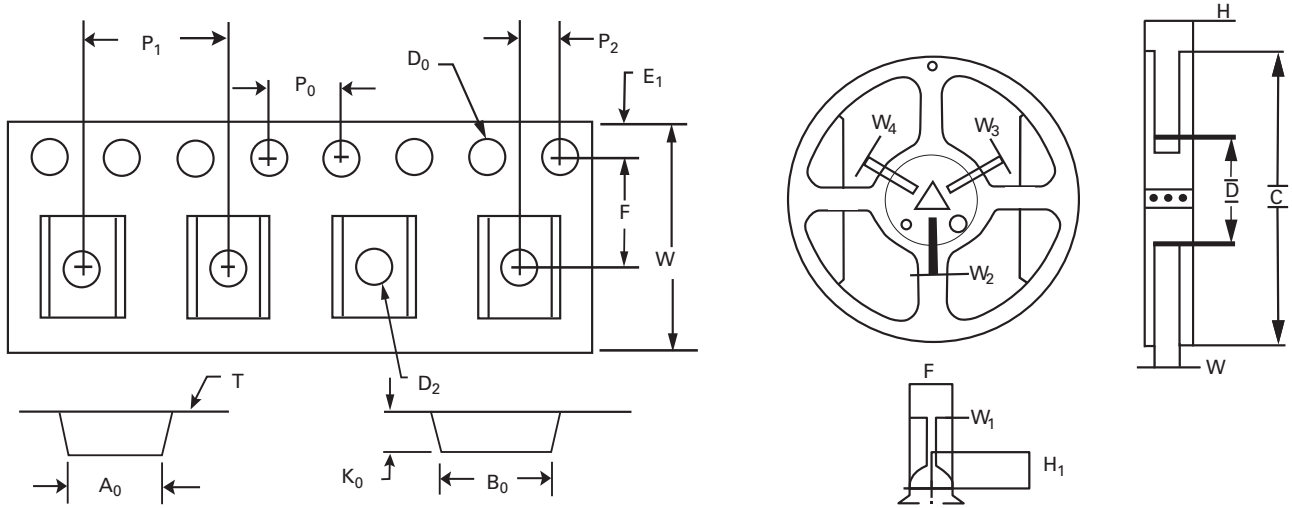
Part Number	Ordering Number	$I_{hold}$ (A)	$I_{hold}$ Code	Packaging Option	Quantity	Quantity & Packaging Code
250S130	250S130DR	0.13	130	Tape and Reel	1500	DR
250S130V	250S130VDR	0.13	130	Tape and Reel	1500	DR
250S130-RA	250S130-RADR	0.13	130	Tape and Reel	1500	DR
250S130-RB	250S130-RBDR	0.13	130	Tape and Reel	1500	DR
250S130-RC	250S130-RCDR	0.13	130	Tape and Reel	1500	DR

**Tape and Reel Specifications**

TAPE SPECIFICATIONS: EIA-481-1 (mm)	
<b>W</b>	16 +/-0.30
<b>F</b>	7.5 +/-0.05
<b>E<sub>1</sub></b>	1.75 +/-0.10
<b>D<sub>0</sub></b>	1.5 +/-0.05
<b>D<sub>1</sub></b>	1.00(MIN)
<b>P<sub>0</sub></b>	4.00 +/-0.10
<b>P<sub>1</sub></b>	12.00 +/-0.10
<b>P<sub>2</sub></b>	2.00 +/-0.05
<b>A<sub>0</sub></b>	6.9 +/-0.10
<b>B<sub>0</sub></b>	9.6 +/-0.10
<b>T<sub>max</sub></b>	0.4 +/-0.10
<b>K<sub>0</sub></b>	3.4 +/-0.15
Leader Min.	300
Trailer Min.	300

REEL DIMENSIONS: EIA-481-1 (mm)	
<b>H</b>	22.4 +/-0.05
<b>W</b>	16.4 .0 +0/+2
<b>D</b>	Ø60+0.5
<b>F</b>	Ø13.0+/-0.2
<b>C</b>	Ø340+/-1.0
<b>H<sub>1</sub></b>	11+/-0.5
<b>W<sub>1</sub></b>	2.2+/-0.5
<b>W<sub>2</sub></b>	3.0+0.5
<b>W<sub>3</sub></b>	4.0+0.5
<b>W<sub>4</sub></b>	5.5+0.5

**Tape and Reel Diagram**



250S Series