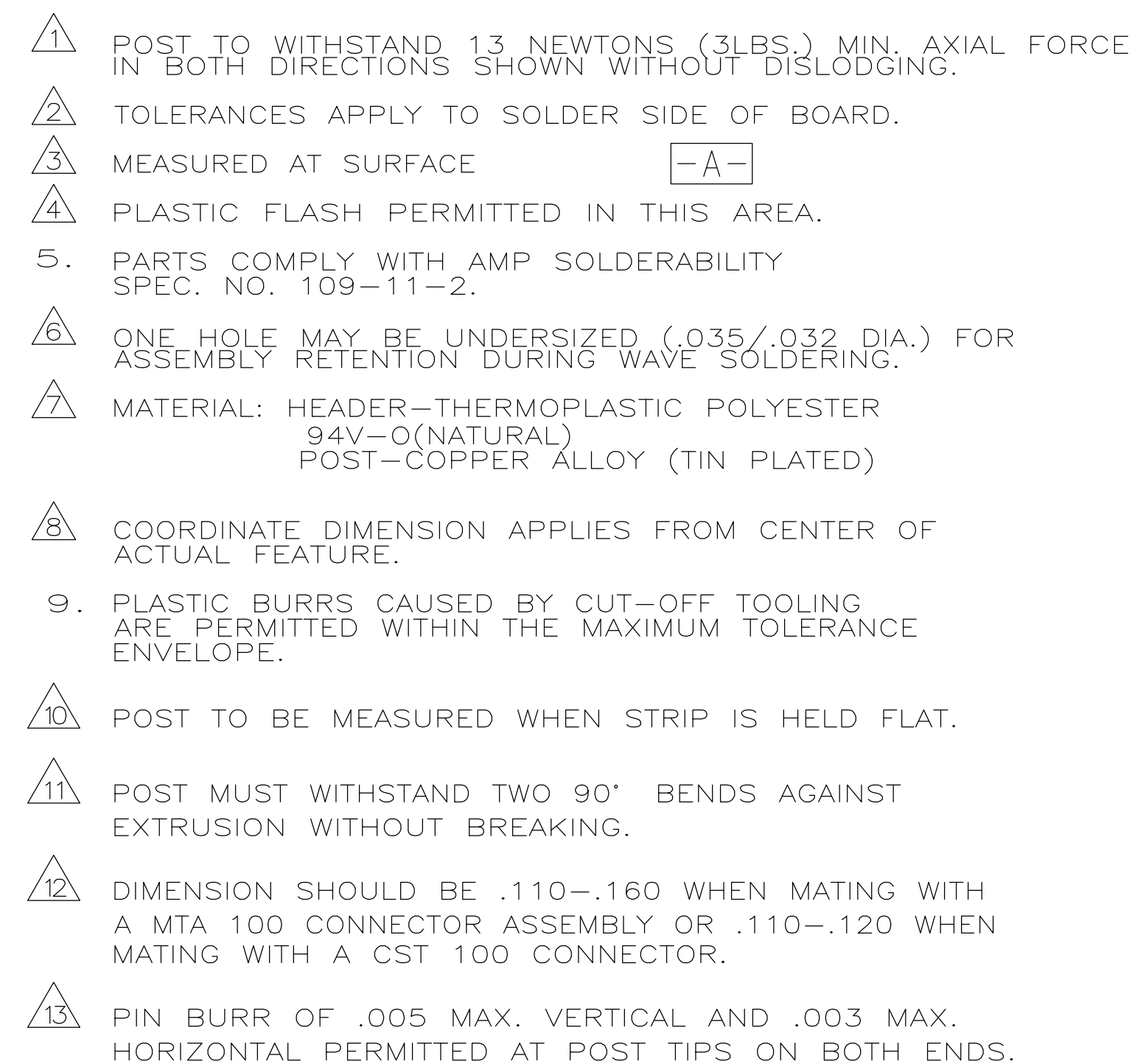
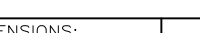


WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE ACTIONS SHOWN WITHOUT DISLODGING. APPLY TO SOLDER SIDE OF BOARD. SURFACE -A- SH PERMITTED IN THIS AREA. Y WITH AMP SOLDERABILITY 9-11-2. AY BE UNDERSIZED (.035/.032 DIA.) FOR TENTION DURING WAVE SOLDERING. ADER-THERMOPLASTIC POLYESTER 4V-O(NATURAL) OST-COPPER ALLOY (TIN PLATED) DIMENSION APPLIES FROM CENTER OF URE. S CAUSED BY CUT-OFF TOOLING ED WITHIN THE MAXIMUM TOLERANCE MEASURED WHEN STRIP IS HELD FLAT. ITHSTAND TWO 90° BENDS AGAINST ITHOUT BREAKING. OULD BE .110-.160 WHEN MATING WITH ONNECTOR ASSEMBLY OR .110-.120 WHEN A CST 100 CONNECTOR. .005 MAX. VERTICAL AND .003 MAX. PERMITTED AT POST TIPS ON BOTH ENDS.																																																																																																																			
<table> <tr><td>2.800</td><td>71.12</td><td>28</td><td>2-640457-8</td></tr> <tr><td>2.700</td><td>68.58</td><td>27</td><td>2-640457-7</td></tr> <tr><td>2.600</td><td>66.04</td><td>26</td><td>2-640457-6</td></tr> <tr><td>2.500</td><td>63.50</td><td>25</td><td>2-640457-5</td></tr> <tr><td>2.400</td><td>60.96</td><td>24</td><td>2-640457-4</td></tr> <tr><td>2.300</td><td>58.42</td><td>23</td><td>2-640457-3</td></tr> <tr><td>2.200</td><td>55.88</td><td>22</td><td>2-640457-2</td></tr> <tr><td>2.100</td><td>53.34</td><td>21</td><td>2-640457-1</td></tr> <tr><td>2.000</td><td>50.80</td><td>20</td><td>2-640457-0</td></tr> <tr><td>1.900</td><td>48.26</td><td>19</td><td>1-640457-9</td></tr> <tr><td>1.800</td><td>45.72</td><td>18</td><td>1-640457-8</td></tr> <tr><td>1.700</td><td>43.18</td><td>17</td><td>1-640457-7</td></tr> <tr><td>1.600</td><td>40.64</td><td>16</td><td>1-640457-6</td></tr> <tr><td>1.500</td><td>38.10</td><td>15</td><td>1-640457-5</td></tr> <tr><td>1.400</td><td>35.56</td><td>14</td><td>1-640457-4</td></tr> <tr><td>1.300</td><td>33.02</td><td>13</td><td>1-640457-3</td></tr> <tr><td>1.200</td><td>30.48</td><td>12</td><td>1-640457-2</td></tr> <tr><td>1.100</td><td>27.94</td><td>11</td><td>1-640457-1</td></tr> <tr><td>1.000</td><td>25.40</td><td>10</td><td>1-640457-0</td></tr> <tr><td>.900</td><td>22.86</td><td>9</td><td>640457-9</td></tr> <tr><td>.800</td><td>20.32</td><td>8</td><td>640457-8</td></tr> <tr><td>.700</td><td>17.78</td><td>7</td><td>640457-7</td></tr> <tr><td>.600</td><td>15.24</td><td>6</td><td>640457-6</td></tr> <tr><td>.500</td><td>12.70</td><td>5</td><td>640457-5</td></tr> <tr><td>.400</td><td>10.16</td><td>4</td><td>640457-4</td></tr> <tr><td>.300</td><td>7.62</td><td>3</td><td>640457-3</td></tr> <tr><td>.200</td><td>5.08</td><td>2</td><td>640457-2</td></tr> <tr> <td>IN</td><td>MM</td><td>NO OF POSITIONS</td><td>PART NUMBER</td></tr> </table>				2.800	71.12	28	2-640457-8	2.700	68.58	27	2-640457-7	2.600	66.04	26	2-640457-6	2.500	63.50	25	2-640457-5	2.400	60.96	24	2-640457-4	2.300	58.42	23	2-640457-3	2.200	55.88	22	2-640457-2	2.100	53.34	21	2-640457-1	2.000	50.80	20	2-640457-0	1.900	48.26	19	1-640457-9	1.800	45.72	18	1-640457-8	1.700	43.18	17	1-640457-7	1.600	40.64	16	1-640457-6	1.500	38.10	15	1-640457-5	1.400	35.56	14	1-640457-4	1.300	33.02	13	1-640457-3	1.200	30.48	12	1-640457-2	1.100	27.94	11	1-640457-1	1.000	25.40	10	1-640457-0	.900	22.86	9	640457-9	.800	20.32	8	640457-8	.700	17.78	7	640457-7	.600	15.24	6	640457-6	.500	12.70	5	640457-5	.400	10.16	4	640457-4	.300	7.62	3	640457-3	.200	5.08	2	640457-2	IN	MM	NO OF POSITIONS	PART NUMBER
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METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: B. LEWIS 2-12-93 DWN: R. SWING 2-12-93 APPROV: R. SWING 3-11-93		 TE Connectivity	
DIMENSIONS: mm [INCHES] 		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PL/C ± . 1 PL/C ± . 2 PL/C ± .005 3 PL/C ± . 4 PL/C ± . 5 PL/C ± . 6 PL/C ± . 7 PL/C ± . 8 PL/C ± . 9 PL/C ± . 10 PL/C ± . 11 PL/C ± . 12 PL/C ± . 13 PL/C ± . 14 PL/C ± . 15 PL/C ± . 16 PL/C ± . 17 PL/C ± . 18 PL/C ± . 19 PL/C ± . 20 PL/C ± . 21 PL/C ± . 22 PL/C ± . 23 PL/C ± . 24 PL/C ± . 25 PL/C ± . 26 PL/C ± . 27 PL/C ± . 28 PL/C ± . 29 PL/C ± . 30 PL/C ± . 31 PL/C ± . 32 PL/C ± . 33 PL/C ± . 34 PL/C ± . 35 PL/C ± . 36 PL/C ± . 37 PL/C ± . 38 PL/C ± . 39 PL/C ± . 40 PL/C ± . 41 PL/C ± . 42 PL/C ± . 43 PL/C ± . 44 PL/C ± . 45 PL/C ± . 46 PL/C ± . 47 PL/C ± . 48 PL/C ± . 49 PL/C ± . 50 PL/C ± . 51 PL/C ± . 52 PL/C ± . 53 PL/C ± . 54 PL/C ± . 55 PL/C ± . 56 PL/C ± . 57 PL/C ± . 58 PL/C ± . 59 PL/C ± . 60 PL/C ± . 61 PL/C ± . 62 PL/C ± . 63 PL/C ± . 64 PL/C ± . 65 PL/C ± . 66 PL/C ± . 67 PL/C ± . 68 PL/C ± . 69 PL/C ± . 70 PL/C ± . 71 PL/C ± . 72 PL/C ± . 73 PL/C ± . 74 PL/C ± . 75 PL/C ± . 76 PL/C ± . 77 PL/C ± . 78 PL/C ± . 79 PL/C ± . 80 PL/C ± . 81 PL/C ± . 82 PL/C ± . 83 PL/C ± . 84 PL/C ± . 85 PL/C ± . 86 PL/C ± . 87 PL/C ± . 88 PL/C ± . 89 PL/C ± . 90 PL/C ± . 91 PL/C ± . 92 PL/C ± . 93 PL/C ± . 94 PL/C ± . 95 PL/C ± . 96 PL/C ± . 97 PL/C ± . 98 PL/C ± . 99 PL/C ± . 100 PL/C ± . 101 PL/C ± . 102 PL/C ± . 103 PL/C ± . 104 PL/C ± . 105 PL/C ± . 106 PL/C ± . 107 PL/C ± . 108 PL/C ± . 109 PL/C ± . 110 PL/C ± . 111 PL/C ± . 112 PL/C ± . 113 PL/C ± . 114 PL/C ± . 115 PL/C ± . 116 PL/C ± . 117 PL/C ± . 118 PL/C ± . 119 PL/C ± . 120 PL/C ± . 121 PL/C ± . 122 PL/C ± . 123 PL/C ± . 124 PL/C ± . 125 PL/C ± . 126 PL/C ± . 127 PL/C ± . 128 PL/C ± . 129 PL/C ± . 130 PL/C ± . 131 PL/C ± . 132 PL/C ± . 133 PL/C ± . 134 PL/C ± . 135 PL/C ± . 136 PL/C ± . 137 PL/C ± . 138 PL/C ± . 139 PL/C ± . 140 PL/C ± . 141 PL/C ± . 142 PL/C ± . 143 PL/C ± . 144 PL/C ± . 145 PL/C ± . 146 PL/C ± . 147 PL/C ± . 148 PL/C ± . 149 PL/C ± . 150 PL/C ± . 151 PL/C ± . 152 PL/C ± . 153 PL/C ± . 154 PL/C ± . 155 PL/C ± . 156 PL/C ± . 157 PL/C ± . 158 PL/C ± . 159 PL/C ± . 160 PL/C ± . 161 PL/C ± . 162 PL/C ± . 163 PL/C ± . 164 PL/C ± . 165 PL/C ± . 166 PL/C ± . 167 PL/C ± . 168 PL/C ± . 169 PL/C ± . 170 PL/C ± . 171 PL/C ± . 172 PL/C ± . 173 PL/C ± . 174 PL/C ± . 175 PL/C ± . 176 PL/C ± . 177 PL/C ± . 178 PL/C ± . 179 PL/C ± . 180 PL/C ± . 181 PL/C ± . 182 PL/C ± . 183 PL/C ± . 184 PL/C ± . 185 PL/C ± . 186 PL/C ± . 187 PL/C ± . 188 PL/C ± . 189 PL/C ± . 190 PL/C ± . 191 PL/C ± . 192 PL/C ± . 193 PL/C ± . 194 PL/C ± . 195 PL/C ± . 196 PL/C ± . 197 PL/C ± . 198 PL/C ± . 199 PL/C ± . 200 PL/C ± . 201 PL/C ± . 202 PL/C ± . 203 PL/C ± . 204 PL/C ± . 205 PL/C ± . 206 PL/C ± . 207 PL/C ± . 208 PL/C ± . 209 PL/C ± . 210 PL/C ± . 211 PL/C ± . 212 PL/C ± . 213 PL/C ± . 214 PL/C ± . 215 PL/C ± . 216 PL/C ± . 217 PL/C ± . 218 PL/C ± . 219 PL/C ± . 220 PL/C ± . 221 PL/C ± . 222 PL/C ± . 223 PL/C ± . 224 PL/C ± . 225 PL/C ± . 226 PL/C ± . 227 PL/C ± . 228 PL/C ± . 229 PL/C ± . 230 PL/C ± . 231 PL/C ± . 232 PL/C ± . 233 PL/C ± . 234 PL/C ± . 235 PL/C ± . 236 PL/C ± . 237 PL/C ± . 238 PL/C ± . 239 PL/C ± . 240 PL/C ± . 241 PL/C ± . 242 PL/C ± . 243 PL/C ± . 244 PL/C ± . 245 PL/C ± . 246 PL/C ± . 247 PL/C ± . 248 PL/C ± . 249 PL/C ± . 250 PL/C ± . 251 PL/C ± . 252 PL/C ± . 253 PL/C ± . 254 PL/C ± . 255 PL/C ± . 256 PL/C ± . 257 PL/C ± . 258 PL/C ± . 259 PL/C ± . 260 PL/C ± . 261 PL/C ± . 262 PL/C ± . 263 PL/C ± . 264 PL/C ± . 265 PL/C ± . 266 PL/C ± . 267 PL/C ± . 268 PL/C ± . 269 PL/C ± . 270 PL/C ± . 271 PL/C ± . 272 PL/C ± . 273 PL/C ± . 274 PL/C ± . 275 PL/C ± . 276 PL/C ± . 277 PL/C ± . 278 PL/C ± . 279 PL/C ± . 280 PL/C ± . 281 PL/C ± . 282 PL/C ± . 283 PL/C ± . 284 PL/C ± . 285 PL/C ± . 286 PL/C ± . 287 PL/C ± . 288 PL/C ± . 289 PL/C ± . 290 PL/C ± . 291 PL/C ± . 292 PL/C ± . 293 PL/C ± . 294 PL/C ± . 295 PL/C ± . 296 PL/C ± . 297 PL/C ± . 298 PL/C ± . 299 PL/C ± . 300 PL/C ± . 301 PL/C ± . 302 PL/C ± . 303 PL/C ± . 304 PL/C ± . 305 PL/C ± . 306 PL/C ±			