

**PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION**

**Part Number:** [0002082005](#)  
**Status:** **Active**  
**Overview:** [mlx](#)  
**Description:** MLX Crimp Terminal 42023, 14-20 AWG, Reel Tin (Sn)

**Documents:**

[Drawing \(PDF\)](#) [RoHS Certificate of Compliance \(PDF\)](#)  
[Product Specification PS-42022-0001 \(PDF\)](#)

**General**

Product Family	Crimp Terminals
Series	<a href="#">42023</a>
Crimp Quality Equipment	Yes
Overview	<a href="#">mlx</a>
Product Name	MLX™

**Physical**

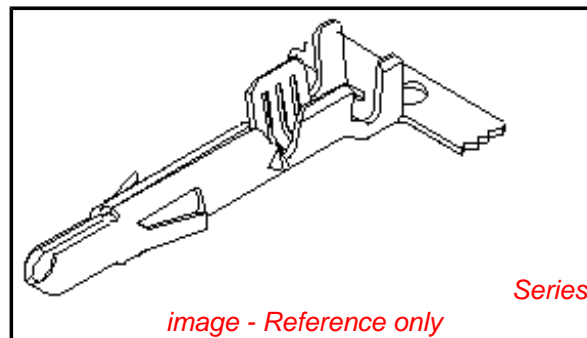
Gender	Male
Material - Metal	Phosphor Bronze
Material - Plating Mating	Tin
Material - Plating Termination	Tin
Packaging Type	Reel
Plating min: Mating (µin)	20
Plating min: Mating (µm)	0.50
Plating min: Termination (µin)	20
Plating min: Termination (µm)	0.50
Termination Interface: Style	Crimp or Compression
Wire Insulation Diameter	1.52-3.30mm (.060-.130")
Wire Size AWG	14, 16, 18, 20
Wire Size mm²	N/A

**Material Info**

Old Part Number	42023-2B1
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**Reference - Drawing Numbers**

Product Specification	PS-42022-0001
Sales Drawing	SD-42023-****



**EU RoHS**

**ELV and RoHS  
Compliant  
REACH SVHC  
Contains SVHC: No**

**China RoHS**



**Halogen-Free  
Status**

**Halogen-Free**

**Need more information on product  
environmental compliance?**

Email [productcompliance@molex.com](mailto:productcompliance@molex.com)  
 For a multiple part number RoHS Certificate of  
 Compliance, [click here](#)

Please visit the [Contact Us](#) section for any  
 non-product compliance questions.

**Search Parts in this Series**

[42023Series](#)

**Application Tooling | FAQ**

*Tooling specifications and manuals are  
 found by selecting the products below.  
 Crimp Height Specifications are then  
 contained in the Application Tooling  
 Specification document.*

**Global**

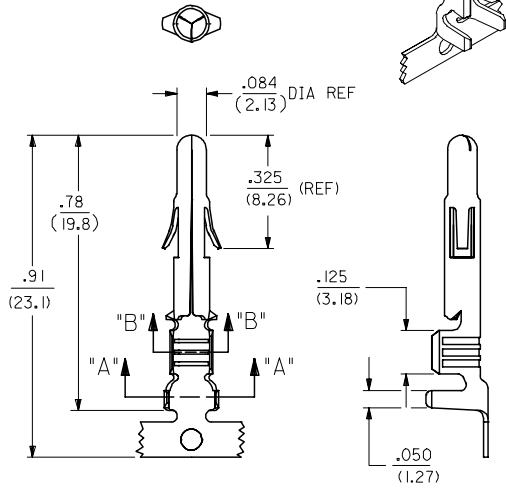
Description	Product #
FineAdjust™ Applicator for MXL™ Crimp Terminals, 14-20 AWG wire with 2.08 to 2.50mm dia. Insulation	<a href="#">0639007500</a>
FineAdjust™ Applicator for MXL™ Crimp Terminals, 14-20 AWG wire with 2.41 to 2.95mm dia. Insulation	<a href="#">0639009800</a>
FineAdjust™ Applicator for MXL™ Crimp Terminals,	<a href="#">0639009900</a>

14-20 AWG wire with 2.65 to 3.30mm dia. Insulation Tooling Kit for MiniFit Compliant Pin Insertion	<u>0639107500</u>
T2 Terminator Tooling Die for MLX™ Crimp Terminals, 14-20 AWG	<u>0639109800</u>
T2 Terminator Tooling Die for MLX™ Crimp Terminals, 14-20 AWG	<u>0639109900</u>
HAND CRIMP TOOL	<u>0638116800</u>
Extraction Tool	<u>0011010168</u>

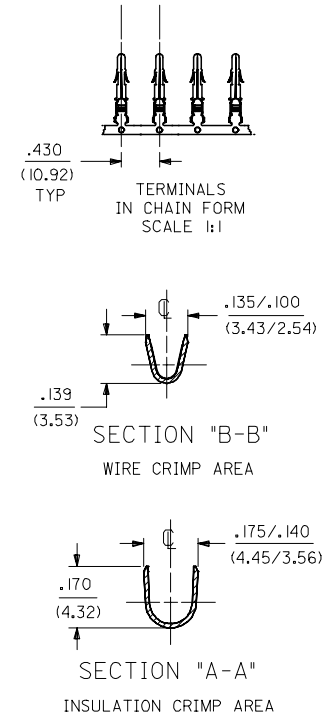
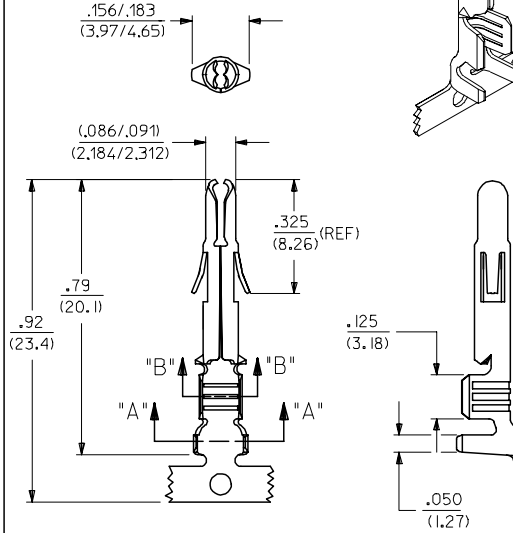
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SOLID PIN TERMINAL  
42023-1\*\*\*



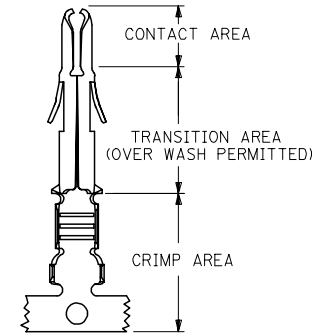
SPLIT PIN TERMINAL  
42023-2\*\*\*



SEE SHEET2 FOR CHART, MATERIAL, PLATING, NOTES, AND CRIMP OPTIONS

EC NO: 12005-0302 DRWN: SUDHIR 2004/09/27 CHKD: KPRASAD 2004/09/27 APPR: KPRASAD 2004/09/27	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM	SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION		
		4 PLACES ± --- ± ---	mm INCH	DRAWN BY DATE SUDHIR 2004/09/24	TITLE TERMINAL, PIN .084/(2.13) DIA. SERIES				
		3 PLACES ± --- ± .010		CHECKED BY DATE KPRASAD 2004/09/24	MOLEX INCORPORATED				
		2 PLACES ± 0.25 ± .015 1 PLACE ± 0.38 ± --- ANGULAR ± 1/2°		APPROVED BY DATE KPRASAD 2004/09/24	MATERIAL NO. SEE CHART	DOCUMENT NO. SD-42023-****	SHEET NO. 1 OF 2		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE A2		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

ENG. NO.	EDP NO.	FINISH (REF)	CONTACT AREA (REF)	CRIMP AREA (REF)	MATERIAL (REF)	TERMINAL TYPE	WIRE SIZE	INSULATION DIAMETER
X-42023-1A1	PRELIMINARY	SDES-88-P901	----	----	C26000	SOLID	#14-#20 AWG	.060-.130
X-42023-1AIL	PRELIMINARY	SDES-88-P901	----	----	C26000	SOLID	#14-#20 AWG	.060-.130
42023-2A1	002-08-2003	SDES-88-P901	----	----	C26000	SPLIT	#14-#20 AWG	.060-.130
42023-2AIL	002-08-2004	SDES-88-P901	----	----	C26000	SPLIT	#14-#20 AWG	.060-.130
42023-2B1	002-08-2005	SDES-88-P901	----	----	C51000	SPLIT	#14-#20 AWG	.060-.130
42023-2B1L	002-08-2006	SDES-88-P901	----	----	C51000	SPLIT	#14-#20 AWG	.060-.130
42023-2A2	002-08-2007	SEE NOTE 5	.000030 MIN GOLD	.000100 MIN MATTE TIN	C26000	SPLIT	#14-#20 AWG	.060-.130
42023-2A2L	002-08-2008	SEE NOTE 5	.000030 MIN GOLD	.000100 MIN MATTE TIN	C26000	SPLIT	#14-#20 AWG	.060-.130
42023-2B2	002-08-2009	SEE NOTE 5	.000030 MIN GOLD	.000100 MIN MATTE TIN	C51000	SPLIT	#14-#20 AWG	.060-.130
42023-2B2L	002-08-2010	SEE NOTE 5	.000030 MIN GOLD	.000100 MIN MATTE TIN	C51000	SPLIT	#14-#20 AWG	.060-.130



### PLATING REGIONS

APPLIES TO GOLD PLATED TERMINALS ONLY

**NOTES:**

1) PIN TERMINALS FOR USE WITH THE .084/(2.13) SERIES HOUSINGS:

- PLUG (42021-\*\*) CAP (42022-\*\*)

2) PIN TERMINALS MATE WITH SOCKET TERMINALS: .084/(2.13) DIA. SERIES (42024-\*\*\*\*).

3) TERMINALS FINISHED IN CHAIN UNLESS SPECIFIED LOOSE. "L" SUFFIX INDICATES LOOSE FORM. (SEE TABLE)

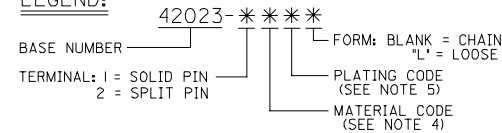
4) MATERIAL: .012/(0.30) THICK STRIP:  
 A = BRASS, \*C26000, PER SMES-124-C7.  
 B = PHOSPHOR BRONZE, \*C51000, PER SMES-124-E7.

5) FINISH:  
 1 = HOT TIN DIP 20 m.l./(.51 MICRONS) MINIMUM (PER SDES-88-P901).  
 2 = 30 M.I (0.75 MICRONS) MIN GOLD & 100 M.I (2.50 MICRONS) MIN SELECT TIN 50 M.I (1.25 MICRONS) MIN NICKEL OVERALL

6) CRIMP RANGE: SCC CIAR1.

7) PRODUCT SPECIFICATION PS-42022-0001 APPLIES.

**LEGEND:**



EC NO: 12005-0302 DRWN: SUDHIR 2004/09/27 CHKD: KPRASAD 2004/09/27 APPR: KPRASAD 2004/09/27	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM	SCALE ---	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
		4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- ANGULAR ± --- °	DRAWN BY DATE SUDHIR 2004/09/27	CHECKED BY DATE KPRASAD 2004/09/27	TITLE TERMINAL, PIN .084/(2.13) DIA. SERIES			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	APPROVED BY DATE KPRASAD 2004/09/27	MATERIAL NO. DOCUMENT NO. SEE CHART SD-42023-****				
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						