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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

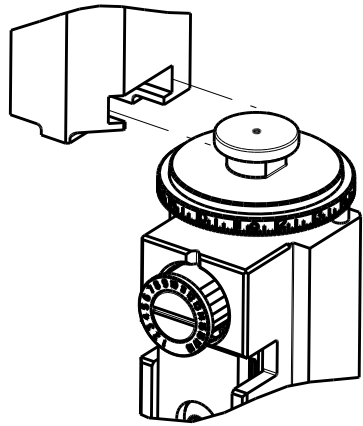
REVISION

DESCRIPTION

FEED TYPE

CONVERT TO

PART NUMBERS REQUIRED



2150250-1

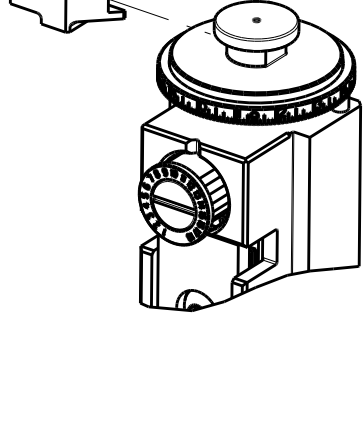
C

FINE CRIMP HEIGHT ADJUST

MECHANICAL

PNEUMATIC FEED

2119950-1



2150250-2

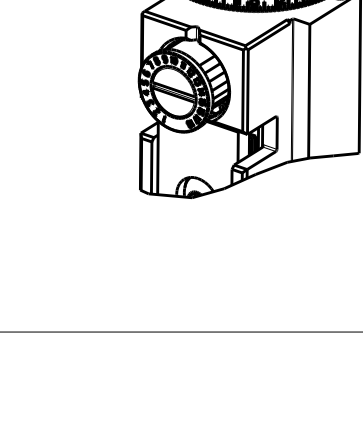
C

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1



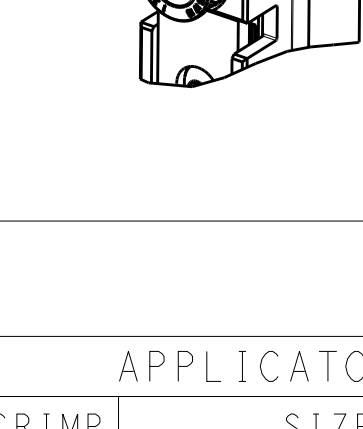
2150250-5

C

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119951-1



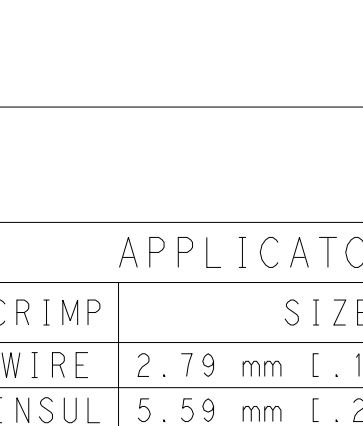
2150250-6

C

NON-CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

2119951-1



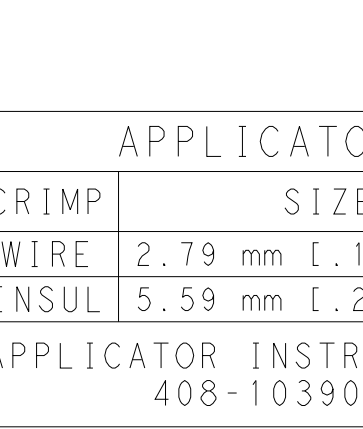
2150250-7

C

FINE CRIMP HEIGHT ADJUST

NONE

2119951-1



7-2150250-7

C

CRIMP TOOLING KIT

-

2119951-1

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

2.79 mm [.110]

F

INSUL

5.59 mm [.220]

O

APPLICATOR INSTRUCTIONS

408-10390

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: AMPLIVAR FASTON FLAG RECEPTACLE

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

TERMINAL APPLICATION SPECIFICATION

114-2079

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE TERMINAL

TE TERMINAL

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
14 AWG	1.65+/-0.05 [.065+/- .002]	5.5
2X 18 AWG	1.52+/-0.05 [.060+/- .002]	6.7
16 AWG	1.42+/-0.05 [.056+/- .002]	8.0
2X 20 AWG	1.37+/-0.05 [.054+/- .002]	8.4
18 AWG	1.27+/-0.05 [.050+/- .002]	9.6

- 1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150250-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150250-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150250-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150250-6

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

12

WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4

(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE				LOC	DIST	REVISIONS						
2119599-2				A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
							A	RELEASED	26 JUN2012	CAM	GB	
							B	ECR-14-005793	25APR2014	JH	TE	
							C	ECR-15-004099	13MAR2015	BW	TE	
							C1	ECR-15-006159	21APR2015	JH	JT	
1	1	1		8-21084-0	O-RING, .676 ID, .070 DIA. MAT.						252	
-	1	-		2119640-1	PUSH ROD, AIR FEED						250	
-	1	-		2079988-1	BUSHING, LCH5-12, MISUMI						249	
-	1	-		2119641-1	FEED CAM, AIR FEED						248	
1	1	1		2119798-1	DETENT PIN						247	
1	1	1		1-22279-3	SPRING, COMPRESSION						246	
-	-	-		2161315-1	RAM, STEPPED, AMP STYL, EF, NON-ADJUST						245	
1	1	1		2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT						244	
1	1	1		2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST						243	
1	1	1		2119083-1	RETAINER, INSULATION DIAL						242	
2	-	-		2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10						240	
-	-	1		2119580-1	MECHANICAL FEED ASSEMBLY						239	
1	1	-		2063440-1	AIR FEED MODULE						238	
1	-	-		2119740-2	TAG,IDENTIFICATION						213	
2	2	2		1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6						189	
1	1	1		1-455888-6	SPACER, CRIMPER						188	
1	-	-		1901697-3	FEED FINGER ASSEMBLY,EF						183	
-	2	-		21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT						172	
1	1	1		994969-1	MAGNET, RARE EARTH HIGH ENERGY						166	
EF	REF	REF		994970-2	COUNTER, MAGNETIC						164	
-	1	-		240638-1	SPRING, FEED FINGER						163	
-	1	-		3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854						137	
EF	-	-		SEE NOTE 4	MEMORY CHIP, PROGRAMMED						135	
1	-	-		1633743-1	SERVO FEED LATCH ASM						133	
1	1	1		1-455888-3	SPACER, CRIMPER						82	
1	1	1		2119956-2	DOCUMENTATION PACKAGE						71	
2	2	2		2-18032-2	SCR, SET, FLT POINT M3 X 10.0						70	
-	1	1		2119740-1	TAG,IDENTIFICATION						67	
2	2	2		2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188						66	
1	1	1		2119793-1	LIMITER, ADJUSTMENT BOLT						63	
3	3	3		992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0						62	
1	1	1		2079383-4	SCR, BHSC, RoHS (M4 X 8)						60	
-	-	1		5-18022-5	SCR, HEX HD CAP, M4 X 6.0						59	
-	-	1		2161924-1	FEED FINGER						58	
4	4	4		2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12						57	
2	2	2		5018030-2	NUT, HEX, REG, RoHS, M4						55	
2	2	2		5018030-1	NUT, HEX, REG, RoHS, M3						54	
2	2	2		986965-8	NUT, LOCK, HEX, TORQUE (M4)						53	
-	1	-		2161920-1	NARROW PAWL, EF, AIR						51	
-	1	2		18023-9	SCR, SKT HD CAP M4 X 6.0						49	
-	-	1		2119652-1	FEED CAM, PRE FEED						48	
-	-	1		2119653-1	FEED CAM, POST FEED						47	
1	1	1		2119655-5	APPLICATOR BASIC ASSEMBLY, EF						46	
1	1	1		2161310-1	RAM, STEPPED, AMP STYLE, END FEED						44	
1	1	1		1-2079383-5	SCR, BHSC, RoHS (M8 X 40)						41	
1	1	1		2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT						40	
1	1	1		2119957-1	APPLICATOR SHIM PACK						39	
1	1	1		1-2119644-2	RAM WASHER, PRECISION						38	
1	1	1		2119085-1	FA HEAD, ATLANTIC STYLE						37	
1	1	1		2119092-1	BOLT, ADJUSTMENT						35	
8	8	8		1-18028-2	WASHER, FLAT, REG M4						33	
2	2	2		1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25						31	
2	2	2		2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0						29	
1	1	1		240639-4	STRIPPER (MACHINING)						27	
2	2	2		1320906-1	STUD, THREADED						25	
1	1	1		2161922-1	PLATE, STRIP GUIDE						24	
2	2	2		22281-6	SPRING, COMPRESSION						22	
1	1	1		1633168-2	ARM, STOCK DRAG						21	
1	1	1		464452-4	DRAG, STOCK						20	
1	1	1		5-1901696-7	STRIP GUIDE, REAR						19	
1	1	1		5-1901695-7	STRIP GUIDE, FRONT						18	
4	4	4		1-2079383-1	SCR, BHSC, RoHS (M6 X 12)						17	
2	2	2		469633-1	BLOCK, SUPPORT						14	
1	1	1		455961-5	PLATE, FRONT SHEAR						11	
2	2	2		1-240645-9	SPACER, SHEAR PLATE						10	
1	1	1		461160-3	PLATE, REAR SHEAR						9	
1	1	1		1-1803000-0	ANVIL, COMBINATION, END FEED						8	
-	1	1		2161927-1	BLADE, SLUG						7	
-	-	-		-	-						5	
1	1	1		238009-3	BLOCK, FL CRIMPER SPACER						4	
1	1	1		1-1633966-1	CRIMPER, INSULATION O						3	
1	1	1		1-455888-6	SPACER, CRIMPER						2	
1	1	1		2-464112-3	CRIMPER, WIRE						1	

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST INFORMATION, PLEASE CONTACT THE MANUFACTURING ORGANIZATION.

CHK

DWN

APVD

DIMENSIONS:

TOLERANCES UNLESS OTHERWISE SPECIFIED:

MATERIAL

FINISH

NAME

PRODUCT SPEC

APPLICATION SPEC

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

Customer Accessible Production Drawing

SCALE

1:1

SHEET

1

OF

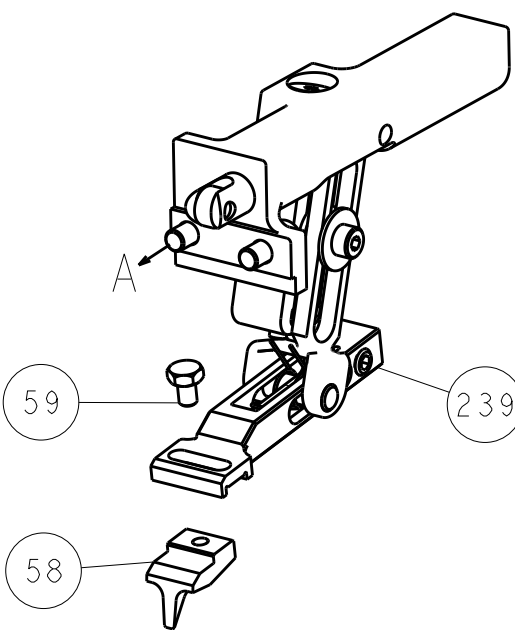
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REV

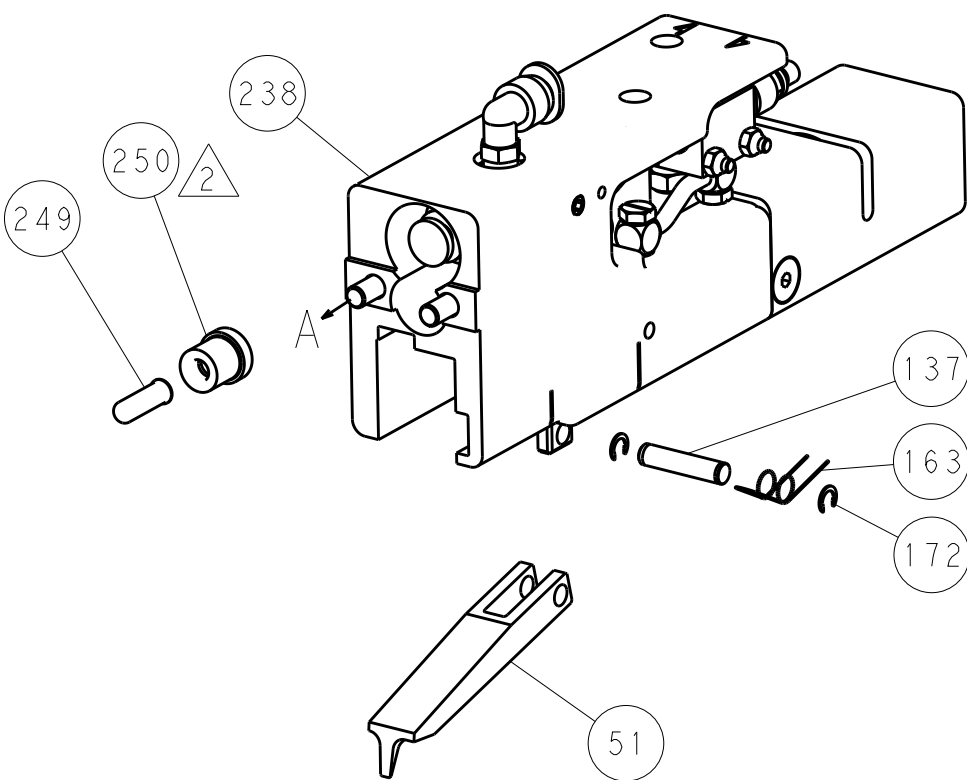
C1

LOC		DIST		REVISIONS			
A	66	P	LYR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

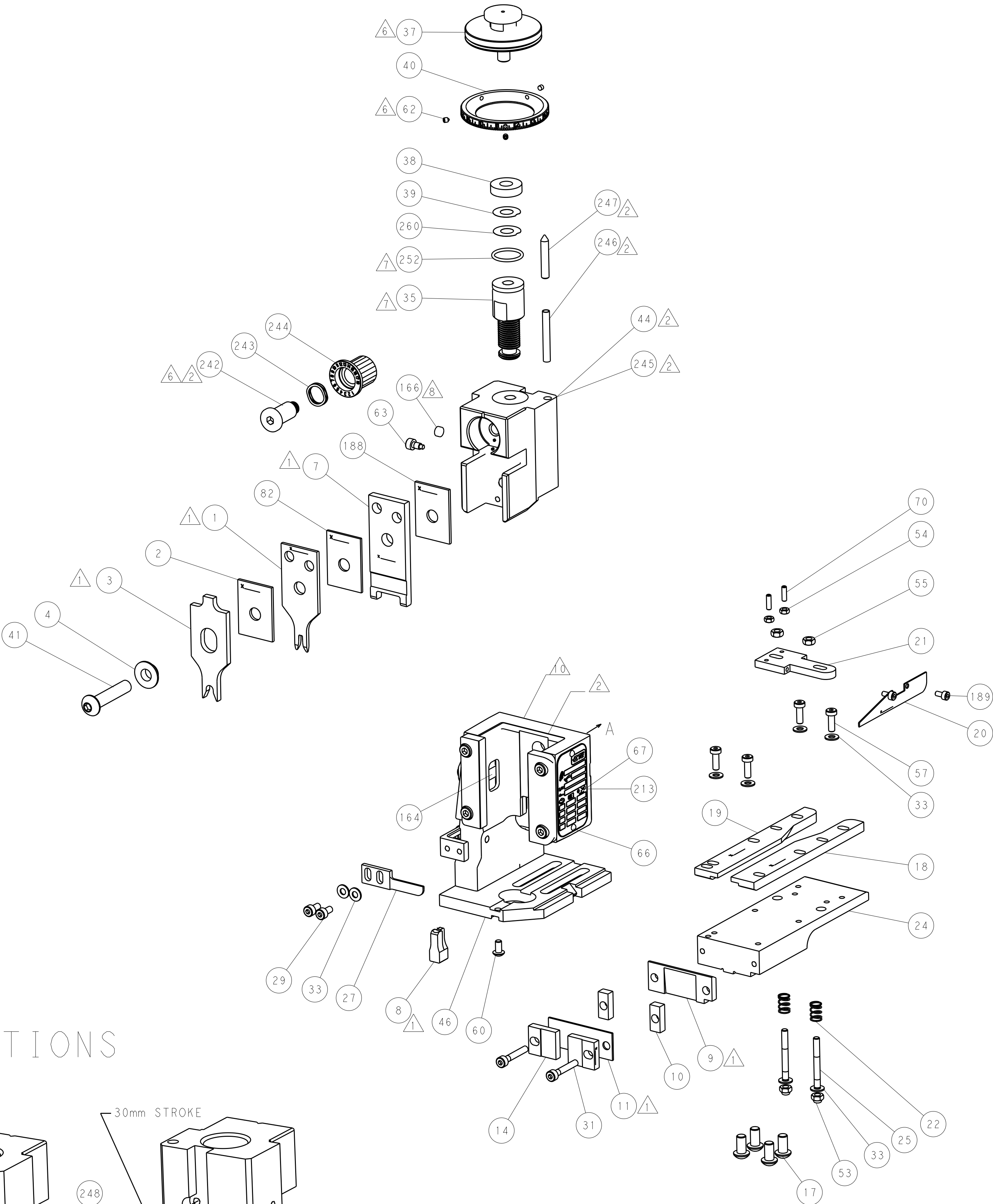
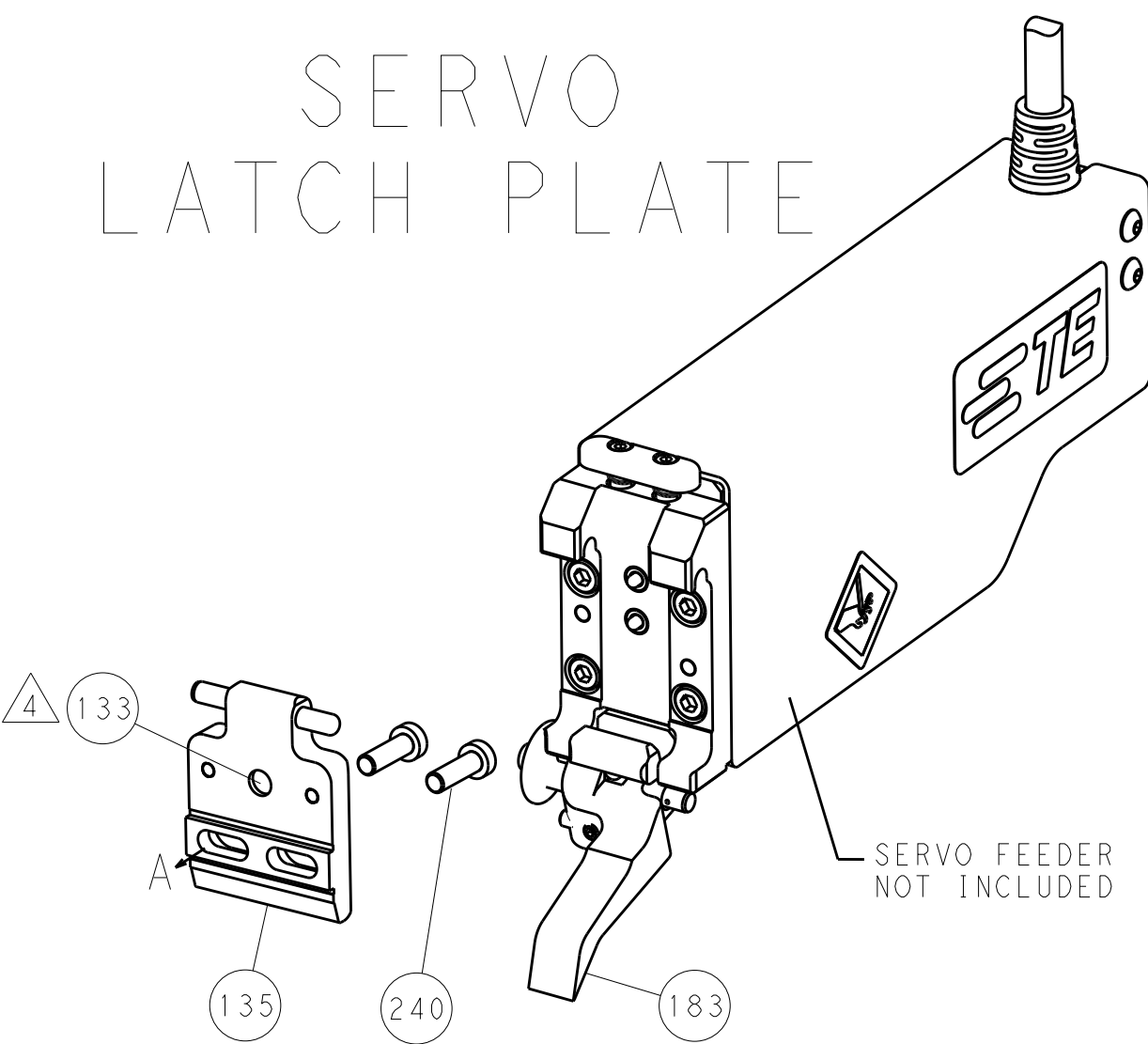
FEED TYPE
MECHANICAL



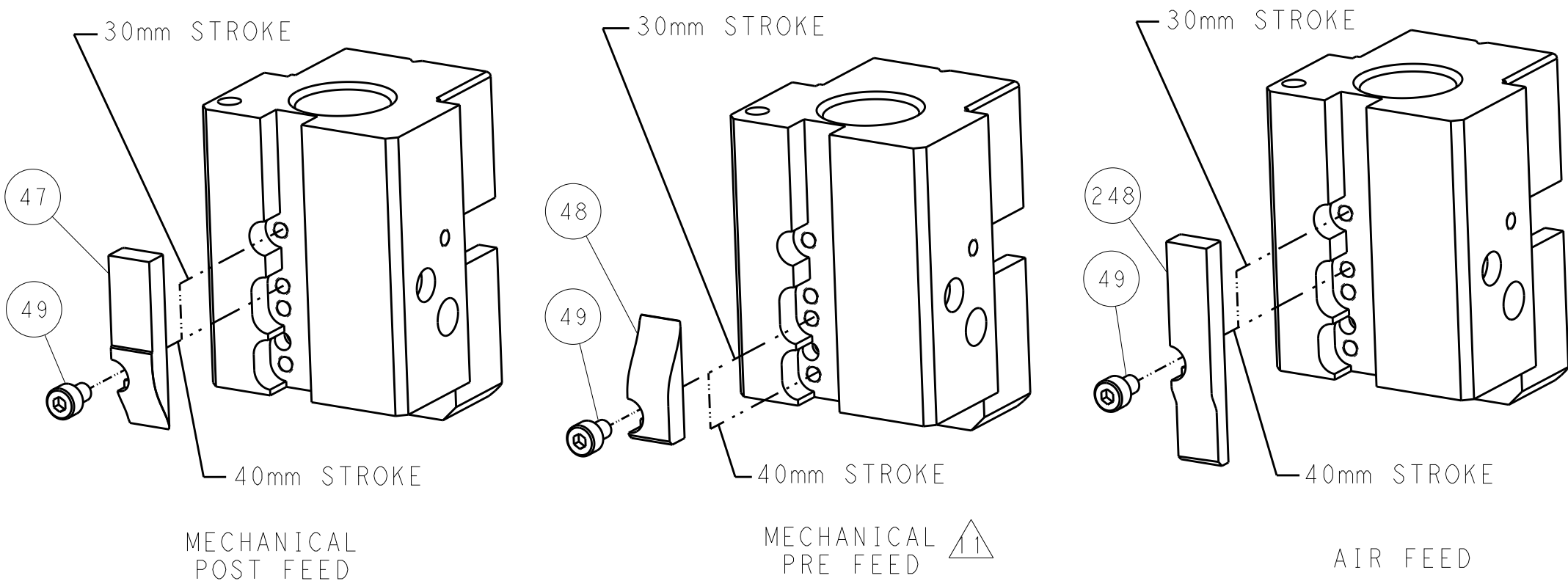
PNEUMATIC



SERVO
LATCH PLATE

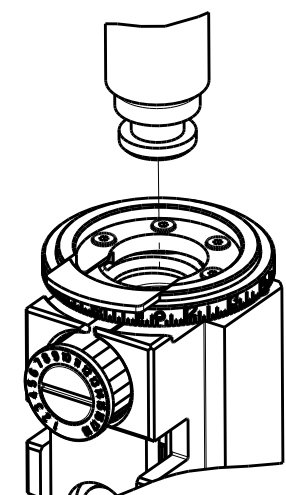


CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

1ST PUBLISHED BY: COMPANY'S TOOLING FOR THE ELECTRONIC CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE MANUFACTURING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST NOTATION.				DWN C. MOYER 21MAR2012		TE Connectivity Harrisburg, PA 17105-3608	
CHK G. BAILEY 21MAR2012				NAME		Ocean End Feed Applicator	
APVD G. BAILEY 21MAR2012				PRODUCT SPEC		SIZE	
				APPLICATION SPEC		CAGE CODE	
				WEIGHT		DRAWING NO	
				MATERIAL		00779	
				FINISH		C=2150250	
				Customer Accessible Production Drawing		SCALE	
						1:1	
						SHEET	
						2 of 4	
						REV	
						C1	

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2150250-1	C	FINE CRIMP HEIGHT ADJUST
	2-2150250-2	C	FINE CRIMP HEIGHT ADJUST
	2-2150250-5	C	FINE CRIMP HEIGHT ADJUST
	2-2150250-7	C	FINE CRIMP HEIGHT ADJUST
	7-2150250-7	C	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	5.59 mm [.220]	O
APPLICATOR INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL				TE CRIMP SPECIFICATION
TERMINAL NAME: AMPLIVAR FASTON FLAG RECEPTACLE				
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE		
4.38-4.40 mm [.173-.173 IN]		Ø 2.79-3.81 mm [.110-.150 IN] OR 2 X Ø 2.79 mm [.110 IN] MAX		
TERMINAL APPLICATION SPECIFICATION	114-2079	-	-	-
TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL	
1742049-1	1742088-1	1742089-1		
	1742088-2	1742089-2		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
14 AWG		1.65+/-0.05 [.065+/- .002]		5.5
2X 18 AWG		1.52+/-0.05 [.060+/- .002]		6.7
16 AWG		1.42+/-0.05 [.056+/- .002]		8.0
2X 20 AWG		1.37+/-0.05 [.054+/- .002]		8.4
18 AWG		1.27+/-0.05 [.050+/- .002]		9.6



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150250-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150250-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150250-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				-	SEE SHEET 1	-

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	2	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	189
-	1	1	1	1	1-455888-6	SPACER, CRIMPER	188
-	-	1	-	-	1901697-3	FEED FINGER ASSEMBLY,EF	183
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	152
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1	1	2161313-1	RAM, STEPPED, ASIAN STYLE, END FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-455888-3	SPACER, CRIMPER	82
-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	-	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	2161924-1	FEED FINGER	58
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57
-	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	-	1	2161920-1	NARROW PAWL, EF, AIR	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	31
-	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
-	1	1	1	1	240639-4	STRIPPER (MACHINING)	27
-	2	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1	2161922-1	PLATE, STRIP GUIDE	24
-	2	2	2	2	22281-6	SPRING, COMPRESSION	22
-	1	1	1	1	1633168-2	ARM, STOCK DRAG	21
-	1	1	1	1	464452-4	DRAG, STOCK	20
-	1	1	1	1	5-1901696-7	STRIP GUIDE, REAR	19
-	1	1	1	1	5-1901695-7	STRIP GUIDE, FRONT	18
-	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	2	2	2	2	469633-1	BLOCK, SUPPORT	14
-	1	1	1	1	455961-5	PLATE, FRONT SHEAR	11
-	2	2	2	2	1-240645-9	SPACER, SHEAR PLATE	10
-	1	1	1	1	461160-3	PLATE, REAR SHEAR	9
-	1	1	1	1	1-1803000-0	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1	2161927-1	BLADE, SLUG	7
-	-	-	-	-	-	-	5
-	1	1	1	1	238009-3	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	1-1633966-1	CRIMPER, INSULATION O	3
-	1	1	1	1	1-455888-6	SPACER, CRIMPER	2
-	1	1	1	1	2-464112-3	CRIMPER, WIRE	1
-	77-27-25-22-21	PART NO		DESCRIPTION			ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE ORGANIZATION SHALL BE CONTACTED FOR THE LATEST EDITION.				DWN G. MOYER 21MAR2012	TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS:				CHK G. BAILEY 21MAR2012	NAME			
mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. BAILEY 21MAR2012	Ocean End Feed Applicator			
		Ø P/LC ±.015 P/LC ±0.5 P/LC ±0.13 P/LC ±0.013 P/LC ±0.0001		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO RESTRICTED TO A 00779 C=2150250 -		
		ANGLES		APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT				
-		-		-				
				Customer Accessible Production Drawing				
				SCALE 1:1 SHEET 3 OF 4 REV C				

