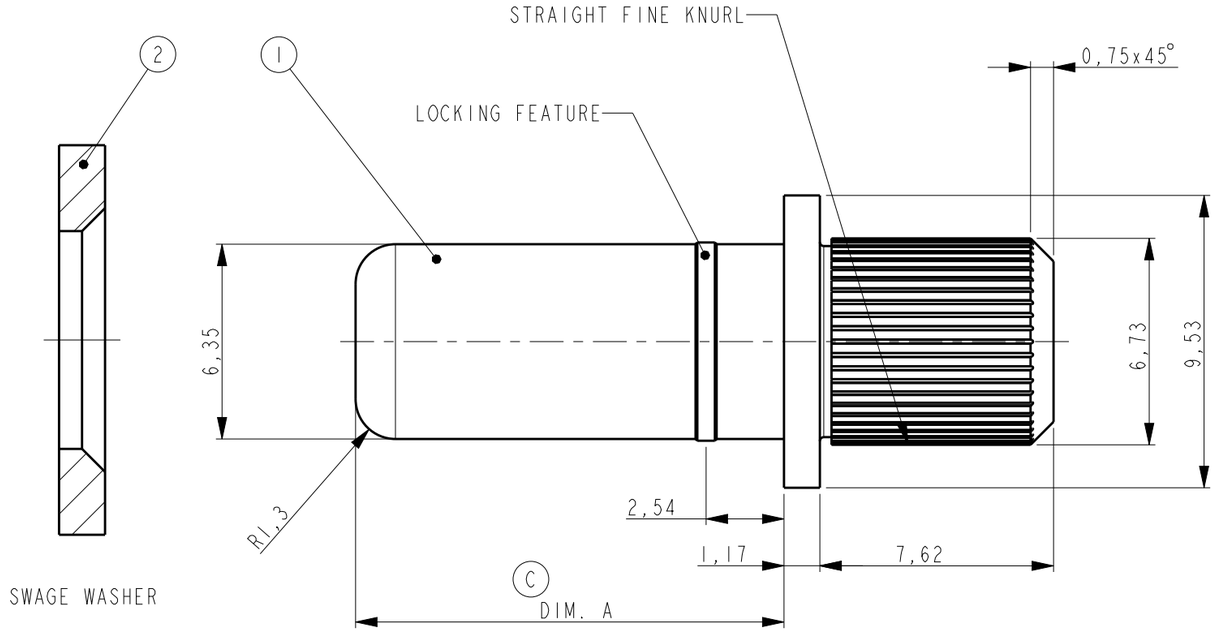
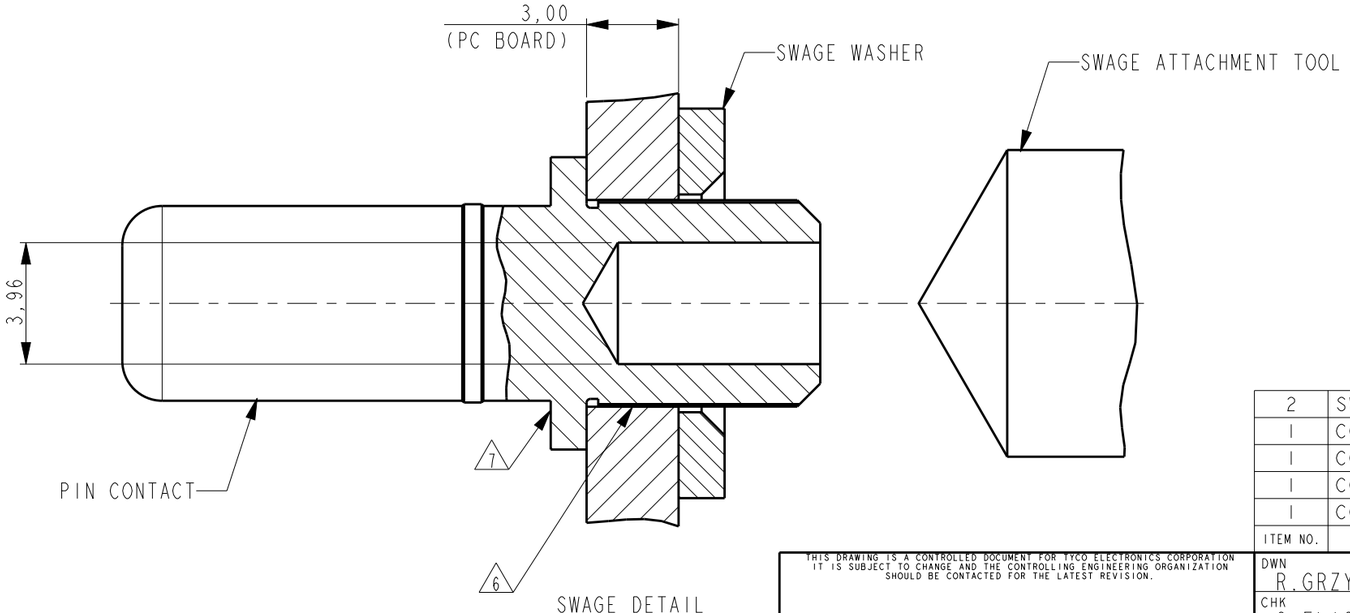
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LOC	DIST
H	-

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	REVISED PER ECR-15-016813	24NOV2015	RS	SZ





NOTES:

1 PART NUMBER CHANGES AND/OR DESIGN CHANGES AFFECTING ITEM INTERCHANGEABILITY REQUIRE PRIOR TYCO ELECTRONICS APROVAL AND AUTHORIZATION BY REVISION TO THIS DRAWING.

2 ITEMS PROVIDED TO THIS SPECIFICATION SHALL BE IDENTIFIED ON THE CONTAINER. WITH THE FOLLOWING INFORMATION: PART NUMBER&DATE CODE OF MANUFACTURE.

3 MATERIAL: - PIN CONTACT : COPPER ALLOY
- SWAGE WASHER : STEEL.

△4 FINISH; -PIN CONTACT: SILVER 5,0µ MIN THK. OVER NICKEL 1,0µ MIN. THK.

△5 FINISH; -PIN CONTACT: GOLD 0,5µ MIN THK. OVER NICKEL 1,0µ MIN. THK.

△6 RECOMMENDED HOLE DIAMETER AFTER PLATING: ø6,60 +0,07 / -0,03

△7 RETAIN PIN CONTACT WITH SUPPORT TOOL BEFORE SWAGE OPERATION.

ITEM NO.	DESCRIPTION	MATERIAL	DIM. A	FINISH	QUANTITY			
					(C) 6648222-1	(C) 6648222-2	(C) 6648222-5	(C) 6648222-6
2	SWAGE WASHER 1,5MM THICK	STEEL			1	1	1	1
1	CONTACT PIN SIZE #4	COPPER ALLOY	11.68	△5				1
1	CONTACT PIN SIZE #4	COPPER ALLOY	11.68	△4			1	
1	CONTACT PIN SIZE #4	COPPER ALLOY	13.97	△5		1		
1	CONTACT PIN SIZE #4	COPPER ALLOY	13.97	△4	1			

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-
ANGLES ±-

MATERIAL -
FINISH -

DWN R.GRZYBOWSKI 04APR2008
CHK S.FLICKINGER 03APR06
APVD S.FLICKINGER 03APR06
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

Tyco Electronics
Tyco Electronics Corporation
's-Hertogenbosch, Nederland

NAME
PIN CONTACT, SIZE NO.4
SWAGE MOUNT
LOCKING STYLE, PRESS FIT

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	(C)-6648222	-

CUSTOMER DRAWING | SCALE 1:1 | SHEET 1 OF 1 | REV C