

TCA6408A Low-Voltage 8-Bit I²C and SMBus I/O Expander With Interrupt Output, Reset, and Configuration Registers

1 Features

- I²C to Parallel Port Expander
- Operating Power-Supply Voltage Range of 1.65 V to 5.5 V
- Allows Bidirectional Voltage-Level Translation and GPIO Expansion Between 1.8-V, 2.5-V, 3.3-V, and 5-V I²C Bus and P-Ports
- Low Standby Current Consumption of 1 μ A
- 5-V Tolerant I/O Ports
- 400-kHz Fast I²C Bus
- Hardware Address Pin Allows Two TCA6408A Devices on the Same I²C/SMBus Bus
- Active-Low Reset ($\overline{\text{RESET}}$) Input
- Open-Drain Active-Low Interrupt ($\overline{\text{INT}}$) Output
- Input/Output Configuration Register
- Polarity Inversion Register
- Internal Power-On Reset
- Power Up With All Channels Configured as Inputs
- No Glitch On Power Up
- Noise Filter on SCL/SDA Inputs
- Latched Outputs With High-Current Drive Maximum Capability for Directly Driving LEDs
- Latch-Up Performance Exceeds 100 mA Per JESD 78, Class II
- Schmitt-Trigger Action Allows Slow Input Transition and Better Switching Noise Immunity at the SCL and SDA Inputs
- ESD Protection Exceeds JESD 22
 - 2000-V Human Body Model (A114-A)
 - 1000-V Charged-Device Model (C101)

2 Applications

- Servers
- Routers (Telecom Switching Equipment)
- Personal Computers
- Personal Electronics (Gaming Consoles)
- Industrial Automation
- Products With GPIO-Limited Processors

3 Description

The TCA6408A is a 16-pin device that provides 8-bits of general purpose parallel input/output (I/O) expansion for the two-line bidirectional I²C bus (or SMBus) protocol. This device can operate with a power supply voltage ranging from 1.65 V to 5.5 V on both the I²C bus side (V_{CCI}) and on the P-port side (V_{CCP}). This allows the TCA6408A to interface with next-generation microprocessors and microcontrollers on the SDA/SCL side, where supply levels are dropping down to conserve power. In contrast to the dropping power supplies of microprocessors and microcontrollers, some PCB components such as LEDs remain at a 5-V power supply.

The device supports both 100-kHz (Standard-mode) and 400-kHz (Fast-mode) clock frequencies. I/O expanders such as the TCA6408A provide a simple solution when additional I/Os are needed for switches, sensors, push-buttons, LEDs, fans, and so forth.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
TCA6408A	TSSOP (16)	5.00 mm × 4.40 mm
	VQFN (16)	3.00 mm × 3.00 mm
	UQFN (16)	2.60 mm × 1.80 mm

(1) For all available packages, see the orderable addendum at the end of the datasheet.

Simplified Schematic

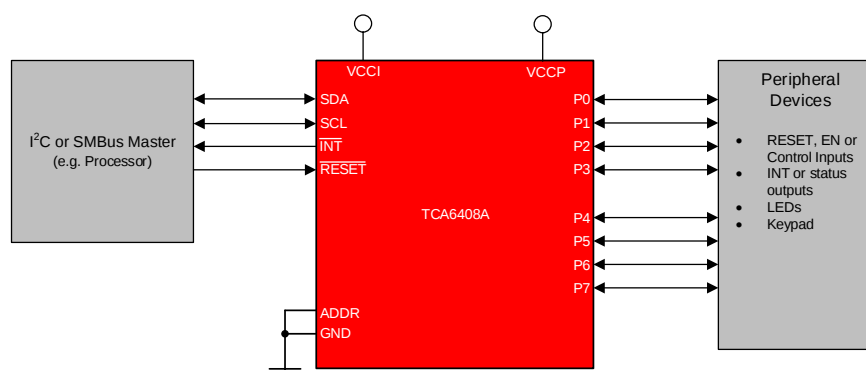


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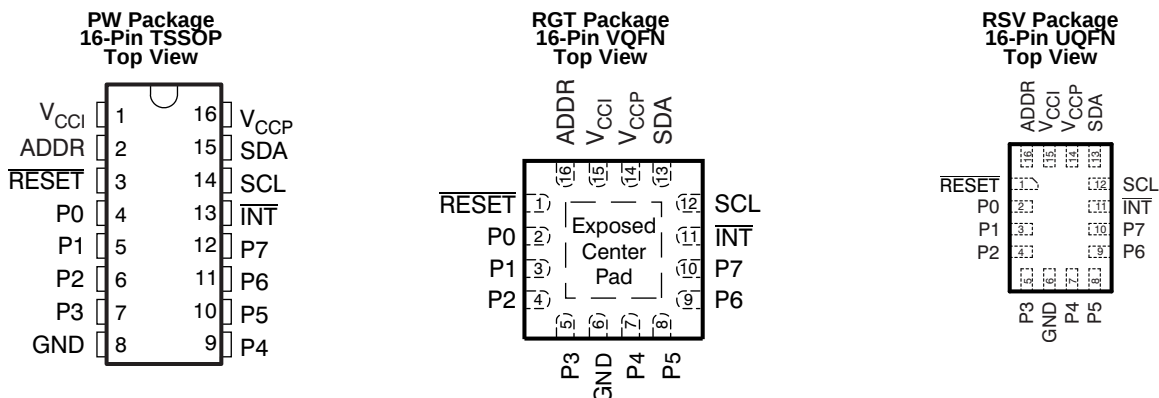
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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision C (July 2009) to Revision D	Page
Added <i>Pin Configuration and Functions</i> section, <i>ESD Ratings</i> table, <i>Feature Description</i> section, <i>Device Functional Modes</i>, <i>Application and Implementation</i> section, <i>Power Supply Recommendations</i> section, <i>Layout</i> section, <i>Device and Documentation Support</i> section, and <i>Mechanical, Packaging, and Orderable Information</i> section	1
V_{IH} - Split SCL, SDA and $\overline{\text{RESET}}$ to different rows in the <i>Recommended Operating Conditions</i> table. Max value of SCL, SDA changed From: 5.5 V To: V_{CCI}	4

5 Pin Configuration and Functions



If used, the exposed center pad must be connected as a secondary ground or left electrically open.

Pin Functions

PIN			DESCRIPTION
NAME	TSSOP	UQFN, VQFN	
ADDR	2	16	Address input. Connect directly to V _{CCP} or ground.
GND	8	6	Ground
INT	13	11	Interrupt output. Connect to V _{CCI} through a pull-up resistor.
P0	4	2	P-port input/output (push-pull design structure). At power on, P0 is configured as an input.
P1	5	3	P-port input/output (push-pull design structure). At power on, P1 is configured as an input.
P2	6	4	P-port input/output (push-pull design structure). At power on, P2 is configured as an input.
P3	7	5	P-port input/output (push-pull design structure). At power on, P3 is configured as an input.
P4	9	7	P-port input/output (push-pull design structure). At power on, P4 is configured as an input.
P5	10	8	P-port input/output (push-pull design structure). At power on, P5 is configured as an input.
P6	11	9	P-port input/output (push-pull design structure). At power on, P6 is configured as an input.
P7	12	10	P-port input/output (push-pull design structure). At power on, P7 is configured as an input.
RESET	3	1	Active-low reset input. Connect to V _{CCI} through a pull-up resistor, if no active connection is used.
SCL	14	12	Serial clock bus. Connect to V _{CCI} through a pull-up resistor.
SDA	15	13	Serial data bus. Connect to V _{CCI} through a pull-up resistor.
V _{CCI}	1	15	Supply voltage of I ² C bus. Connect directly to the V _{CC} of the external I ² C master. Provides voltage level translation.
V _{CCP}	16	14	Supply voltage of TCA6408A for P-ports

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) (see ⁽¹⁾)

				MIN	MAX	UNIT
V _{CCI}	Supply voltage for I ² C pins			–0.5	6.5	V
V _{CCP}	Supply voltage for P-ports			–0.5	6.5	V
V _I	Input voltage ⁽²⁾			–0.5	6.5	V
V _O	Output voltage ⁽²⁾			–0.5	6.5	V
I _{IK}	Input clamp current	ADDR, $\overline{\text{RESET}}$, SCL	V _I < 0		±20	mA
I _{OK}	Output clamp current	$\overline{\text{INT}}$	V _O < 0		±20	mA
I _{IOK}	Input/output clamp current	P-port	V _O < 0 or V _O > V _{CCP}		±20	mA
		SDA	V _O < 0 or V _O > V _{CCI}		±20	
I _{OL}	Continuous output low current	P-port	V _O = 0 to V _{CCP}		50	mA
	Continuous output low current	SDA, $\overline{\text{INT}}$	V _O = 0 to V _{CCI}		25	
I _{OH}	Continuous output high current	P-port	V _O = 0 to V _{CCP}		50	mA
I _{CC}	Continuous current through GND				200	mA
	Continuous current through V _{CCP}				160	
	Continuous current through V _{CCI}				10	
T _{stg}	Storage temperature			–65	150	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) The input negative-voltage and output voltage ratings may be exceeded if the input and output current ratings are observed.

6.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	V
		Charged-device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾	±1000	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

				MIN	MAX	UNIT
V _{CCI}	Supply voltage for I ² C pins			1.65	5.5	V
V _{CCP}	Supply voltage for P-ports			1.65	5.5	
V _{IH}	High-level input voltage	SCL, SDA		0.7 × V _{CCI}	V _{CCI}	V
		$\overline{\text{RESET}}$		0.7 × V _{CCI}	5.5	
		ADDR, P7–P0		0.7 × V _{CCP}	5.5	
V _{IL}	Low-level input voltage	SCL, SDA, $\overline{\text{RESET}}$		–0.5	0.3 × V _{CCI}	V
		ADDR, P7–P0		–0.5	0.3 × V _{CCP}	
I _{OH}	High-level output current	P7–P0			10	mA
I _{OL}	Low-level output current	P7–P0			25	mA
T _A	Operating free-air temperature			–40	85	°C

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		TCA6408A			UNIT
		PW (TSSOP)	RGT (VQFN)	RSV (UQFN)	
		16 PINS	16 PINS	16 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	122	65.5	127.7	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	56.4	92.1	62.3	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	67.1	40.0	48.4	°C/W
ψ_{JT}	Junction-to-top characterization parameter	10.8	6.9	2.5	°C/W
ψ_{JB}	Junction-to-board characterization parameter	66.5	21.3	48.6	°C/W

- (1) For more information about traditional and new thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report, [SPRA953](#).

6.5 Electrical Characteristics

over recommended operating free-air temperature range, $V_{CC1} = 1.65\text{ V to }5.5\text{ V}$ (unless otherwise noted)

PARAMETER			TEST CONDITIONS	V_{CCP}	MIN	TYP ⁽¹⁾	MAX	UNIT
V_{IK}	Input diode clamp voltage		$I_I = -18\text{ mA}$	1.65 V to 5.5 V	-1.2			V
V_{POR}	Power-on reset voltage ⁽²⁾		$V_I = V_{CCP}$ or GND, $I_O = 0$	1.65 V to 5.5 V	1		1.4	V
V_{OH}	P-port high-level output voltage		$I_{OH} = -8\text{ mA}$	1.65 V	1.2			V
				2.3 V	1.8			
				3 V	2.6			
				4.5 V	4.1			
			$I_{OH} = -10\text{ mA}$	1.65 V	1.1			
				2.3 V	1.7			
				3 V	2.5			
				4.5 V	4.0			
V_{OL}	P-port low-level output voltage		$I_{OL} = 8\text{ mA}$	1.65 V			0.45	V
				2.3 V			0.25	
				3 V			0.25	
				4.5 V			0.2	
			$I_{OL} = 10\text{ mA}$	1.65 V			0.6	
				2.3 V			0.3	
				3 V			0.25	
				4.5 V			0.2	
I_{OL}	SDA	$\overline{INT}$	$V_{OL} = 0.4\text{ V}$	1.65 V to 5.5 V	3			mA
	$\overline{INT}$				3	15		
I_I	SCL, SDA, $\overline{RESET}$	ADDR	$V_I = V_{CC1}$ or GND	1.65 V to 5.5 V			± 0.1	μA
	ADDR		$V_I = V_{CCP}$ or GND				± 0.1	
I_{IH}	P-port		$V_I = V_{CCP}$	1.65 V to 5.5 V			1	μA
I_{IL}	P-port		$V_I = \text{GND}$				1	μA
I_{CC} ($I_{CC1} + I_{CCP}$)	Operating mode	SDA, P-port, ADDR, $\overline{RESET}$	V_I on SDA and $\overline{RESET} = V_{CC1}$ or GND, V_I on P-port and ADDR = V_{CCP} or GND, $I_O = 0$, I/O = inputs, $f_{SCL} = 400\text{ kHz}$	3.6 V to 5.5 V	10		20	μA
				2.3 V to 3.6 V	6.5		15	
				1.65 V to 2.3 V	4		9	
	Standby mode	SCL, SDA, P-port, ADDR, $\overline{RESET}$	V_I on SCL, SDA and $\overline{RESET} = V_{CC1}$ or GND, V_I on P-port and ADDR = V_{CCP} or GND, $I_O = 0$, I/O = inputs, $f_{SCL} = 0$	3.6 V to 5.5 V	1.5		7	
				2.3 V to 3.6 V	1		3.2	
				1.65 V to 2.3 V	0.5		1.7	
ΔI_{CC1}	Additional current in standby mode	SCL, SDA, $\overline{RESET}$	One input at $V_{CC1} - 0.6\text{ V}$, Other inputs at V_{CC1} or GND	1.65 V to 5.5 V			25	μA
ΔI_{CCP}		P-port, ADDR	One input at $V_{CCP} - 0.6\text{ V}$, Other inputs at V_{CCP} or GND	1.65 V to 5.5 V			80	μA
C_i	SCL		$V_I = V_{CC1}$ or GND	1.65 V to 5.5 V	6		7	pF
C_{iO}	SDA		$V_{IO} = V_{CC1}$ or GND	1.65 V to 5.5 V	7		8	pF
	P-port		$V_{IO} = V_{CCP}$ or GND		7.5		8.5	

(1) All typical values are at nominal supply voltage (1.8-V, 2.5-V, 3.3-V, or 5-V V_{CC}) and $T_A = 25^\circ\text{C}$.

(2) When power (from 0 V) is applied to V_{CCP} , an internal power-on reset holds the TCA6408A in a reset condition until V_{CCP} has reached V_{POR} . At that time, the reset condition is released, and the TCA6408A registers and I²C/SMBus state machine initialize to their default states. After that, V_{CCP} must be lowered to below 0.2 V and back up to the operating voltage for a power-reset cycle.

6.6 I²C Interface Timing Requirements

over recommended operating free-air temperature range (unless otherwise noted) (see [Figure 18](#))

		STANDARD MODE I ² C BUS		FAST MODE I ² C BUS		UNIT
		MIN	MAX	MIN	MAX	
f _{SCL}	I ² C clock frequency	0	100	0	400	kHz
t _{SCH}	I ² C clock high time	4		0.6		μs
t _{SCL}	I ² C clock low time	4.7		1.3		μs
t _{SP}	I ² C spike time	0	50	0	50	ns
t _{SDS}	I ² C serial data setup time	250		100		ns
t _{SDH}	I ² C serial data hold time	0		0		ns
t _{ICR}	I ² C input rise time		1000	20 + 0.1C _b	300	ns
t _{ICF}	I ² C input fall time		300	20 + 0.1C _b	300	ns
t _{OCF}	I ² C output fall time, 10-pF to 400-pF bus		300	20 + 0.1C _b	300	μs
t _{BUF}	I ² C bus free time between Stop and Start	4.7		1.3		μs
t _{STS}	I ² C Start or repeater Start condition setup time	4.7		0.6		μs
t _{STH}	I ² C Start or repeater Start condition hold time	4		0.6		μs
t _{SPS}	I ² C Stop condition setup time	4		0.6		μs
t _{VD(data)}	Valid data time, SCL low to SDA output valid		1		1	μs
t _{VD(ack)}	Valid data time of ACK condition, ACK signal from SCL low to SDA (out) low		1		1	μs

6.7 Reset Timing Requirements

over recommended operating free-air temperature range (unless otherwise noted) (see [Figure 21](#))

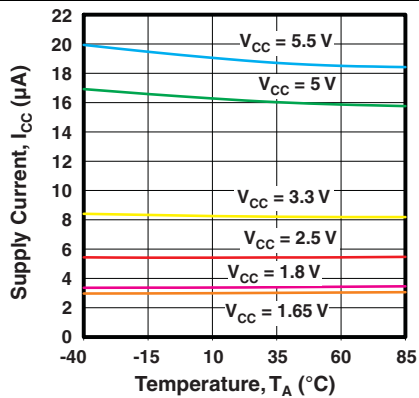
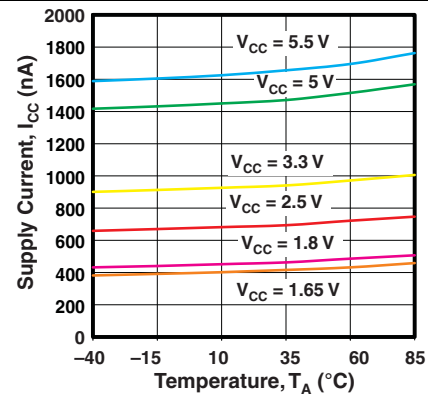
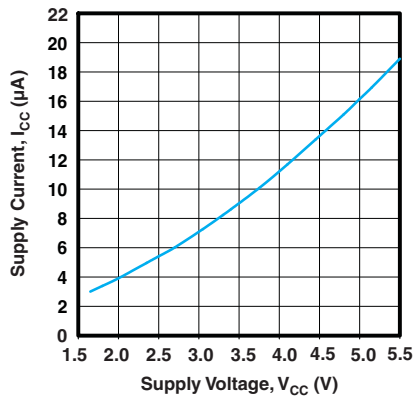
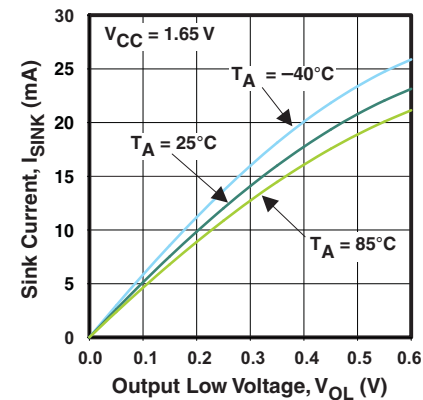
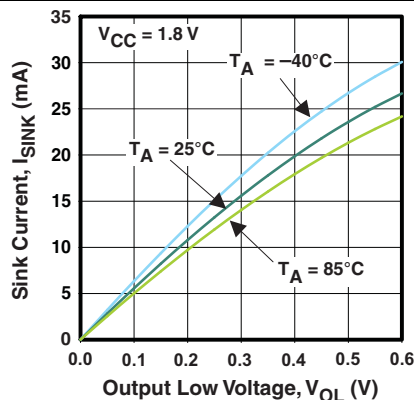
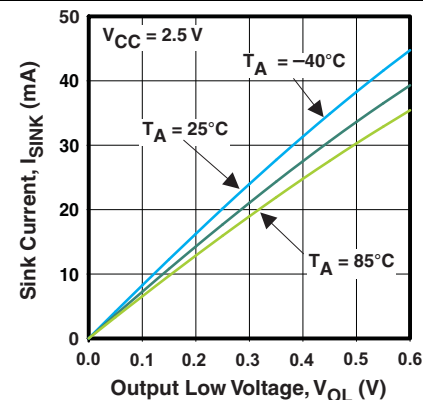
		STANDARD MODE I ² C BUS		FAST MODE I ² C BUS		UNIT
		MIN	MAX	MIN	MAX	
t _W	Reset pulse duration	4		4		ns
t _{REC}	Reset recovery time	0		0		ns
t _{RESET}	Time to reset	600		600		ns

6.8 Switching Characteristics

over recommended operating free-air temperature range, C_L ≤ 100 pF (unless otherwise noted) (see [Figure 18](#))

PARAMETER	FROM (INPUT)	TO (OUTPUT)	STANDARD MODE I ² C BUS		FAST MODE I ² C BUS		UNIT
			MIN	MAX	MIN	MAX	
t _{IV}	Interrupt valid time	P-Port		4		4	μs
t _{IR}	Interrupt reset delay time	SCL		4		4	μs
t _{PV}	Output data valid	SCL		400		400	ns
t _{PS}	Input data setup time	P-Port	0		0		ns
t _{PH}	Input data hold time	P-Port	300		300		ns

6.9 Typical Characteristics

 $T_A = 25^\circ\text{C}$ (unless otherwise noted)

Figure 1. Supply Current vs Temperature

Figure 2. Standby Supply Current vs Temperature

Figure 3. Supply Current vs Supply Voltage

Figure 4. I/O Sink Current vs Output Low Voltage

Figure 5. I/O Sink Current vs Output Low Voltage

Figure 6. I/O Sink Current vs Output Low Voltage

Typical Characteristics (continued)

$T_A = 25^\circ\text{C}$ (unless otherwise noted)

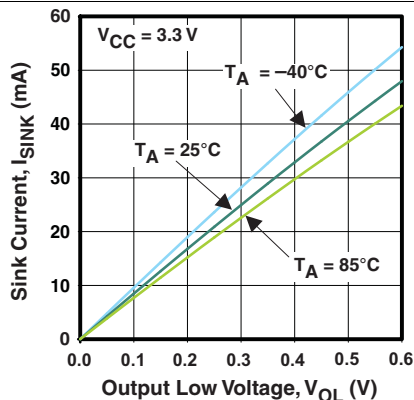


Figure 7. I/O Sink Current vs Output Low Voltage

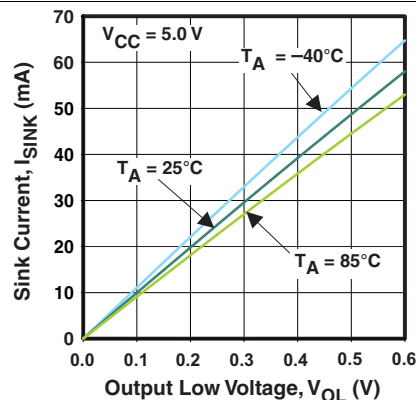


Figure 8. I/O Sink Current vs Output Low Voltage

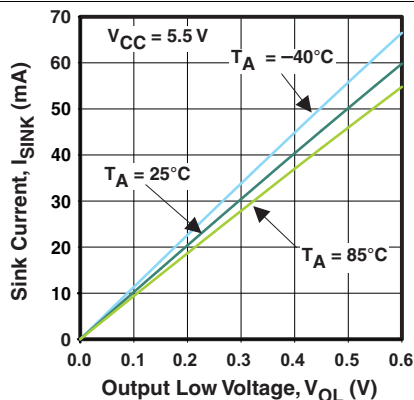


Figure 9. I/O Sink Current vs Output Low Voltage

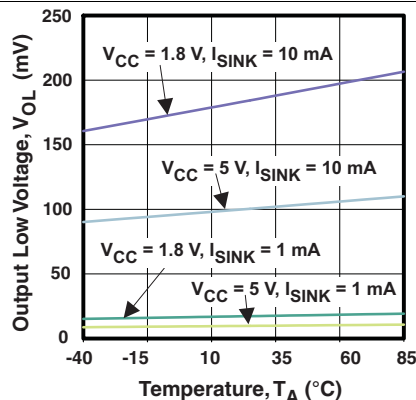


Figure 10. I/O Low Voltage vs Temperature

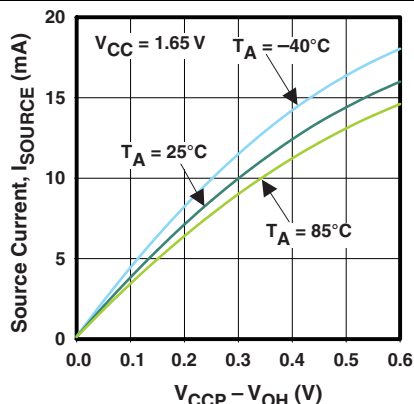


Figure 11. I/O Source Current vs Output High Voltage

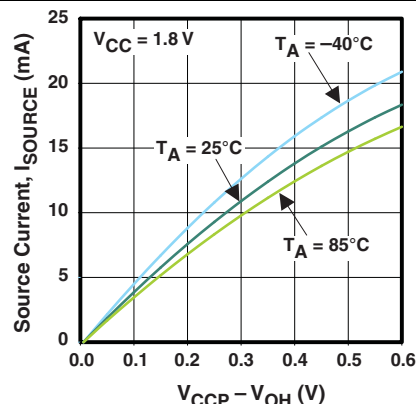


Figure 12. I/O Source Current vs Output High Voltage

Typical Characteristics (continued)

$T_A = 25^\circ\text{C}$ (unless otherwise noted)

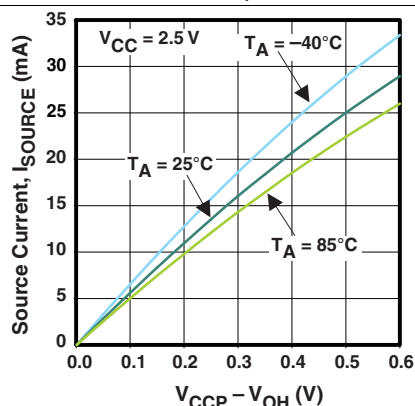


Figure 13. I/O Source Current vs Output High Voltage

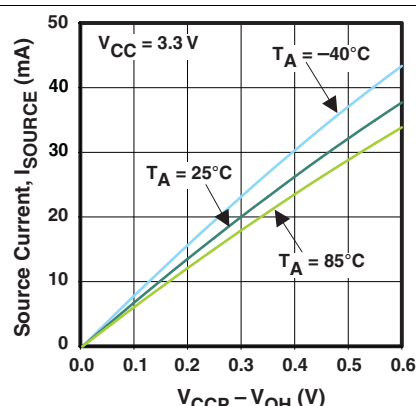


Figure 14. I/O Source Current vs Output High Voltage

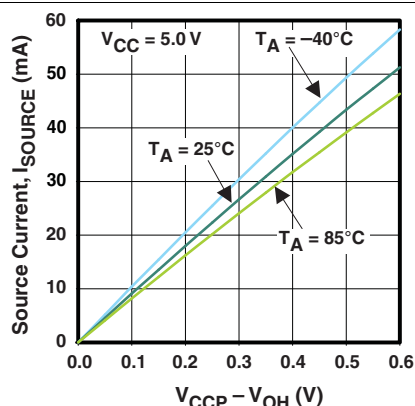


Figure 15. I/O Source Current vs Output High Voltage

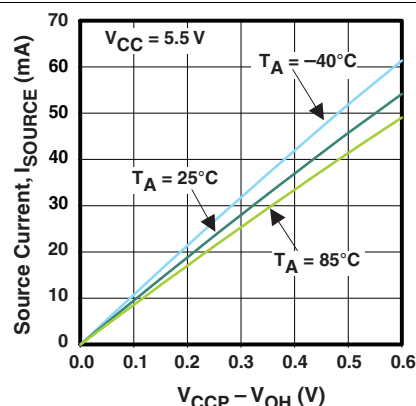


Figure 16. I/O Source Current vs Output High Voltage

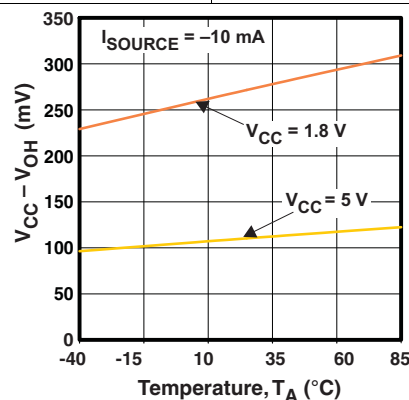
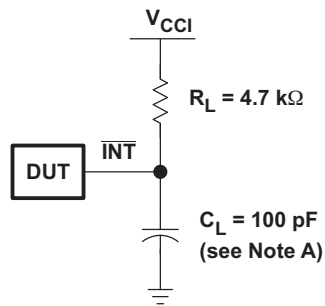


Figure 17. I/O High Voltage vs Temperature

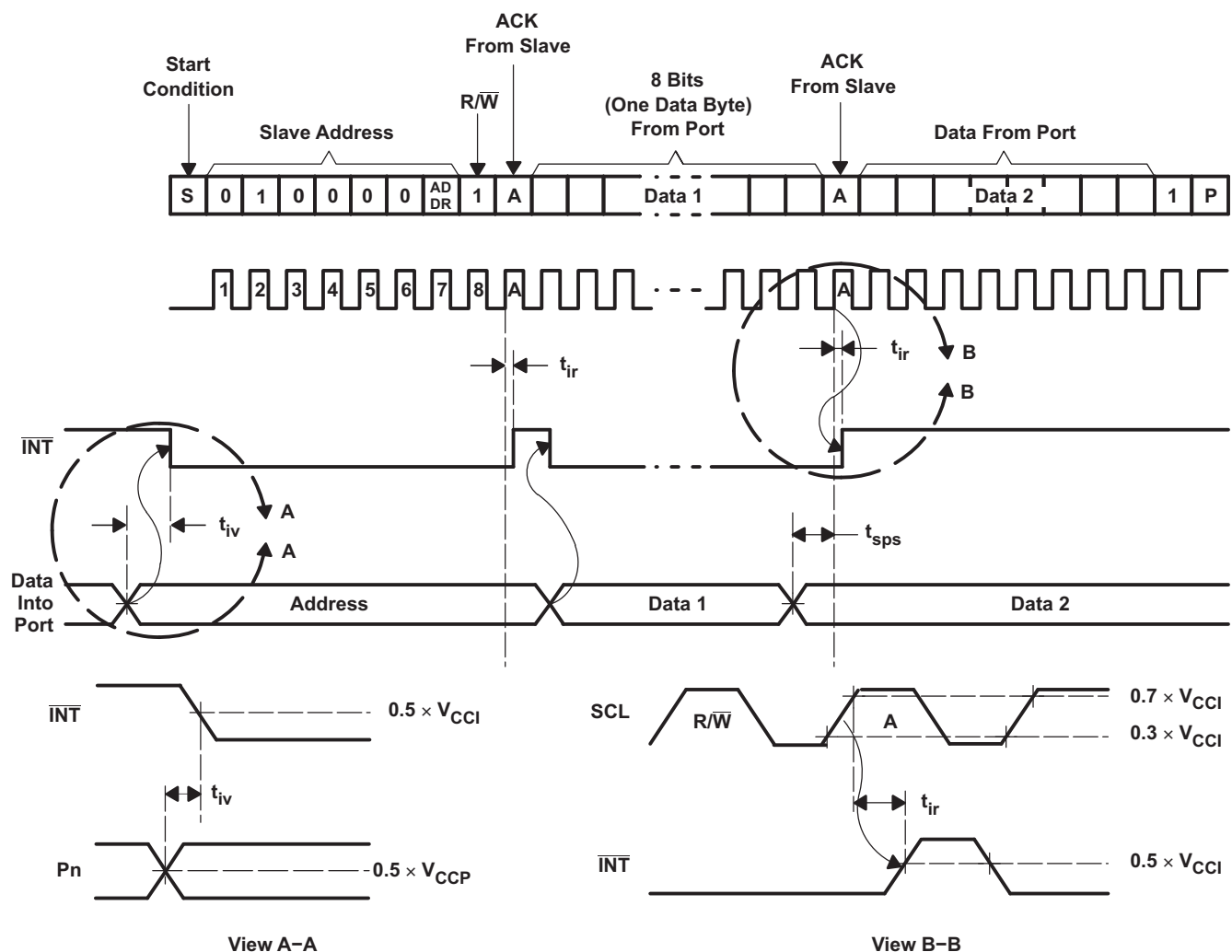
SDA LOAD CONFIGURATION

VOLTAGE WAVEFORMS

Parameter Measurement Information (continued)



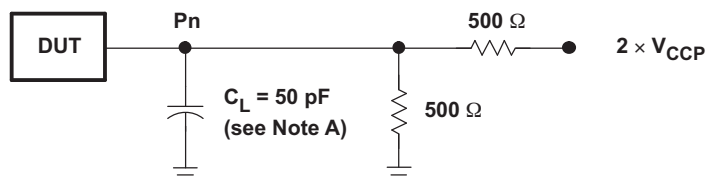
INTERRUPT LOAD CONFIGURATION



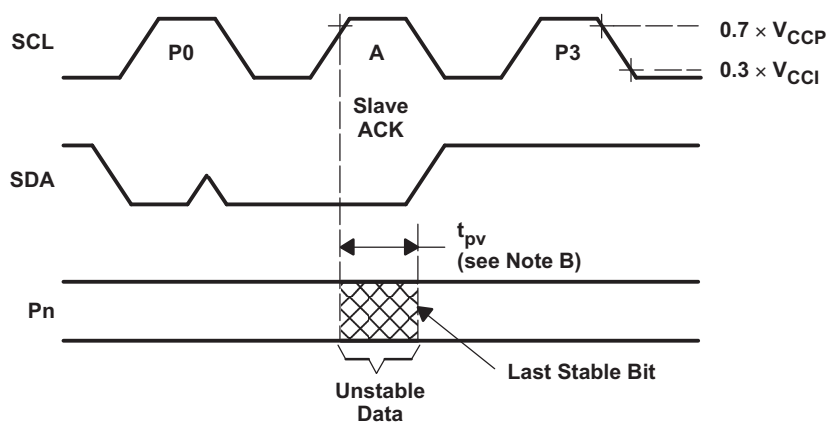
- A. C_L includes probe and jig capacitance.
- B. All inputs are supplied by generators having the following characteristics: $\text{PRR} \leq 10 \text{ MHz}$, $Z_O = 50 \Omega$, $t_r/t_f \leq 30 \text{ ns}$.
- C. All parameters and waveforms are not applicable to all devices.

Figure 19. Interrupt Load Circuit And Voltage Waveforms

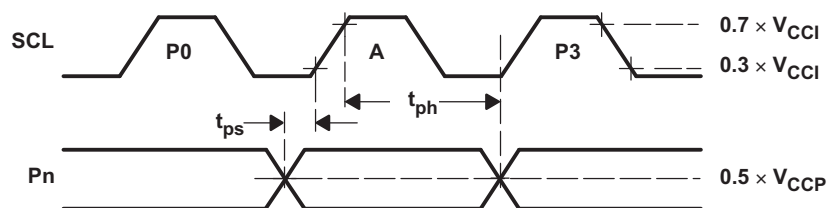
Parameter Measurement Information (continued)



P-PORT LOAD CONFIGURATION



WRITE MODE ($R/\bar{W} = 0$)

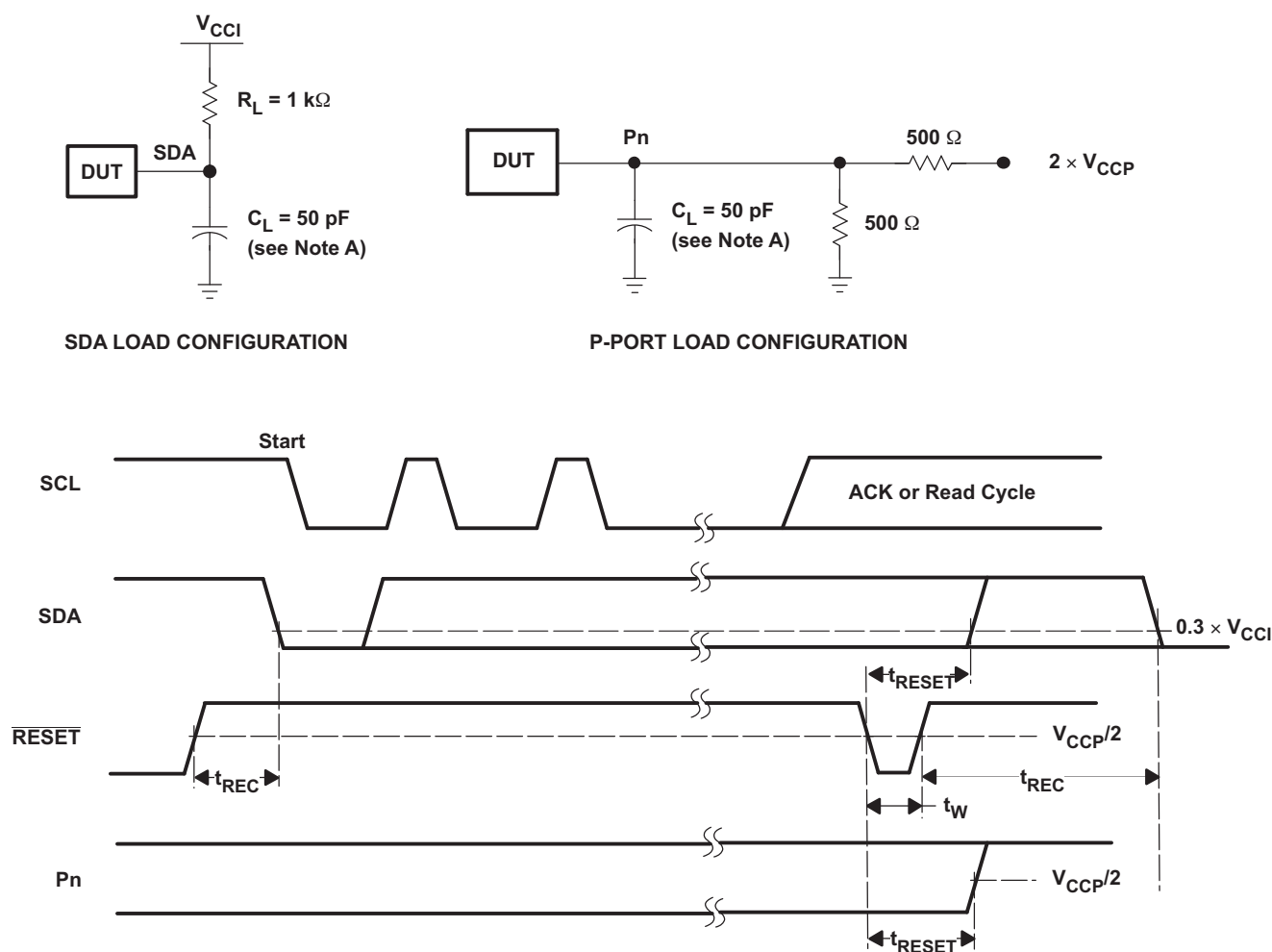


READ MODE ($R/\bar{W} = 1$)

- A. C_L includes probe and jig capacitance.
- B. t_{pv} is measured from $0.7 \times V_{CC}$ on SCL to 50% I/O (Pn) output.
- C. All inputs are supplied by generators having the following characteristics: $PRR \leq 10 \text{ MHz}$, $Z_O = 50 \Omega$, $t_r/t_f \leq 30 \text{ ns}$.
- D. The outputs are measured one at a time, with one transition per measurement.
- E. All parameters and waveforms are not applicable to all devices.

Figure 20. P-Port Load Circuit And Timing Waveforms

Parameter Measurement Information (continued)



- C_L includes probe and jig capacitance.
- All inputs are supplied by generators having the following characteristics: $PRR \leq 10$ MHz, $Z_O = 50 \Omega$, $t_r/t_f \leq 30$ ns.
- The outputs are measured one at a time, with one transition per measurement.
- I/Os are configured as inputs.
- All parameters and waveforms are not applicable to all devices.

Figure 21. Reset Load Circuits And Voltage Waveforms

8 Detailed Description

8.1 Overview

The bidirectional voltage-level translation in the TCA6408A is provided through V_{CCI} . V_{CCI} should be connected to the V_{CC} of the external SCL/SDA lines. This indicates the V_{CC} level of the I²C bus to the TCA6408A. The voltage level on the P-port of the TCA6408A is determined by V_{CCP} .

The TCA6408A consists of one 8-bit Configuration (input or output selection), Input, Output, and Polarity Inversion (active high) Register. At power on, the I/Os are configured as inputs. However, the system master can enable the I/Os as either inputs or outputs by writing to the I/O configuration bits. The data for each input or output is kept in the corresponding Input or Output Register. The polarity of the Input Port Register can be inverted with the Polarity Inversion Register. All registers can be read by the system master.

The system master can reset the TCA6408A in the event of a timeout or other improper operation by asserting a low in the $\overline{RESET}$ input. The power-on reset puts the registers in their default state and initializes the I²C/SMBus state machine. The $\overline{RESET}$ pin causes the same reset/initialization to occur without depowering the part.

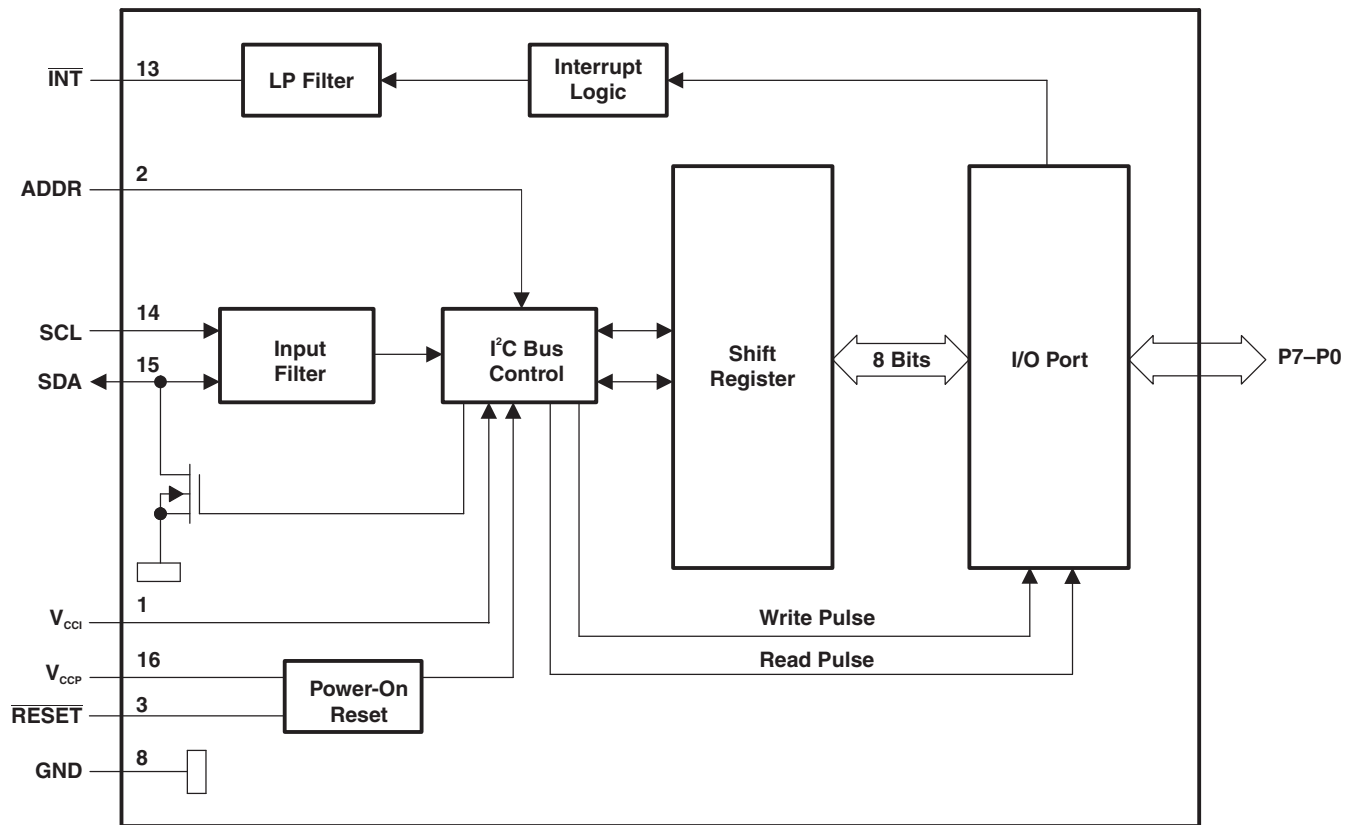
The TCA6408A open-drain interrupt ($\overline{INT}$) output is activated when any input state differs from its corresponding Input Port Register state and is used to indicate to the system master that an input state has changed.

$\overline{INT}$ can be connected to the interrupt input of a microcontroller. By sending an interrupt signal on this line, the remote I/O can inform the microcontroller if there is incoming data on its ports without having to communicate via the I²C bus. Thus, the TCA6408A can remain a simple slave device.

The device P-port outputs have high-current sink capabilities for directly driving LEDs while consuming low device current.

One hardware pin (ADDR) can be used to program and vary the fixed I²C address and allow up to two devices to share the same I²C bus or SMBus.

8.2 Functional Block Diagrams



- A. All pin numbers shown are for the PW package.
- B. All I/Os are set to inputs at reset.

Figure 22. Logic Diagram (Positive Logic)

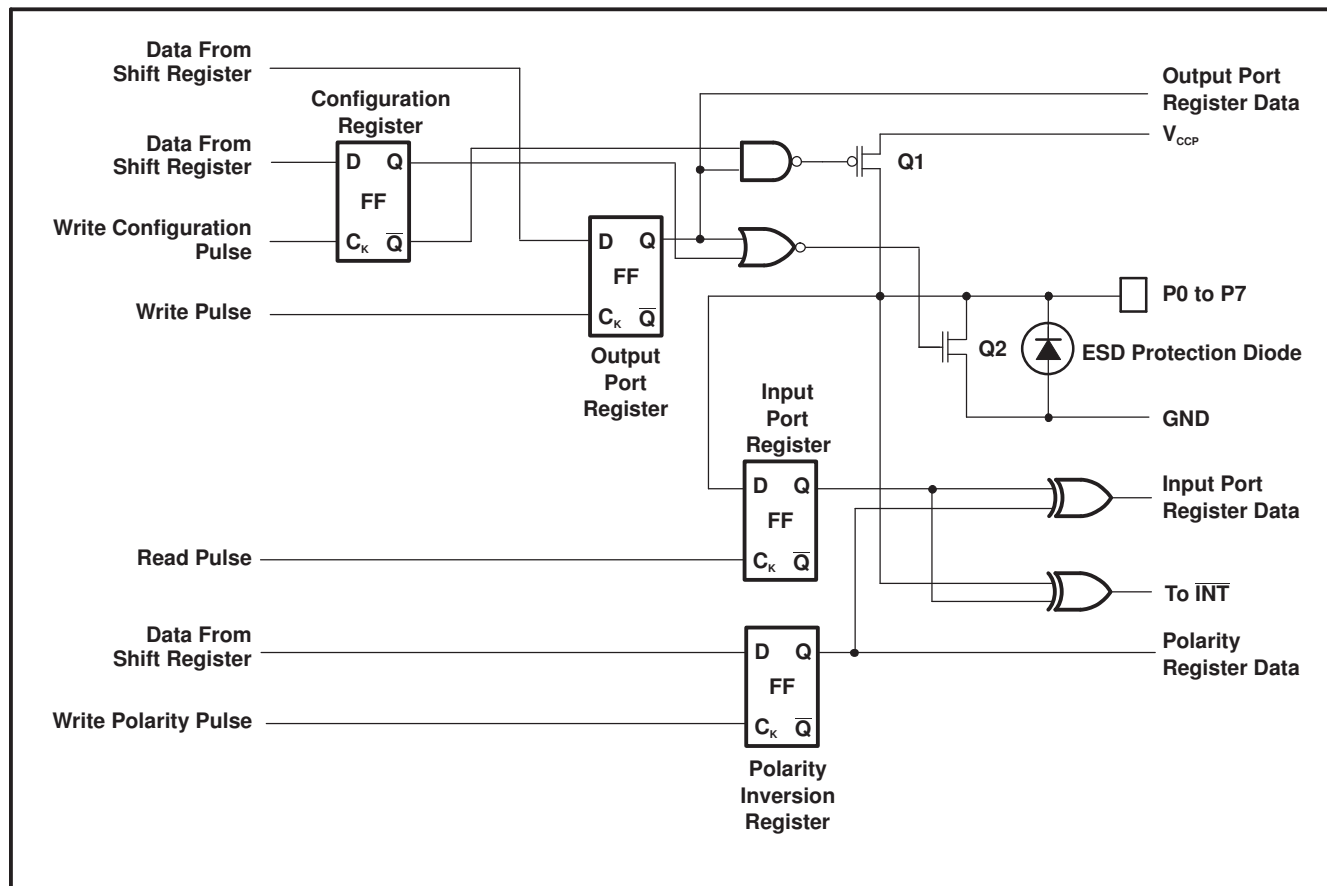


Figure 23. Simplified Schematic of P0 to P7

8.3 Feature Description

8.3.1 Voltage Translation

Table 1 shows some common supply voltage options for voltage translation between the I²C bus and the P-ports of the TCA6408A.

Table 1. Voltage Translation

V _{CCI} (SCL AND SDA OF I ² C MASTER) (V)	V _{CCP} (P-PORT) (V)
1.8	1.8
1.8	2.5
1.8	3.3
1.8	5
2.5	1.8
2.5	2.5
2.5	3.3
2.5	5
3.3	1.8
3.3	2.5
3.3	3.3
3.3	5
5	1.8
5	2.5
5	3.3
5	5

8.3.2 I/O Port

When an I/O is configured as an input, FETs Q1 and Q2 are off, which creates a high-impedance input. The input voltage may be raised above V_{CC} to a maximum of 5.5 V.

If the I/O is configured as an output, Q1 or Q2 is enabled, depending on the state of the output port register. In this case, there are low-impedance paths between the I/O pin and either V_{CC} or GND. The external voltage applied to this I/O pin should not exceed the recommended levels for proper operation.

8.3.3 Interrupt Output ($\overline{\text{INT}}$)

An interrupt is generated by any rising or falling edge of the port inputs in the input mode. After time t_{iv}, the signal INT is valid. Resetting the interrupt circuit is achieved when data on the port is changed to the original setting or when data is read from the port that generated the interrupt. Resetting occurs in the read mode at the acknowledge (ACK) or not acknowledge (NACK) bit after the rising edge of the SCL signal. Interrupts that occur during the ACK or NACK clock pulse can be lost (or be very short) due to the resetting of the interrupt during this pulse. Each change of the I/Os after resetting is detected and is transmitted as INT.

Reading from or writing to another device does not affect the interrupt circuit, and a pin configured as an output cannot cause an interrupt. Changing an I/O from an output to an input may cause a false interrupt to occur if the state of the pin does not match the contents of the Input Port register.

The $\overline{\text{INT}}$ output has an open-drain structure and requires pull-up resistor to V_{CCP} or V_{CCI}, depending on the application. INT should be connected to the voltage source of the device that requires the interrupt information.

8.3.4 Reset Input ($\overline{\text{RESET}}$)

The $\overline{\text{RESET}}$ input can be asserted to initialize the system while keeping the V_{CCP} at its operating level. A reset can be accomplished by holding the $\overline{\text{RESET}}$ pin low for a minimum of t_w. The TCA6408A registers and I²C/SMBus state machine are changed to their default state once $\overline{\text{RESET}}$ is low (0). When $\overline{\text{RESET}}$ is high (1), the I/O levels at the P-port can be changed externally or through the master. This input requires a pull-up resistor to V_{CCI}, if no active connection is used.

8.4 Device Functional Modes

8.4.1 Power-On Reset (POR)

When power (from 0 V) is applied to V_{CCP} , an internal power-on reset holds the TCA6408A in a reset condition until V_{CCP} has reached V_{POR} . At that time, the reset condition is released, and the TCA6408A registers and I²C/SMBus state machine initialize to their default states. After that, V_{CCP} must be lowered to below V_{PORF} and back up to the operating voltage for a power-reset cycle.

8.4.2 Powered-Up

When power has been applied to both V_{CCP} and V_{CCI} and a POR has taken place, the device is in a functioning mode. The device will always be ready to receive new requests via the I²C bus.

8.5 Programming

8.5.1 I²C Interface

The TCA6408A has a standard bidirectional I²C interface that is controlled by a master device in order to be configured or read the status of this device. Each slave on the I²C bus has a specific device address to differentiate between other slave devices that are on the same I²C bus. Many slave devices will require configuration upon startup to set the behavior of the device. This is typically done when the master accesses internal register maps of the slave, which have unique register addresses. A device can have one or multiple registers where data is stored, written, or read.

The physical I²C interface consists of the serial clock (SCL) and serial data (SDA) lines. Both SDA and SCL lines must be connected to V_{CC} through a pull-up resistor. The size of the pull-up resistor is determined by the amount of capacitance on the I²C lines. (For further details, refer to *I²C Pull-up Resistor Calculation* ([SLVA689](#)).) Data transfer may be initiated only when the bus is idle. A bus is considered idle if both SDA and SCL lines are high after a STOP condition.

The following is the general procedure for a master to access a slave device:

1. If a master wants to send data to a slave:
 - Master-transmitter sends a START condition and addresses the slave-receiver.
 - Master-transmitter sends data to slave-receiver.
 - Master-transmitter terminates the transfer with a STOP condition.
2. If a master wants to receive or read data from a slave:
 - Master-receiver sends a START condition and addresses the slave-transmitter.
 - Master-receiver sends the requested register to read to slave-transmitter.
 - Master-receiver receives data from the slave-transmitter.

Programming (continued)

- Master-receiver terminates the transfer with a STOP condition.

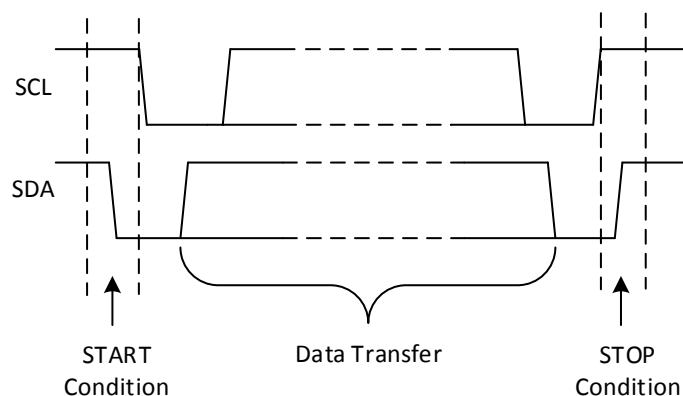


Figure 24. Definition of Start and Stop Conditions

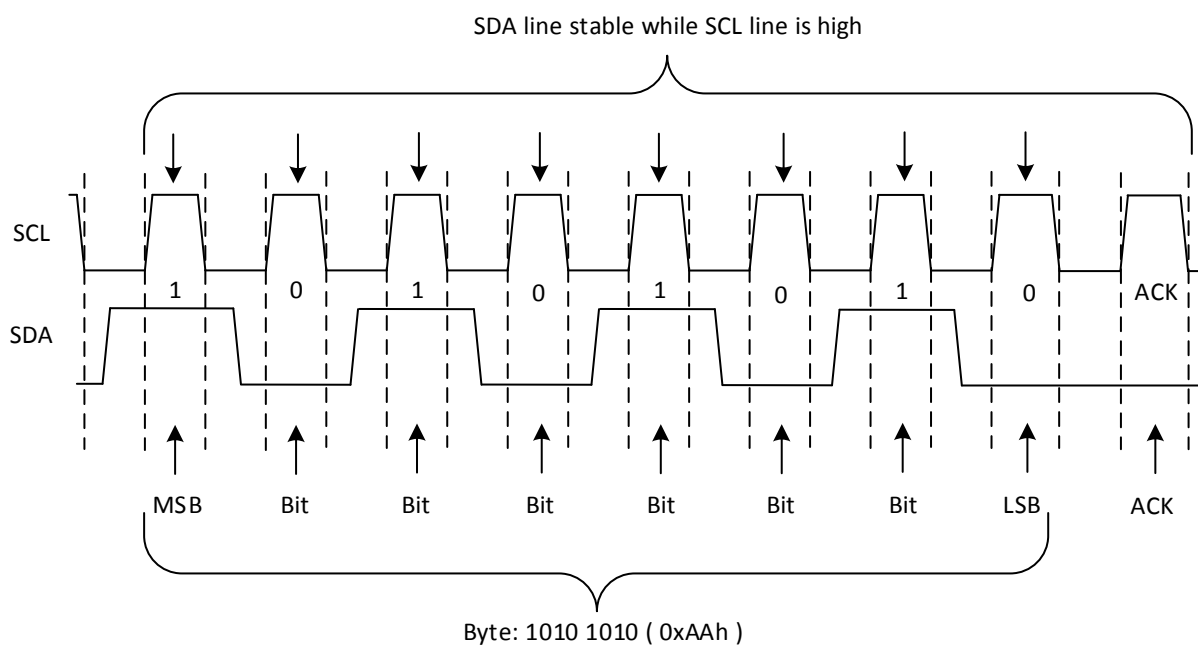


Figure 25. Bit Transfer

Table 2. Interface Definition

BYTE	BIT							
	7 (MSB)	6	5	4	3	2	1	0 (LSB)
I ² C slave address	L	H	L	L	L	L	ADDR	R/W
I/O data bus	P7	P6	P5	P4	P3	P2	P1	P0

8.5.2 Bus Transactions

Data must be sent to and received from the slave devices, and this is accomplished by reading from or writing to registers in the slave device.

Registers are locations in the memory of the slave which contain information, whether it be the configuration information or some sampled data to send back to the master. The master must write information to these registers in order to instruct the slave device to perform a task.

Programming (continued)

While it is common to have registers in I²C slaves, note that not all slave devices will have registers. Some devices are simple and contain only 1 register, which may be written to directly by sending the register data immediately after the slave address, instead of addressing a register. An example of a single-register device would be an 8-bit I²C switch, which is controlled via I²C commands. Since it has 1 bit to enable or disable a channel, there is only 1 register needed, and the master merely writes the register data after the slave address, skipping the register number.

8.5.2.1 Writes

To write on the I²C bus, the master will send a START condition on the bus with the address of the slave, as well as the last bit (the R/W bit) set to 0, which signifies a write. After the slave sends the acknowledge bit, the master will then send the register address of the register to which it wishes to write. The slave will acknowledge again, letting the master know it is ready. After this, the master will start sending the register data to the slave until the master has sent all the data necessary (which is sometimes only a single byte), and the master will terminate the transmission with a STOP condition.

Figure 26 shows an example of writing a single byte to a slave register.

- Master controls SDA line
- Slave controls SDA line

Write to one register in a device

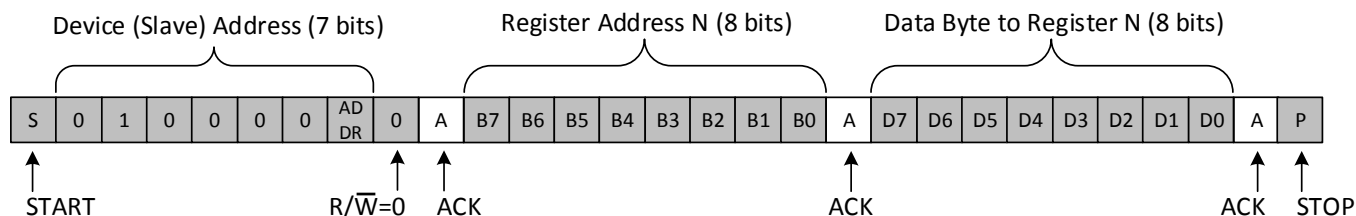


Figure 26. Write to Register

- Master controls SDA line
- Slave controls SDA line

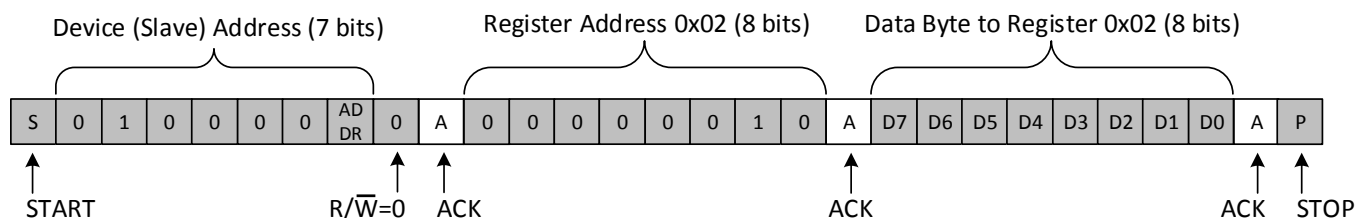


Figure 27. Write to the Polarity Inversion Register

Programming (continued)

8.5.2.2 Reads

Reading from a slave is very similar to writing, but requires some additional steps. In order to read from a slave, the master must first instruct the slave which register it wishes to read from. This is done by the master starting off the transmission in a similar fashion as the write, by sending the address with the R/W bit equal to 0 (signifying a write), followed by the register address it wishes to read from. Once the slave acknowledges this register address, the master will send a START condition again, followed by the slave address with the R/W bit set to 1 (signifying a read). This time, the slave will acknowledge the read request, and the master will release the SDA bus but will continue supplying the clock to the slave. During this part of the transaction, the master will become the master-receiver, and the slave will become the slave-transmitter.

The master will continue to send out the clock pulses, but will release the SDA line so that the slave can transmit data. At the end of every byte of data, the master will send an ACK to the slave, letting the slave know that it is ready for more data. Once the master has received the number of bytes it is expecting, it will send a NACK, signaling to the slave to halt communications and release the bus. The master will follow this up with a STOP condition.

Figure 28 shows an example of reading a single byte from a slave register.

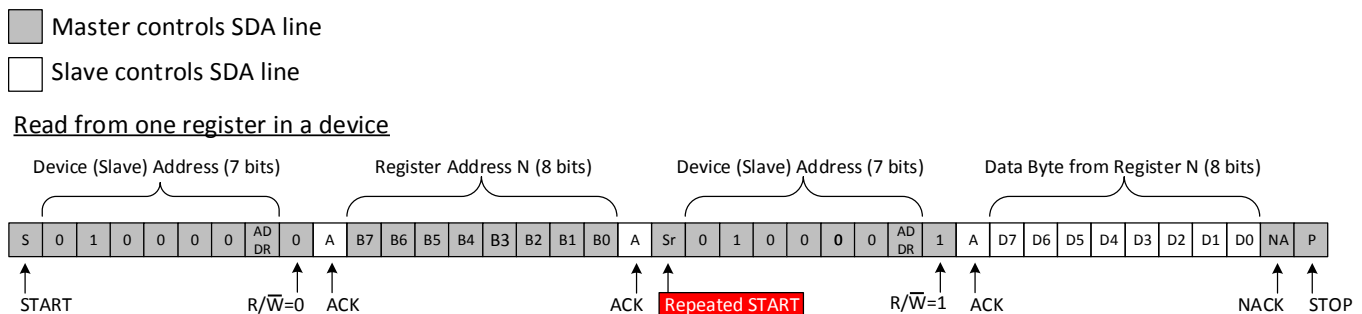
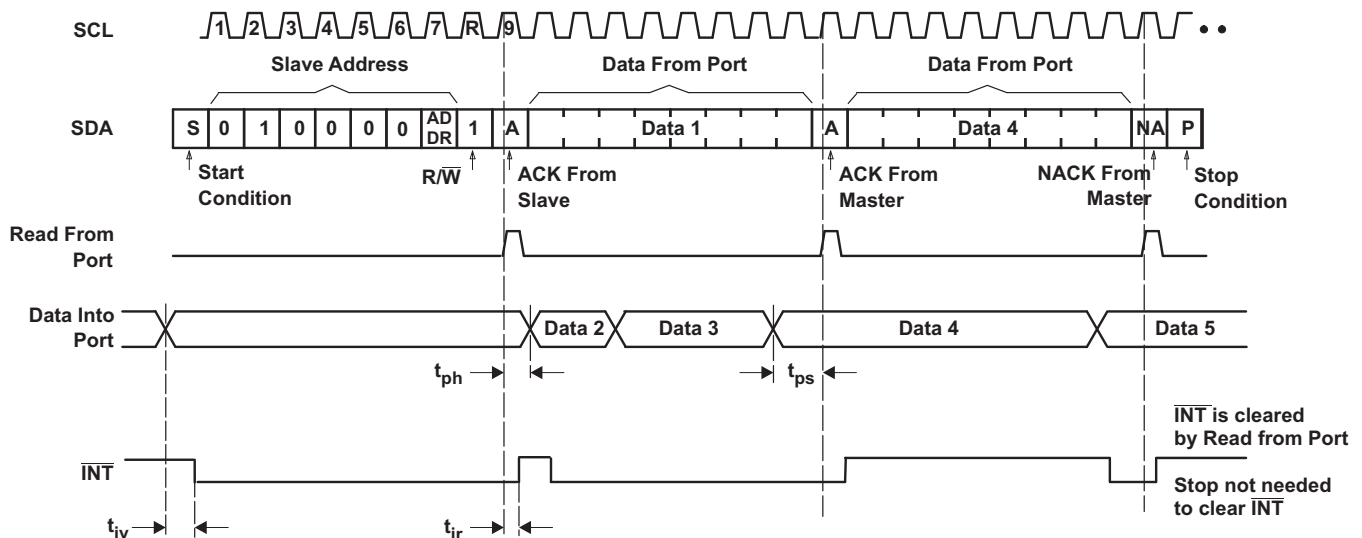


Figure 28. Read from Register



- Transfer of data can be stopped at any time by a Stop condition. When this occurs, data present at the latest acknowledge phase is valid (output mode). It is assumed that the command byte previously has been set to 00 (read Input Port Register).
- This figure eliminates the command byte transfer, a restart, and slave address call between the initial slave address call and actual data transfer from P-port (see Figure 28).

Figure 29. Read from Input Port Register

8.6 Register Map

8.6.1 Device Address

The address of the TCA6408A is shown in Figure 30.

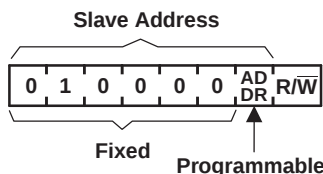


Figure 30. TCA6408A Address

Table 3. Address Reference

ADDR	I ² C BUS SLAVE ADDRESS
L	32 (decimal), 20 (hexadecimal)
H	33 (decimal), 21 (hexadecimal)

The last bit of the slave address defines the operation (read or write) to be performed. A high (1) selects a read operation, while a low (0) selects a write operation.

8.6.2 Control Register and Command Byte

Following the successful acknowledgment of the address byte, the bus master sends a command byte, which is stored in the Control Register in the TCA6408A. Two bits of this data byte will state both the operation (read or write) and the internal registers (Input, Output, Polarity Inversion, or Configuration) that will be affected. This register can be written or read through the I²C bus. The command byte is sent only during a write transmission.

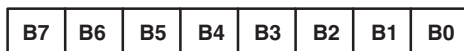


Figure 31. Control Register Bits

Table 4. Command Byte

CONTROL REGISTER BITS								COMMAND BYTE (HEX)	REGISTER	PROTOCOL	POWER-UP DEFAULT
B7	B6	B5	B4	B3	B2	B1	B0				
0	0	0	0	0	0	0	0	00	Input Port	Read byte	xxxx xxxx
0	0	0	0	0	0	0	1	01	Output Port	Read/write byte	1111 1111
0	0	0	0	0	0	1	0	02	Polarity Inversion	Read/write byte	0000 0000
0	0	0	0	0	0	1	1	03	Configuration	Read/write byte	1111 1111

8.6.3 Register Descriptions

The Input Port Register (register 0) reflects the incoming logic levels of the pins, regardless of whether the pin is defined as an input or an output by the Configuration Register. They act only on read operation. Writes to this register have no effect. The default value (X) is determined by the externally applied logic level. Before a read operation, a write transmission is sent with the command byte to indicate to the I²C device that the Input Port Register will be accessed next.

Table 5. Register 0 (Input Port Register)

BIT	I-7	I-6	I-5	I-4	I-3	I-2	I-1	I-0
DEFAULT	X	X	X	X	X	X	X	X

The Output Port Register (register 1) shows the outgoing logic levels of the pins defined as outputs by the Configuration Register. Bit values in this register have no effect on pins defined as inputs. In turn, reads from this register reflect the value that is in the flip-flop controlling the output selection, not the actual pin value.

Table 6. Register 1 (Output Port Register)

BIT	O-7	O-6	O-5	O-4	O-3	O-2	O-1	O-0
DEFAULT	1	1	1	1	1	1	1	1

The Polarity Inversion Register (register 2) allows polarity inversion of pins defined as inputs by the Configuration Register. If a bit in this register is set (written with 1), the polarity of the corresponding port pin is inverted. If a bit in this register is cleared (written with a 0), the original polarity of the corresponding port pin is retained.

Table 7. Register 2 (Polarity Inversion Register)

BIT	N-7	N-6	N-5	N-4	N-3	N-2	N-1	N-0
DEFAULT	0	0	0	0	0	0	0	0

The Configuration Register (register 3) configures the direction of the I/O pins. If a bit in this register is set to 1, the corresponding port pin is enabled as an input with a high-impedance output driver. If a bit in this register is cleared to 0, the corresponding port pin is enabled as an output.

Table 8. Register 3 (Configuration Register)

BIT	C-7	C-6	C-5	C-4	C-3	C-2	C-1	C-0
DEFAULT	1	1	1	1	1	1	1	1

9 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

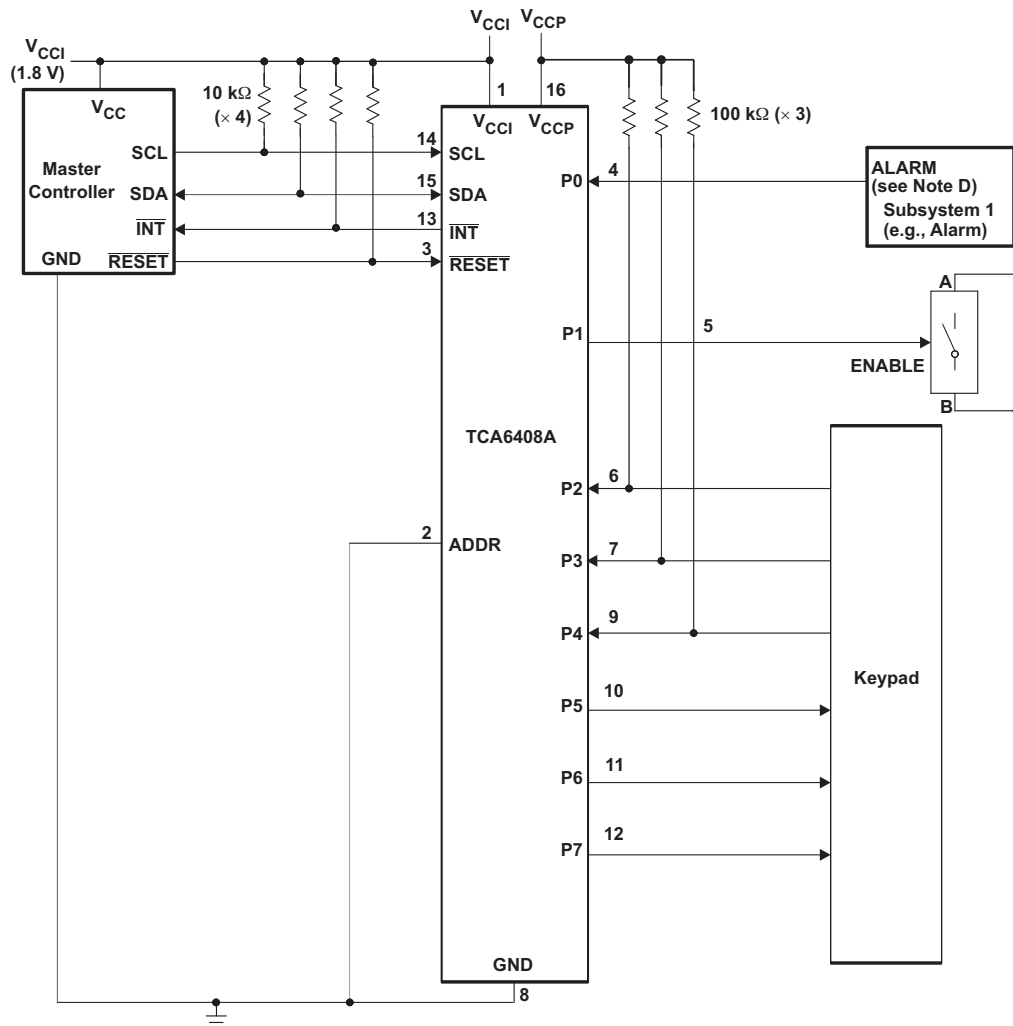
9.1 Application Information

Applications of the TCA6408A will have this device connected as a slave to an I²C master (processor), and the I²C bus may contain any number of other slave devices. The TCA6408A will be in a remote location from the master, placed close to the GPIOs to which the master needs to monitor or control.

A typical application of the TCA6408A will operate with a lower voltage on the master side (V_{CCI}), and a higher voltage on the P-port side (V_{CCP}). The P-ports can be configured as outputs connected to inputs of devices such as enable, reset, power select, the gate of a switch, and LEDs. The P-ports can also be configured as inputs to receive data from interrupts, alarms, status outputs, or push buttons.

9.2 Typical Application

Figure 32 shows an application in which the TCA6408A can be used.



- Device address configured as 0100000 for this example.
- P0 and P2–P4 are configured as inputs.
- P1 and P5–P7 are configured as outputs.
- Resistors are required for inputs (on P-port) that may float. If a driver to an input will never let the input float, a resistor is not needed. Outputs (in the P-port) do not need pull-up resistors.

Figure 32. Typical Application Schematic

9.2.1 Design Requirements

Table 9. Design Parameters

DESIGN PARAMETER	EXAMPLE VALUE
I ² C input voltage (V _{CCI})	1.8 V
P-port input/output voltage (V _{CCP})	5 V
Output current rating, P-port sinking (I _{OL})	25 mA
Output current rating, P-port sourcing (I _{OH})	10 mA
I ² C bus clock (SCL) speed	400 kHz

9.2.2 Detailed Design Procedure

The pull-up resistors, R_P , for the SCL and SDA lines need to be selected appropriately and take into consideration the total capacitance of all slaves on the I²C bus. The minimum pull-up resistance is a function of V_{CC} , $V_{OL(max)}$, and I_{OL} :

$$R_{p(min)} = \frac{V_{CC} - V_{OL(max)}}{I_{OL}} \quad (1)$$

The maximum pull-up resistance is a function of the maximum rise time, t_r (300 ns for fast-mode operation, $f_{SCL} = 400$ kHz) and bus capacitance, C_b :

$$R_{p(max)} = \frac{t_r}{0.8473 \times C_b} \quad (2)$$

The maximum bus capacitance for an I²C bus must not exceed 400 pF for standard-mode or fast-mode operation. The bus capacitance can be approximated by adding the capacitance of the TCA9538, C_i for SCL or C_{i0} for SDA, the capacitance of wires, connections, and traces, and the capacitance of additional slaves on the bus.

9.2.2.1 Minimizing I_{CC} When I/O is Used to Control LEDs

When the I/Os are used to control LEDs, normally they are connected to V_{CC} through a resistor as shown in Figure 32. The LED acts as a diode, so when the LED is off, the I/O V_{IN} is about 1.2 V less than V_{CC} . The ΔI_{CC} parameter in [Electrical Characteristics](#) shows how I_{CC} increases as V_{IN} becomes lower than V_{CC} . Designs that must minimize current consumption, such as battery power applications, should consider maintaining the I/O pins greater than or equal to V_{CC} when the LED is off.

Figure 33 shows a high-value resistor in parallel with the LED. Figure 34 shows V_{CC} less than the LED supply voltage by at least 1.2 V. Both of these methods maintain the I/O V_{IN} at or above V_{CC} and prevent additional supply current consumption when the LED is off.

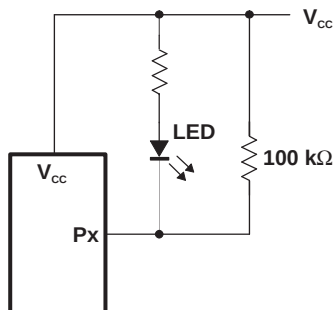


Figure 33. High-Value Resistor in Parallel With LED

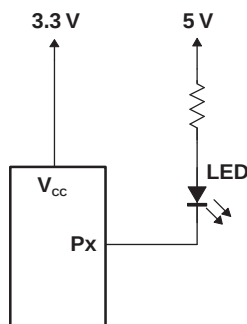
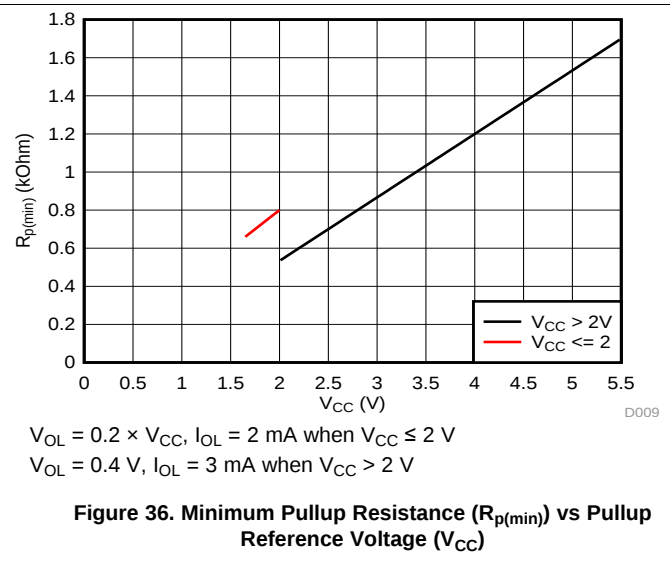
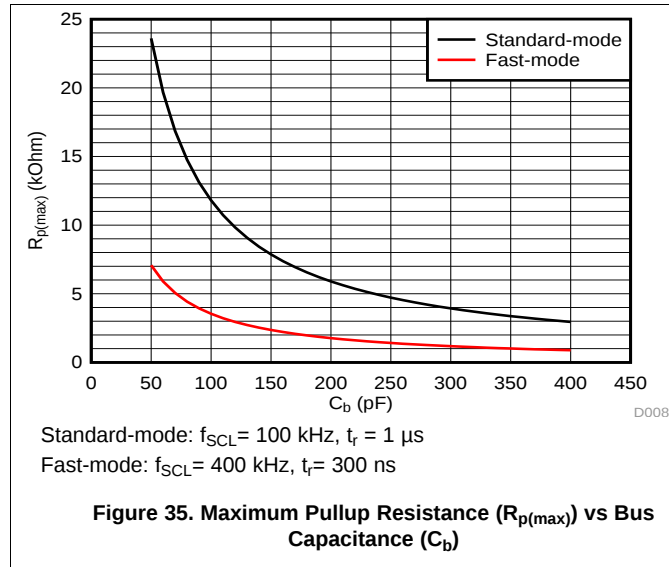


Figure 34. Device Supplied by a Low Voltage

9.2.3 Application Curves



10 Power Supply Recommendations

10.1 Power-On Reset Requirements

In the event of a glitch or data corruption, TCA6408A can be reset to its default conditions by using the power-on reset feature. Power-on reset requires that the device go through a power cycle to be completely reset. This reset also happens when the device is powered on for the first time in an application.

The two types of power-on reset are shown in [Figure 37](#) and [Figure 38](#).

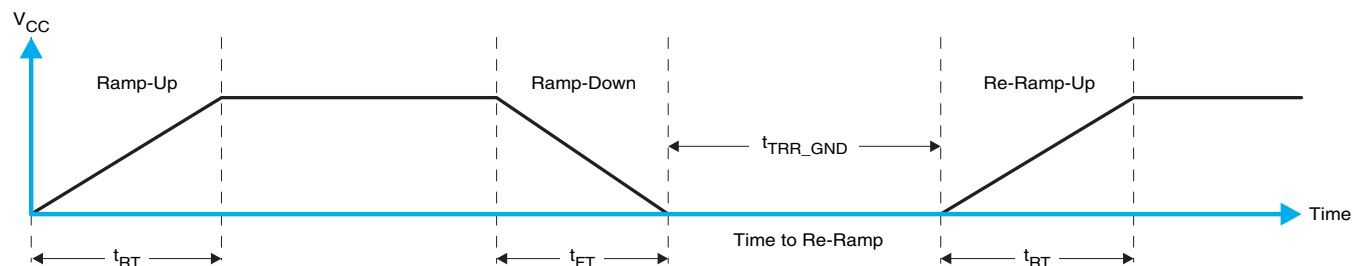


Figure 37. V_{CC} is Lowered Below 0.2 V Or 0 V and then Ramped Up to V_{CC}

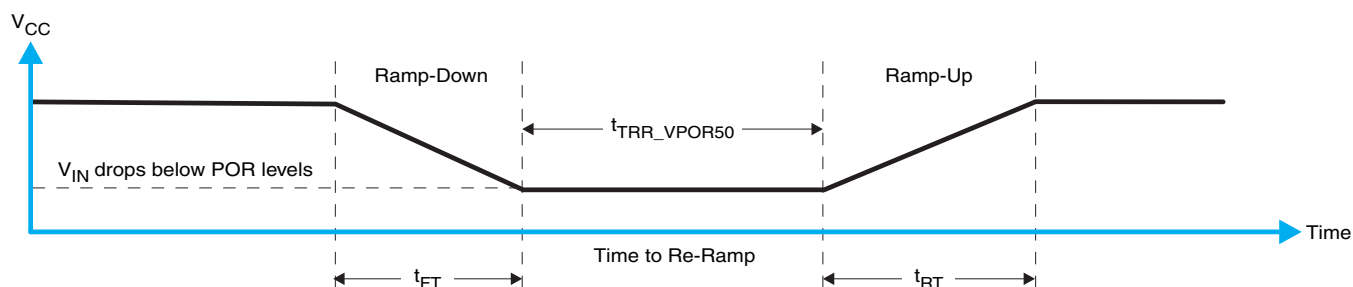


Figure 38. V_{CC} is Lowered Below the POR Threshold, then Ramped Back Up to V_{CC}

[Table 10](#) specifies the performance of the power-on reset feature for TCA6408A for both types of power-on reset.

Table 10. Recommended Supply Sequencing and Ramp Rates at $T_A = 25^\circ\text{C}$ ⁽¹⁾

PARAMETER			MIN	TYP	MAX	UNIT
t_{FT}	Fall rate	See Figure 37	0.1		2000	ms
t_{RT}	Rise rate	See Figure 37	0.1		2000	ms
t_{RR_GND}	Time to re-ramp (when V_{CC} drops to GND)	See Figure 37	1			μs
t_{RR_POR50}	Time to re-ramp (when V_{CC} drops to $V_{POR_MIN} - 50\text{ mV}$)	See Figure 38	1			μs
V_{CC_GH}	Level that V_{CCP} can glitch down to, but not cause a functional disruption when $V_{CCX_GW} = 1\text{ }\mu\text{s}$	See Figure 39			1.2	V
t_{GW}	Glitch width that will not cause a functional disruption when $V_{CCX_GH} = 0.5 \times V_{CCX}$	See Figure 39			10	μs
V_{PORF}	Voltage trip point of POR on falling V_{CC}		0.7			V
V_{PORR}	Voltage trip point of POR on rising V_{CC}				1.4	V

(1) Not tested. Specified by design.

Glitches in the power supply can also affect the power-on reset performance of this device. The glitch width (t_{GW}) and height (t_{GH}) are dependent on each other. The bypass capacitance, source impedance, and device impedance are factors that affect power-on reset performance. Figure 39 and Table 10 provide more information on how to measure these specifications.

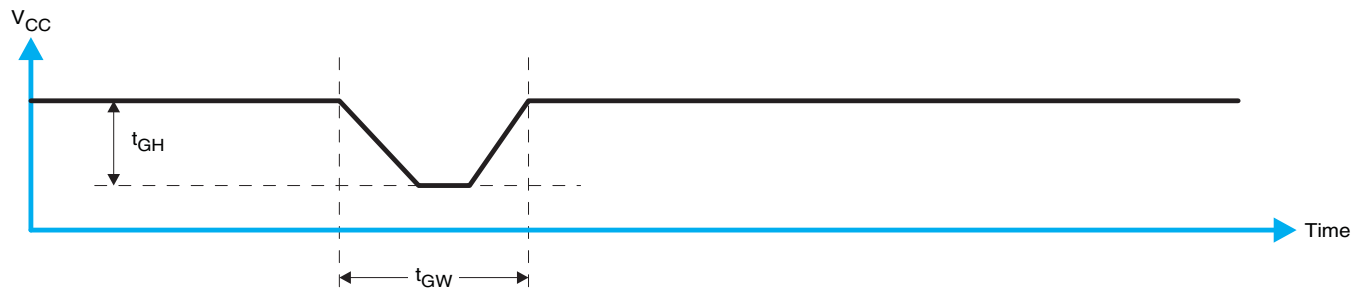


Figure 39. Glitch Width And Glitch Height

V_{POR} is critical to the power-on reset. V_{POR} is the voltage level at which the reset condition is released and all the registers and the I²C/SMBus state machine are initialized to their default states. The value of V_{POR} differs based on the V_{CC} being lowered to or from 0. Figure 40 and Table 10 provide more details on this specification.

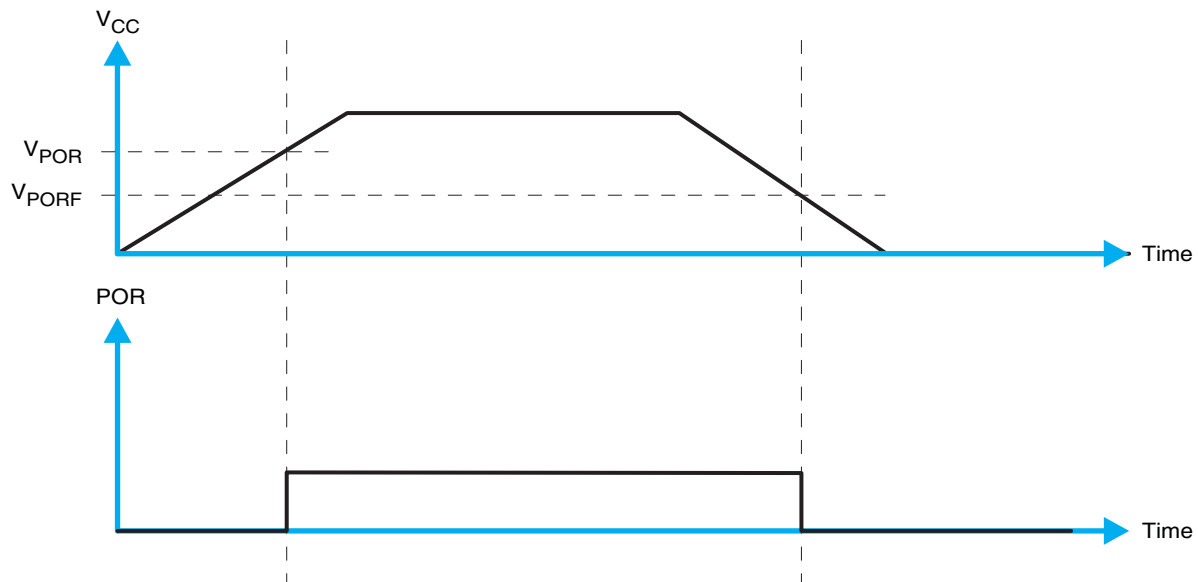


Figure 40. V_{POR}

11 Layout

11.1 Layout Guidelines

For printed circuit board (PCB) layout of the TCA6408A, common PCB layout practices should be followed, but additional concerns related to high-speed data transfer such as matched impedances and differential pairs are not a concern for I²C signal speeds.

In all PCB layouts, it is a best practice to avoid right angles in signal traces, to fan out signal traces away from each other upon leaving the vicinity of an integrated circuit (IC), and to use thicker trace widths to carry higher amounts of current that commonly pass through power and ground traces. By-pass and de-coupling capacitors are commonly used to control the voltage on the V_{CCP} pin, using a larger capacitor to provide additional power in the event of a short power supply glitch and a smaller capacitor to filter out high-frequency ripple. These capacitors should be placed as close to the TCA6408A as possible. These best practices are shown in [Layout Example](#).

For the layout example provided in [Layout Example](#), it would be possible to fabricate a PCB with only 2 layers by using the top layer for signal routing and the bottom layer as a split plane for power (V_{CCI} and V_{CCP}) and ground (GND). However, a 4-layer board is preferable for boards with higher density signal routing. On a 4-layer PCB, it is common to route signals on the top and bottom layer, dedicate one internal layer to a ground plane, and dedicate the other internal layer to a power plane. In a board layout using planes or split planes for power and ground, vias are placed directly next to the surface mount component pad which needs to attach to V_{CCI}, V_{CCP}, or GND and the via is connected electrically to the internal layer or the other side of the board. Vias are also used when a signal trace needs to be routed to the opposite side of the board, but this technique is not demonstrated in [Layout Example](#).

11.2 Layout Example

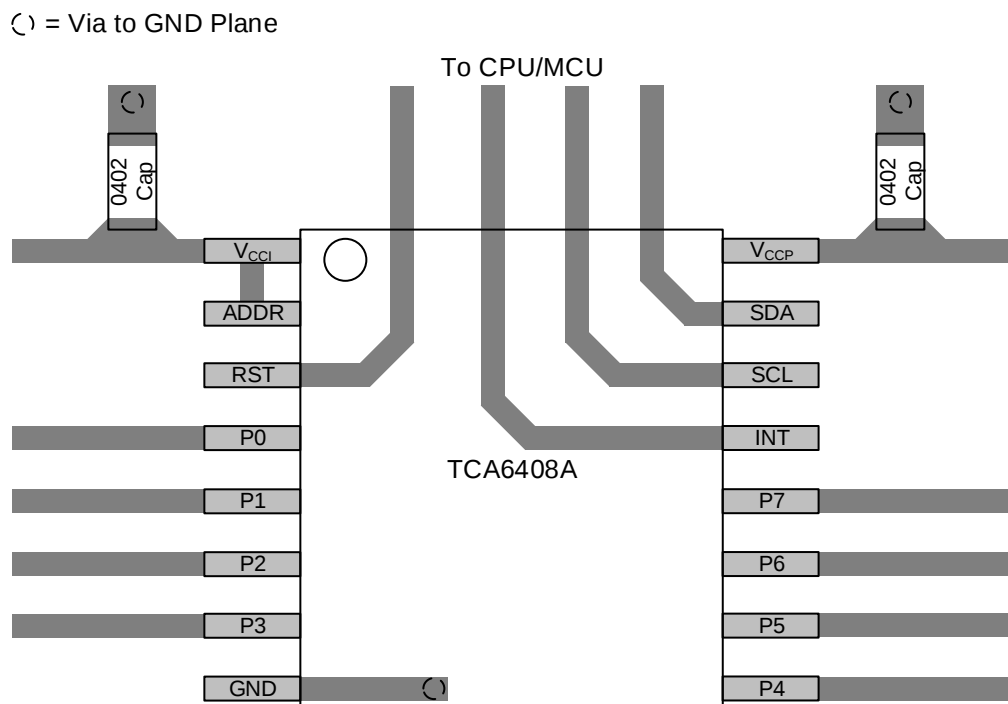


Figure 41. Example Layout (PW Package)

12 Device and Documentation Support

12.1 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ Online Community *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

12.2 Trademarks

E2E is a trademark of Texas Instruments.
All other trademarks are the property of their respective owners.

12.3 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

12.4 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TCA6408APWR	ACTIVE	TSSOP	PW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PH408A	Samples
TCA6408ARGTR	ACTIVE	VQFN	RGT	16	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ZVU	Samples
TCA6408ARSVR	ACTIVE	UQFN	RSV	16	3000	Green (RoHS & no Sb/Br)	CU NIPDAUAG	Level-1-260C-UNLIM	-40 to 85	ZVU	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "-" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

OTHER QUALIFIED VERSIONS OF TCA6408A :

- Automotive: [TCA6408A-Q1](#)

NOTE: Qualified Version Definitions:

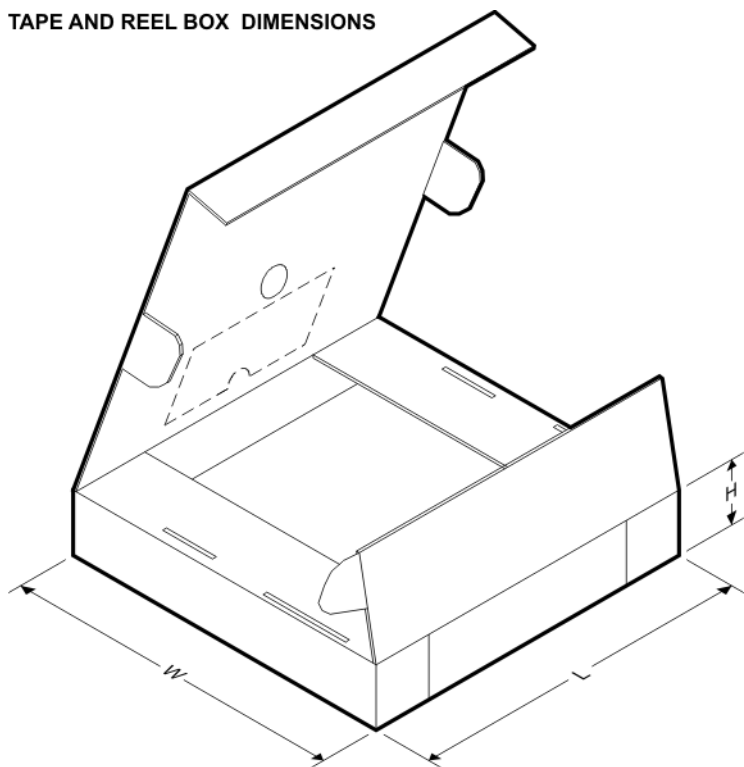
- Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects

TAPE AND REEL INFORMATION


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TCA6408APWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
TCA6408ARGTR	VQFN	RGT	16	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TCA6408ARSVR	UQFN	RSV	16	3000	177.8	12.4	2.0	2.8	0.7	4.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

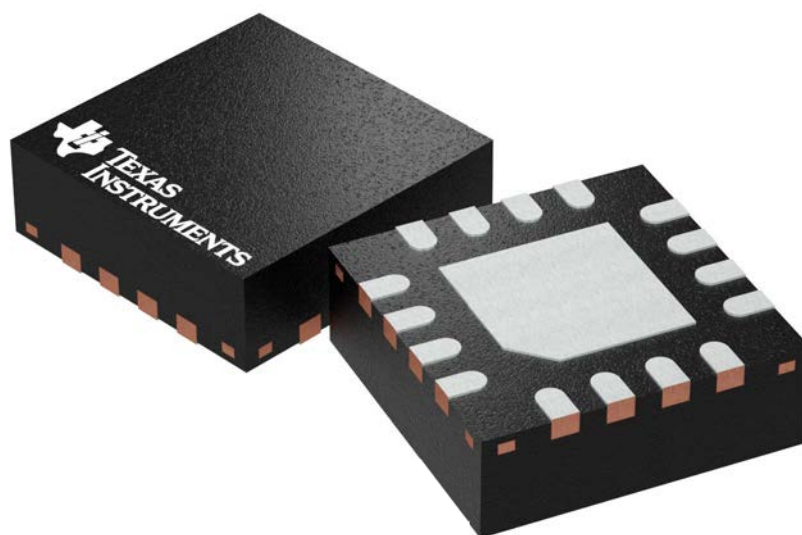
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TCA6408APWR	TSSOP	PW	16	2000	367.0	367.0	35.0
TCA6408ARGTR	VQFN	RGT	16	3000	367.0	367.0	35.0
TCA6408ARSVR	UQFN	RSV	16	3000	202.0	201.0	28.0

RGT 16

GENERIC PACKAGE VIEW

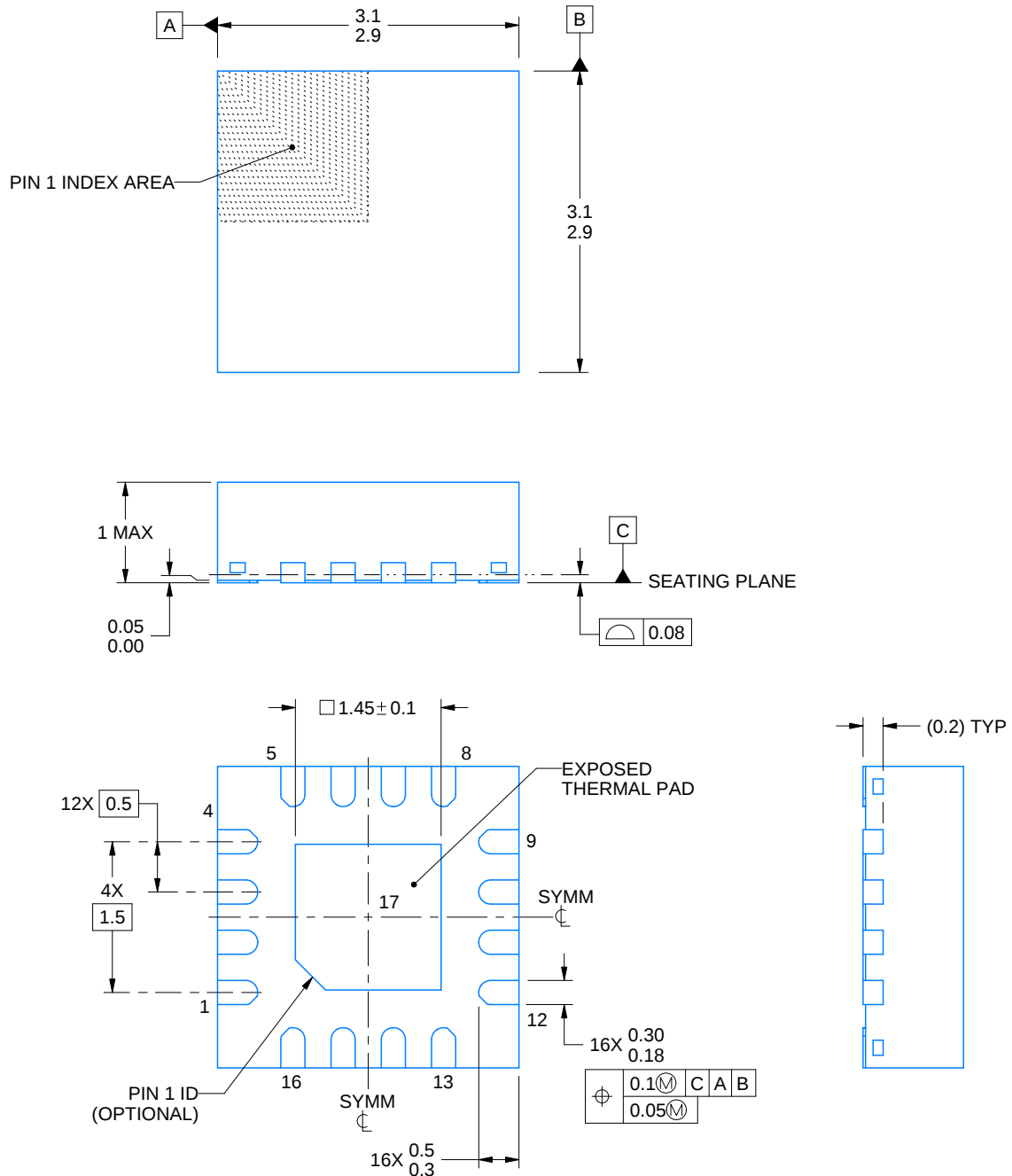
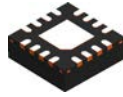
VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



Images above are just a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.

4203495/1



4219032/A 02/2017

NOTES:

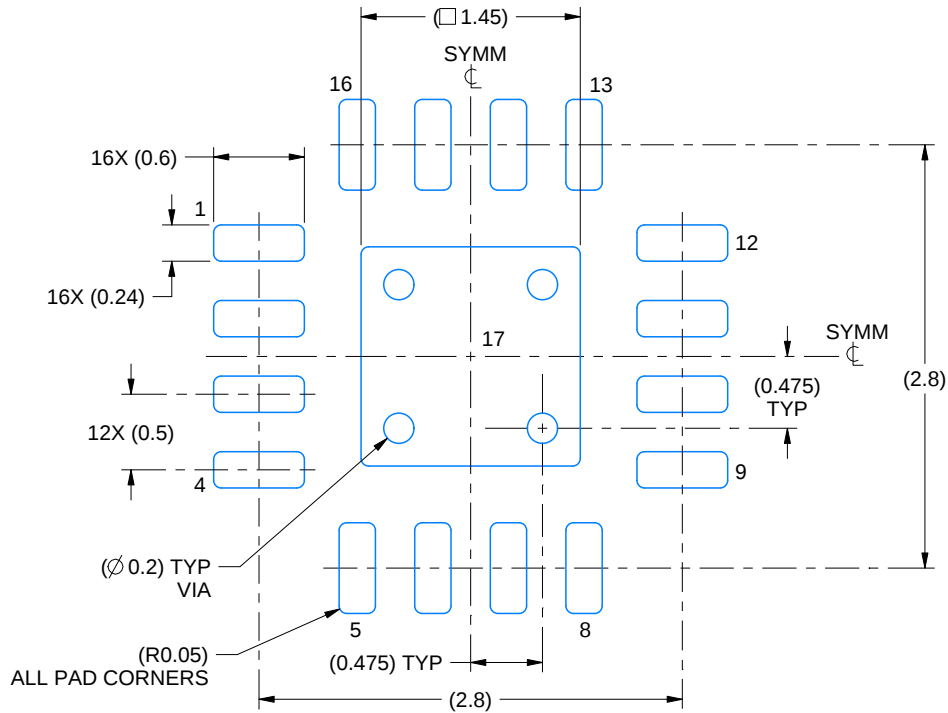
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.
4. Reference JEDEC registration MO-220

EXAMPLE BOARD LAYOUT

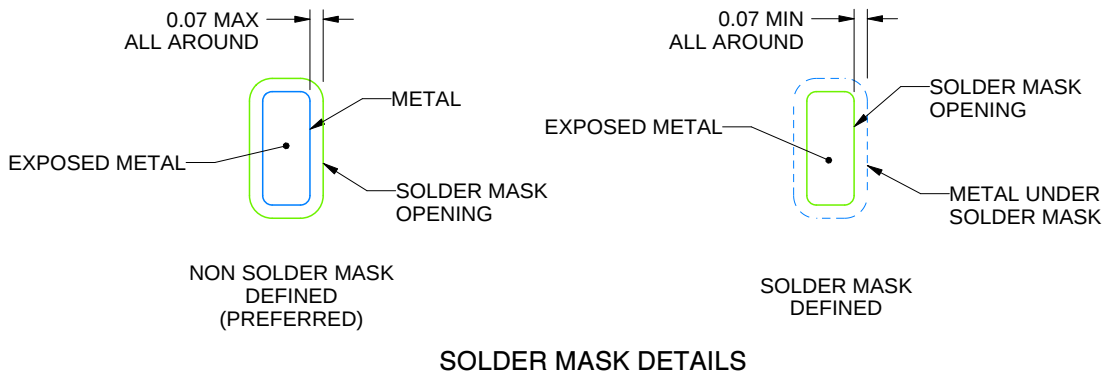
RGT0016A

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:20X



SOLDER MASK DETAILS

4219032/A 02/2017

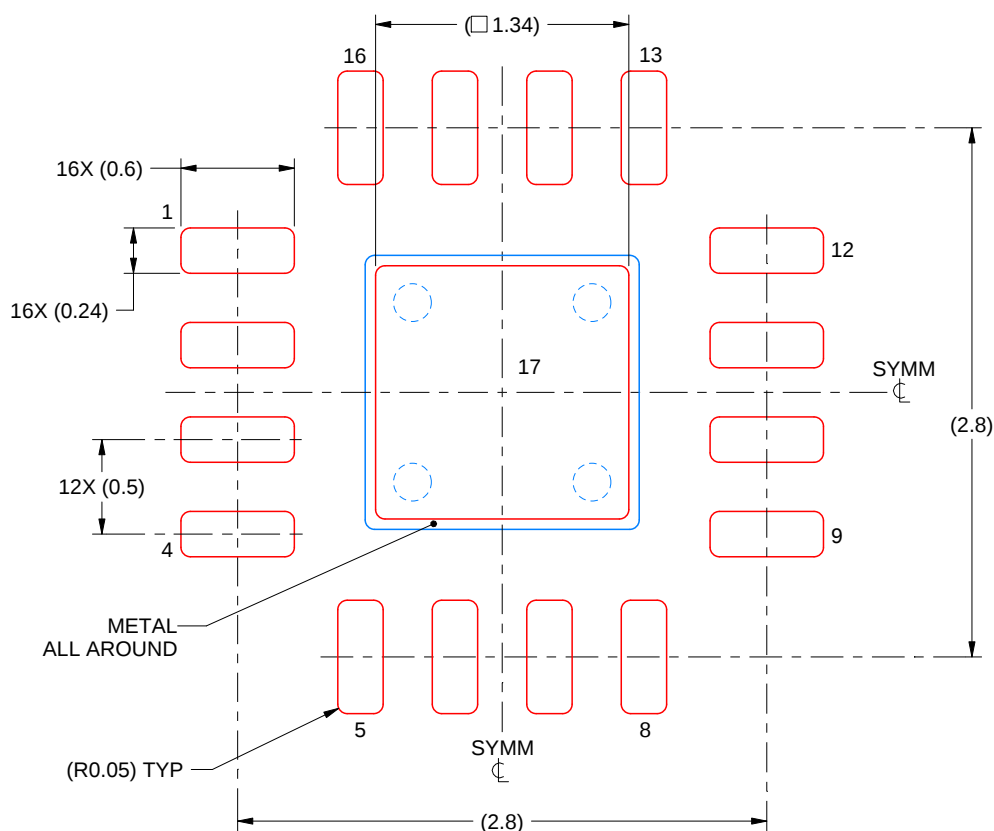
NOTES: (continued)

5. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/sluea271).
6. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

RG T0016A

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



SOLDER PASTE EXAMPLE BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD 17:
86% PRINTED SOLDER COVERAGE BY AREA UNDER PACKAGE
SCALE:25X

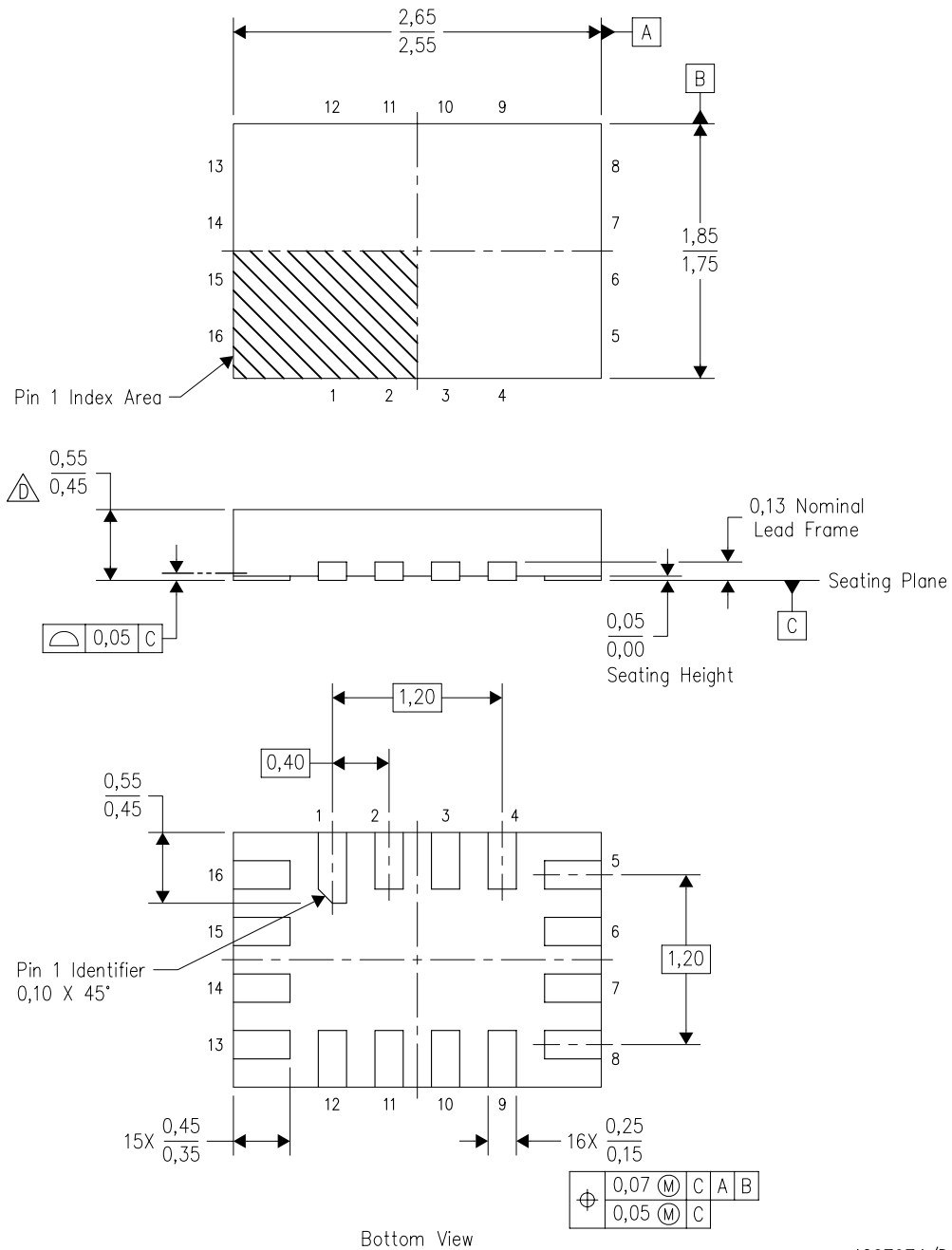
4219032/A 02/2017

NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

RSV (R-PUQFN-N16)

PLASTIC QUAD FLATPACK NO-LEAD

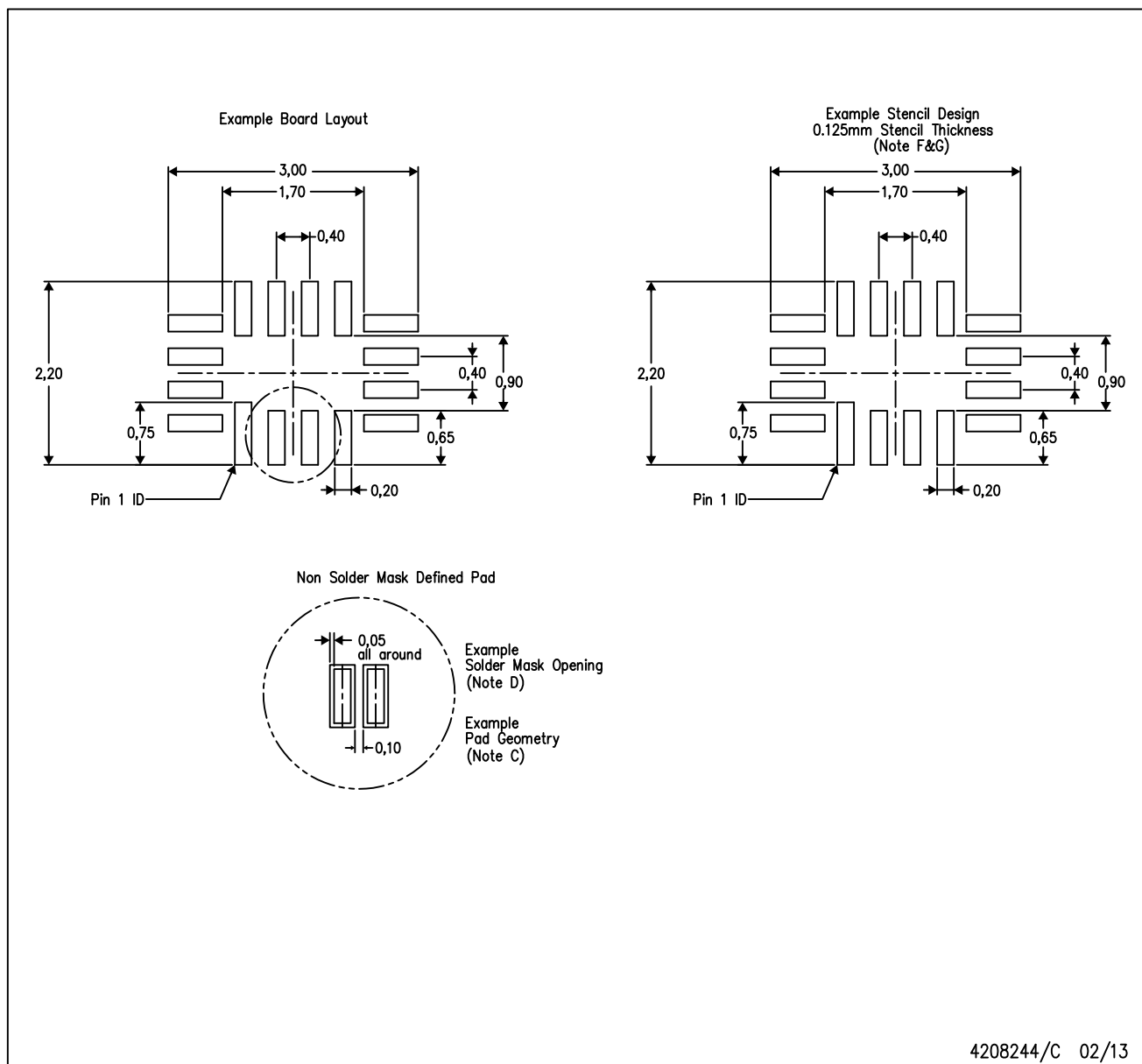


4207974/D 12/11

- NOTES:
- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
 - B. This drawing is subject to change without notice.
 - C. QFN (Quad Flatpack No-Lead) package configuration.
 - This package complies to JEDEC MO-288 variation UFHE, except minimum package thickness.

RSV (R-PUQFN-N16)

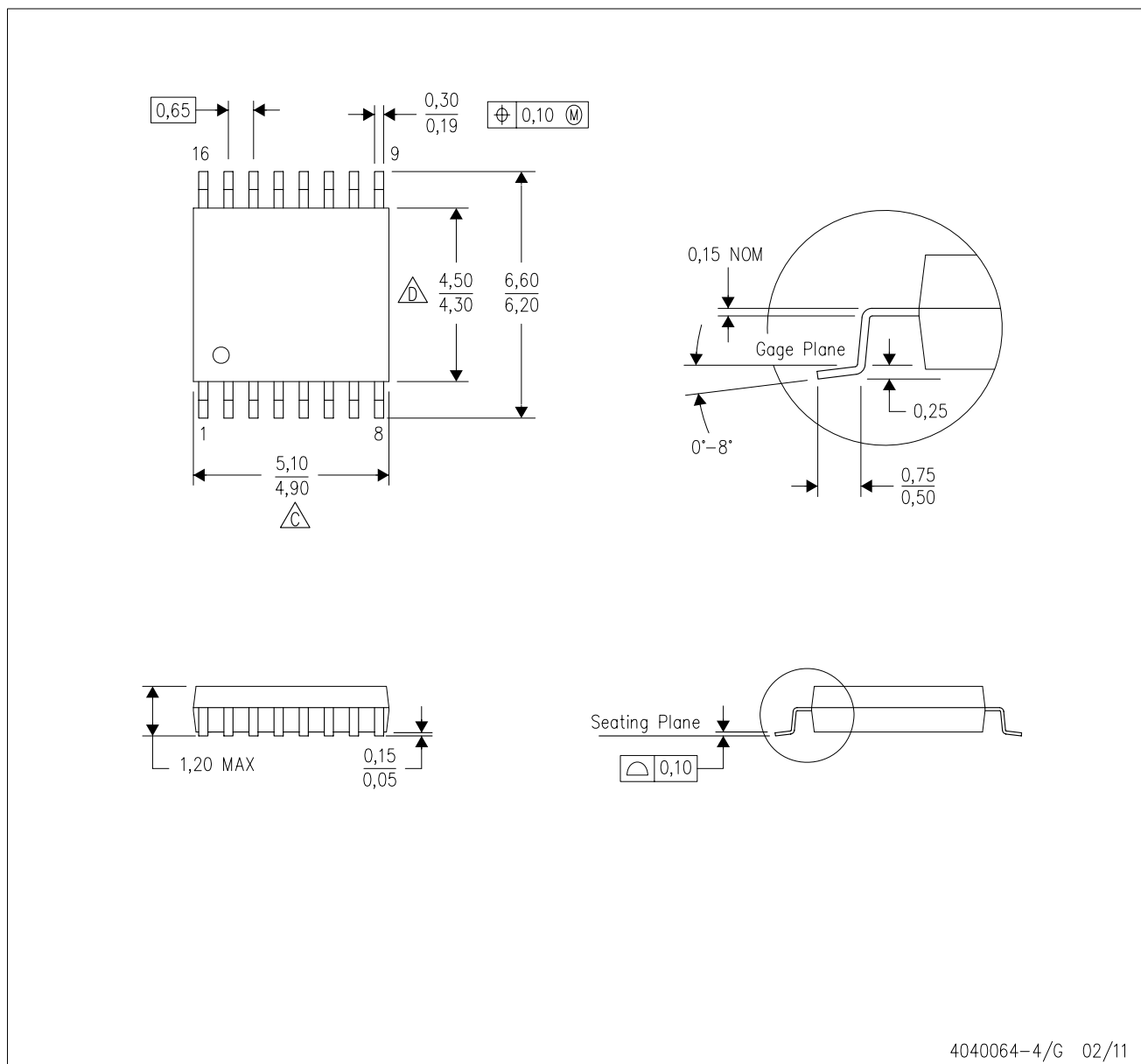
PLASTIC QUAD FLATPACK NO-LEAD



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.
 - E. Maximum stencil thickness 0,127 mm (5 mils). All linear dimensions are in millimeters.
 - F. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
 - G. Side aperture dimensions over-print land for acceptable area ratio > 0.66 . Customer may reduce side aperture dimensions if stencil manufacturing process allows for sufficient release at smaller opening.

PW (R-PDSO-G16)

PLASTIC SMALL OUTLINE



4040064-4/G 02/11

- NOTES:
- A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
 - B. This drawing is subject to change without notice.
 - C. Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0,15 each side.
 - D. Body width does not include interlead flash. Interlead flash shall not exceed 0,25 each side.
 - E. Falls within JEDEC MO-153

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