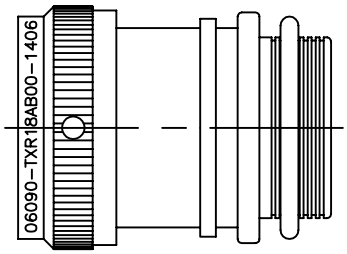
DIMENSIONING AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS)

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REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
G	REVISED PER ECO-13-003640	03/1/2013	-



CODE 18
STRAIGHT ADAPTER

NOTES:

1. THIS PRODUCT IS DESIGNED TO TERMINATE A BRAIDED CABLE SHIELD AND A HEAT SHRINKABLE LIPPED BOOT TO A CONNECTOR.
2. SEE CH00-0250-008 FOR ORDERING INFORMATION, MODIFICATIONS AND ADDITIONAL DIMENSIONS.
3. SEE DRAWING "TR" FOR DETAIL ON TINEL-LOCK RING. RINGS ARE DESIGNED TO BE HEATED ELECTRICALLY. ALL RINGS ARE MARKED WITH THERMOCHROMIC PAINT WHICH CHANGES COLOR WHEN INSTALLATION TEMPERATURE IS REACHED.
4. ADAPTER TO BE PERMANENTLY MARKED WITH CODE IDENT. NO. AND PART NO. LESS RING DESIGNATOR (E.G.: 06090-TXR18AB00-1406). RINGS SHALL BEAR NO MARKING.
5. FOR LARGER ENTRY SIZES, A 2 PIECE ADAPTER (TYPE II) IS SUPPLIED.
6. ADAPTER MATES TO MIL-C-5015D, CLASS A, E & R, MS3100, MS3101 & MS3106. RESILIENT INSERT, SOLDER TYPE & BENDIX 10-214, CANNON CA-RX COMMERCIAL CRIMP TYPE.
7. ADDITIONAL PIECE(S) SUPPLIED WHEN CONNECTOR MANUFACTURER IS UNKNOWN ("D" IN TABLE III) AND ENTRY SIZE DOES NOT EXCEED VALUE IN TABLE I. SEE FIGURE A PAGE 2 OF 4.
8. ALL THREAD SIZES FOR ORDER NO. APPLY.
9. ANTI-ROTATIONAL SET SCREW, 3 THREADED HOLES 120°±5° APART, SINGLE MATING SET SCREW SUPPLIED: AN565DC4H2. NOT REQUIRED FOR TYPE II ADAPTERS.

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Raychem Adapters
CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
.XXX ± 0.005
.XX ± 0.01
.X ± 0.1
ANGLES
.X ± 0.5 DEG

MATERIAL –

FINISH –

DRAWN	R. RAMIREZ	04-19-93
CHECKED	---	---
APPROVED	W.C.GAY	04-19-93

THIRD ANGLE PROJECTION

CAD NAME: TXR18_CD

RPN: –

TE Connectivity

TITLE

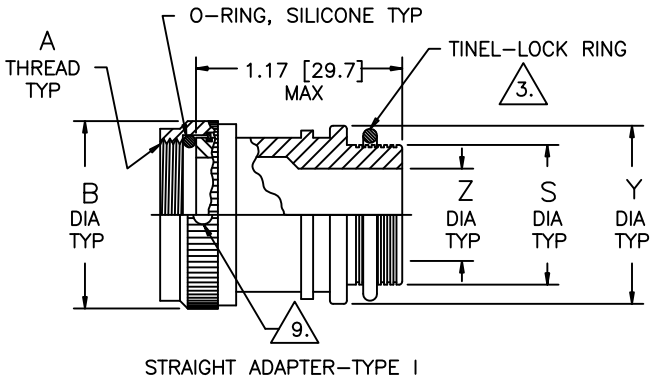
TINEL-LOCK ADAPTER

SIZE	CODE IDENT. NO.	DWG. NO.	REV
A	06090	TXR18	G

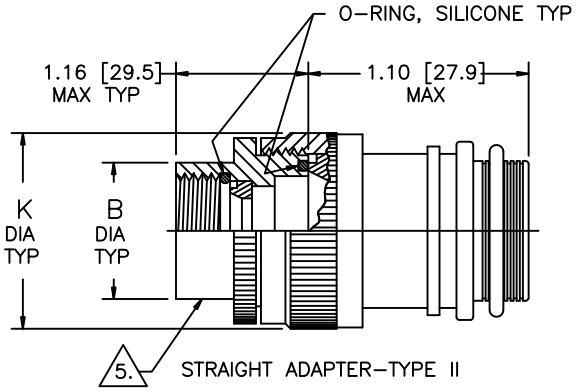
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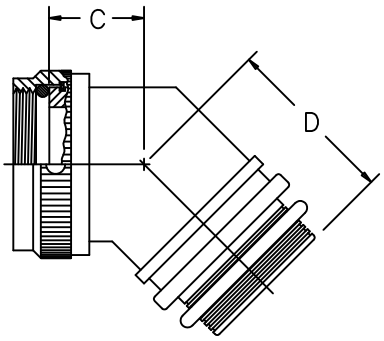
SEE SHEET 1 FOR REVISIONS



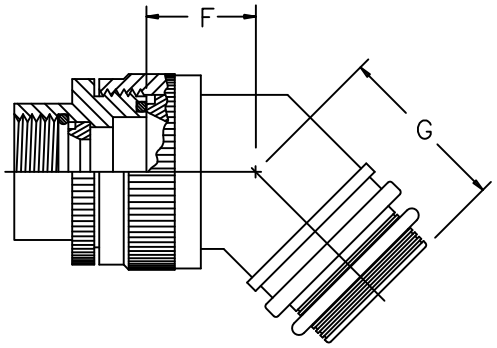
STRAIGHT ADAPTER–TYPE I



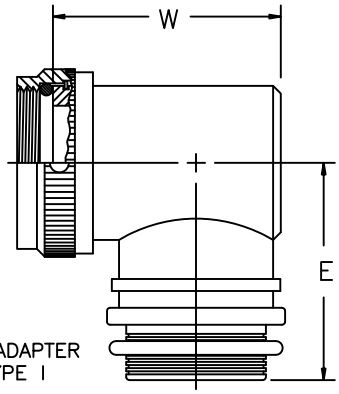
STRAIGHT ADAPTER–TYPE II



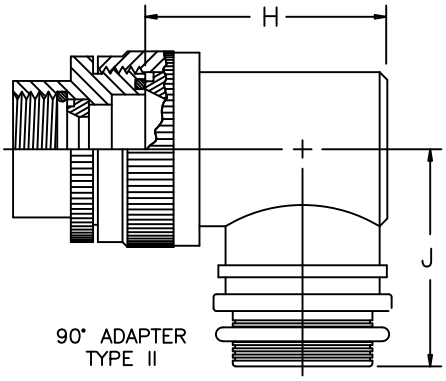
45° ADAPTER–TYPE I



45° ADAPTER–TYPE II



90° ADAPTER
TYPE I



90° ADAPTER
TYPE II

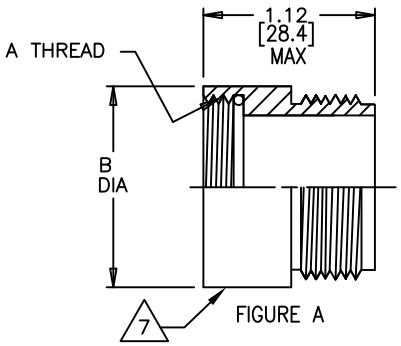


FIGURE A

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SIZE	CODE IDENT. NO.	DWG. NO.	REV
A	06090	TXR18	G

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TABLE I

ORDER NO.	SHELL SIZE ⑥	MFR CODE TABLE III	MAX ENTRY SIZE TYPE I ⑤	A THREAD CLASS 2B	B DIA MAX	C MAX	D MAX	E MAX	W MAX
08	8S	B	04	.375–32 UNEF	.73 [18.5]	.80 [20.3]	.92 [23.4]	1.23 [31.2]	.931 [23.6]
		C		.438–28 UNEF					.994 [25.2]
		A,R		.438–27 UNS					
		D ⑦		⑧					
10	10S	—	06	.500–28 UNEF	.79 [20.1]	.83 [21.1]	.95 [24.1]	1.23 [31.2]	1.06 [26.8]
11	10SL	C	07	.562–24 UNEF	.85 [21.6]	.83 [21.1]	.95 [24.1]	1.23 [31.2]	1.12 [28.4]
		A,B,R		.625–24 UNEF	.92 [23.4]				1.18 [30.0]
		D ⑦		⑧	.92 [23.4]				1.12 [28.4]
12	12 & 12S	B,C	08	.625–24 UNEF	.92 [23.4]	.83 [21.1]	.95 [24.1]	1.23 [31.2]	1.18 [30.0]
		A,R		.688–24 UNEF	.98 [24.9]	.86 [21.8]	.98 [24.9]	1.30 [33.0]	1.24 [31.6]
		D ⑦		⑧	.98 [24.9]	.86 [21.8]	.98 [24.9]	1.30 [33.0]	1.18 [30.0]
14	14 & 14S	—	10	.750–20 UNEF	1.04 [26.4]	.86 [21.8]	.98 [24.9]	1.30 [33.0]	1.31 [33.2]
16	16 & 16S	—	12	.875–20 UNEF	1.23 [31.2]	.89 [22.6]	1.02 [25.9]	1.42 [36.1]	1.43 [36.3]
18	18	—	12	1.000–20 UNEF	1.35 [34.3]	.92 [23.4]	1.05 [26.7]	1.48 [37.6]	1.49 [37.9]
20	20	A,B,C	16	1.125–18 UNEF	1.48 [37.6]	.95 [24.1]	1.08 [27.4]	1.55 [39.4]	1.68 [42.7]
		R		1.125–24 UNS					
		D ⑦		⑧					
22	22	—	18	1.250–18 UNEF	1.60 [40.6]	.98 [24.9]	1.11 [28.2]	1.61 [40.9]	1.81 [45.9]
24	24	—	20	1.375–18 UNEF	1.73 [43.9]	.98 [24.9]	1.11 [28.2]	1.67 [42.4]	1.93 [49.0]
28	28	—	22	1.625–18 UNEF	2.10 [53.3]	1.08 [27.4]	1.17 [29.7]	1.86 [47.2]	2.06 [52.2]
32	32	B,C	24	1.875–16 UN	2.23 [56.6]	1.11 [28.2]	1.23 [31.2]	1.92 [48.8]	2.31 [58.6]
		A,R		1.906–18 UN					
		D ⑦		⑧					
36	36	B	24	2.062–16 UNS	2.48 [63.0]	1.23 [31.2]	1.27 [32.3]	2.05 [52.1]	2.56 [64.9]
		R		2.062–20 UNS					
		C		2.125–16 UN					
		A		2.125–18 UNS					
		D ⑦		⑧					
40	40	B	24	2.312–16 UNS	2.73 [69.3]	1.27 [32.3]	1.30 [33.0]	2.17 [55.1]	2.81 [71.3]
		A,C,R		2.375–16 UN					
		D ⑦		⑧					
44	44	—	24	2.625–16 UN	3.23 [82.0]	1.34 [34.0]	1.36 [34.5]	2.42 [61.5]	3.06 [77.6]
48	48	C	24	2.812–18 UNS	3.23 [82.0]	1.34 [34.0]	1.36 [34.5]	2.42 [61.5]	3.31 [84.0]
		A,R		2.875–16 UN					
		D ⑦		⑧					

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SIZE	CODE IDENT. NO.	DWG. NO.	REV
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TABLE II

ENTRY SIZE	Z +.010 −.020	S DIA	Y ±.015 [±0.38]	F MAX	G MAX	J MAX	H MAX	K MAX
04	.250 [6.35]	.376 [9.56] .370 [9.39]	.550 [13.97]	N/A	N/A	N/A	N/A	N/A
05	.312 [7.92]	.438 [11.13] .432 [10.97]	.612 [15.54]	.77 [19.6]	.93 [23.6]	1.16 [29.5]	1.19 [30.2]	.80 [20.3]
06	.375 [9.52]	.501 [12.73] .495 [12.57]	.675 [17.14]	.77 [19.6]	.93 [23.6]	1.16 [29.5]	1.19 [30.2]	.80 [20.3]
07	.437 [11.09]	.563 [14.31] .556 [14.12]	.737 [18.71]	.80 [20.3]	.95 [24.1]	1.22 [31.0]	1.38 [35.1]	.92 [23.4]
08	.500 [12.70]	.626 [15.91] .619 [15.72]	.800 [20.32]	.80 [20.3]	.95 [24.1]	1.22 [31.0]	1.38 [35.1]	.92 [23.4]
10	.625 [15.87]	.752 [19.11] .742 [18.84]	.925 [23.49]	.84 [21.3]	1.00 [25.4]	1.35 [34.3]	1.51 [38.4]	1.18 [30.0]
12	.750 [19.05]	.877 [22.28] .867 [22.02]	1.050 [26.67]	.86 [21.8]	1.01 [25.7]	1.40 [35.6]	1.63 [41.4]	1.35 [34.3]
14	.875 [22.23]	1.002 [25.46] .991 [25.17]	1.175 [29.84]	.88 [22.4]	1.04 [26.4]	1.46 [37.1]	1.78 [45.2]	1.41 [35.8]
16	1.000 [25.40]	1.127 [28.63] 1.116 [28.34]	1.300 [33.02]	.91 [23.1]	1.06 [26.9]	1.53 [38.9]	1.88 [47.8]	1.60 [40.6]
18	1.125 [28.57]	1.252 [31.81] 1.241 [31.52]	1.425 [36.19]	.93 [23.6]	1.09 [27.7]	1.59 [40.4]	2.01 [51.1]	1.66 [42.2]
20	1.250 [31.75]	1.377 [34.98] 1.366 [34.69]	1.550 [39.37]	.98 [24.9]	1.13 [28.7]	1.78 [45.2]	2.13 [54.1]	2.04 [51.8]
22	1.375 [34.93]	1.502 [38.15] 1.488 [37.79]	1.675 [42.55]	1.03 [26.2]	1.38 [35.1]	1.85 [47.0]	2.29 [58.2]	2.23 [56.6]
24	1.500 [38.10]	1.627 [41.33] 1.613 [40.97]	1.800 [45.72]	1.08 [27.4]	1.44 [36.6]	1.92 [48.8]	2.42 [61.5]	2.23 [56.6]

TABLE III

MFR CODE	CONNECTOR MANUFACTURER (MS 3100, MS 3101 & MS 3106)
A	AMPHENOL−CLASS A
B	BENDIX−CLASS A, E & R
C	CANNON−CLASS A, E & R
D	MFR UNKNOWN, CLASS A, E & R
R	AMPHENOL−CLASS R
−	MFR CODE NOT REQUIRED

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