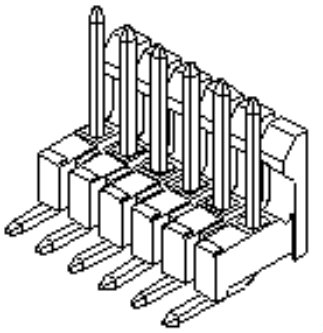
This document was generated on 03/22/2010

PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION

Part Number: 0022281064

Status: Active

Description: 2.54mm (.100") Pitch KK® Header, Breakaway, Right Angle, with Friction Lock, 6 Circuits, 0.38µm (15µ") Gold (Au) Selective Plating, with Kinked PC Tails



Series image - Reference only

Documents:

3D Model
Packaging Specification (PDF)
Drawing (PDF)
Product Specification PS-10-07 (PDF)
RoHS Certificate of Compliance (PDF)

Agency Certification

CSA	LR19980
UL	E29179

General

Product Family	PCB Headers
Series	42228
Application	Wire-to-Board
Product Name	KK®

Physical

Breakaway	Yes
Circuits (Loaded)	6
Circuits (maximum)	6
Color - Resin	Black
Durability (mating cycles max)	100
Flammability	94V-0
Glow-Wire Compliant	No
Lock to Mating Part	Yes
Material - Metal	Brass
Material - Plating Mating	Gold
Material - Plating Termination	Tin
Material - Resin	Nylon
Number of Rows	1
Orientation	Right Angle
PC Tail Length (in)	0.120 In
PC Tail Length (mm)	3.05 mm
PCB Locator	No
PCB Retention	Yes
PCB Thickness Recommended (in)	0.062 In
PCB Thickness Recommended (mm)	1.60 mm
Packaging Type	Bag
Pitch - Mating Interface (in)	0.100 In
Pitch - Mating Interface (mm)	2.54 mm
Plating min: Mating (µin)	15
Plating min: Mating (µm)	0.375
Plating min: Termination (µin)	100
Plating min: Termination (µm)	2.5
Polarized to Mating Part	Yes
Polarized to PCB	No
Shrouded	Partial
Stackable	No
Temperature Range - Operating	0°C to +75°C
Termination Interface: Style	Through Hole

Electrical

EU RoHS
ELV and RoHS Compliant
REACH SVHC
Not Reviewed
Halogen-Free Status
Not Reviewed

China RoHS

Need more information on product environmental compliance?

Email productcompliance@molex.com
For a multiple part number RoHS Certificate of Compliance, click here

Please visit the Contact Us section for any non-product compliance questions.

Search Parts in this Series
42228Series

Mates With
2695 , 6471 , 7880 , 4455 , 7720

Current - Maximum per Contact	4A
Voltage - Maximum	250V

Solder Process Data

Duration at Max. Process Temperature (seconds)	5
Lead-free Process Capability	Wave Capable (TH only)
Max. Cycles at Max. Process Temperature	1
Process Temperature max. C	235

Material Info

Old Part Number	42228-0146

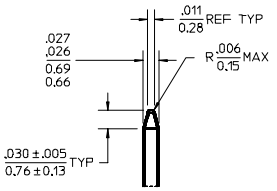
Reference - Drawing Numbers

Product Specification	PS-10-07
Sales Drawing	SD-42228-001, SD-42228-002

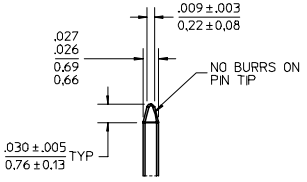
This document was generated on 03/22/2010

PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION

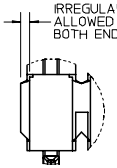
CKTS	DIM A	DIM B
2	.200/5.08	.100/2.54
3	.300/7.62	.200/5.08
4	.400/10.16	.300/7.62
5	.500/12.70	.400/10.16
6	.600/15.24	.500/12.70
7	.700/17.78	.600/15.24
8	.800/20.32	.700/17.78
9	.900/22.86	.800/20.32
10	1.000/25.40	.900/22.86
11	1.100/27.94	1.000/25.40
12	1.200/30.48	1.100/27.94
13	1.300/33.02	1.200/30.48
14	1.400/35.56	1.300/33.02
15	1.500/38.10	1.400/35.56
16	1.600/40.64	1.500/38.10
17	1.700/43.18	1.600/40.64
18	1.800/45.72	1.700/43.18
19	1.900/48.26	1.800/45.72
20	2.000/50.80	1.900/48.26
21	2.100/53.34	2.000/50.80
22	2.200/55.88	2.100/53.34
23	2.300/58.42	2.200/55.88
24	2.400/60.96	2.300/58.42
25	2.500/63.50	2.400/60.96
26	2.600/66.04	2.500/63.50
27	2.700/68.58	2.600/66.04
28	2.800/71.12	2.700/68.58
29	2.900/73.66	2.800/71.12
30	3.000/76.20	2.900/73.66
31	3.100/78.74	3.000/76.20
32	3.200/81.28	3.100/78.74
33	3.300/83.82	3.200/81.28
34	3.400/86.36	3.300/83.82
35	3.500/88.90	3.400/86.36
36	3.600/91.44	3.500/88.90



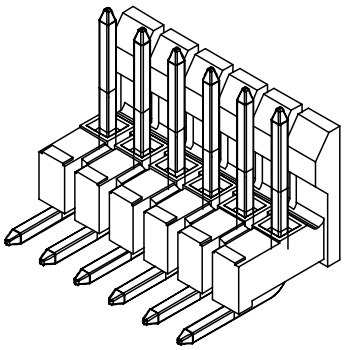
DETAIL X
SCALE 5:1

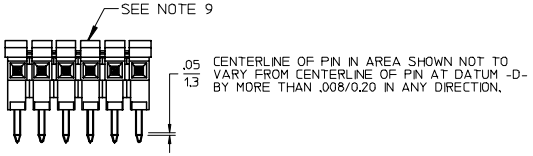


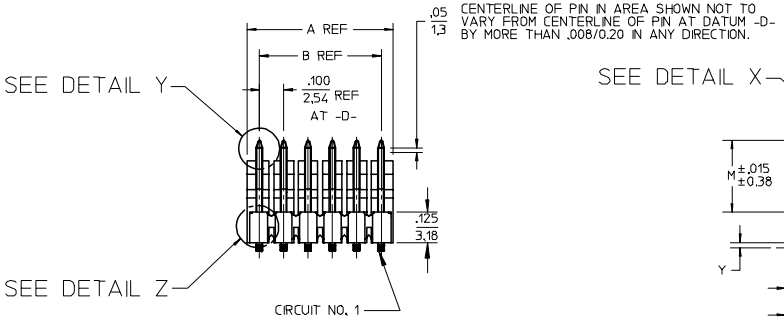
DETAIL Y
SCALE 5:1



DETAIL Z
SCALE 5:1

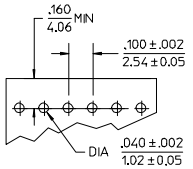




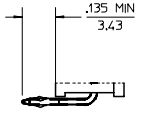


NOTES:
1. MATERIAL:GLASS FILLED NYLON, 94V-0, COLOR: BLACK
2. FINISH:
   (154) *OVERALL TIN: .000100/0.00254 MIN.
   OVER .000050/0.00127 MIN NICKEL.
   (208) SELECT GOLD: .000015/0.00038 MIN.
   *SELECT TIN: .000100/0.00254 MIN.
   OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.
   (228) SELECT GOLD: .000030/0.00076 MIN.
   *SELECT TIN: .000100/0.00254 MIN.
   OVERALL NICKEL UNDERPLATE: .000050/0.00127 MIN.
   *THE PRIMARY SHIPPING CARTON WILL BE LABELED
   "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV
   ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT
   THIS LABEL MAY CONTAIN PRODUCT WITH TIN-LEAD PLATING
3. PRODUCT SPECIFICATION: PS-10-07.
4. PACKAGING INFORMATION: SEE TABLES
5. KINK PIN SPECIFICATION: SEE SMES-42003
6. HEADERS ARE NOT STACKABLE ON .100/2.54 CENTERS.
7. SOLDERABILITY PER SMES-152.
8. PIN PUSH OUT FORCE: 3 LBS. MIN.
9. ABRASION MARKS ON BACK WALL SURFACE ARE PERMISSIBLE.

2-*	L
1	L4
SHT	REV



RECOMMENDED PC BOARD LAYOUT



KINKED PIN DETAIL
SEE NOTE 5

REV	DESCRIPTION	DRWN:ADERR	CHKD:LSCHMIDT	APPR:FSMITH
L4	ADD NOTE 9 EC NO: UCP2006-1710	2006/02/01	2006/02/02	2006/02/06

QUALITY SYMBOLS
▼=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .014
1 PLACE	± 0.36	± ---
ANGULAR ±1/2°		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: IN/MM
SCALE: 2:1
DESIGN UNITS: INCH
THIRD ANGLE PROJECTION

DRAWN BY	JSCHAFER
DATE	2004/03/18
CHECKED BY	KSAMIEC
DATE	2004/03/18
APPROVED BY	MARGULIS
DATE	2004/03/18

TITLE: .100 FRICTION LOCK BREAKAWAY HEADER ASSY

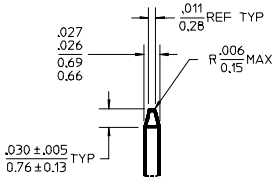
molex MOLEX INCORPORATED

MATERIAL NO.: SEE CHART
DOCUMENT NO.: SD-42228-001
SHEET NO.: 1 OF 4

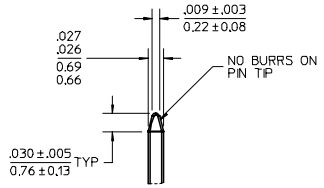
SIZE B

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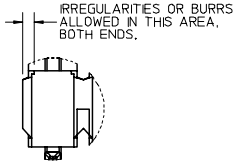
CKTS	DIM A	DIM B
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3	.300/7.62	.200/5.08
4	.400/10.16	.300/7.62
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6	.600/15.24	.500/12.70
7	.700/17.78	.600/15.24
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12	1.200/30.48	1.100/27.94
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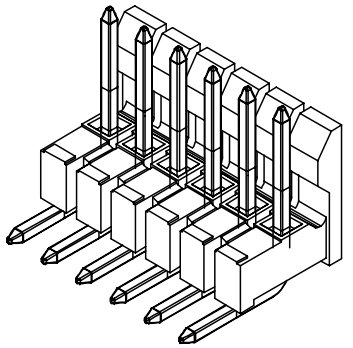
DETAIL X
SCALE 5:1

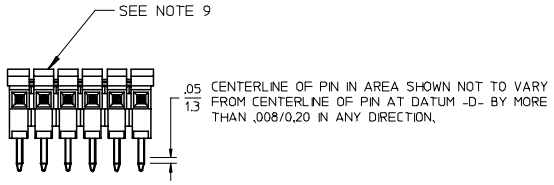


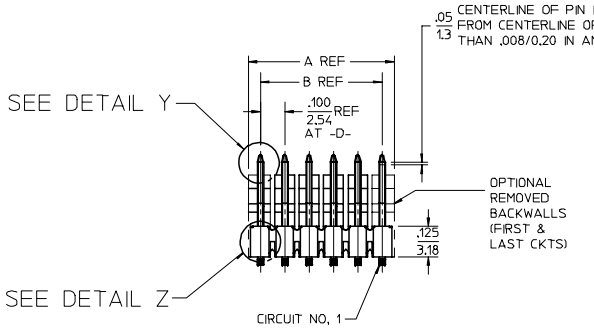
DETAIL Y
SCALE 5:1

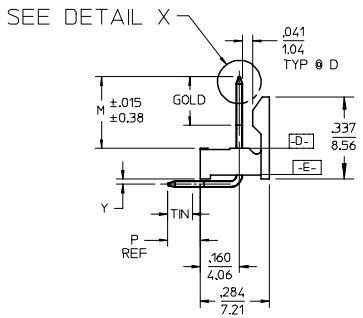


DETAIL Z
SCALE 5:1

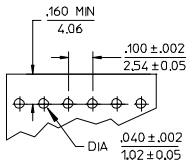




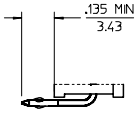




NOTES:
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3. PRODUCT SPECIFICATION: PS-10-07.
4. PACKAGING INFORMATION: SEE TABLES
5. KINK PIN SPECIFICATION: SEE SMES-42003
6. HEADERS ARE NOT STACKABLE ON .100/2.54 CENTERS.
7. SOLDERABILITY PER SMES-152.
8. PIN PUSH OUT FORCE: 3 LBS. MIN.
9. ABRASION MARKS ON BACK WALL SURFACE ARE PERMISSIBLE.



RECOMMENDED PC BOARD LAYOUT



KINKED PIN DETAIL
SEE NOTE 5

REV	DESCRIPTION	
L4	ADD NOTE 9	2006/02/01
	EC NO: UCP2006-1710	2006/02/02
	DRWN:ADERR	2006/02/06
	CH'KD:LSCHMIDT	
	APPR:FSMITH	

QUALITY SYMBOLS
▼=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .014
1 PLACE	± 0.36	± ---
ANGULAR ±1/2°		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE: IN/MM
SCALE: 2:1
DESIGN UNITS: INCH
THIRD ANGLE PROJECTION

DRAWN BY	JSCHAFER
DATE	2004/03/18
CHECKED BY	KSAMIEC
DATE	2004/03/18
APPROVED BY	MARGULIS
DATE	2004/03/18

TITLE: .100 FRICTION LOCK BREAKAWAY HEADER ASSY

MOLEX INCORPORATED

MATERIAL NO.: SEE CHART
DOCUMENT NO.: SD-42228-002
SHEET NO.: 1 OF 6

SIZE: B

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2-*	L
1	L4
SHT	REV