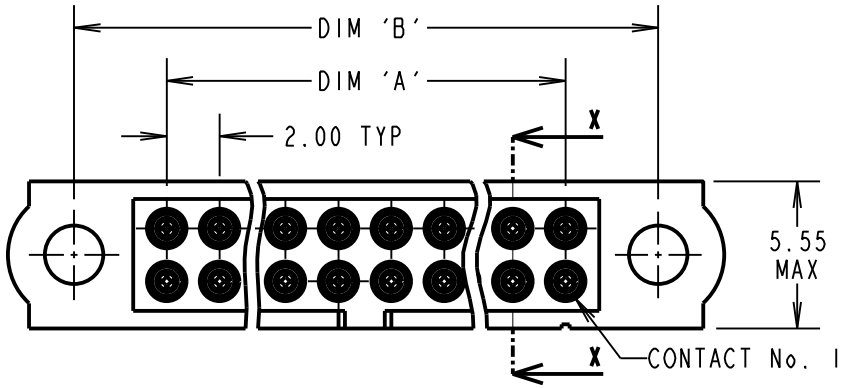
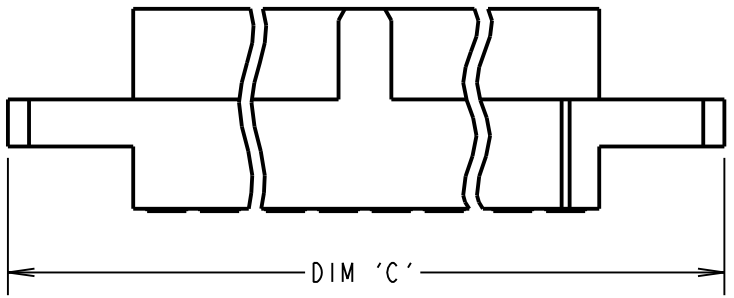
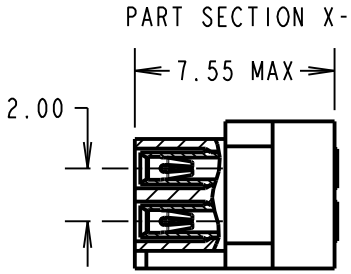
Customer Information Sheet

DRAWING No.: M80-471XXXX	SHEET 2 OF 2	IF IN DOUBT - ASK	©	NOT TO SCALE	THIRD ANGLE PROJECTION	ALL DIMENSIONS IN mm







SPECIFICATIONS:
- MATERIAL:
  - MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
  - CONTACT CLIP = BERYLLIUM COPPER
  - CONTACT SHELL = COPPER ALLOY
- FINISH:
  - 05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL
  - 42 = 0.3µ GOLD CLIP, 3.5-5.0µ 100% TIN OVER NICKEL SHELL
- ELECTRICAL:
  - CURRENT RATING AT 25°C = 3.0A MAX
  - CURRENT RATING AT 85°C = 2.2A MAX
  - WORKING VOLTAGE = 120V AC/DC
  - VOLTAGE PROOF = 360V AC/DC
  - CONTACT RESISTANCE = 25 mΩ MAX
  - INSULATION RESISTANCE = 100 MΩ MIN
- MECHANICAL:
  - DURABILITY = 500 OPERATIONS
  - INSERTION FORCE (Ø0.5mm GAUGE) = 2.8N MAX
  - WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN
- ENVIRONMENTAL:
  - TEMPERATURE RANGE = -55°C TO +125°C
- PACKING:
  - LOOSE

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

ORDER CODE:

M80-471XXXX

TOTAL No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)

FINISH CODE
05 - GOLD CLIP, GOLD SHELL
42 - GOLD CLIP, 100% TIN SHELL

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10

EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL, M80-4712042

DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm

NOTES:
1. CONNECTOR IS SUPPLIED WITH CONTACTS LOOSE.
2. FOR EXTRA CONTACTS, USE PART NUMBER M80-0130005 FOR M80-471XX05 AND M80-0130001 FOR M80-471XX42.
3. RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
4. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
5. CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. SEE INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

SM	2	01.08.11	11389
NAME	ISS.	DATE	C/NOTE

APPROVED: S. MCCULLAGH
CHECKED: MARK G PLESTED
DRAWN: W.J.BOURNE
CUSTOMER REF.:
ASSEMBLY DRG:

HARWIN

HARWIN USA
TEL: 603 893 5376
FAX: 603 893 5396
mis@harwin.com

HARWIN Europe (UK)
TEL: 023 9231 4545
FAX: 023 9231 4590
mis@harwin.co.uk

HARWIN Asia
TEL: +65 6 779 4909
FAX: +65 6 779 3868
mis@harwin.com.sg

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL: SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: JACKSCREW DATAMATE DIL CRIMP (SMALL BORE) FEMALE ASSEMBLY (NO J/S)

DRAWING NUMBER: M80-471XXXX

SHT 2 OF 2