

# Customer Information Sheet

DRAWING No.: M80-470XXXX

SHEET 2 OF 2

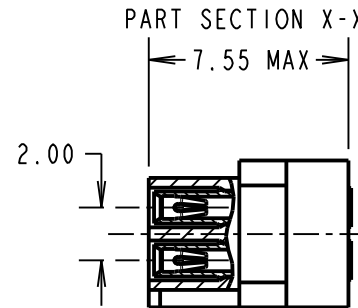
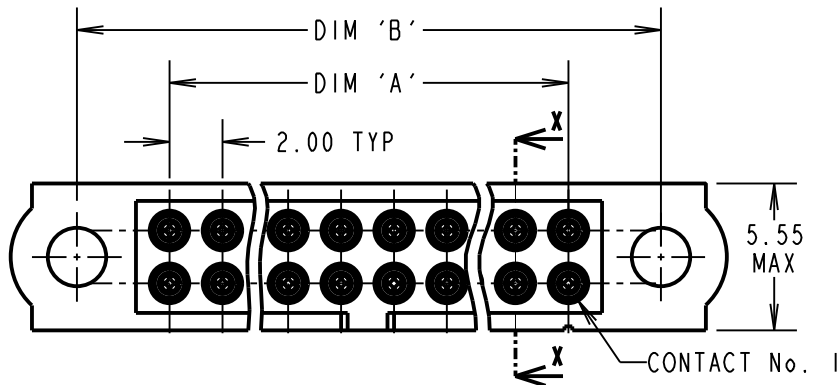
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



**SPECIFICATIONS:**

**MATERIAL:**

MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK

CONTACT CLIP = BERYLLIUM COPPER

CONTACT SHELL = BRASS

**FINISH:**

05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL

42 = 0.3µ GOLD CLIP,

3.5-5.0µ 100% TIN OVER NICKEL SHELL

**ELECTRICAL:**

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 mΩ MAX

INSULATION RESISTANCE = 100 MΩ MIN

**MECHANICAL:**

DURABILITY = 500 OPERATIONS

INSERTION FORCE (∅0.5mm GAUGE) = 2.8N MAX

WITHDRAWAL FORCE (∅0.5mm GAUGE) = 0.2N MIN

**ENVIRONMENTAL:**

TEMPERATURE RANGE = -55°C TO +125°C

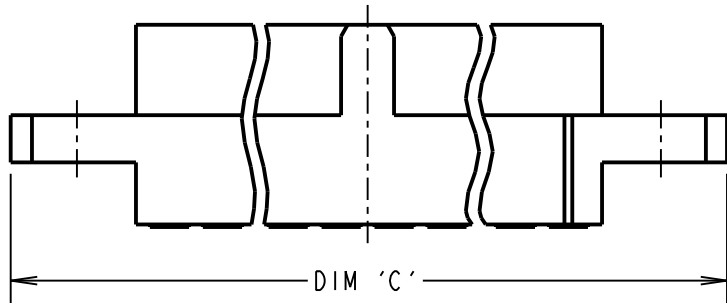
**PACKING:**

LOOSE

FOR COMPLETE SPECIFICATION, SEE

COMPONENT SPECIFICATION C005XX

(LATEST ISSUE)



**NOTES:**

- CONNECTOR IS SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M80-0110005 FOR M80-470XX05 AND M80-0110001 FOR M80-470XX42.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = ∅1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL, M80-4702042	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	

**ORDER CODE:**

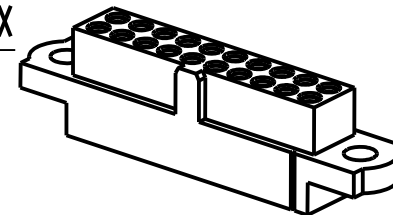
**M80-470XXXX**

TOTAL No. OF CONTACTS  
04 TO 50  
(EVEN NUMBERS ONLY)

**FINISH CODE**

05 - GOLD CLIP, GOLD SHELL

42 - GOLD CLIP, 100% TIN OVER NICKEL SHELL



SB	2	21.07.11	11376
NAME	ISS.	DATE	C/NOTE
APPROVED: S.BENNETT			
CHECKED: M.G.PLESTED			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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**TOLERANCES**  
X. = ±1mm  
X.X = ±0.25mm  
X.XX = ±0.10mm  
X.XXX = ±0.01mm  
ANGLES = ±5°  
UNLESS STATED

**MATERIAL:**  
SEE ABOVE  
**FINISH:** SEE ABOVE  
**S/AREA:** mm<sup>2</sup>

**TITLE:** JACKSCREW DATAMATE  
DIL CRIMP (LARGE BORE)  
FEMALE ASSEMBLY (NO J/S)

**DRAWING NUMBER:**  
**M80-470XXXX**  
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