

AM-60026-A

11-20-1163

Assembling 71522 Connectors Using AM-60007 (11-31-5557) Change Parts Kit

1. Place AM-60007-1 (11-31-5558) housing insert into large slot in fixture plate.
2. Place AM-60561-2 (11-31-2178) cable stop into housing insert (locate in dowel holes).
3. Place AM-60561-4 (11-31-2180) cable guide in slot perpendicular to housing insert.
4. Place AM-60007-3 (11-31-5559) fixture rail on fixture plate (in dowel holes) and locate so contoured edge lines up with edge of pocket in housing insert.
5. Load cover portion of #71522 connector into housing insert.
6. Load cable over top of cover and butt against cable stop.
7. Load main portion of connector over cable and on to cover latches.
8. Slide fixture plate into press under the platen and press until closed and locking tabs are set.

PARTS LIST

sheet 1 of 1

TITLE: CHANGE PART KIT FOR 71522 CONN.	main assem. eng. no.	main assem. edp. no.
	AM60007	11-31-5557

DET. NO.	ENG. NO.	DWG. SIZE	QTY.	DESCRIPTION	*	EDP NO.
	AM60007-1	B	1	Housing Insert		11-31-5558
	AM60007-3		1	Fixture Rail		11-31-5559

*=MANUFACTURING CODES
 C=COMMERCIAL PART
 M=SUPPLIED BY MOLEX
 S=MADE IN SHOP

CM=COMMERCIAL PART MODIFIED
 P=PARISHABLE TOOLING
 SS=SEE SUPPLEMENT SHEET

CO=CUSTOMER ORDER
 R=REPLACEMENT PART
 SE=SEE ENGINEERING