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Amphenol Sine Systems

Motion | Grade™

Connectors & Cables



M23 and M40 CONNECTORS
featuring FlexGrip™ and RockSolid™ Technology

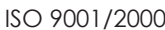
INTERCONNECTING YOUR WORLD

MotionGrade™ M23 and M40 Connectors

Amphenol Sine Systems MotionGrade™ M23 and M40 Connector Systems are designed to excel in performance and reliability in our customers' most demanding environments. Our innovations and experience as an industry leader in connector technology and total interconnect solutions allow us to offer such features as our FlexGrip™ Backshell System and RockSolid™ Contacts. These and other features combined with a simplistic design approach reduce initial procurement and assembly cost, while ensuring compatibility to all other existing standard layouts. Amphenol's MotionGrade™ M23 and M40 products are ideally suited for advanced servo drive encoder feedback applications, packaging, robotic, printing, machine tool, medical and automation environments where control signal transmission or power are required in a robust and compact delivery system.

TECHNICAL DATA	M23 A Series	M23 B SERIES	M40 C SERIES
TEMPERATURE RANGE	-20°C to +130°C	-20°C to +130°C	-20°C to +130°C
PROTECTION	IP 67 (Plugged condition)	IP 67 (Plugged condition)	IP 67 (Plugged condition)
DATA ACCORDING TO UL 840	M23 A Series	M23 B SERIES	M40 C SERIES
DEGREE OF PROTECTION	3	3	3
OVER VOLTAGE CATEGORY	III	III	III
MATERIALS	M23 A Series	M23 B SERIES	M40 C SERIES
HOUSING BODY	Zinc Die-cast	Zinc Die-cast	Zinc Die-cast
COUPLING NUT	Brass, Nickel-plated	Brass, Nickel-plated	Brass, Nickel-plated
INSULATION INSERTS	PA66, UL 94 / V0	PA66, UL 94 / V0	PA66 / PBT, UL 94 / V0
CONTACTS	Brass, Gold-plated	Brass, Gold-plated	Brass, Gold-plated
SEALS	DuPont Viton®	DuPont Viton®	DuPont Viton®
ELECTRICAL DATA	M23 A Series 12 CONTACT CONNECTOR	M23 B SERIES POWER CONTACTS	M40 C SERIES POWER CONTACTS
MAX. CURRENT (MAX. WIRE GAUGE)	Max. 10A	Max. 28A (6 contacts) Max. 30A (8 & 9 contacts)	Max. 75A
MAXIMUM VOLTAGE	160V AC/DC	630V AC/DC	630V AC/DC
CONTACT RESISTENCE	< 5 mΩ	< 3 mΩ	< 1 mΩ
TEST VOLTAGE (BETWEEN CONTACTS)	2500V	6000V	6000V
MINIMUM MATING CYCLES	> 50	> 50	> 50
	M23 A Series 17 CONTACT CONNECTOR	M23 B SERIES SIGNAL CONTACTS (8-, 9 CONTACTS)	M40 C SERIES SIGNAL CONTACTS
MAX. CURRENT (MAX. WIRE GAUGE)	Max. 9A	Max. 10A	Max. 30A
TEST VOLTAGE (BETWEEN CONTACTS)	2500V	2500V	4000V
MAXIMUM VOLTAGE	125V AC/DC	250V AC/DC	250V AC/DC
CONTACT RESISTENCE	< 5 mΩ	< 5 mΩ	< 3 mΩ
MINIMUM MATING CYCLES	> 50	> 50	> 50

Features and Benefits

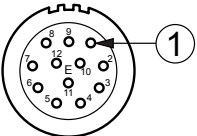
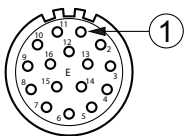
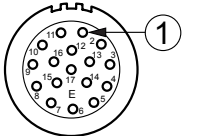
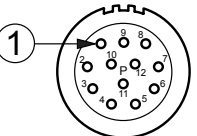
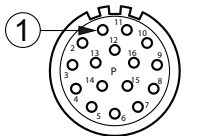
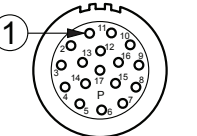
FEATURES	BENEFITS
LOWEST INSTALLED COST	By providing enhanced performance and advancements to existing standard systems with improvements such as our FlexGrip™ design, these cost conscious innovations will increase the reliability & performance of one of the most dependable interconnect offerings available today.
SUPERIOR SHIELDING	First quality components coupled with a simplistic design provide maximum EMI/RFI shielding capabilities while reducing assembly preparation times.
ASSEMBLY/DISASSEMBLY	Overall design construction allows for one step process of contact extraction versus complete connector disassembly found within other brands. An integrated contact locking system ensures ease of use and definitive contact integrity upon insertion.
CABLE STRAIN RELIEF	Your choice of either the innovative design features of FlexGrip™ or traditional cable strain relieving similar to existing standard systems.
FLUID RESISTANCE and SEALING	In combination with our strain relief systems, Amphenol utilizes advanced sealing technologies & materials to ensure highest reliability when subjected to the harshest environments.
CONTACTS	By creating a 360 degree mating surface around the pin, Amphenol's RockSolid™ contact offering ensures longer contact life, lower contact resistance, immunizes against shock and vibration all while maintaining low insertion and extraction forces. Additionally, industry standard contacts are also available made with gold plated surfaces and high quality CuZn alloys.
RoHS COMPLIANT	 All materials meet the requirements of the European Directive 2002/95/EC, Issue 13.2.2003.
ADD'L APPROVALS	  



Insert Arrangements

Contact Size Legend		
	3.6mm	
	1.0mm	

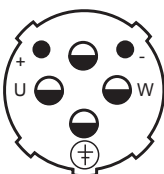
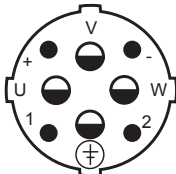
M23 A Series (Face view: CW - clockwise, CCW - counter clockwise)

12pos E Type (CW)	16pos E Type (CW)	17pos E Type (CW)	12pos P Type (CCW)	16pos P Type (CCW)	17pos P Type (CCW)
					

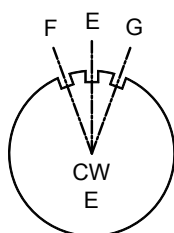
M23 B Series (Face view of socket insert)

6pos	8pos	9pos
		

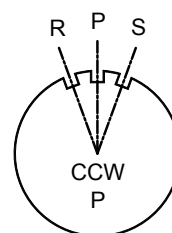
M40 C Series (Face view of socket insert)

6pos	8pos
	

Coding Keys



(viewed from mating face of insert)



ALL M23 A SERIES INSERTS COME WITH 3 CODING KEYS.

To order the connector with the correct insert coding, change the 6th digit in the catalog part number per the coding letter desired (see figure above).

Examples:

MA1CAE1200 for "E" coding, MA1CAF1200 for "F" coding, MA1CAG1200 for "G" coding

MA1CAP1200 for "P" coding, MA1CAR1200 for "R" coding, MA1CAS1200 for "S" coding

If you are ordering an "E" type connector, coding options are only: E, F & G. Normal coding is identified as "E".

If you are ordering a "P" type connector, coding options are only: P, R & S. Normal coding is identified as "P".

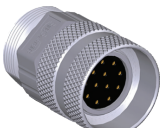
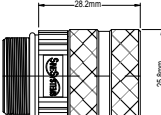
M23 Signal Solutions - A Series

Contact Size Legend	
● 2.0mm	○ 1.0mm

M23 A Series (Face view: CW - clockwise, CCW - counter clockwise)

12pos E Type (CW)	16pos E Type (CW)	17pos E Type (CW)	12pos P Type (CCW)	16pos P Type (CCW)	17pos P Type (CCW)

Plugs (Less contacts)

<div></div>						
TYPE	12E	12P	16E	16P	17E	17P
P/N	MA1CAE1200	MA1CAP1200	MA1CAE1600	MA1CAP1600	MA1CAE1700	MA1CAP1700

Rotatable 90° Plugs (Less contacts)

Technical drawing of a 12E plug, showing a 3D perspective view and two 2D cross-sectional views with dimensions.

3D View Dimensions:

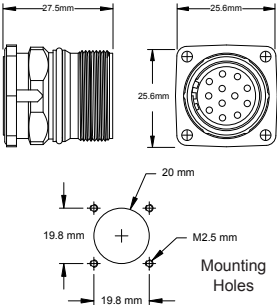
- Overall length: 53.9mm
- Overall diameter: 25.8mm
- Flange thickness: 15mm
- Internal thread length: 30.5mm

2D Views:

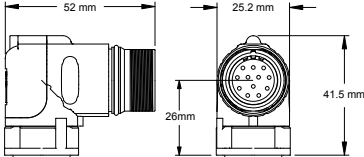
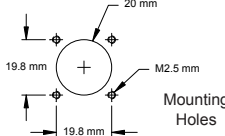
- Front view (left): Shows the circular face with a central hole and six surrounding holes.
- Side view (right): Shows the profile of the plug, including the flange and the internal thread.

TYPE	12E	12P	16E	16P	17E	17P
P/N	MA1EAE1200	MA1EAP1200	MA1EAE1600	MA1EAP1600	MA1EAE1700	MA1EAP1700

Straight Receptacles (Less contacts)

						
						
TYPE	12E	12P	16E	16P	17E	17P
P/N	MA1LAE1200	MA1LAP1200	MA1LAE1600	MA1LAP1600	MA1LAE1700	MA1LAP1700

Rotatable 90° Receptacles (Less contacts)

						
						
TYPE	12E	12P	16E	16P	17E	17P
P/N	MA1RAE1201	MA1RAP1201	MA1RAP1601	MA1RAP1601	MA1RAE1701	MA1RAP1701

Pins

Sockets

PART NUMBER	PART NUMBER
SC000035	SC000013 SC000044
CONTACT SIZE	CONTACT SIZE
1.0mm	1.0mm 1.0mm
TYPE	TYPE
Machined	RockSolid™ Silt Machined
CRIMP BARREL (MAX)	CRIMP BARREL (MAX)
1.0mm² (18 GA)	1.0mm² (18 GA) 1.0mm² (18 GA)
EXTRACTION TOOL	EXTRACTION TOOL
50-54931-1	50-54931-1 50-54931-1

Extensions (Less contacts)

TYPE	12E	12P	16E	16P	17E	17P
P/N	MA1JAE1200	MA1JAP1200	MA1JAE1600	MA1JAP1600	MA1JAE1700	MA1JAP1700

- Plugs, Receptacles & Extensions accept Pins or Sockets
- For information on RockSolid™, please refer to page 2

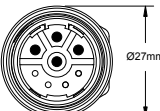
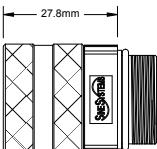
M23 Power Solutions - B Series

Contact Size Legend	
● 2.0mm	○ 1.0mm

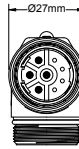
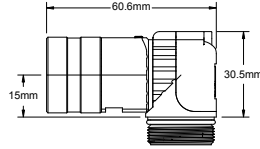
M23 B Series (Face view of socket insert)

6pos	8pos	9pos

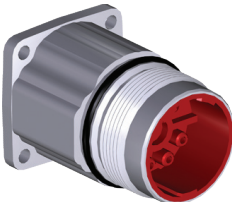
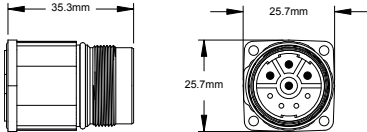
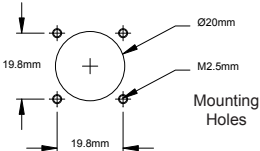
Plugs (Less contacts)

											
TYPE		6pos		8pos		9pos					
P/N		MB1CKN0600		MB1CKN0800		MB1CKN0900					

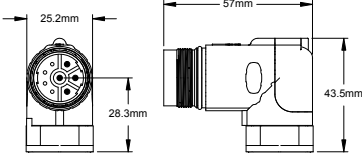
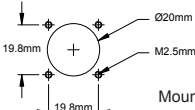
Rotatable 90° Plugs (Less contacts)

					
TYPE	6pos	8pos	9pos		
P/N	MB1EJN0600	MB1EJN0800	MB1EJN0900		

Straight Receptacles (Less contacts)

			
			
TYPE	6pos	8pos	9pos
P/N	MB1LLN0600	MB1LLN0800	MB1LLN0900

Rotatable 90° Receptacles (Less contacts)

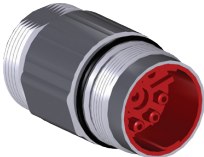
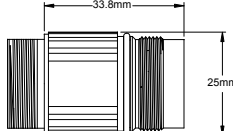
			
	 <p>Mounting Holes</p>		
TYPE	6pos	8pos	9pos
P/N	MB1RJN0601	MB1RJN0801	MB1RJN0901

Pins

Sockets

					
PART NUMBER		PART NUMBER			
SC000035	SC000036	SC000013	SC000044	SC000014	SC000045
CONTACT SIZE		CONTACT SIZE			
1.0mm	2.0mm	1.0mm	1.0mm	2.0mm	2.0mm
TYPE		TYPE			
Machined	Machined	RockSolid™	Slit Machined	RockSolid™	Slit Machined
CRIMP BARREL (MAX)		CRIMP BARREL (MAX)			
1.0mm ² (18 GA)	2.5mm ² (14 GA)	1.0mm ² (18 GA)	1.0mm ² (18 GA)	2.5mm ² (14 GA)	2.5mm ² (14 GA)
EXTRACTION TOOL		EXTRACTION TOOL			
50-54931-1	50-54931-2	50-54931-1	50-54931-1	50-54931-2	50-54931-2

Extensions (Less contacts)

  			
TYPE	6pos	8pos	9pos
P/N	MB1JJN0600	MB1JJN0800	MB1JJN0900

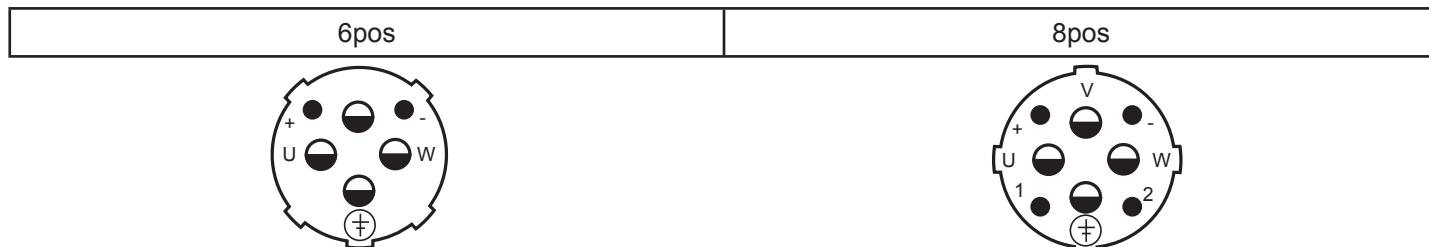
- Plugs accept Sockets only
- Receptacles & Extensions accept Pins only
- For information on RockSolid™, please refer to page 2

M40 Power Solutions - C Series

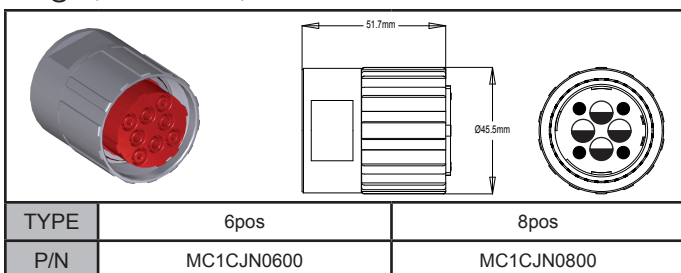
Contact Size Legend

● 2.0mm ● 3.6mm

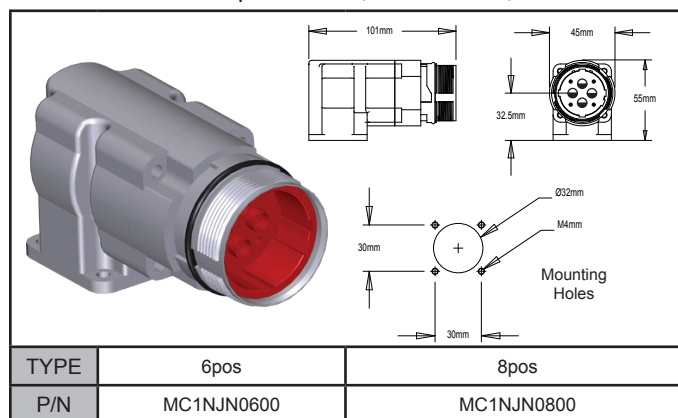
M40 C Series (Face view of socket insert)



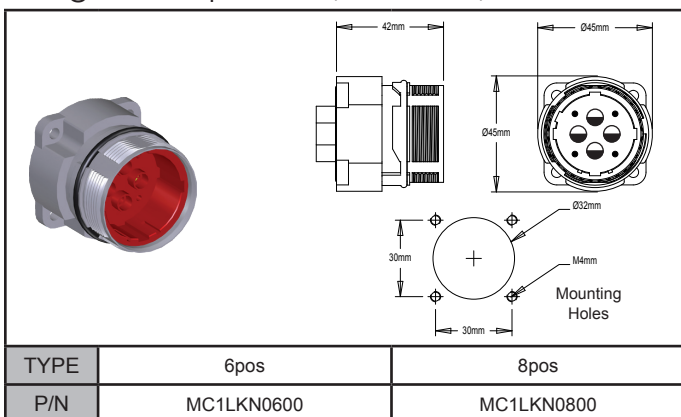
Plugs (Less contacts)



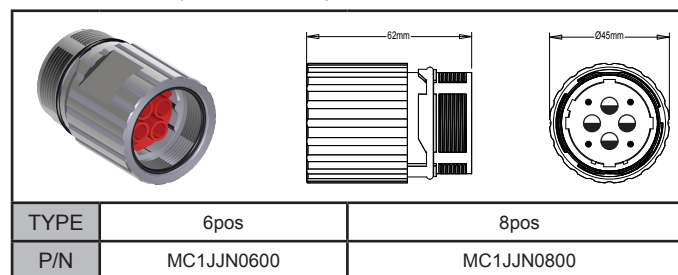
Fixed 90° Receptacles (Less contacts)



Straight Receptacles (Less contacts)



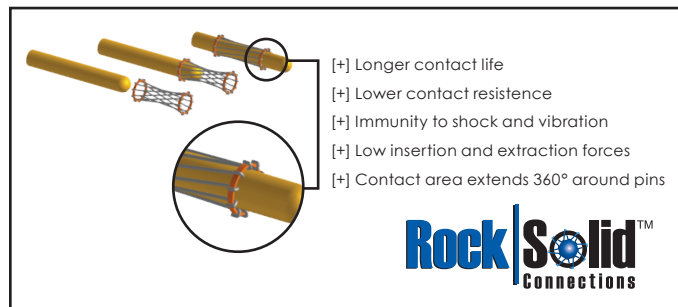
Extensions (Less contacts)



Pins

Sockets

					
PART NUMBER		PART NUMBER			
SC000040	SC000041	SC000014	SC000045	SC000039	SC000046
CONTACT SIZE		CONTACT SIZE			
2.0mm	3.6mm	2.0mm	2.0mm	3.6mm	3.6mm
TYPE		TYPE			
Machined	Machined	RockSolid™	Slit Machined	RockSolid™	Slit Machined
CRIMP BARREL (MAX)		CRIMP BARREL (MAX)			
2.5mm ² (14 GA)	10.0mm ² (8 GA)	2.5mm ² (14 GA)	2.5mm ² (14 GA)	10.0mm ² (8 GA)	10.0mm ² (8 GA)
EXTRACTION TOOL		EXTRACTION TOOL			
50-54931-2	50-54931-3	50-54931-2	50-54931-2	50-54931-3	50-54931-3



- Plugs accept Sockets only
- Receptacles & Extensions accept Pins only

Contact Tooling

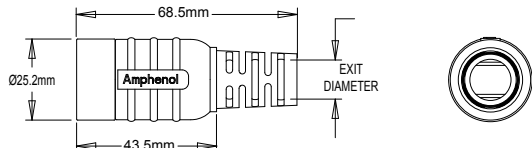
	Universal Hand Crimp Tool		
	SIZE (mm)	OPTION 1	OPTION 2
	1.0mm	UNIVERSAL LOCATOR	SOLID LOCATOR
	PART NUMBER: AFM8	PART NUMBER: SK2/2	PART NUMBER: K613
	2.0mm	UNIVERSAL LOCATOR	SOLID LOCATOR
	PART NUMBER: AF8	PART NUMBER: UH2-5	N/A

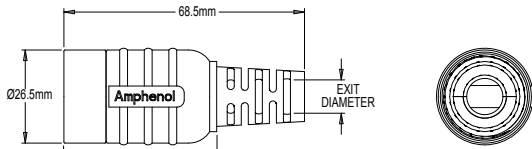
	Pneumatic Crimp Tool	
	SIZE (mm)	OPTION
	1.0mm	UNIVERSAL LOCATOR
	PART NUMBER: WA22	PART NUMBER: SK2/2
	2.0mm	UNIVERSAL LOCATOR
	PART NUMBER: WA27F	PART NUMBER: UH2-5
	3.6mm	UNIVERSAL LOCATOR
	PART NUMBER: WA23	PART NUMBER: WA23-1010DA

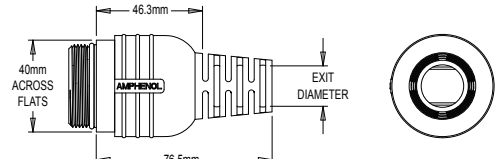
FlexGrip™ Backshells

For more information on FlexGrip™ technology, refer to page 2.

Note: FlexGrip™ Backshells must be potted to achieve IP 67 ratings.

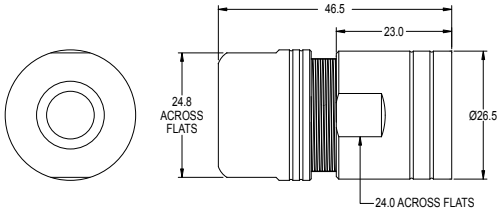
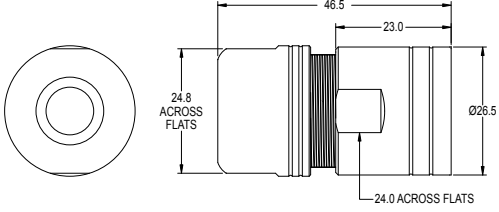
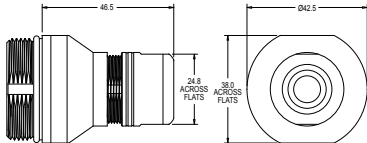
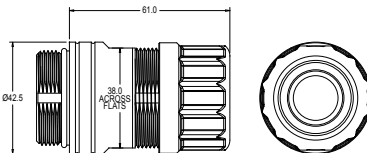
	M23 A SERIES		
	PART NUMBER	EXIT DIAMETER	
	MA4FSR-A8.5	7.5-8.5mm	
	MA4FSR-A10.5	9.5-10.5mm	
	MA4FSR-A12.8	11.5-12.8mm	

	M23 B SERIES		
	PART NUMBER	EXIT DIAMETER	
	MB4FSR-B10.3	9.5-10.3mm	
	MB4FSR-B12.5	11.5-12.5mm	
	MB4FSR-B14.5	13.5-14.5mm	
	MB4FSR-B17	15.5-17mm	

	M40 C SERIES		
	PART NUMBER	EXIT DIAMETER	
	MC4FSR-C18.5	17.5-18.5mm	

Cord Grips - Traditional

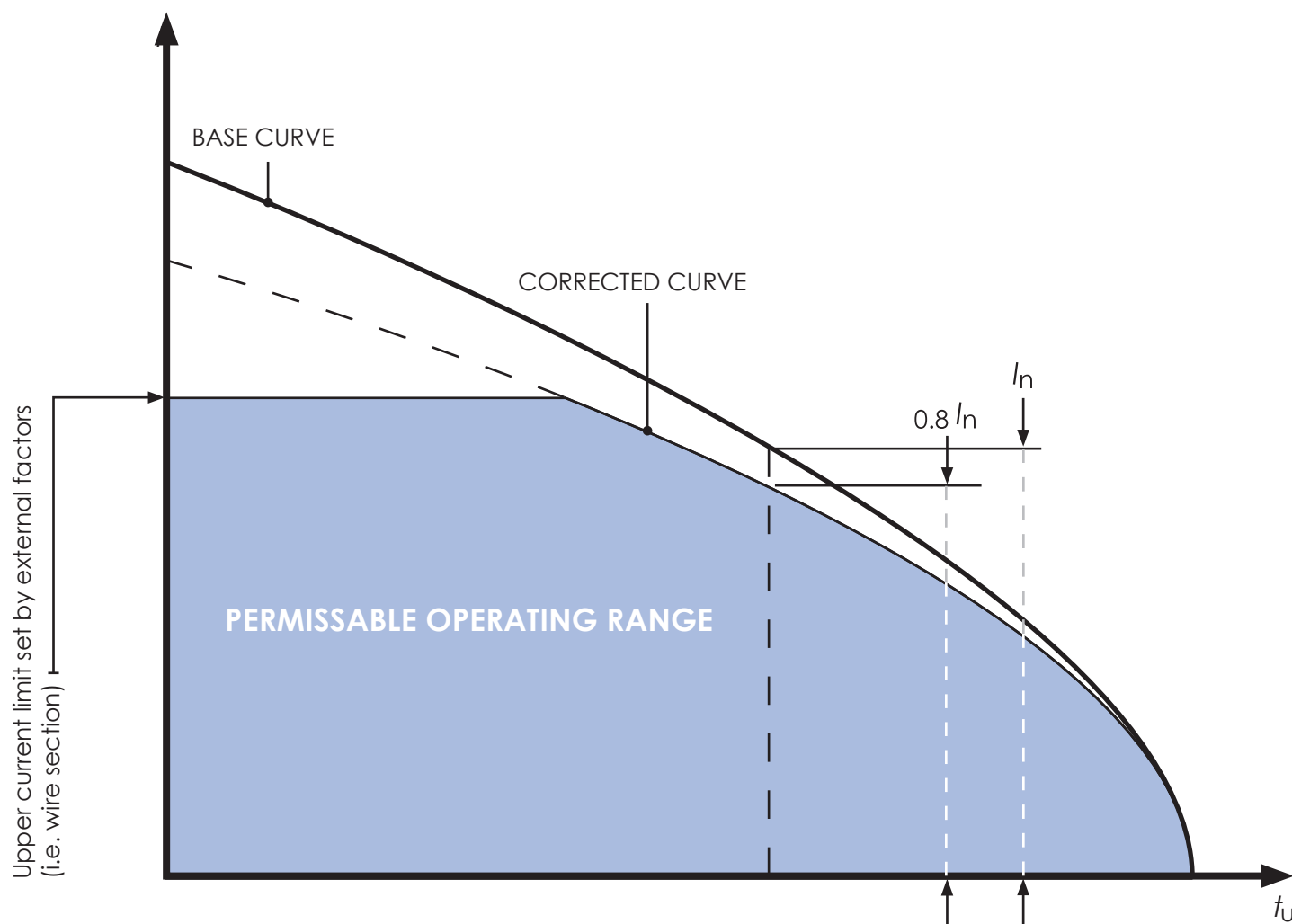
Note: Meets IP 67 ratings

	M23 A SERIES		
	PART NUMBER	CABLE RANGE	
	MA3CG-S1	4.5-7.5mm	
	MA3CG-S2	7.5-11.0mm	
	MA3CG-S3	11-15.0mm	
	M23 B SERIES		
	PART NUMBER	CABLE RANGE	
	MB3CG-S1	7.5-11.0mm	
	MB3CG-S2	11.0-14.5mm	
	MB3CG-S3	14.5-17.0mm	
	M40 C SERIES		
	PART NUMBER	CABLE RANGE	
	MC3CG-S1	7.5-11.0mm	
	MC3CG-S2	11.0-14.5mm	
	MC3CG-S3	14.5-17.0mm	
	MC3CG-S4	14.5-20.5mm	
	MC3CG-S5	20.5-26.0mm	

Derating Curves

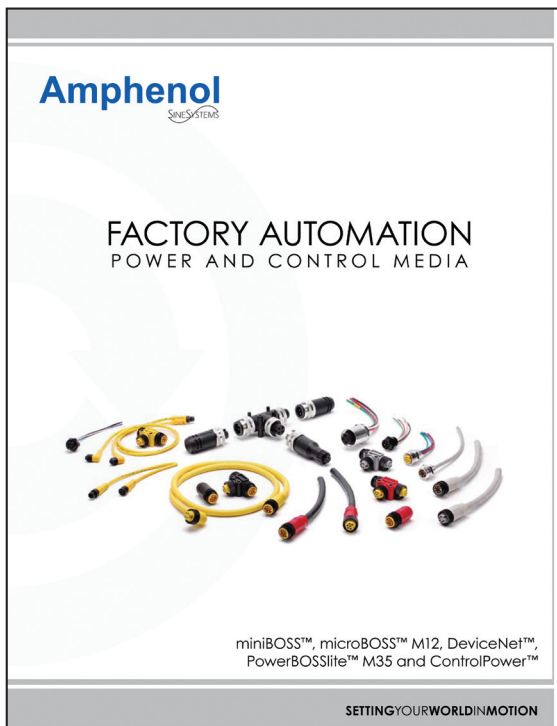
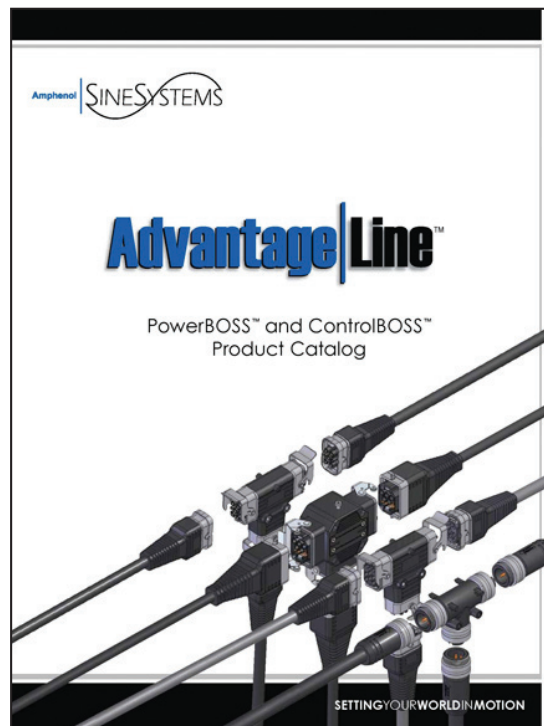
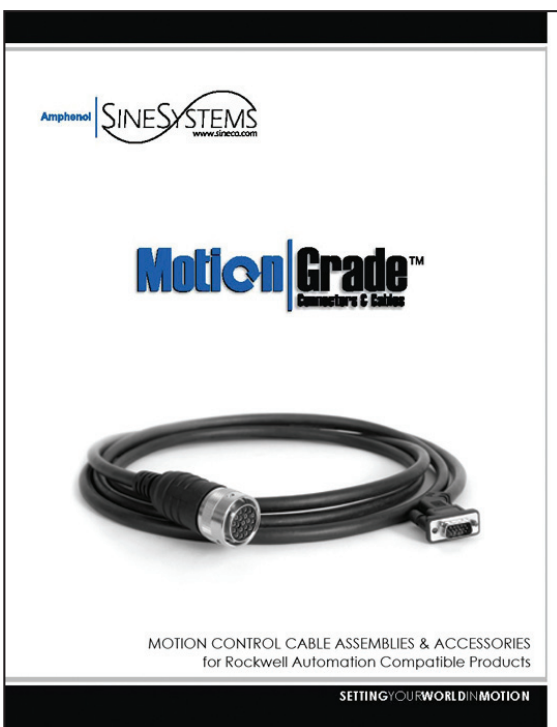
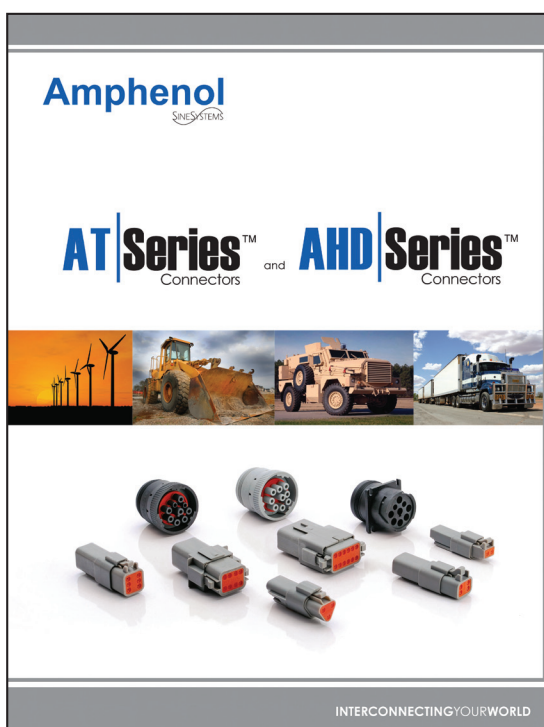
The Derating Curve depicts a safe operating zone in which amperage and ambient temperature are the factors. This curve on the chart is an 80% reduction of the current-carrying capacity curve.

The current-carrying capacity curve is determined from tests in which the mated connectors are subjected to different levels of current. At these levels of current, the temperature of the hottest spot of the mated connector and the temperature inside the test enclosure are recorded. Using this data, plugged into a formula, points are plotted on a chart. When the points are connected, the completed curve is the current-carrying capacity curve.



Catalogs

To view the full line of Amphenol Sine Systems products and/or to request a catalog, please visit our website at www.sineco.com



NORTH AMERICA

Amphenol Sine Systems MICHIGAN

44724 Morley Drive
Clinton Township, MI 48036
Toll-Free: 1-800-394-7732
Fax: 1-586-465-1216
email: sine_info@sineco.com

Amphenol Medical Solutions

email: info@sineco.com

Amphenol Sine Systems FLORIDA

P.O. Box 2340
22501 Highway 27
Lake Wales, Florida 33859
Phone: 1-863-676-9416
Fax: 1-863-676-7025
email: sine_info@sineco.com

Amphenol Factory Automation

email: inquiries@amphenolfactoryautomation.com

Amphenol Industrial Operations

40-60 Delaware Avenue
Sidney, NY 13838
Phone: 1-800-678-0141
Fax: 1-607-563-5157

EUROPE

Amphenol Air LB SAS

29, voie d' Yvois
F-08110 Blagny, France
Phone: 00-333-24-22-32-70
Fax: 00-333-24-22-38-72
email: g.dardenne@amphenol-airlb.fr

Amphenol AIR LB GmbH

Am Kleinbahnhof 4
Saarlouis D-66740, Germany
Phone: 49-6831-981-00
Fax: 49-6831-981-030
email: info@amphenol-airlb.de

Amphenol BENELUX

Zadelmaker 121
NL-2401PD Alphen aan den Rijn
The Netherlands
Phone: (31) 172 444903
Fax: (31) 172 240254
email: info@amphenol-nl.com

Amphenol LIMITED

Thanet Way, Whitstable, Kent
United Kingdom, CT 3JF
Phone: 44-1227-773-200
Fax: 44-1227-276-571

Amphenol ITALIA

Via Barbaiana 5
20020 Lainate, Milano, Italy
Phone: 39-02-93254-214
Mobile: 39-348-7356838
Fax: 39-02-93254-444
email: r.buscone@amphenol-it.com

Amphenol CENTER EAST EUROPE, POLAND and AUSTRIA

Wiener Gasse 68
2380 Perchtoldsdorf, Austria
Phone: 43-699-10396071
Fax: 43-699-40396071
email: christian@czesch.at

Amphenol ESPANA

Edificio Burgosol, Oficina N 55
C/Comunidad de Madrid, 35 bis
Las Rozas (Madrid), 28230
Phone: 34-91-6407302
Mobile: 34-629054629
Fax: 34-91-6407307
email: e.bendix@amphenol-it.com

Amphenol SOCAPEX S.A.S.

948, Promenade de l'Arve - BP 29
74311 Thyez CEDEX, France
Phone: 33(0)-4-5089-2800
Fax: 33(0)-4-5096-2975

Amphenol NORDIC

Appelboms vag 2
SE-18642 Vallentuna,
Sweden
Phone: 46-76-8418600
Fax: 46-70-2203197
email: fredrik.weden@amphenol-socapex.fr

SOUTH EASTERN EUROPE

Phone: 33(0)-4-5089-2840
Mobile: 33(0)-6-8281-5763
email: jocelyne.anthoine@amphenol-socapex.fr

ASIA

Amphenol Sine Systems CHINA

Xiamen, Fujian, China
Phone: 86-592-593-5176
Mobile: 86-13606072364
Fax: 86-592-593-1111
email: cindy.zhao@xm.assembletech.com

Amphenol INTERCONNECT INDIA PRIVATE LTD

105 Bhosari Industrial Area
Pune 411 026, India
Phone: 91-20-712-0363/0463/0155
Fax: 91-20-712-0581

Amphenol DAESHIN

558, Songnae-2 Dong, SoSa-Gu
Bucheon City, Gyeonggi-do, Korea 422-818
Phone: 81-32-610-3800
Fax: 81-32-673-2507
email: info@amphenol.co.kr

Amphenol JAPAN

689-1, Iseochi, Ritto-shi Shiga 520-3044
Japan
Phone: 81-77-553-8501
Fax: 81-77-551-2200

OTHER LOCATIONS

Amphenol MEXICO

Prolongacion Reforma 61-6 B2
Col. Paseo de las Lomas
Mexico, DF 01330
Phone: 52-55-5258-9984
Fax: 52-55-5081-6890

Amphenol ARGENTINA

Av. Callao 930 2do piso
Oficina B Plaza
C1023, AAP Buenos Aires, Argentina
Phone: 54-11-4815-6886
Fax: 54-11-4814-5779

Amphenol DO BRASIL LTDA

Rua Diogo Moreira, 132, 20 Andar
CEP:05423-101 Sao Paulo SP, Brazil
Phone: 55-11-3815-1003
Fax: 55-11-3815-1629

Amphenol SOUTH AFRICA

30 Impala Road
2196 Chislehurst, Sandton
South Africa
Phone: 27-11-783-9517
Fax: 27-11-783-9519

Amphenol AUSTRALIA PTY LIMITED

2 Fiveways Blvd., Keysborough
Victoria 3173
Melbourne, Australia
Phone: 61-3-8796-8888
Fax: 61-3-8796-8801

Amphenol TURKEY

Beybi Giz Plaza, Kat: 26
34396 Maslak
Istanbul, Turkey
Phone: 90-212-335-2501
Fax: 90-212-335-25-00

Amphenol BAR TEC LTD

4 Hagavish St., PO Box 279
Kfar Saba 44102, Israel
Phone: 972-9-767-4097
Fax: 972-9-767-4324

Amphenol RUSSIA

8 Bldg., 2 Yaroslavskaja Street
129164 Moscow, Russia
Phone: 7-495-937-6341
Fax: 7-495-937-6319

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