L-GAGE® LT3BD Long-Range Time-of-Flight Laser Sensor

Datasheet

- Extremely long range: 5 m with white targets or 3 m with gray targets for diffuse mode sensors, up to 50 m for retroreflective models
- Two discrete (switched) outputs in each sensor, with independent window limits[1]
- Discrete output can be used for precise background suppression
- Choose NPN or PNP discrete outputs using the output select wire
- Fast, easy-to-use integrated push button TEACH-mode programming; no potentiometer adjustments
- Remote TEACH-function for security and convenience
- Output response is programmable for three speeds
- High-grade retroreflective target included with each retroreflective-mode sensor
- Choose 2 m or 9 m unterminated cable, or 8-pin Euro-style swivel quick-disconnect connector
- Rugged construction withstands demanding sensing environments; IEC IP67, NEMA 6

WARNING: Not To Be Used for Personnel **Protection**

Never use this device as a sensing device for personnel **protection.** Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

CAUTION: Do Not Disassemble for Repair

This device contains no user-serviceable components. Do not attempt to disassemble for repair. Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure. A defective unit must be returned to the manufacturer.

Models

Models	Sensing Mode	Laser Class	Sensing Distance	Cable [2]
LT3BD	Diffuse	Class 2	0.3 m to 5 m (11.8 in to 16.4 ft)	2 m (6.5 ft) unterminated 8-wire cable
LT3BDQ				Integral 8-pin M12/Euro-style male quick disconnect (QD)
LT3BDLV	Retroreflective	Class 1	0.5 m to 50 m[3] (20 in to 164 ft)	2 m (6.5 ft) unterminated 8-wire cable
LT3BDLVQ				Integral 8-pin M12/Euro-style male quick disconnect (QD)

Theory of **Operation**

A short electrical pulse drives a semiconductor laser diode to emit a pulse of light. The emitted light is collimated through a lens, which produces a very narrow laser beam. The laser beam bounces off the target, scattering some of its light through the sensor's receiving lens to a photodiode, which creates an electrical pulse. The time interval between the two electrical pulses (transmitting and receiving the beam) is used to calculate the distance to the target, using the speed of light as a constant.

Multiple pulses are evaluated by the sensor's microprocessor, which calculates the appropriate output value. The analog output provides a variable signal (4 mA to 20 mA or 0 V dc to 10 V dc, depending on model) that is proportional to the target's position within the user-programmed analog window limits. The discrete (switched) output energizes whenever the target is located between the user-programmed discrete window limits. Window limits for the analog and discrete outputs may be the same, or they may be programmed independently.

1 See Banner website (*www.bannerengineering.com*) for information on analog/discrete models.
2 To order the 9 m cable models, add the suffix "W/30" to the model number of any cabled sensor (e.g., LT3BD W/30). A model with a QD connector requires a mating cable.
3 Retroreflective range specified using included model BRT-TVHG-8X10P high-grade target.

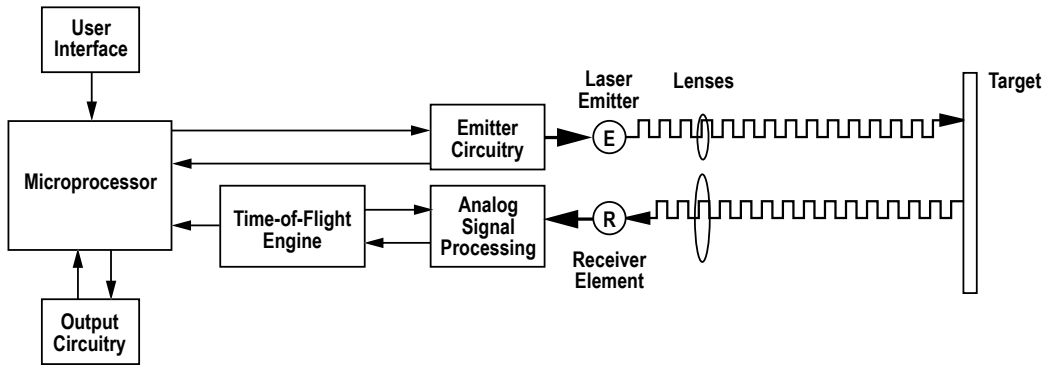
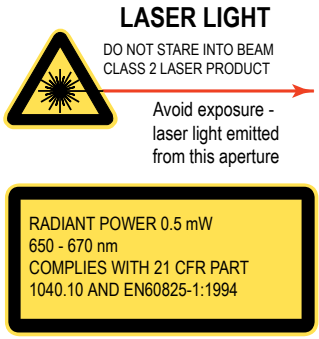


Figure 1. Theory of Operation

Class 2 Laser Safety Notes



Low-power lasers are, by definition, incapable of causing eye injury within the duration of a blink (aversion response) of 0.25 seconds. They also must emit only visible wavelengths (400 to 700 nm). Therefore, an ocular hazard may exist only if individuals overcome their natural aversion to bright light and stare directly into the laser beam.

These lasers are required to have a "hazard" label and to have an indicator light to indicate that laser emission is occurring.

When operating a Class 2 laser:

- Do not stare at the laser.
- Do not point the laser at a person's eye.
- Mount open laser beam paths either above or below eye level, where practical.
- Terminate the beam emitted by the laser product at the end of its useful path.

Configuration Instructions

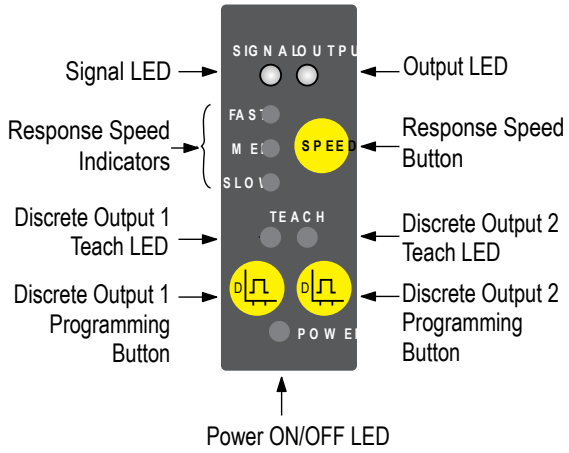
Sensor Power-Up and Laser-Enable

Power up the sensor for 30 minutes to allow the sensor's internal temperature to stabilize before operating or attempting to program the sensor. If the sensor is used in applications where the temperature is several degrees higher or lower than the ambient temperature, allow the sensor to stabilize in that condition before programming the window limits. The range decreases when the sensor warms up.

The Laser-Enable feature allows the sensor to be continually powered and enabled only when being used. This eliminates the need for the extended warm-up period between uses.

The sensor's red Signal LED indicates the condition of the received signal from the object being measured. When programming the window limits, this LED must be on (not flashing) for the sensor to accept the setting. To ensure the received signal will not be marginal during operation, move the target object 300 mm beyond the furthest desired switch point during setup and verify the signal LED is still on.

Indicators



Power ON/OFF LED (green)—Indicates the operating status of the sensor.

Power ON/OFF LED Status	Indicates
Off	Power is off
Flashing at 2 Hz	Discrete output is overloaded (Run mode)
Flashing at 1 Hz	Power is on; laser is disabled
On	Power is on; the sensor is operating normally and the laser is enabled

Power-Up/Laser-Enable Indicators—When powering up the sensor all LEDs turn on for one second. Allow a 0.6-second delay for Laser-Enable.

Selected Response Speed	Laser-Enable Time	Laser-Disable Time
Slow	150 ms	50 ms
Medium	60 ms	
Fast	51 ms	

Output LED (amber)—Indicates when the discrete load output is conducting.

Response Speed (amber)—Indicates the response speed setting.

Signal LED (red)—Indicates the strength and condition of the sensor's incoming signal.

Signal LED Status	Indicates
On	Good signal
Off	No signal is received or the target is beyond the range limitations of the sensor (with some tolerance beyond the recommended minimum and maximum sensing distance)
Flashing	Marginal signal strength (cannot teach limits)

Response Speed

Before setting window limits, use the sensor's speed button to toggle between the three response speed settings. The selected speed will be indicated by one of the three response speed indicator LEDs.

	Discrete Output Response Speed
Slow	100 ms ON and OFF
Medium	10 ms ON and OFF
Fast	1 ms ON and OFF

Programming

Push-Button Programming— Both outputs may be taught simultaneously, when complementary operation is required (while one output is conducting, the other is not). When taught separately, each output may be taught different limits (one output may be taught a window, and the other may be programmed for background suppression, for example).

Remote Programming— To program the sensor remotely or to disable the keypad, the Remote Programming function may be used. Disabling the keypad prevents accidental or unauthorized adjustment of any programming settings. Connect the yellow wire of the sensor to +5 to 24 V dc, with a remote programming switch connected between them.

Note: The impedance of the remote teach input is 55 kΩ.

Program the sensor by following a sequence of input pulses. The duration of each pulse (corresponding to a push button "click"), and the period between multiple pulses, are defined as T, where T is 0.04 seconds < T < 0.8 seconds.

Teaching Limits for Background Suppression

For some applications, ignoring objects beyond a certain distance may be required. To suppress the background, place a target object at the selected distance, and teach the position twice. The sensor's discrete output will activate when an object is detected between the sensor's minimum sensing distance and the taught position.

Note: The sensor allows for some forgiveness in this procedure. If the two limits are not exactly the same (but less than 20 mm apart), the sensor will put the set point at the "average" of the two limits.

Output 1 and Output 2 may be taught independent limits for background suppression. To set both outputs at exactly the same limits, set them simultaneously. This results in complementary outputs (while one output is conducting, the other is not). Hysteresis will be controlled by Output 1 and Output 2 will follow.

Teaching Independent Limits for Either Output

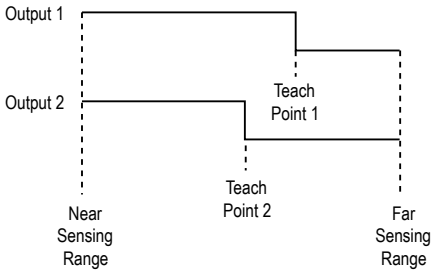


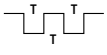
Figure 2. Each output has its own limit for background suppression

To exit Program mode without saving changes, press and hold the same push button (or hold the remote line high) for longer than 2 seconds (before teaching the second limit). The sensor will revert to the last saved program.

1. Enter programming mode.

Method	**Action**	Result
Push **Button**	Push and hold the button for either output for longer than 2 seconds. The sensor will return to RUN mode if first TEACH-condition is not registered within 120 seconds.	The appropriate TEACH-LED turns ON. The sensor is waiting for first limit.
Remote Input	No action required.	

2. Teach the first limit.

Method	**Action**	Result
Push **Button**	Position the target for the first limit. Click the same button.	The appropriate TEACH LED turns ON then flashes at 2 Hz. The sensor learns the first limit and waits for the second limit.
Remote Input	Position the target for the first limit. For output 1, single-pulse the remote line. For output 2, double-pulse the remote line. 	

3. Teach the second limit.

Method	**Action**	Result
Push **Button**	Position the target for the second limit. Click the same button.	The TEACH LED goes OFF. The sensor learns the second limit and returns automatically to Run mode.
Remote Input	Position the target for the second limit and single-pulse the remote line.	

4. Program the second output by repeating steps two and three.

Teaching **Identical** Limits to Both Outputs

When teaching limits simultaneously, both the outputs will have identical limits.

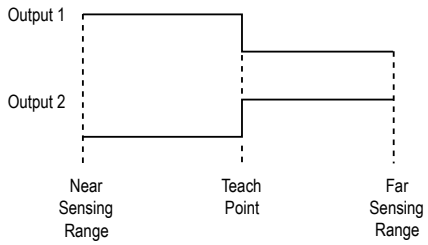


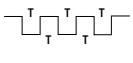
Figure 3. The two outputs share identical limits for background suppression, but are complementary (while one output is conducting, the other is not)

To exit Program mode without saving changes, press and hold the same push button (or hold the remote line high) for longer than 2 seconds (before teaching the second limit). The sensor will revert to the last saved program.

1. Enter programming mode.

Method	**Action**	Result
Push **Button**	Push and hold the button for either output for longer than 2 seconds. The sensor will return to RUN mode if the first TEACH condition is not registered within 120 seconds.	The appropriate TEACH LED turns ON.
	Briefly click the other output button.	The appropriate TEACH LED turns ON. The sensor is waiting for the first limit.
Remote Input	No action required.	

2. Teach the first limit.

Method	**Action**	Result
Push **Button**	Position the target for the first limit. Click either output button.	Both TEACH LEDs flash at 2 Hz, alternating red and green. The sensor learns the first limit and waits for the second limit.
Remote Input	Position the target for the first limit, then triple-pulse the remote line. 	Both TEACH LEDs turn ON. The sensor learns the first limit and waits for the second limit. Both TEACH LEDs flash at 2 Hz, alternating red and green.

3. Teach the second limit.

Method	**Action**	Result
Push **Button**	Position the target for the second limit. Click either output button.	Both TEACH LEDs go OFF. The sensor learns the second limit and returns automatically to Run mode.
Remote Input	Position the target for the second limit, then single-pulse the remote line.	

Enabling or Disabling the Push **Button**

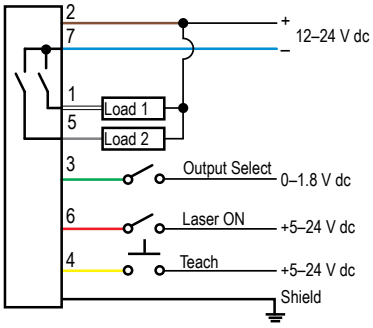
In addition to its programming function, the remote line may be used to disable the push buttons for security. Disabling the push buttons prevents undesired tampering with the sensor configuration settings.

1. Connect the sensor's gray wire.
2. Four-pulse the remote line to enable or disable the push button.
   The sensor toggles between enable and disable settings and returns to RUN mode.

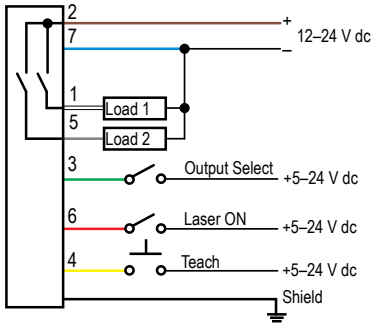
Installation Instructions

Wiring Diagrams

NPN Wiring



PNP Wiring



Key

1. White
2. Brown
3. Green
4. Yellow
5. Gray
6. Pink
7. Blue
8. Shield

Cabled wiring diagrams are shown. Quick disconnect (QD) wiring diagrams are functionally identical.

Specifications

Sensing Range **(Diffuse** Model)
90% White card: 0.3 to 5 m
18% Gray card: 0.3 to 3 m
6% Black card: 0.3 to 2 m

Sensing Range **(Retroreflective** Model)
0.5 to 50 m (using BRT-TVHG-8X10P)

Sensing Beam
Typical beam dia: 6 mm at 3 m
Typical laser lifetime: 75,000 hours
Diffuse model: 658 nm visible red IEC and CDRH Class 2 laser; 0.5 mW max. radiant output power
Retroreflective model: 658 nm visible red IEC and CDRH Class 1 laser; 0.15 mW max. radiant output power

Color **Sensitivity (Diffuse** Models)
90% white to 18% gray: <10 mm
90% white to 6% black: < 20 mm

Output **Rating** (Discrete)
100 mA maximum
Off-state leakage current: < 5 µA
Output saturation NPN: < 200 mV at 10 mA and < 600 mV at 100 mA
Output saturation PNP: < 1.2 V at 10 mA; < 1.6 V at 100 mA

Temperature **Effect**
Diffuse models: < 2mm / °C
Retroreflective models: < 3 mm / °C

Minimum Window Size
Diffuse model: 20 mm
Retroreflective model: 40 mm

Factory Default **Settings**
Response speed: 150 ms
Window limits 0.3 m to 5 m using a 90% reflectivity white card
Push buttons enabled

Remote Teach Input
18 kΩ minimum (65 kΩ at 5 V dc)

Application Notes
Allow 30-minute warm-up before programming or operating
Retroreflective performance specifications are based on use with BRT-TVHG-8X10P high-grade target; results may vary with other retroreflective target materials

Connections
2 m (6.5 ft) or 9 m (30 ft) shielded 7-conductor (with drain) PVC-jacketed attached cable or 8-pin M12/Euro-style quick-disconnect

Environmental **Rating**
IEC IP67; NEMA 6

Supply Voltage and Current
12 V dc to 24 V dc (10% maximum ripple)
108 mA maximum at 24 V dc or [2600/V dc] mA

Supply **Protection** Circuitry
Protected against reverse polarity and transient voltages

Delay at Power Up
1 second; outputs do not conduct during this time

Output **Protection**
Protected against short circuit conditions

Output **Configuration**
Discrete (switched): SPST solid-state switch; selectable NPN (current sinking) or PNP (current sourcing)

Output Response Time (Discrete)
Fast: 1 ms ON and OFF
Medium: 10 ms ON and OFF
Slow: 100 ms ON and OFF

Resolution/Repeatability
See Performance Curves

Discrete Output Hysteresis **(Diffuse** model)
Fast: 10 mm
Medium: 5mm
Slow: 3mm

Discrete Output Hysteresis **(Retroreflective** model)
Fast: 20 mm
Medium: 10 mm
Slow: 6 mm

Construction
ABS housing; acrylic window; ABS/polycarbonate blend quick disconnect fitting

Laser Control
Enable: connect red wire to +5 to 24 V dc
Disable: connect to 0 to +1.8 V dc (or open connection)

Operating Conditions
0 °C to +50 °C (+32 °F to +122 °F)
90% at +50 °C maximum relative humidity (non-condensing)

Certifications

CE

Performance Curves

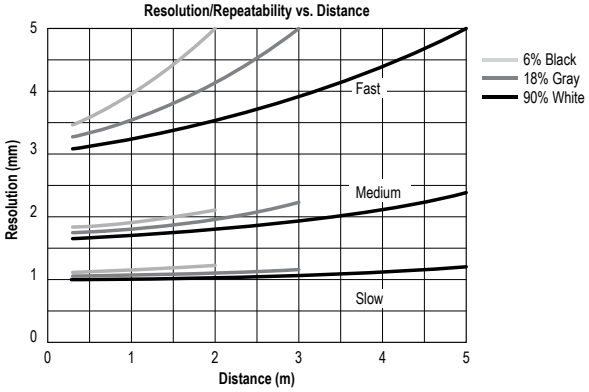


Figure 4. Resolution/Repeatability vs Distance (Diffuse Mode)

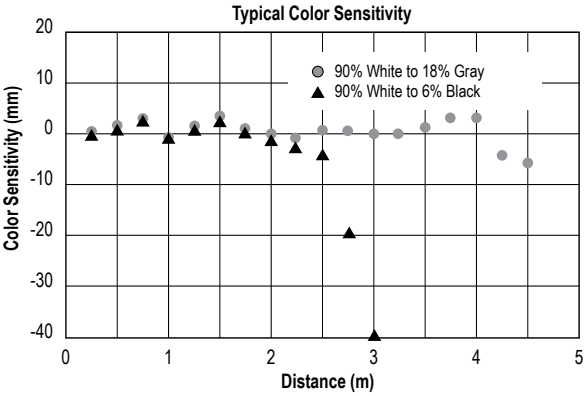


Figure 5. Typical Color Sensitivity (Diffuse Mode)

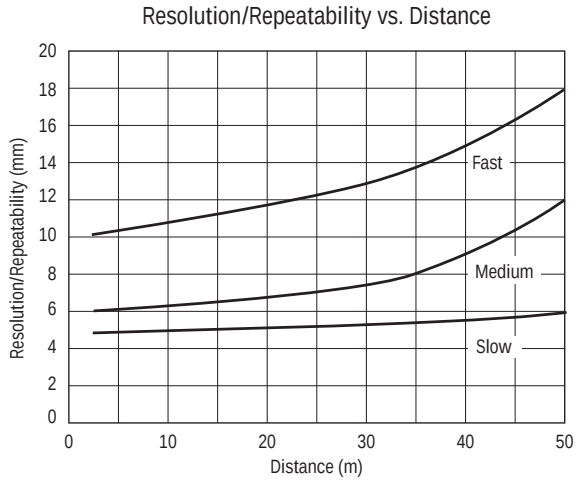
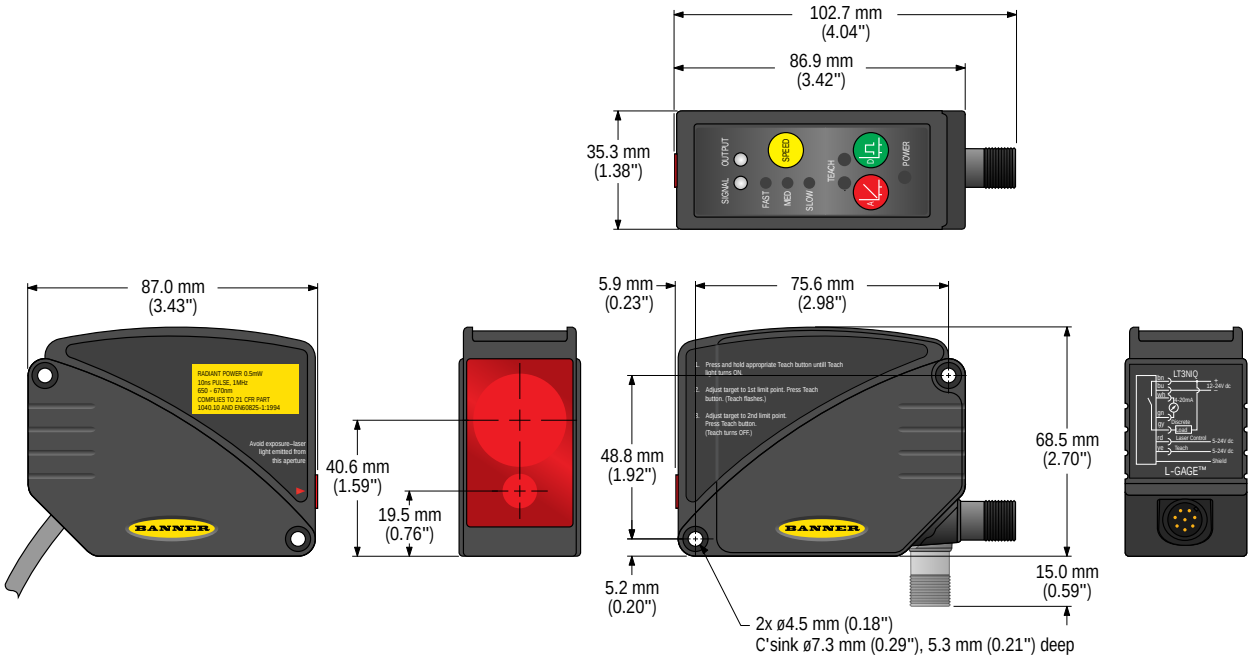


Figure 6. Resolution/Repeatability vs Distance (Retroreflective Mode)

Dimensions

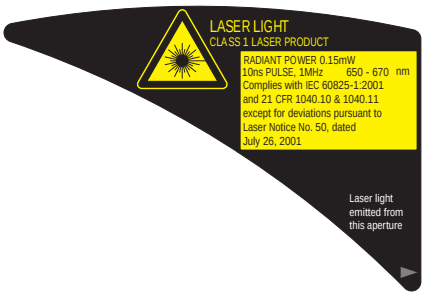
Mounting Hardware:

M4 x 0.7 x 40 socket-head cap screw.
M4 x 0.7 hex nut with captured, toothed lock washer.
M3 short-arm hex key.



Description of Laser Classes

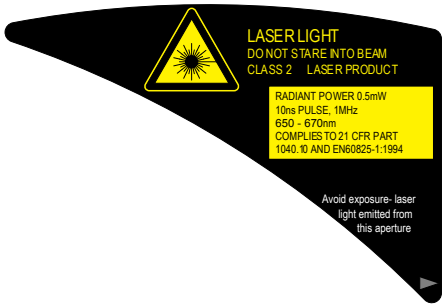
Class 1 Laser Label **(Retroreflective** Models)



Class 1 lasers are lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Reference IEC 60825-1:2001, Section 8.2.

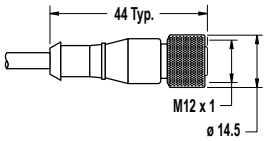
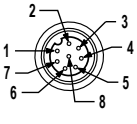
Class 2 Laser Label **(Diffuse** Models)



Class 2 lasers are lasers that emit visible radiation in the wavelength range from 400 nm to 700 nm, where eye protection is normally afforded by aversion responses, including the blink reflex. This reaction may be expected to provide adequate protection under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Reference IEC 60825-1:2001, Section 8.2.

Accessories

8-Pin Threaded M12/Euro-Style Cordsets with Shield				
Model	Length	Style	Dimensions	Pinout (Female)
MQDC-806	1.83 m (6 ft)	Straight		

8-Pin Threaded M12/Euro-Style Cordsets with Shield					
Model	Length	Style	Dimensions	Pinout (Female)	
MQDC-815	4.57 m (15 ft)			1 = White 2 = Brown 3 = Green 4 = Yellow	5 = Gray 6 = Pink 7 = Blue 8 = Shield
MQDC-830	9.14 m (30 ft)				

Retroreflectors

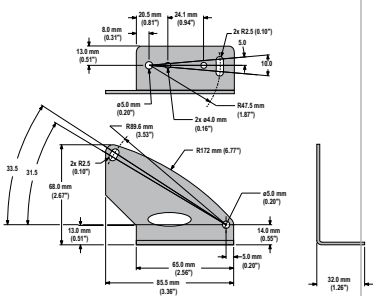
Model	**Reflectivity** Factor	Maximum Temperature	Size
BRT-TVHG-8X10P	0.8	+60 °C (+140 °F)	203 × 254 mm

Note: Retroreflective material has a pressure-sensitive adhesive on it. Surfaces must be clean and dry before applying the adhesive. For best results, use a full-size target and trim it if needed.

Mounting Brackets

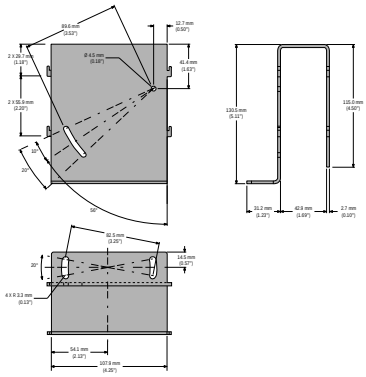
SMBLT31

- Right-angle bracket
- 300 series stainless steel



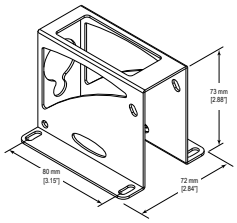
SMBLT3IP

- Replaceable windows for welding environments
- Stainless steel construction
- Includes 2 weld-resistant windows



SMBLT32

- Heavy-duty protective bracket
- 304 series stainless steel
- Mounting hardware included



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