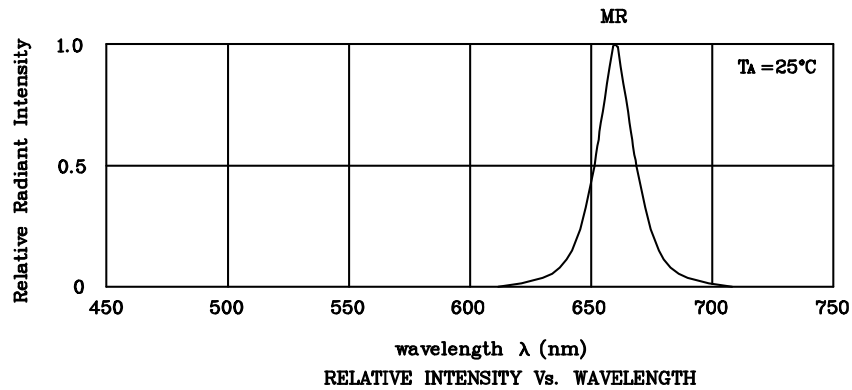
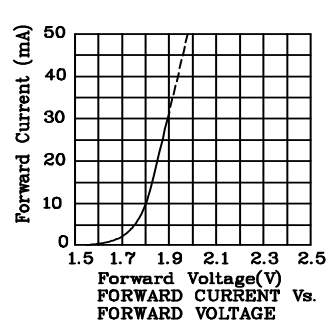
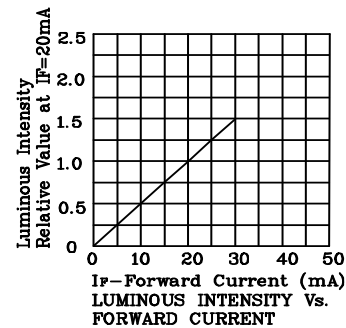
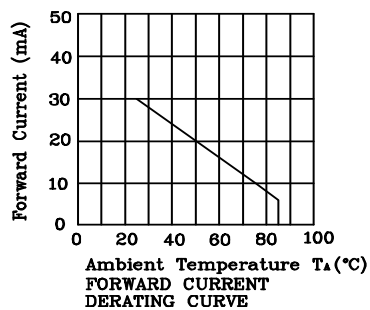
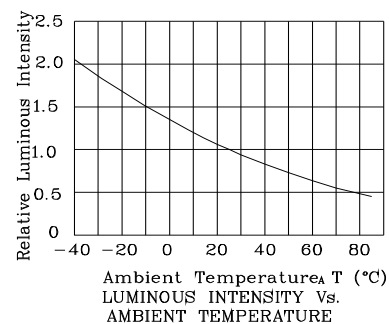
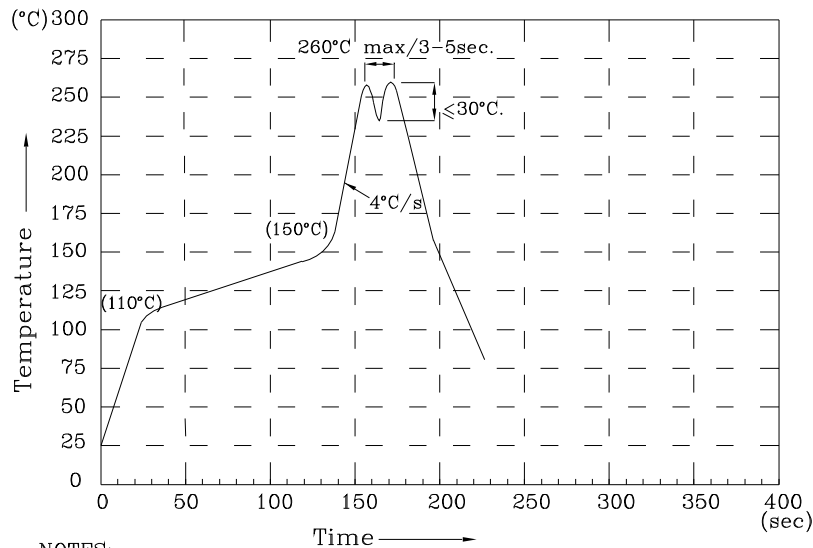




❖ MR



Wave Soldering Profile For Lead-free Through-hole LED.



NOTES:

1. Recommend the wave temperature $245^{\circ}\text{C} \sim 260^{\circ}\text{C}$. The maximum soldering temperature should be less than 260°C .
2. Do not apply stress on epoxy resins when temperature is over 85°C .
3. The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
4. No more than once.

Remarks:

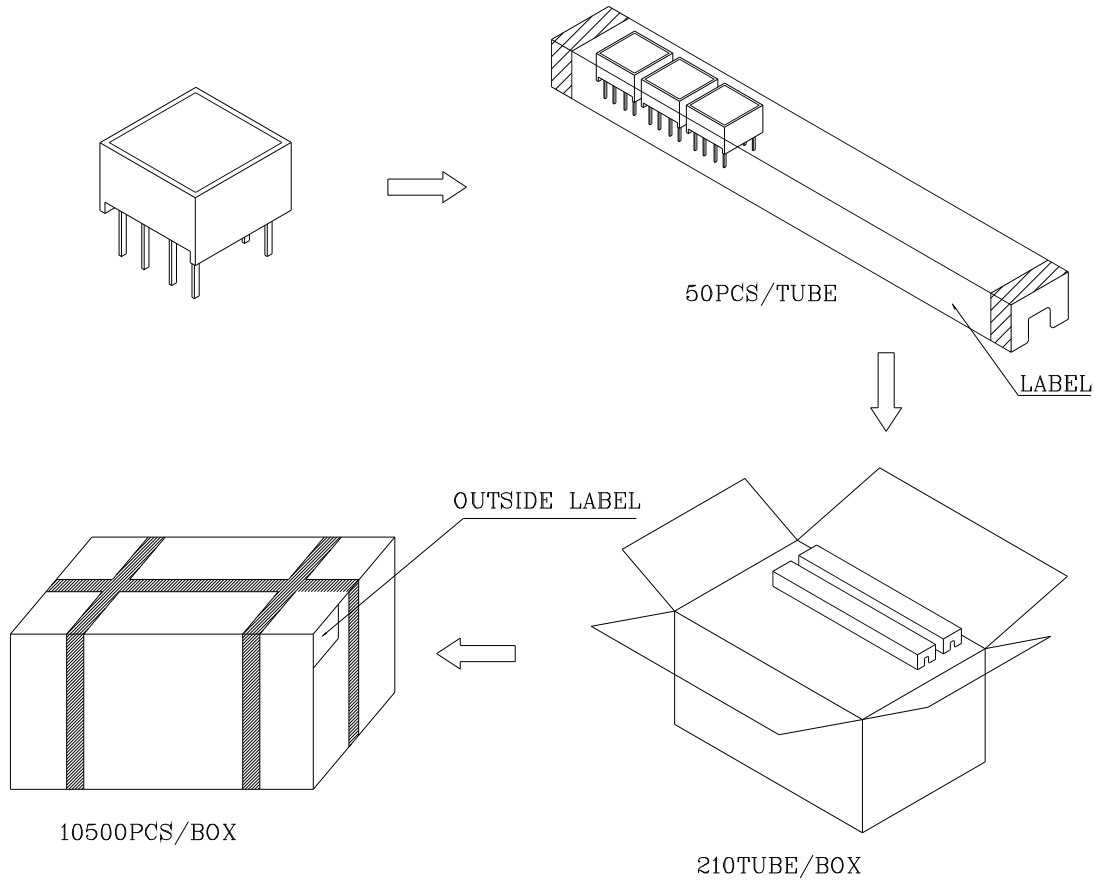
If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: $\pm 1\text{nm}$
2. Luminous intensity / luminous flux: $\pm 15\%$
3. Forward Voltage: $\pm 0.1\text{V}$

Note: Accuracy may depend on the sorting parameters.

PACKING & LABEL SPECIFICATIONS

EMRC100M



Inside LABEL Paste On The IC-tube

SunLED	PART NO: ExxC100x	Q.C.
QTY: 50 PCS	CODE: xx	PASSED
XXXXXXXXXX-XXXX		XX XX XX
LOT NO.		FQCX
RoHS Compliant		Date
		Number OF FQC

Outside LABEL Paste On The Box

BOX Number	xxxx	xxxx	BIN CODE
ExxC100x	10500	XX	
			Number OF QA
			Date
			50 QAx
			XX XX XX
			PASSED