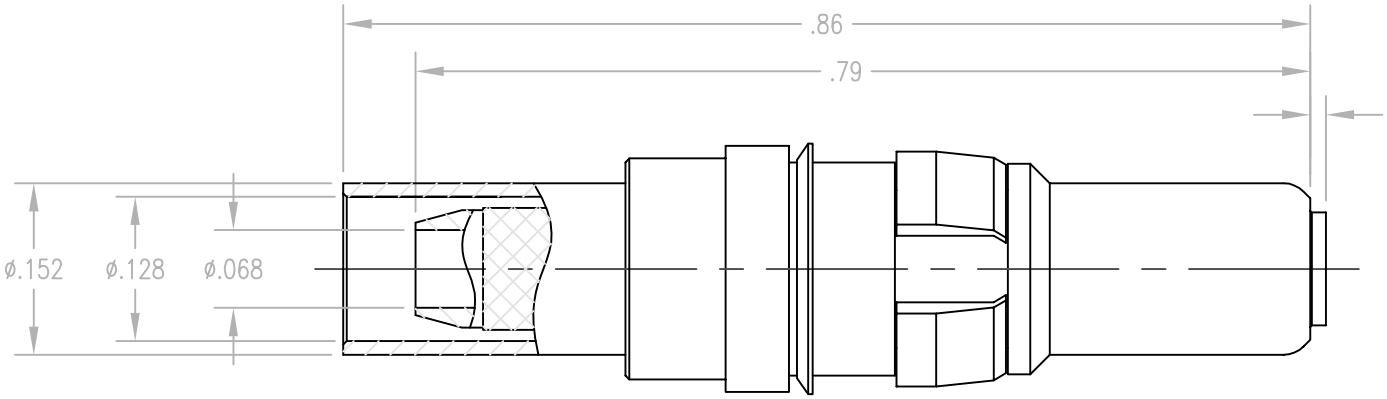
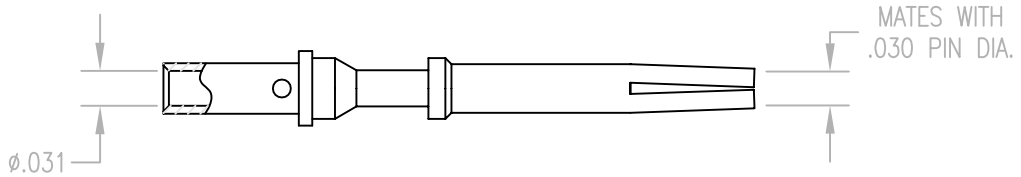
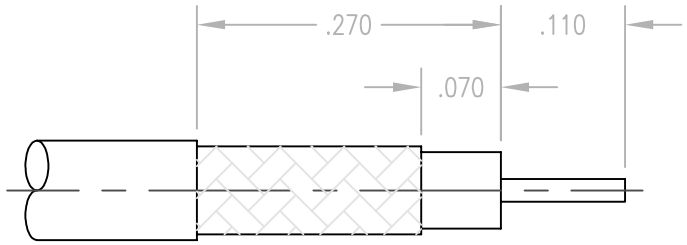
DWG. NO. 290-910-0632G

REV	DESCRIPTION	BY DATE	APPD
–	GENERATED FOR CUSTOMER	JED 4/7/00	







CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:
   - FERRULE AND BODY: BRASS PER ASTM B16
   - CLIP RING: PHOSPHOR BRONZE PER ASTM B103
   - CONTACT: BERYLLIUM COPPER PER ASTM B196
   - INSULATOR: TEFLON PER ASTM D1710
2. FINISH:
   - BODY AND CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
   - CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER COPPER FLASH
   - SPRING WASHER AND FERRULE: .000005 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
3. FOR USE WITH RG-316 CABLE OR EQUIVALENT.
4. FOR CABLING USE PROCEDURE 9-07
5. CRIMP FERRULE USING .128 HEX DIE.

PER ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MM]
TOLERANCES:
DECIMALS .xx ± .01/0.254
.xxx ± .005/0.127
ANGLES ± 2°
SCALE: 6:1

CUSTOMER DRAWING

DRAWN	DATE	CHECKED	DATE
JED	4/7/00		
APPROVED	DATE	APPROVED	DATE

Litton
Winchester/Retconn
400 Park Road
Watertown, Connecticut 06795

TITLE
RDM – HF STRAIGHT PLUG
CAPTIVE CONTACT (CRIMP/CRIMP)

A	290-910-0632G	SHT. 1 OF 1	REV. –