WESURGE Spezifikation für Freigabe / specification for release

Kunde / customer :
Artikelnummer / part number : **820 471 511** Datum / Date : **2006-06-28**

Bezeichnung :
description : **HIGH SURGE VARISTOR DISC** DIAM: **7** MM ROHS Compliant

A Elektrische Eigenschaften / electrical properties :

TECHNICAL DATA

Part Number	Breakdown Voltage	Tolerance	Working Voltage		Clamping Voltage	Current Clamp. Volt.	Peak Current Withstanding C.
	(V@mA) (*1)	(%)	AC	DC	V (*2)	(A)	A (*3)
820471511	**240**	**10**	**150**	**200**	**395**	**10**	**1750**

* 1 The varistor voltage was measured at 0.1 mA current for 5 mm diameter and 1 mA current for other
* 2 The Clamping voltage measured at "Current Clamping Voltage" see next column
* 3 The Peak Current was tested at 8/20 us waveform for 1 time

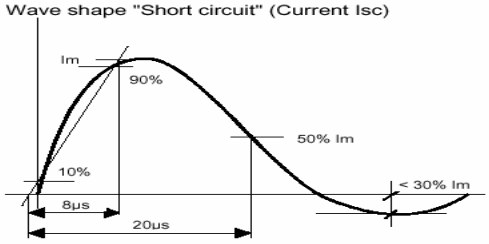
Part Number	Rated Wattage	Energy	Capacitance	Certification UL	Certification CSA	Certification VDE	Diameter
	(W)	J (*4)	pF (*5)	(*6)	(*7)	(*8)	(mm)
820471511	**0.25**	**21.0**	**180**	**yes**	**yes**	**yes**	**7**

* 4. The Energy measured at 10/1000 µs waveform for 1 time
* 5. The capacitance value measured at standard frequency @ 1kHz
* 6. Certification UL N° XUHT2.E244196
* 7. Certification CSA N° XUHT8.E244196
* 8. Certification VDE N° 40016998 & 40016986

SURGE LEVEL IEC61000-4-5

Severity Level	(kV)
1	0,5
2	1
3	2
4	4
X	Special

Wave shape "Short circuit" (Current Isc)



Wave during	T1	T2
8/20 µs	10 µs	1000 µs
10/700 µs CCITT	10 µs	700 µs
10/1000 µs	10 µs	1000 µs

MARKING CODE

ORDER CODE

820	X	X	XXX	X		S
Varistor Type	Serie	Diameter	Vrms Voltage Code	Tolerance	Other	Special Type
Disc Varistor	5 = Standard 4 = High Surge	5 = 5 mm 7 = 7 mm 1 = 10 mm 4 = 14 mm 2 = 20 mm	Example: 180 = 18 V 271 = 270 V 102 = 1 000 V	5 = 5% 1 = 10% 6 = 15% 2 = 20% 7 = 25% 3 = 30%	Lead Diameter Lead Pitch Lead Style Packing	See Table See Table Straight lead Ammopack with lead 20 mm

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B Mechanische Abmessungen / dimensions :

SIZE

Diameter*	Ø 5	Ø 7	Ø 10	Ø 14	Ø 20
D max.	7,5	9,0	12,5	16,5	23,0
d +/-0,05	0,6	0,6	0,6/0,8	0,8/1,0	0,8/1,0
F +/-1,0	5,0	5,0	5,0/7,5	7,5/10,0	7,5/10,0
H max.	11	13	18	22	28
H1 max	3,5	3,5	5,0	5,0	5,0
L1 min.	25	25	25	25	25
L min.	24	24	24	24	24

(mm) - *Disc diameter before epoxy

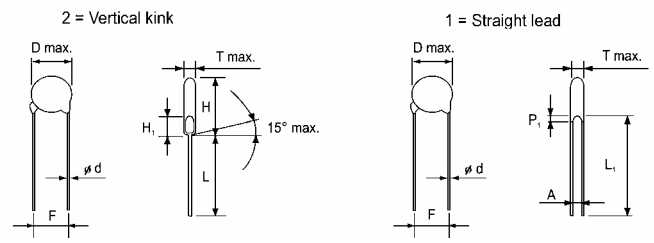


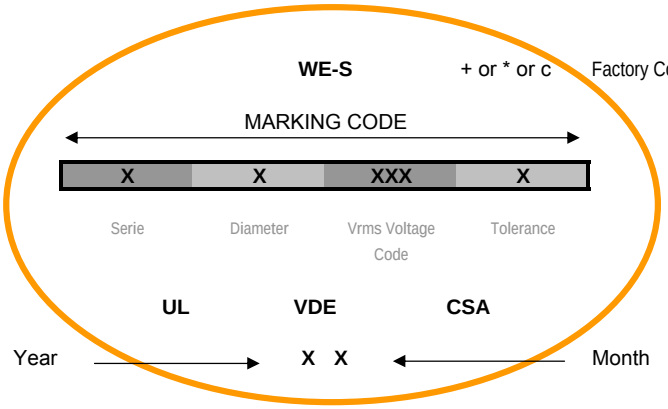
Table of T max., A & P_1 . Unit : (mm)

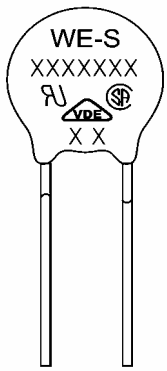
Diameter	Ø 5			Ø 7			Ø 10			Ø 14			Ø 20		
Voltage Code	T max	A+/-0,8	P_1	T max	A+/-0,8	P_1	T max	A+/-0,8	P_1	T max	A+/-0,8	P_1	T max	A+/-0,8	P_1
180	4,5	1,4	3,0	4,5	1,4	3,0	4,9	1,4	3,0	5,0	1,5	3,0	5,2	1,5	3,0
220	4,5	1,5	3,0	4,5	1,5	3,0	4,9	1,5	3,0	5,0	1,6	3,0	5,3	1,6	3,0
270	4,7	1,5	3,0	4,7	1,5	3,0	5,1	1,5	3,0	5,2	1,7	3,0	5,4	1,7	3,0
330	4,7	1,6	3,0	4,7	1,6	3,0	5,1	1,6	3,0	5,2	1,8	3,0	5,4	1,8	3,0
390	4,7	1,8	3,0	4,7	1,8	3,0	5,1	1,8	3,0	5,2	2,0	3,0	5,4	2,0	3,0
470	5,0	1,8	3,0	5,0	1,8	3,0	5,5	1,8	3,0	5,6	2,0	3,0	5,6	2,0	3,0
560	5,0	2,0	3,0	5,0	2,0	3,0	5,5	2,0	3,0	5,6	2,2	3,0	5,6	2,2	3,0
680	5,5	2,3	3,0	5,5	2,3	3,0	6,0	2,3	3,0	6,1	2,5	3,0	6,1	2,5	3,0
820	3,8	1,4	3,0	3,8	1,4	3,0	4,3	1,4	3,0	4,4	1,6	3,0	4,9	1,8	3,0
101	3,9	1,4	3,0	3,9	1,4	3,0	4,4	1,4	3,0	4,5	1,6	3,0	5,1	1,8	3,0
121	4,1	1,5	3,0	4,1	1,5	3,0	4,5	1,5	3,0	4,6	1,7	3,0	5,3	1,9	3,0
151	4,5	1,8	3,0	4,5	1,8	3,0	4,9	1,8	3,0	5,1	2,0	3,0	5,6	2,2	3,0
181	4,1	1,6	3,0	4,1	1,6	3,0	4,5	1,6	3,0	4,7	1,8	3,0	5,2	2,0	3,0
201	4,2	1,6	3,0	4,2	1,6	3,0	4,6	1,6	3,0	4,8	1,8	3,0	5,3	2,0	3,0
221	4,3	1,7	3,0	4,3	1,7	3,0	4,7	1,7	3,0	4,9	1,9	3,0	5,4	2,1	3,0
241	4,4	1,7	3,0	4,4	1,9	3,0	4,8	1,9	3,0	5,0	2,1	3,0	5,5	2,3	3,0
271	4,6	1,9	3,0	4,6	2,0	3,0	5,0	2,0	3,0	5,2	2,1	3,0	5,7	2,5	3,0
301	4,8	1,9	3,0	4,8	2,1	3,0	5,2	2,2	3,0	5,4	2,3	3,0	5,9	2,7	3,0
331	4,9	1,9	3,0	4,9	2,1	3,0	5,3	2,2	3,0	5,5	2,3	3,0	6,0	2,7	3,0
361	5,1	2,4	3,0	5,1	2,5	3,0	5,5	2,5	3,0	5,7	2,7	3,0	6,2	2,9	3,0
391	5,3	2,6	3,5	5,3	2,6	3,5	5,7	2,8	3,5	5,9	2,8	3,5	6,4	3,0	3,5
431	6,1	2,7	3,5	6,1	2,9	3,5	6,5	3,1	3,5	6,7	3,1	3,5	7,2	3,3	3,5
471	6,4	2,8	3,5	6,4	2,9	3,5	6,8	3,2	3,5	7,0	3,3	3,5	7,5	3,5	4,0
511	6,6	3,1	4,0	6,6	3,1	4,0	7,0	3,7	4,0	7,2	3,7	4,0	7,7	3,9	4,0
561	6,9	3,4	4,0	6,9	3,4	4,0	7,3	4,0	4,0	7,5	4,0	4,0	8,0	4,2	4,0
621	7,2	3,7	4,0	7,2	3,7	4,0	7,6	4,6	4,0	7,8	4,4	4,0	8,3	4,7	4,0
681	7,5	4,0	4,0	7,5	4,0	4,0	8,0	5,0	4,0	8,2	4,7	4,0	8,7	5,0	4,0
751	7,9	4,3	4,0	7,9	4,3	4,0	8,4	5,0	4,0	8,6	4,9	4,0	9,1	5,1	4,0
781				8,1	4,5	4,0	8,6	5,2	4,0	8,8	5,2	4,0	9,3	5,4	4,0
821				8,3	4,7	4,0	8,8	5,2	4,0	9,0	5,2	4,0	9,5	5,4	4,0
911							9,4	6,0	4,0	9,6	6,0	4,0	10,1	6,3	4,0
102							9,9	6,0	4,0	10,1	6,2	4,0	10,7	6,4	4,0
112							10,5	6,3	4,0	10,7	6,7	4,0	11,2	6,9	4,0
182							12,6	9,8	6,0	12,8	10,2	6,0	13,5	10,4	6,0

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C Lötpad / soldering spec. :

MARKING





GENERAL CHARACTERISTICS

Storage temerature :	-40 / +125°C
Max. reponse time :	25 n sec
Max. operating temperature :	-40 / +125°C
Temp. Coefficient of voltage :	0 - 0.05% / °C max
Max. working surface temperature :	+115°C
Insulation resistance (at DC 500V) :	Over 1000 Mohm

LEAD FREE SOLDERING

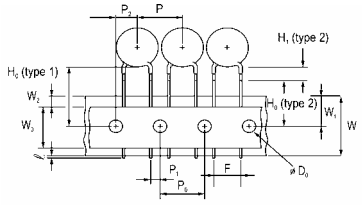
Solder	Tin 100%
Soldering temperature at	255°C +/-5 °C
Profile soldering	270°C during 10s

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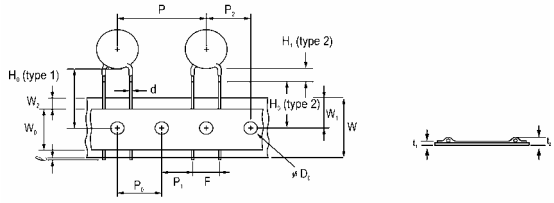
Bezeichnung :
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D Rollenspezifikation / tape and reel specification :

TAPE 1/2" pitch



1.0" pitch



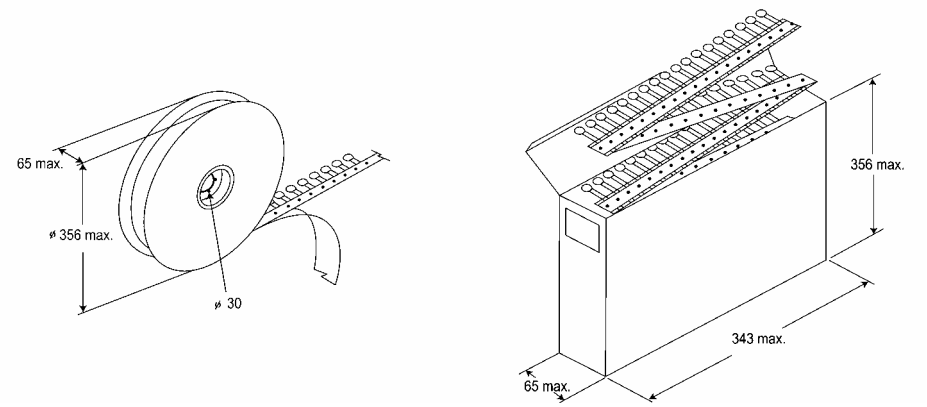
Item	Ø 5 / 7	Ø 10	Ø 10 / 14 / 20	Ø 14 / 20
Taping pitch	1/2"		1.0"	
l	1,1 mm maxi.		1,1 mm maxi.	
H_1 (type 2)	3,5 mm maxi.	5 mm maxi.	5 mm maxi.	
H_0 (type 2)	16 +/-0,5 mm		16 +/-0,5 mm	
H_0 (type 1)	16 à 21 mm		16 à 21 mm	
h	+/-2 mm		+/-2 mm	
W	18 mm +1 / - 0,5 mm		18 mm +1 / - 0,5 mm	
W_0	10 mm		12 mm	
W_1	9 mm +0,75 / -0,5 mm		9 mm +0,75 / -0,5 mm	
W_2	3 mm maxi.		3 mm maxi.	
F	5 mm +0,8 / -0,2 mm		7,5 mm +0,8 / -0,2 mm	10 mm +0,8 / -0,2 mm
P	12,7 mm +/-1 mm		25,4 mm +/-1 mm	
P_0	12,7 mm +/-0,3 mm		12,7 mm +/-0,3 mm	
P_1	3,85 mm +/-0,7 mm		8,95 mm +/-0,7 mm	7,7 mm +/-0,7 mm
P_2	6,35 mm +/-1,3 mm		12,7 mm +/-1,3 mm	
D_0	4 mm +/-0,2 mm		4 mm +/-0,2 mm	
d	0,6 mm +/-0,05 mm		0,8 mm +/-0,05 mm	1,0 mm +/-0,05 mm
T	See T max. table		See T max. table	
t_1	0,7 mm +/-0,05 mm		0,6 mm +/-0,05 mm	
t_2	1,6 mm maxi.		1,8 mm maxi.	

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D Rollenspezifikation / tape and reel specification :

REEL DIMENSION (Unit : mm)



Lead Free "**LF**" Marking

QUANTITY PER PACKING UNIT

Diameter	Ø 5			Ø 7			Ø 10				Ø 14			Ø 20		
	Bulk	Reel	Ammo	Bulk	Reel	Ammo	Bulk	Reel	Ammo	Ammo	Bulk	Reel	Ammo	Bulk	Reel	Ammo
Voltage Serie	(Box)			(Box)			(Box)		Pitch 7,5	Pitch 5	(Box)			(Box)		
180 à 470	5000	1500	1500	5000	1500	1500	2500	1000	500	1000	1500	750	500	750	500	500
560 à 680	5000	1500	1500	5000	1500	1500	2500	1000	500	1000	1500	750	500	750	500	500
820 à 331	5000	1500	1500	5000	1500	1500	2500	1000	500	1000	1500	750	500	750	500	500
361 à 391	5000	1500	1000	5000	1500	1000	2500	1000	500	1000	1500	750	500	750	500	500
431 à 471	5000	1500	1000	5000	1000	1000	2500	750	500	750	1500	750	500	750	500	500
511 à 751	4000	1000	1000	4000	1000	1000	1500	500	500	500	750	500	500	450	500	500
781 à 182	-	-	-	-	-	-	1500	500	500	500	750	500	500	450	500	500

QUANTITY PER CARTON UNIT

Packaging	Bulk (Box)	Reel	Reel Ø 14 / 20	Ammopack	Ammo Ø 14 / 20
Box size	290 x 155 x 110	350 x 350 x 108	350 x 350 x 74	330 x 240 x 45	350 x 260 x 65
Carton size	310 x 328 x 250	371 x 371 x 590	370 x 370 x 468	354 x 515 x 258	365 x 535 x 275
One carton with	4 boxes	5 boxes (10 reels)	6 boxes	10 boxes	8 boxes
Unit:(mm)					

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E Testbedingungen / test conditions :

BASIC TEST AND ENVIRONMENTAL RELIABILITY TEST

Humidity
The specimen shall be subjected to 40+/-2°C, 90 to 95% R.H. For 1000 hours without load and then stored at room temperature and normal humidity for 1 to 2 hours. Thereafter, the change of Vn shall be measured and meet the requirement of:
Δ Vn/Vn≤ ± 5%.

Impulse life
The impulse current listed on catalog is applied 1000 times continuously with the interval of 30 seconds at room temperature. The change of Vn shall be measured
Δ Vn/Vn≤ ± 10%

Low temperature
The specimen shall be subjected to 40 ±2°C without load for 1000 hours and then stored at room temperature and normal humidity for 1 to 2 hours. Thereafter, the change of Vn shall be measured and meet the requirement of Δ Vn/Vn ≤± 5%.

High temperature load
After being continuously applied the maximum allowable Voltage at 85 ±2°C for 1000 hours, the specimen shall be stored at room temperature and humidity for 1 to 2 hours. The change of Vn shall be measured and meet the requirement of Vn/Vn ≤± 10%.

High temperature storage
The specimen shall be subjected to 125 ±1°C for 1000 hours. In a drying oven without load stored at room temperature and humidity for 1 to 2 hours. The change of Vn shall be measured and meet the requirement of Δ Vn/Vn ≤± 5%.

Withstanding Voltage
The specified voltage shall be applied between both terminals of the specimen connected together for 1 minute, with no remarkable mechanical damage.

Withstanding Voltage (Body Insulation)

Classification (Nom. varistor voltage)	Test Voltage (AC)
$V_{0,1mA}$ - V_{1mA} ≤ 330 V	1 000 Vrms
$V_{0,1mA}$ - V_{1mA} > 330 V	1 500 Vrms

Terminal pull strength
After gradually applying the load specified below and keeping the unit fixed for 10 ±1 seconds, with no remarkable mechanical damage.

Terminal diameter	Loading weight in pull strength
0.6mm (0.024")	10N (1.02Kg)
0.8 mm (0.031")	10N (1.02Kg)
1.0 mm (0.039")	20N (2.04Kg)

Terminal bending strength
The unit shall be secured with its terminal kept vertical and the weight specified above shall be applied in the axial direction. The terminal shall gradually be bent 90° in one direction, then 90° in the opposite direction, and again back to the original position. A bend of lead wire shall be repeated 2 times, with no remarkable mechanical damage.
Loading weight in bending strength
5N (0.51Kg)
5N (0.51Kg)
10N (1.02Kg)

Vibration
Subjected to simple harmonic motion of 0.75 mm amplitude 1.5 mm maximum total excursion between limits of 10-55 Hz. Frequency scan shall be traversed in one minute. This motion shall then be applied for period of 2 hours in each of three mutually perpendicular directions, with no remarkable mechanical damage.

Solderability
After dipping the terminal to a depth of approximately 3mm from the body in a soldering bath of 235 ±5°C for 2 ±0.5 seconds, the terminal shall be visually examined. Approximately 95% of the terminals shall be covered with new solder uniformly.

Resistance to soldering heat
The terminal shall be dipped into a soldering bath with temperature of 260 ±5°C to a point of 2~2.5 mm from the body of the unit, be held there for 10 ±1 sec (5N series: 5 ±1 sec) and then be stored at room temperature and humidity for 1 to 2 hours. The change of Vn shall be measured and meet the requirement of Δ Vn/Vn ≤ ± 5% with no remarkable mechanical damage.

Damp heat load
The specimen shall be subjected to 40 ±2°C, 90 to 95% R.H. and the maximum allowable voltage for 100 hours and then stored at room temperature and normally humidity for 1 to 2 hours. The change of Vn shall be measured and meet the requirement of
Δ Vn/Vn ≤ ± 10%.

Temperature cycle
The temperature cycle is repeated fives cycles with (1)-40 ±3°C keeping 30 ±3 minutes then (2) room temperature keeping 15 ±3 minutes then (3)125 ±2°C keeping 30 ±3 minutes then (4) room temperature keeping 15 ±3 minutes and then stored at room temperature and humidity for 1 to 2 hours. The change of Vn shall be measured and meet requirement
Δ Vn/Vn ≤ ± 5% with no remarkable mechanical damage.

Freigabe erteilt / general release:	**Kunde / customer**
Datum / date	Unterschrift / signature
	Würth Elektronik
Geprüft / checked 2006-06-01	Kontrolliert / approved JP. Penlou

Name	Änderung / modification	Datum / date
JP Penlou	New P/N	2006-06-01
JP Penlou	Customer Layout	2006-05-11
JP Penlou	Factory codes	2005-11-16
JP Penlou	Lead Free Marking	2004-10-19

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