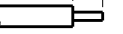


8		7	
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(C) COPYRIGHT 20			
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER			
PART NUMBER		REVISION	
DESCRIPTION			
2151165-1		A	
FINE CRIMP HEIGHT ADJUST			
2151165-2		A	
FINE CRIMP HEIGHT ADJUST			
2151165-5		A	
FINE CRIMP HEIGHT ADJUST			
2151165-6		A	
NON-CRIMP HEIGHT ADJUST			
2151165-7		A	
FINE CRIMP HEIGHT ADJUST			
7-2151165-7		A	
CRIMP TOOLING KIT			
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	2.79 mm [.110]	F	
INSUL	4.06 mm [.160]	F	
APPLICATOR INSTRUCTIONS			
408-10389			

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STANDARD-POWER-TIMER KONTAKT			
WIRE STRIP LENGTH 3.90-4.50 mm [.154-.177 IN]			INSULATION DIAMETER RANGE Ø2.70-3.70 mm [.106-.146 IN]
TERMINAL APPLICATION 		114-18037	-
SPECIFICATION		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
927833-1	927833-2	927833-5	6-927833-6

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2		2.04+/-0.05 [0.080+/-0.002]		3.6
2.00mm2		1.90+/-0.05 [0.075+/-0.002]		4.9
1.50mm2		1.76+/-0.05 [0.069+/-0.002]		6.4



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151165-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151165-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151165-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151165-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

2		1	
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS
P	LYR	DESCRIPTION	DATE
A	RELEASED	23DEC2013	KH UG
A1	ECR-16-008113	22JUN2016	RS LZ
A2	ECR-16-010641	25JUL2016	MZ JDG

6	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
	-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
6	-	-	-	-	1	2063440-1	AIR FEED MODULE	238	
	-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213	
	-	-	1	1	-	1901094-3	SPACER, FEEDER	198	
	-	1	1	1	1	3-1752354-1	STANDOFF, HOLD-DOWN	180	
	-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177	
6	-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176	
	-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175	
	-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174	
	-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
6	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
	-	-	-	-	1	240638-1	SPRING, FEED FINGER	163	
	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
	-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136	
	-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
6	-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133	
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
	-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117	
	-	1	1	1	1	455888-5	SPACER, CRIMPER	82	
	-	1	1	1	1	22278-8	SPRING, COMPRESSION	77	
6	-	1	1	1	1	854769-4	HOLDER, INS	74	
	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70	
	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
6	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
6	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
	-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
	-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
6	-	-	-	-	1	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	-	-	1	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
6	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
6	-	1	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	1	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
6	-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	1	462006-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	1-1333207-8	ANVIL, COMBINATION .110	8
	-	-	-	-	-	-	-	-	7
	-	-	-	-	-	-	-	-	6
	-	1	1	1	1	1	1-2119780-2	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	1-1633961-4	CRIMPER, INSULATION F PREMIUM	3
	-	-	-	-	-	-	-	-	2
	1	1	1	1	1	1	456408-3	CRIMPER, WIRE PREMIUM	1
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN C.HUANG 26JUL2011	
mm				CHK. X.HUANG 26JUL2011	
		D PLC ± F PLC ± H PLC ± R PLC ± S PLC ± L ANGLES ±		APP'D S.XI 26JUL2011	
MATERIAL -		FINISH -		NAME Ocean Side Feed Applicator	
		WEIGHT -		PRODUCT SPEC -	
				APPLICATION SPEC -	
				SIZE CAGE CODE DRAWING NO	
				A 00779 C=2151165	
				RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2 SHEET 1 OF 4 REV A2	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

AMP 4805 REV 31MAR2000

WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

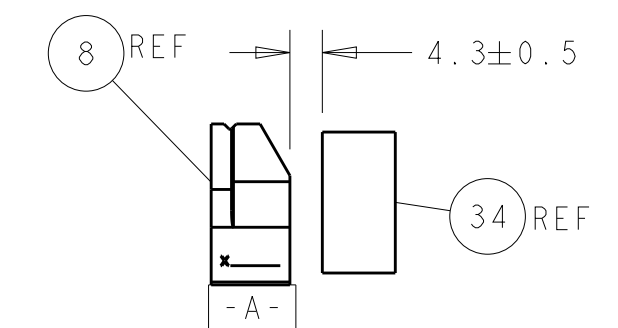
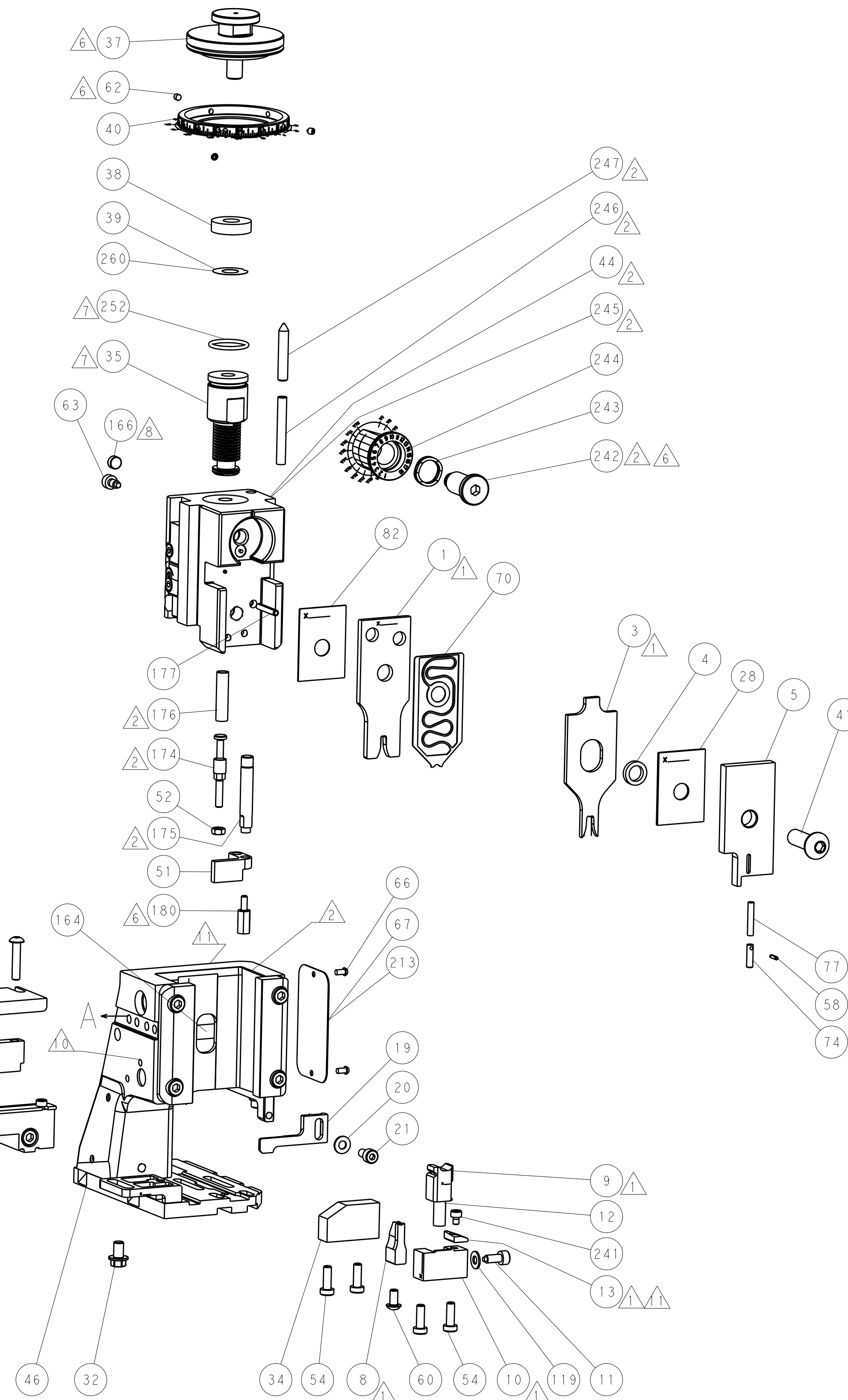
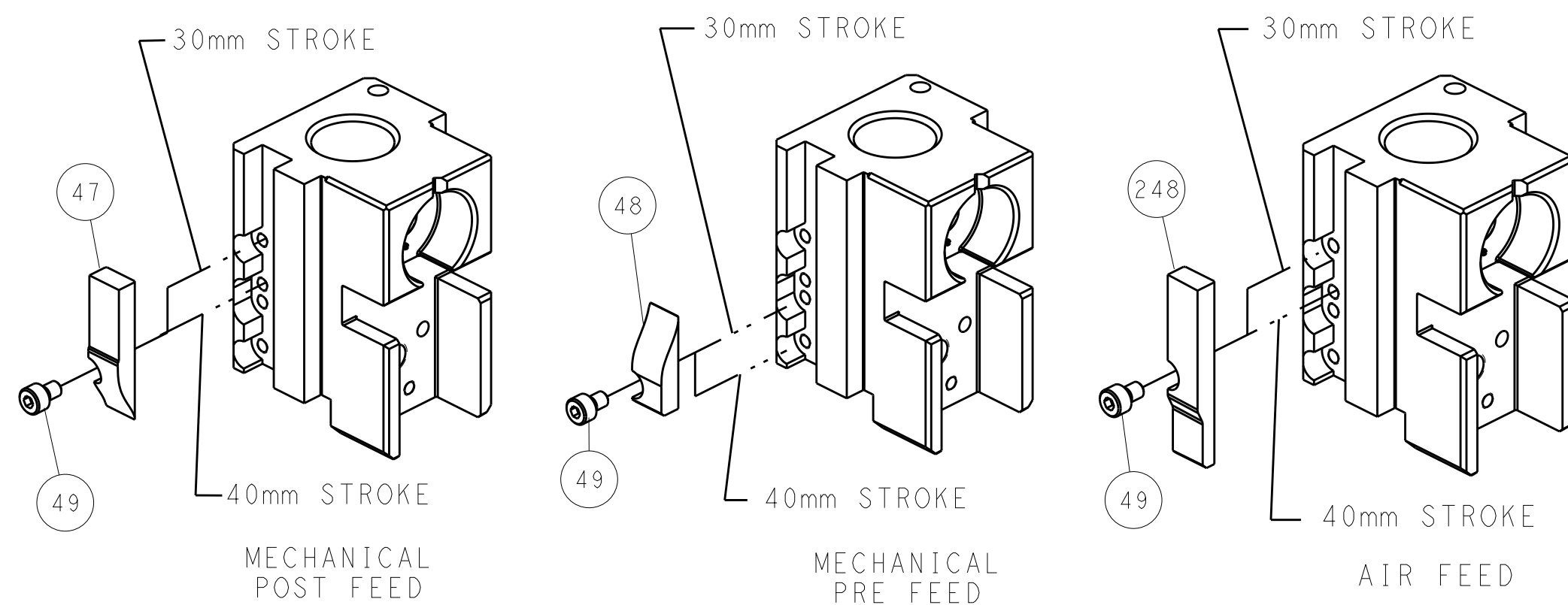
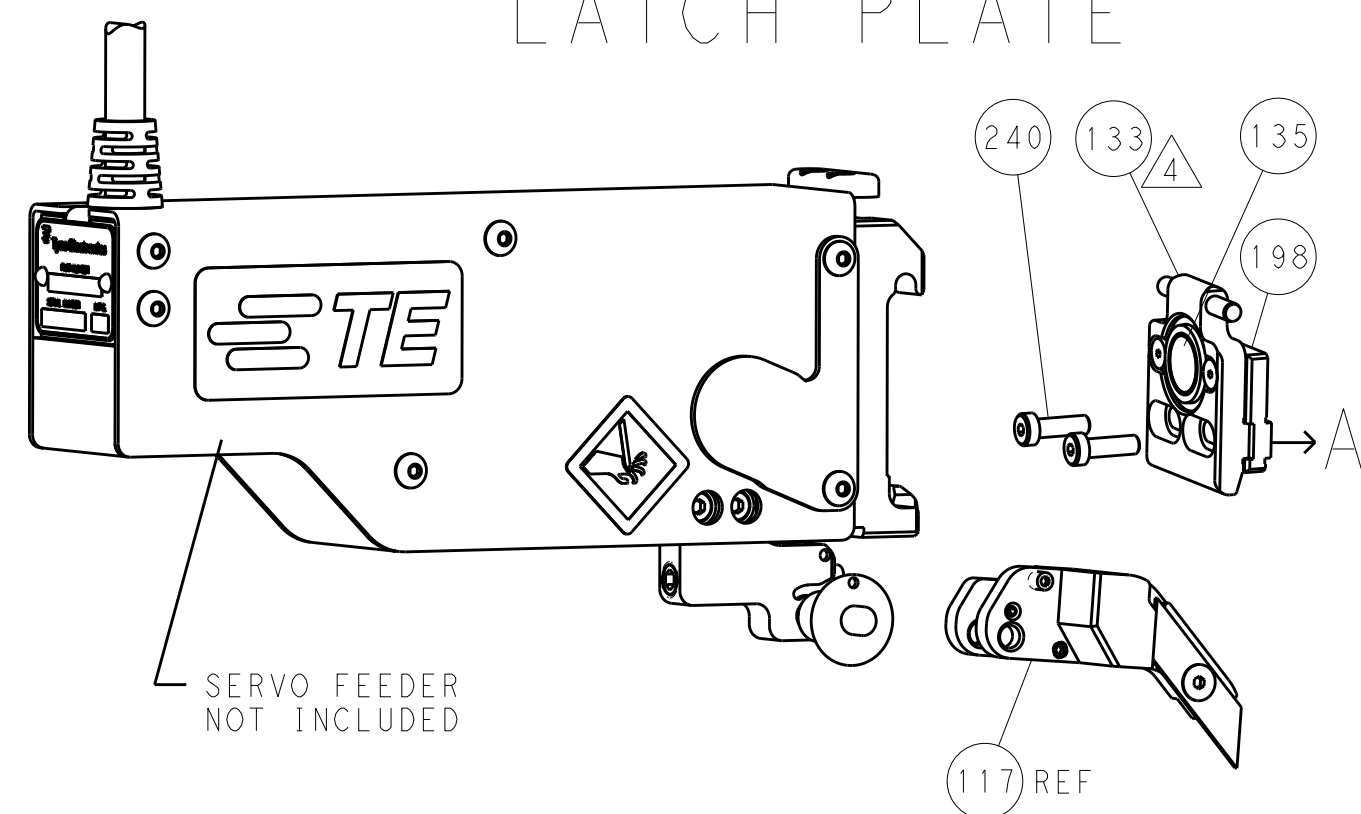
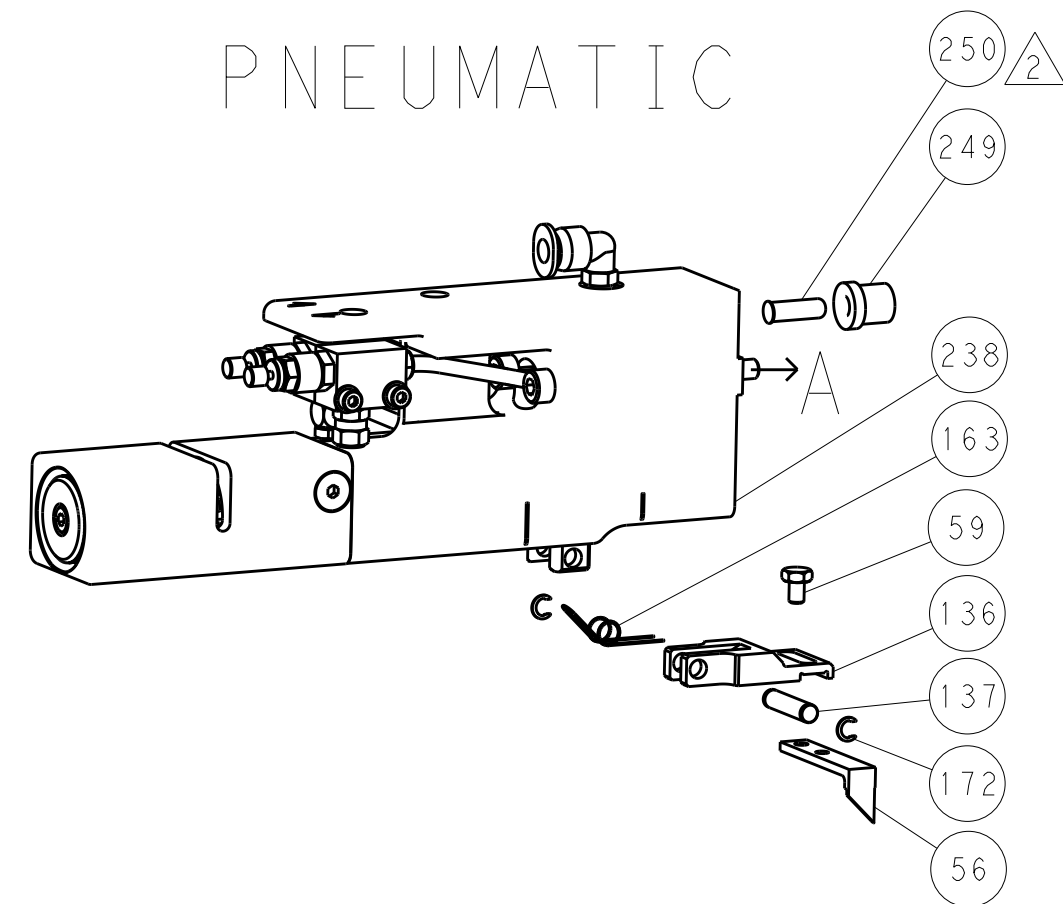
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, [MISUMI]	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

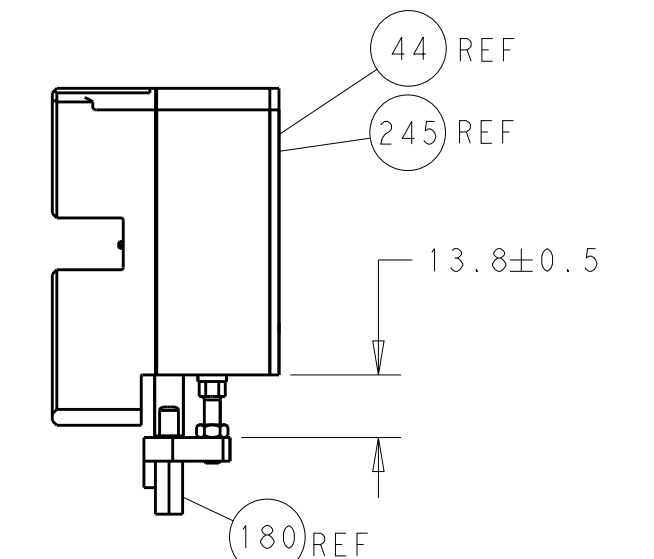
PNEUMATIC

SERVO
LATCH PLATE

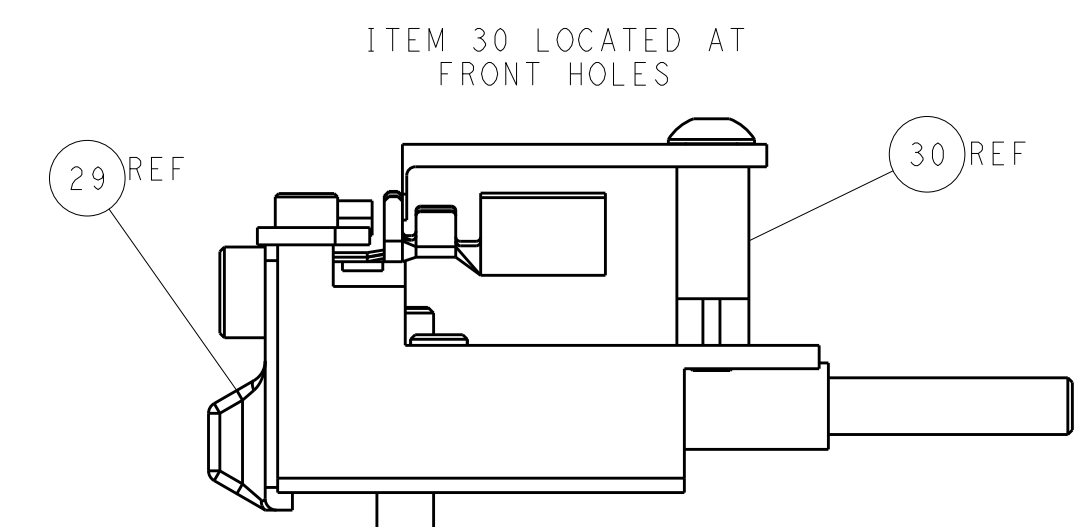
CAM POSITIONS



TERMINAL SUPPORT LOCATION

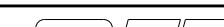


HOLDDOWN SET-UP



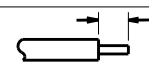
FEED TRACK POSITION
GUIDE BY INSULATION BARREL

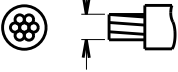
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		APVD S.XI 26 JUL 2011		Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC - ANGLES - *		SIZE A	
MATERIAL -		FINISH -		CAGE CODE 00779	
		WEIGHT -		DRAWING NO C=2151165	
				RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 of 4 REV A2	

	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
	2-2151165-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
					SERVO LATCH PLATE	2119951-1	-	8-2151165-5	1901094-3	3-1752354-1	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2151165-4	-	-	-	
	2-2151165-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-	
					SERVO LATCH PLATE	2119951-1	-	8-2151165-5	1901094-3	3-1752354-1	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2151165-4	-	-	-	
	2-2151165-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-	
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1	
	2-2151165-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-	-
	7-2151165-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	4.06 mm [.160]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: STANDARD-POWER-TIMER KONTAKT			
WIRE STRIP LENGTH 3.90-4.50 mm [.154-.177 IN]			INSULATION DIAMETER RANGE Ø2.70-3.70 mm [.106-.146 IN]
TERMINAL APPLICATION SPECIFICATION 	114-18037	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
927833-1	927833-2	927833-5	6-927833-6

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
2.50mm2		2.04+/-0.05 [.080+/- .002]		3.6
2.00mm2		1.90+/-0.05 [.075+/- .002]		4.9
1.50mm2		1.76+/-0.05 [.069+/- .002]		6.4



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151165-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151165-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151165-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

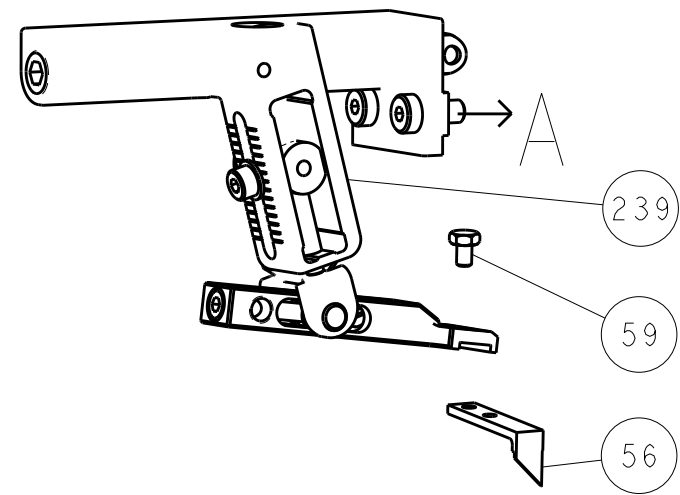
SET UP GAUGE 2119599-1	LOC A	DIS 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	3-1752354-1	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
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-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
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-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
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-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
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-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
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-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	462006-6	FLOATING SHEAR, FRONT	9
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-	1	1	1	1	1-1633961-4	CRIMPER, INSULATION F PREMIUM	3
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-	1	1	1	1	456408-3	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

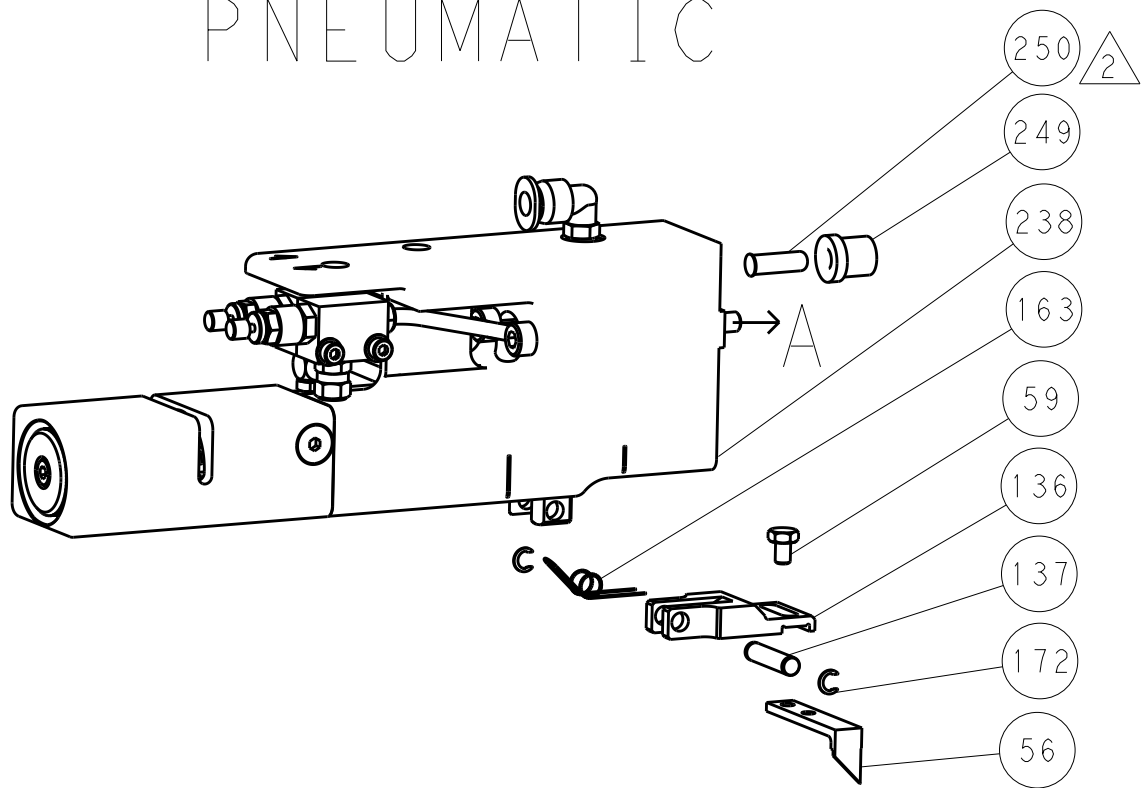
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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH	APVD S. XI	26JUL2011	NAME Ocean Side Feed Applicator
MATERIAL -		FINISH -	WEIGHT -	SIZE A1	CAGE CODE 00779
Customer Accessible Production Drawing		SCALE 1:2	SHEET 3	OF 4	REV A2

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

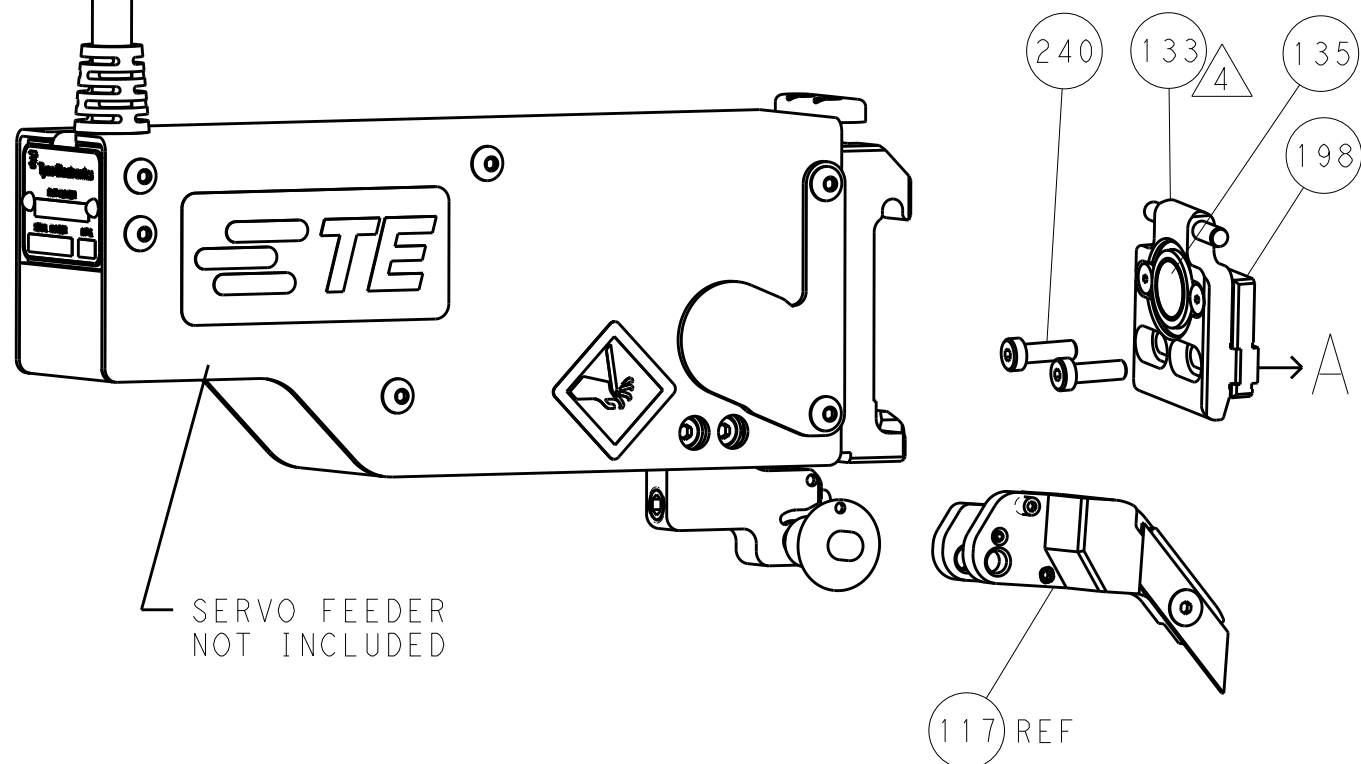
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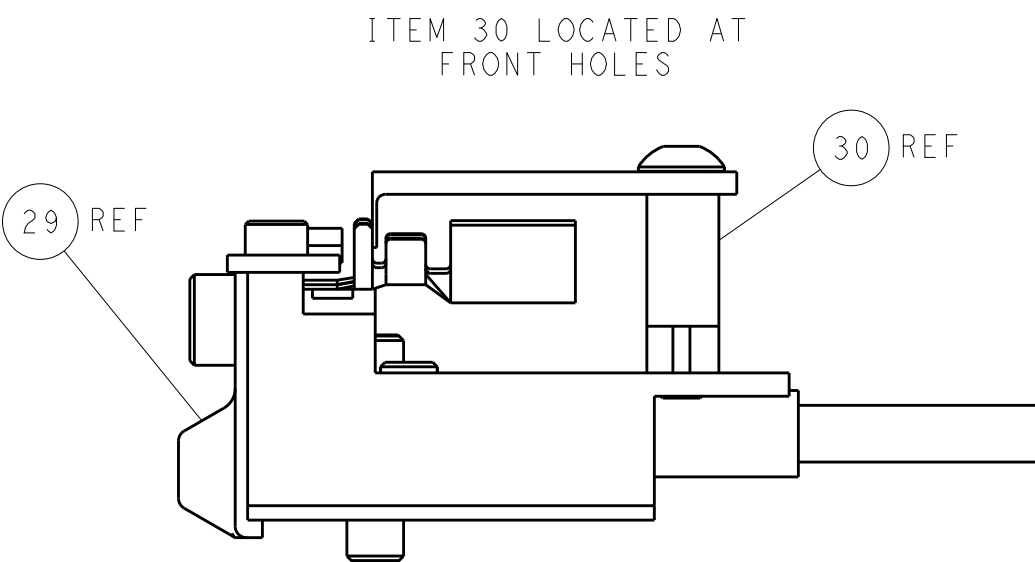
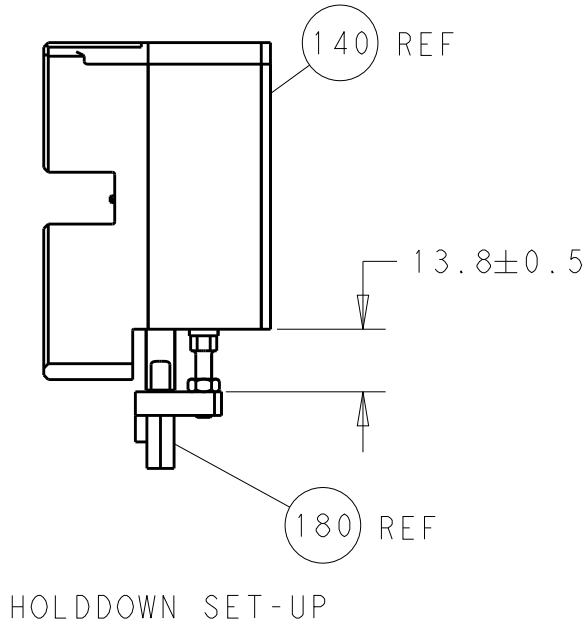
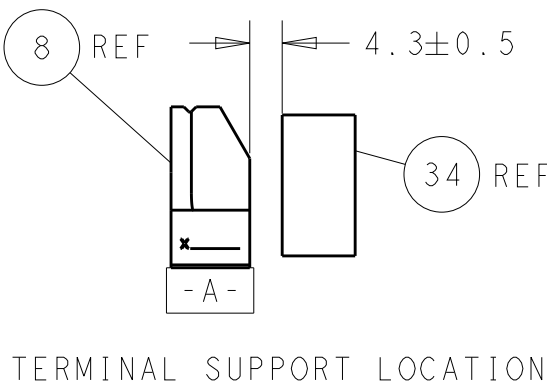
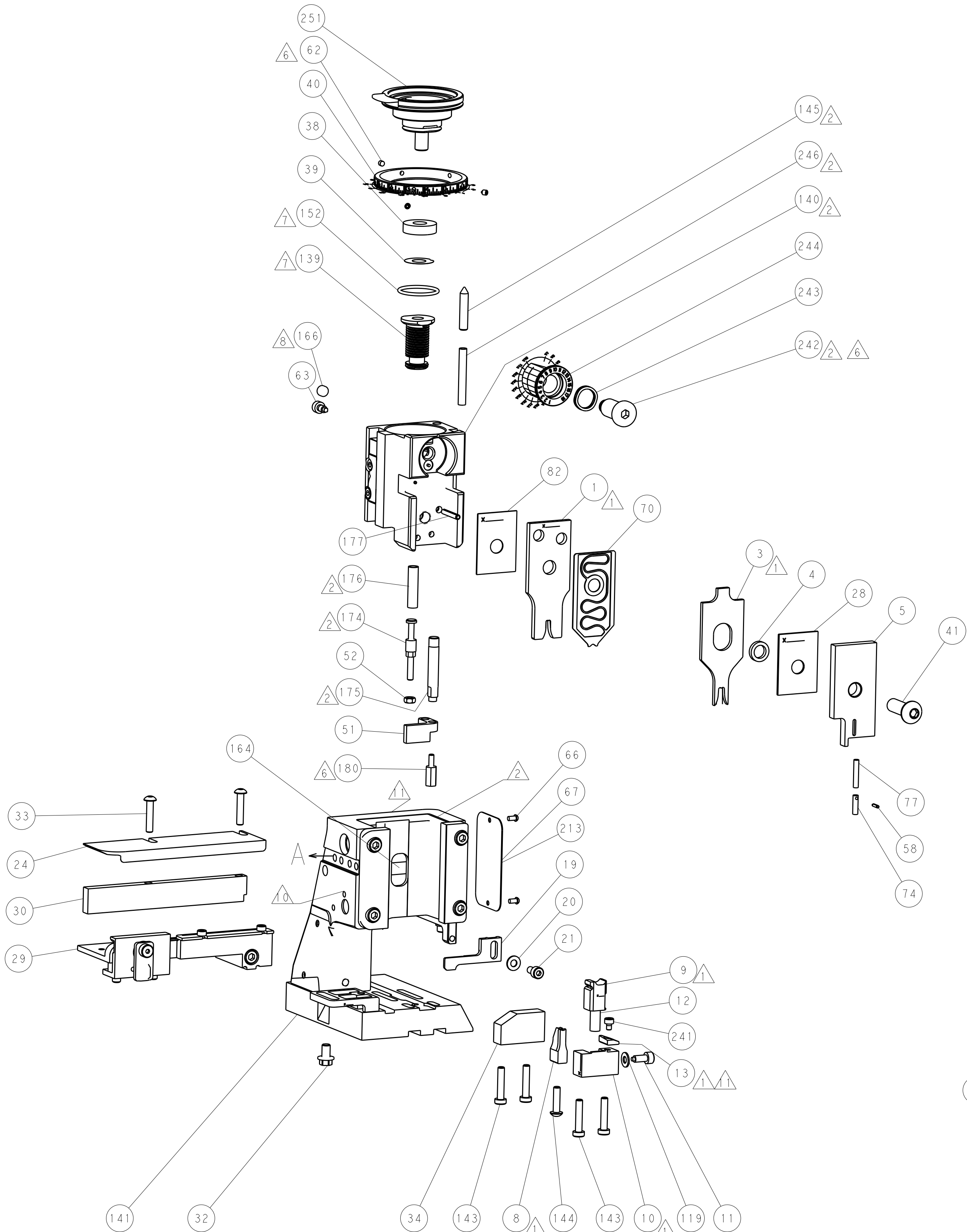
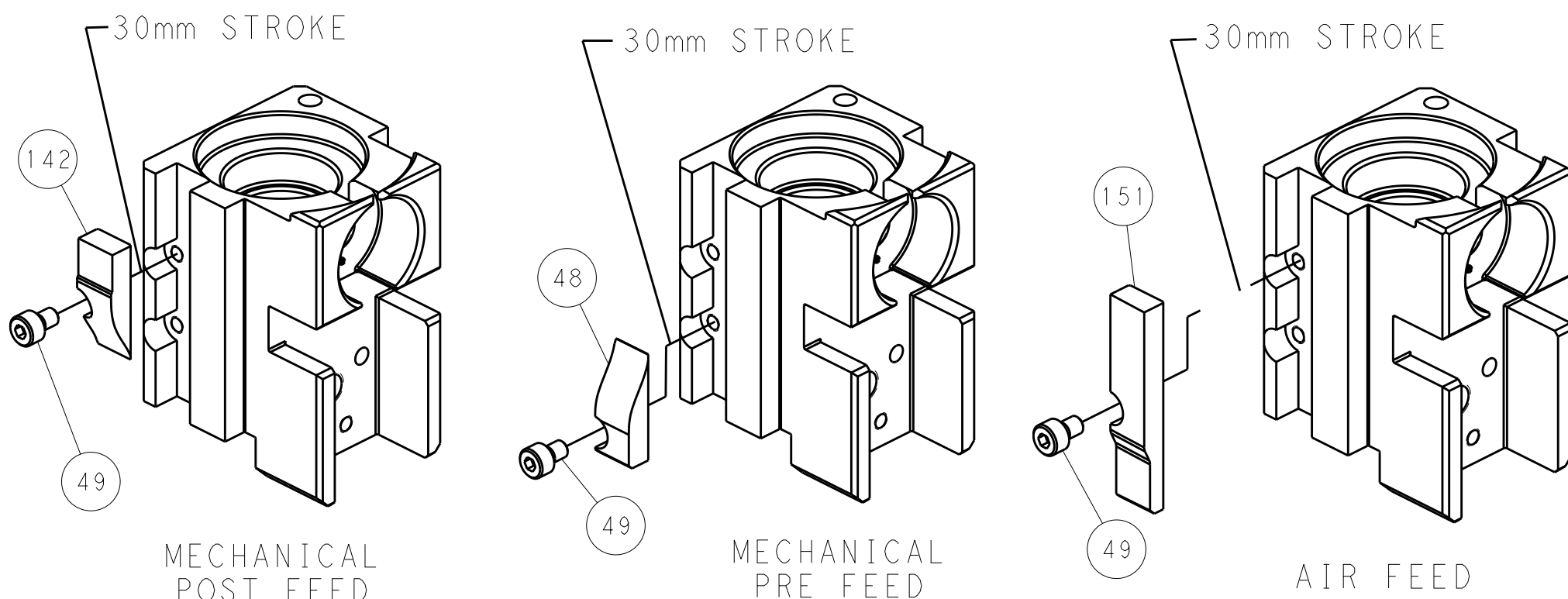
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN K. HUANG 26JUL2011		CHK S. XI 26JUL2011		NAME Ocean Side Feed Applicator	
0 PLC ±		1 PLC ±		2 PLC ±		3 PLC ±		4 PLC ±	
MATERIAL		FINISH		WEIGHT		SIZE A1		CAGE CODE 00779	
						DRAWING NO C=2151165		RESTRICTED TO	
						Customer Accessible Production Drawing		SCALE 1:2	
						SHEET 4		OF 4	
								REV A2	