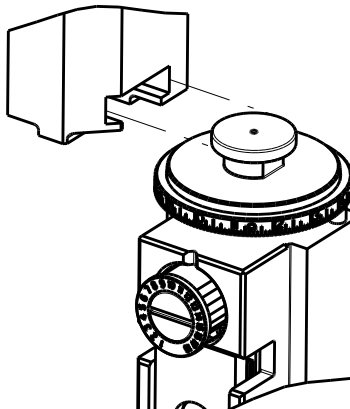


8			7			6			5			4			3		
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART											
						CONVERT TO	PART NUMBERS REQUIRED										
	2266122-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1						
					SERVO LATCH PLATE	2119951-1	-	8-2266122-5	1901094-3	-	2168400-6 (QUANTITY 2)						
					SMART APPLICATOR	2161326-1	-	8-2266122-4	-	-	-						
	2266122-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-						
					SERVO LATCH PLATE	2119951-1	-	8-2266122-5	1901094-3	-	2168400-6 (QUANTITY 2)						
					SMART APPLICATOR	2161326-1	-	8-2266122-4	-	-	-						
	2266122-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-						
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1						
	2266122-6	B	NON-CRIMP HEIGHT ADJUST	⁴ LATCH PLATE ¹²	-	-	-	-	-	-	-						
					-	-	-	-	-	-	-						
2266122-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-							
7-2266122-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-							
7-2266122-8	B	APPLICATOR CONVERSION KIT	-	⁴	-	-	-	-	-	-							

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	2.29 mm [.090]	O
APPLICATOR INSTRUCTIONS 408-10389		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266121-8	Ø 2.74-3.18mm [.108-.125]
7-2266122-8	Ø 2.31-2.72mm [.091-.107]
7-2266123-8	Ø 1.91-2.29mm [.075-.090]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [1.50-200 IN]		INSULATION DIAMETER RANGE Ø2.31-2.72 mm [.091-.107 IN]	
TERMINAL APPLICATION SPECIFICATION 0425-059-0000 Rev L		-	-
TERMINALS APPLIED		4	
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113369-1	1060-20-0622	2113369-2	1060-20-0644
2113369-3	1060-20-0677		

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [1.50-.200 IN]		INSULATION DIAMETER RANGE Ø2.31-2.72 mm [.091-.107 IN]	
TERMINAL APPLICATION SPECIFICATION 0425-059-0000 Rev L		-	-
TERMINAL APPLICATION SPECIFICATION		-	-
TERMINALS APPLIED 			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113370-1	1062-20-0622	2113370-2	1062-20-0644
2113370-3	1062-20-0677		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
2.50mm2		1.68±0.03/-0.05 [0.066±.001/- .002]		8.4
14 AWG		1.65±0.03/-0.05 [0.065±.001/- .002]		8.6
1.50mm2		1.60±0.03/-0.05 [0.063±.001/- .002]		8.9
16 AWG		1.55±0.03/-0.05 [0.061±.001/- .002]		9.3
1.00mm2		1.55±0.03/-0.05 [0.061±.001/- .002]		9.3



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CARD ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-22
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-22
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-22
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-22
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
 FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PRO-
 ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE
 APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE
 NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET
 FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE,
 REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE
 OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL
 INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6)
 USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF
- 13 SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINAL
- 14 TERMINAL LUBRICANT IS RECOMMENDED.

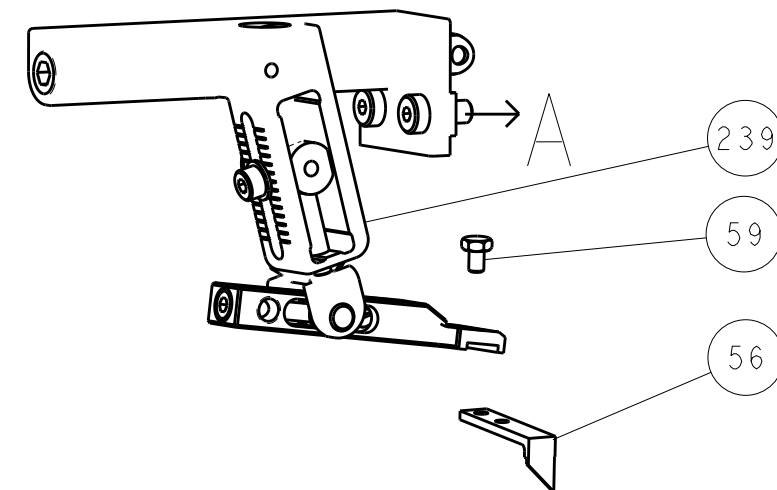
	-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	286	
	-	-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260	
	-	-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252	
	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250	
	-	-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249	
	-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

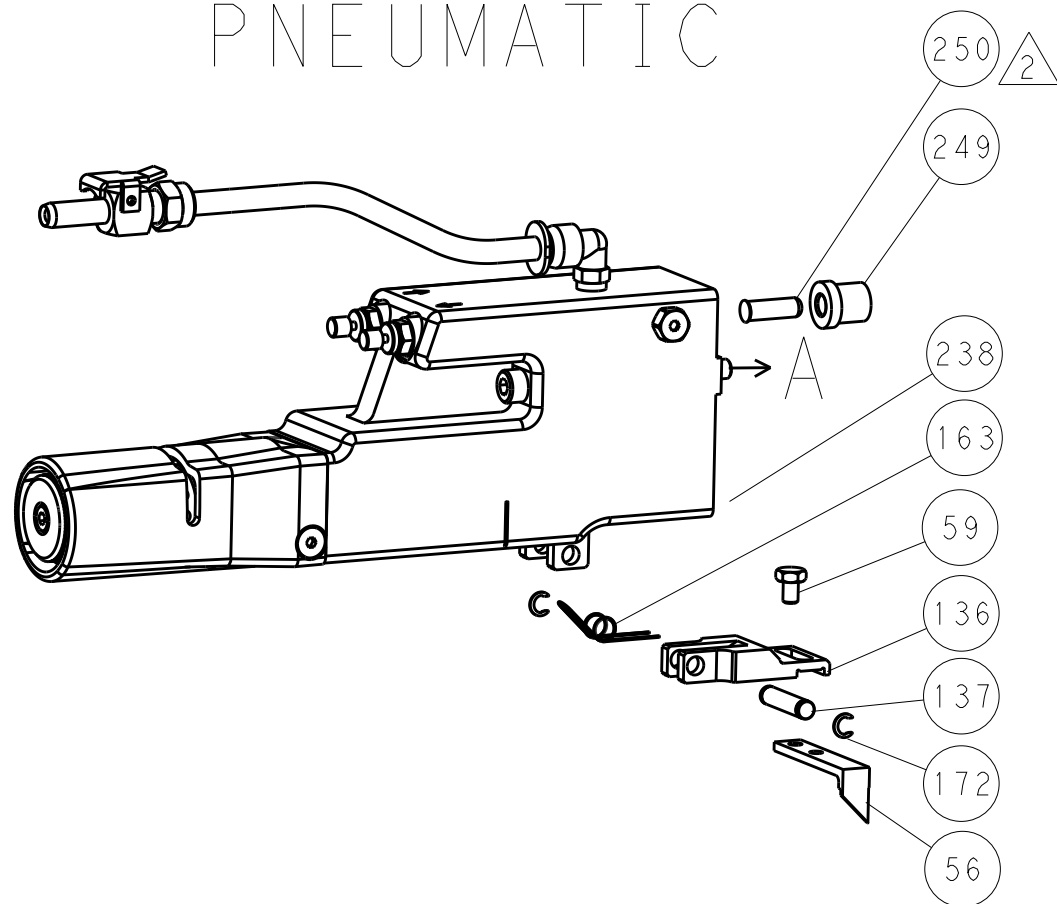
				2				1		
SET UP GAUGE 2119599-1				LOC A	BIST 66	REVISIONS				
		P	LTR	DESCRIPTION		DATE	DWN	APVD		
			B	ECR-16-002893		25FEB2016	MR	GB		
			B1	ECR-16-017661		14DEC2016	MZ	JDG		
-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
-	-	1	-	1	1	1	2119798-1	DETENT PIN	247	
-	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246	
-	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245	
-	-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
-	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
-	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238	
-	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213	
-	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198	
-	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163	
-	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136	
-	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133	
-	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
-	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117	
-	-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
-	-	1	1	1	1	1	455888-6	SPACER, CRIMPER	82	
1	-	-	-	-	-	-	2266122	PRINT, APPLICATOR LOG SHEET	72	
-	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
-	-	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70	
-	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67	
-	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62	
-	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60	
-	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	-	-	-	-	1	1	1338685-1	PAWL, FEED	56	
-	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54	
-	-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
-	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
-	-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
-	-	1	1	1	1	1	690753-2	SPACER, TONKER	50	
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48	
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47	
-	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46	
-	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44	
-	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	-	1	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38	
-	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37	
-	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35	
-	-	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34	
-	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
-	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32	
-	-	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30	
-	-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	
-	-	1	1	1	1	1	1320928-2	STRIP GUIDE	24	
-	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
-	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
-	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13	
-	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11	
-	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
-	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9	
1	1	1	1	1	1	1	1-1803293-8	ANVIL, COMBINATION DEUTSCH STYLE	8	
-	-	-	-	-	-	-	-	-	7	
-	-	-	-	-	-	-	-	-	6	
-	-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5	
-	-	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4	
1	1	1	1	1	1	1	1803019-5	CRIMPER, INSULATION O	3	
-	-	1	1	1	1	1	455888-3	SPACER, CRIMPER	2	
-	-	1	1	1	1	1	4-1333281-8	CRIMPER, WIRE PREMIUM	1	
-78	-77	-7	-6	-5	-2	-1	PART NO		DESCRIPTION	ITEM NO
TOLERANCES UNLESS OTHERWISE SPECIFIED:										
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:								
mm		0 PLC ±.1								
		1 PLC ±.05								
		2 PLC ±.02								
		3 PLC ±.01								
		4 PLC ±.005								
		ANGLES ±.1								
MATERIAL		FINISH								

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

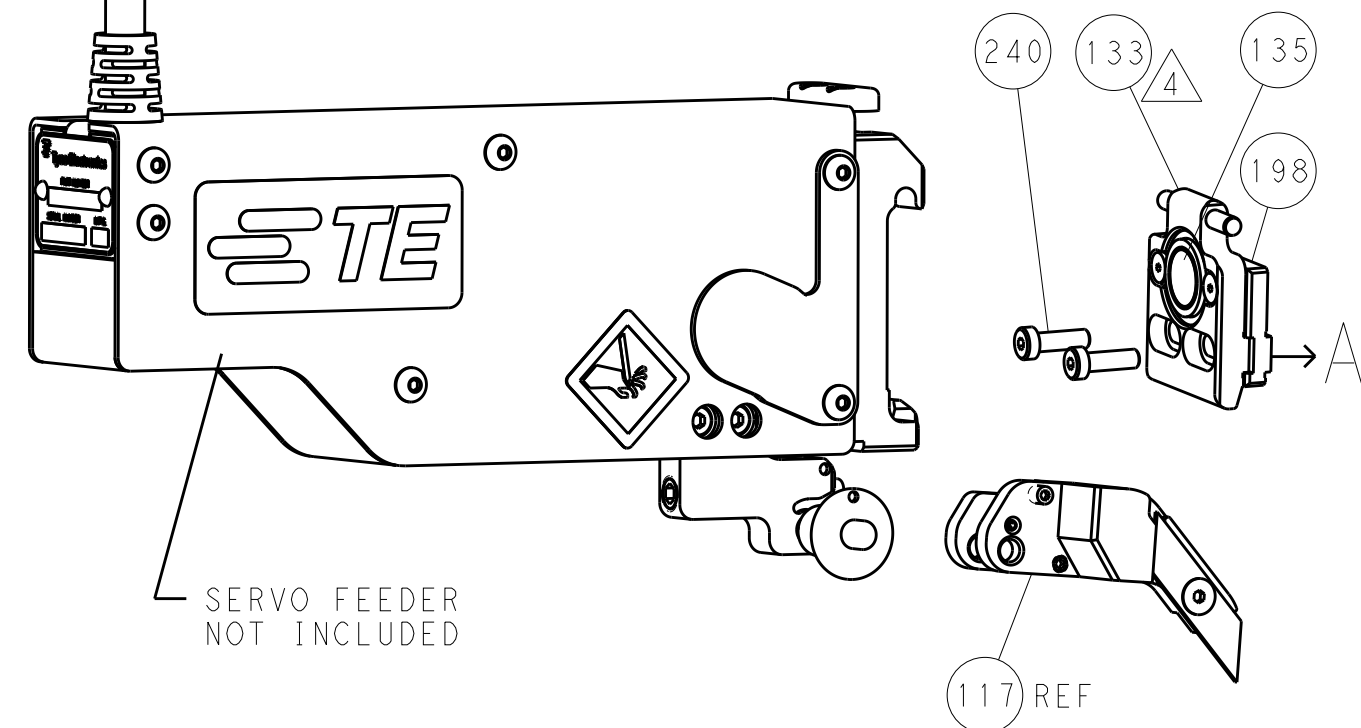
FEED TYPE
MECHANICAL



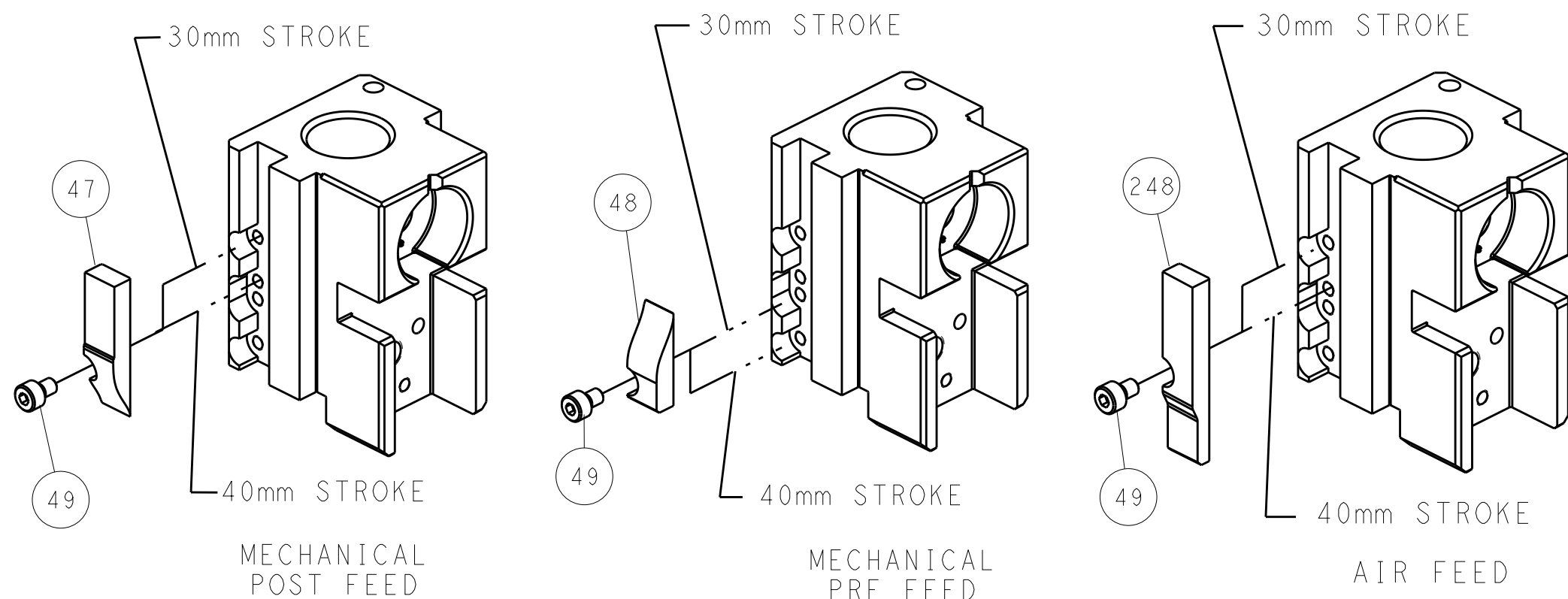
PNEUMATIC



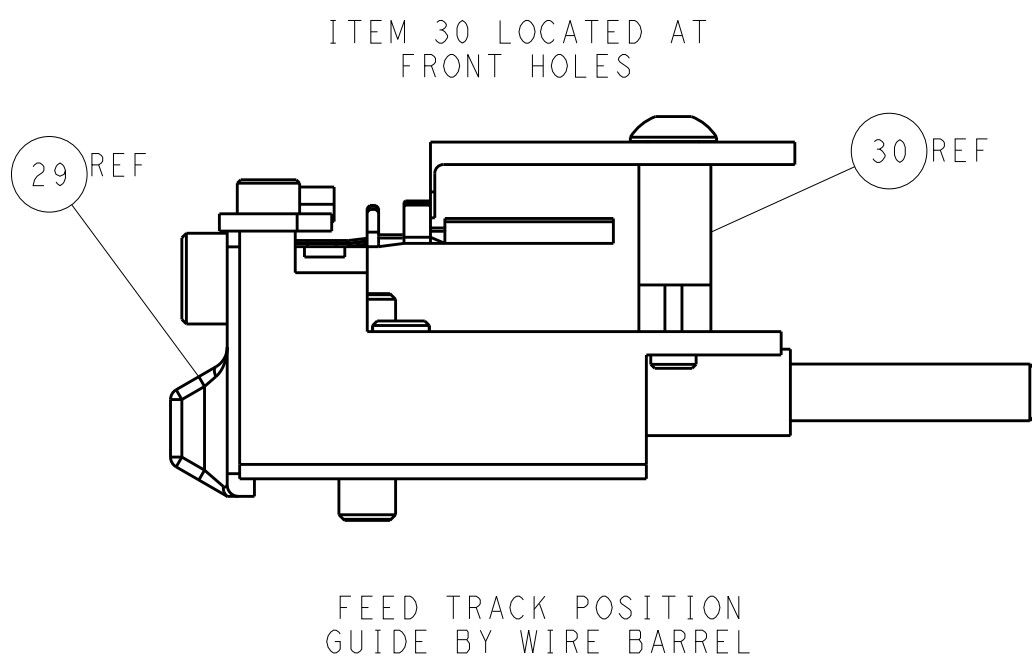
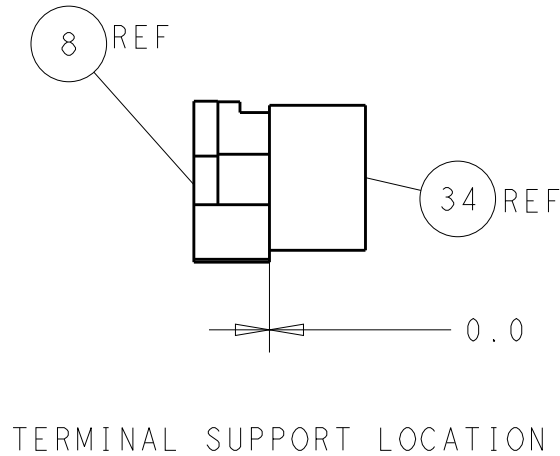
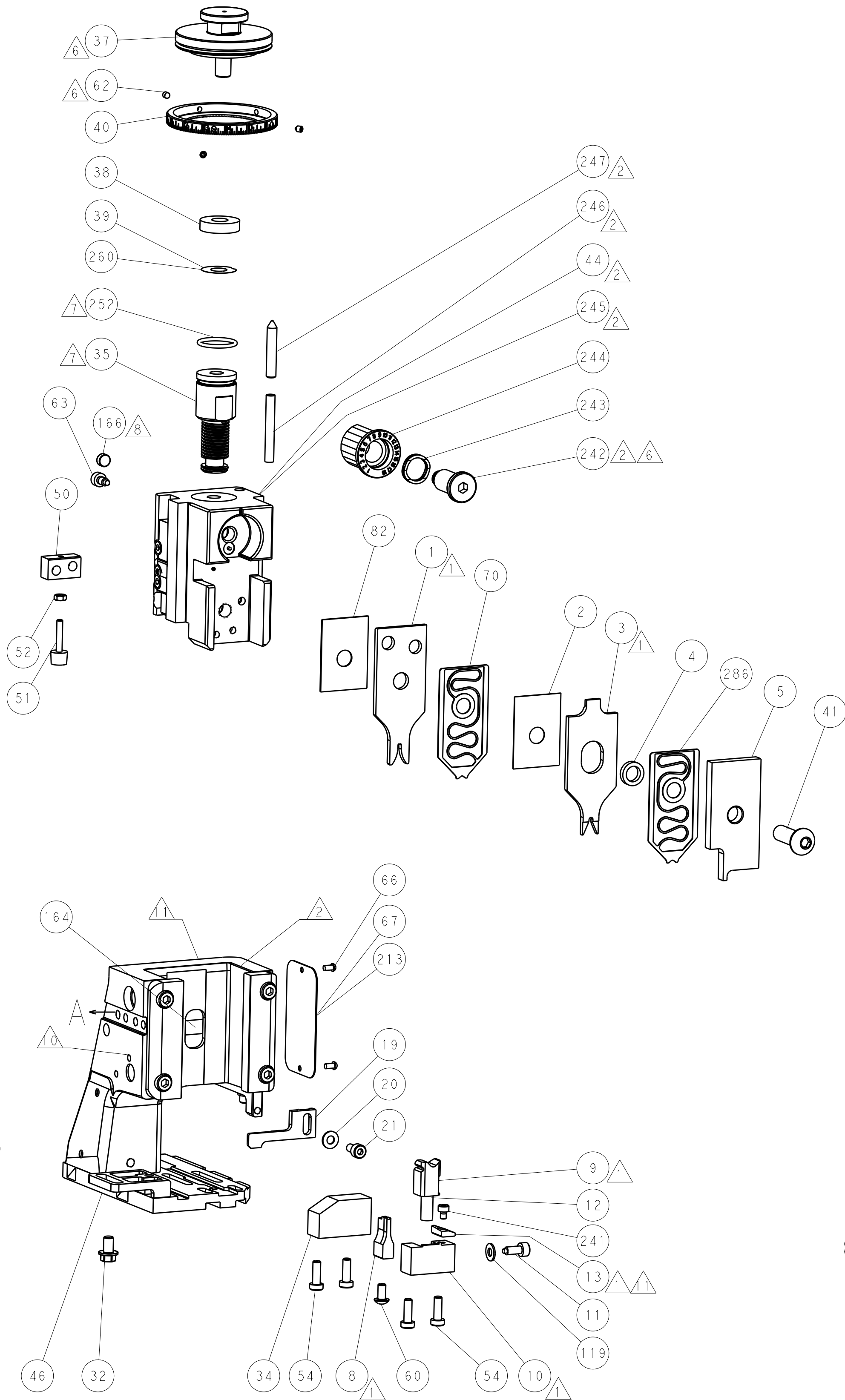
SERVO
LATCH PLATE



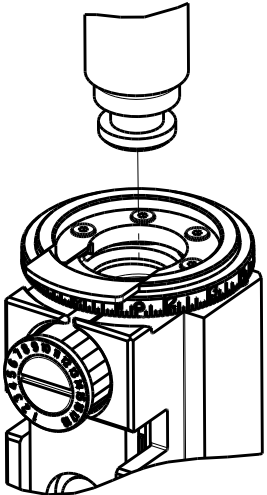
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

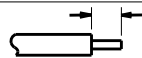


DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. KNEPPER 29-Jan-14		TE Connectivity	
mm		0 PLC ±		CHK G. BAILEY 29-Jan-14		Harrisburg, PA 17105-3608	
		1 PLC ±		APVD W. CLIFFORD 29-Jan-14		NAME	
		2 PLC ±		PRODUCT SPEC		Ocean Side Feed	
		3 PLC ±		APPLICATION SPEC		Applicator	
		4 PLC ±		WEIGHT		SIZE	
		FINISH		Customer Accessible Production Drawing		CAGE CODE	
				SCALE 1:2		DRAWING NO	
				SHEET 2 of 4		REV B1	

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2266122-1	B	FINE CRIMP HEIGHT ADJUST
	2-2266122-2	B	FINE CRIMP HEIGHT ADJUST
	2-2266122-5	B	FINE CRIMP HEIGHT ADJUST
	2-2266122-7	B	FINE CRIMP HEIGHT ADJUST
	7-2266122-7	B	CRIMP TOOLING KIT
	7-2266122-8	B	APPLICATOR CONVERSION KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.88 mm [.074]	F
INSUL	2.29 mm [.090]	O
APPLICATOR INSTRUCTIONS 408-10389		

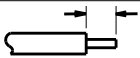
APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266121-8	Ø2.74-3.18mm [.108-.125]
7-2266122-8	Ø2.31-2.72mm [.091-.107]
7-2266123-8	Ø1.91-2.29mm [.075-.090]

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø2.31-2.72 mm [.091-.107 IN]	
TERMINAL APPLICATION SPECIFICATION 0425-059-0000 Rev L	-	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113369-1	1060-20-0622	2113369-2	1060-20-0644
2113369-3	1060-20-0677		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2		1.68+0.03/-0.05 [.066+.001/- .002]		8.4
14 AWG		1.65+0.03/-0.05 [.065+.001/- .002]		8.6
1.50mm2		1.60+0.03/-0.05 [.063+.001/- .002]		8.9
16 AWG		1.55+0.03/-0.05 [.061+.001/- .002]		9.3
1.00mm2		1.55+0.03/-0.05 [.061+.001/- .002]		9.3



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266122-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266122-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266122-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
13. TERMINAL LUBRICANT IS RECOMMENDED.

TERMINAL DATA: DEUTSCH TERMINAL DEUTSCH CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 20			
WIRE STRIP LENGTH 3.81-5.09 mm [.150-.200 IN]		INSULATION DIAMETER RANGE Ø2.31-2.72 mm [.091-.107 IN]	
TERMINAL APPLICATION SPECIFICATION 0425-059-0000 Rev L	-	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113370-1	1062-20-0622	2113370-2	1062-20-0644
2113370-3	1062-20-0677		

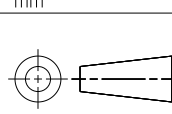
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	286
-	-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-78	-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD
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THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST REVISIONS, CONTACT THE MANUFACTURING ORGANIZATION OR THE DISTRIBUTION ORGANIZATION. SHOULD BE CONTACTED FOR THE LATEST REVISION.				OWN R.KNEPPER 29-Jan-14	TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm				CHK G.BAILEY 29-Jan-14	NAME Ocean Side Feed Applicator			
				APVD M.CLIFFORD 29-Jan-14	PRODUCT SPEC			
					APPLICATION SPEC			
					SIZE CASE CODE DRAWING NO			
					RESTRICTED TO			
MATERIAL					WEIGHT			
FINISH					Customer Accessible Production Drawing			
					SCALE 1:2 SHEET 3 OF 4 REV B1			

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

D

C

B

A

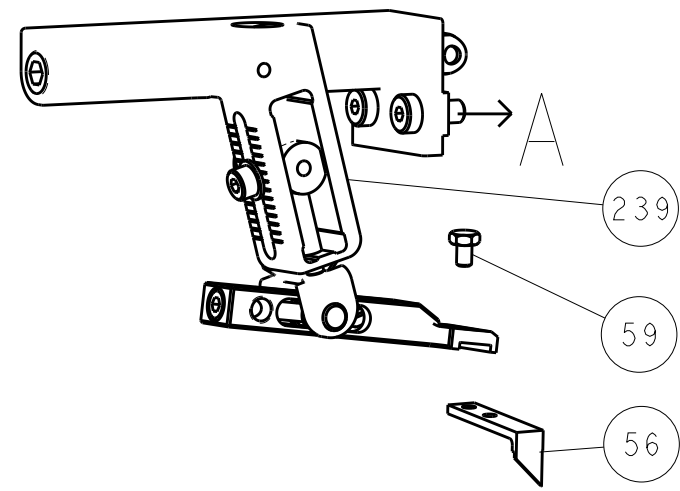
D

C

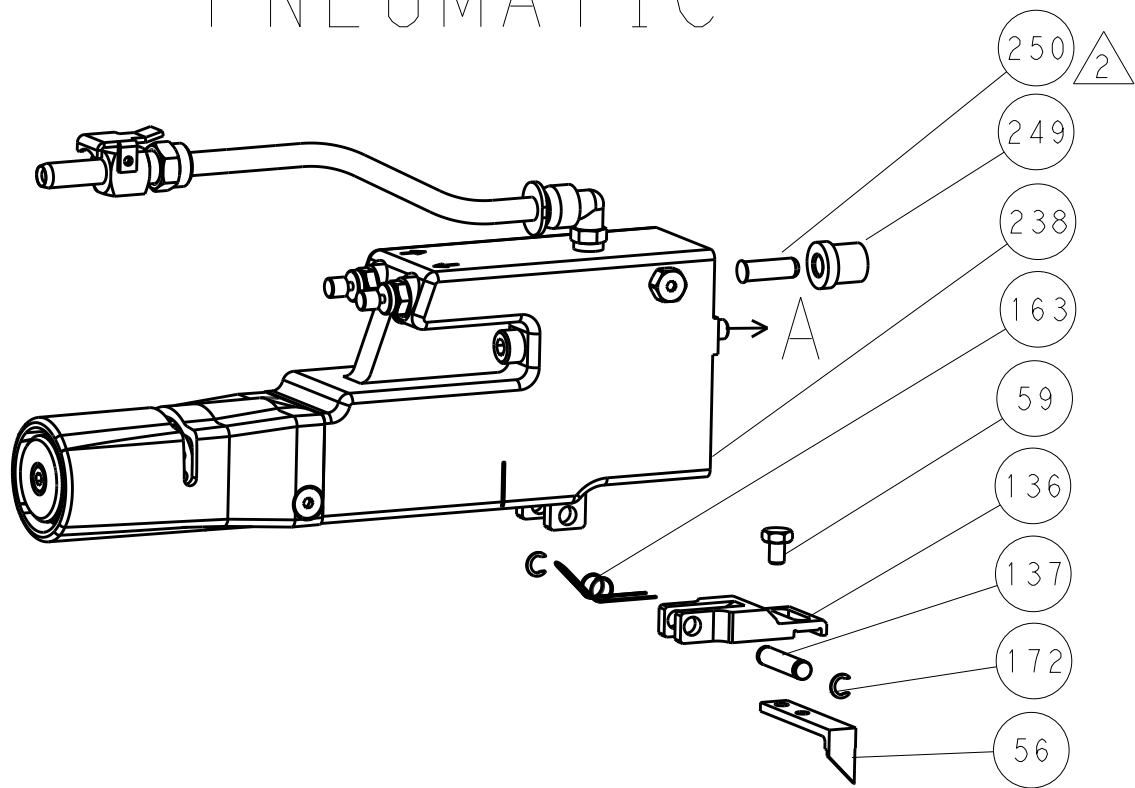
B

A

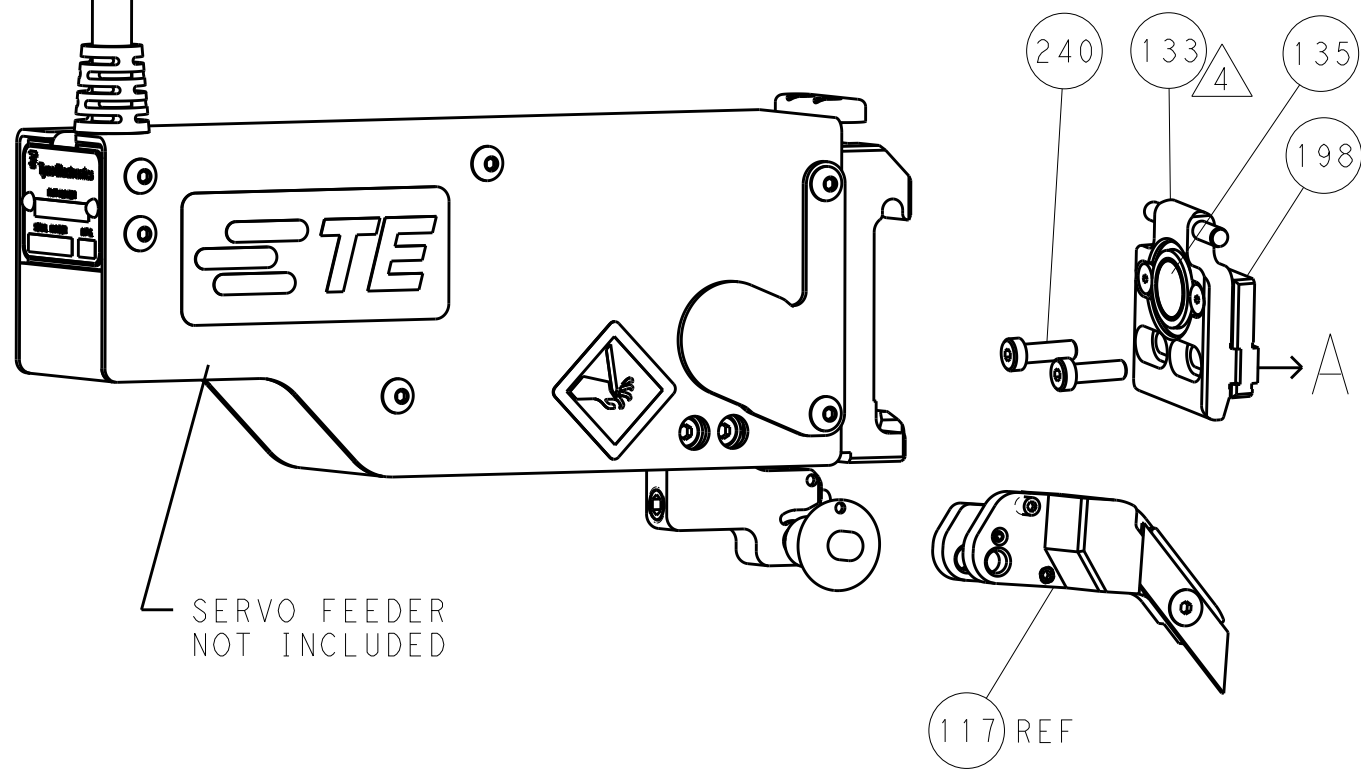
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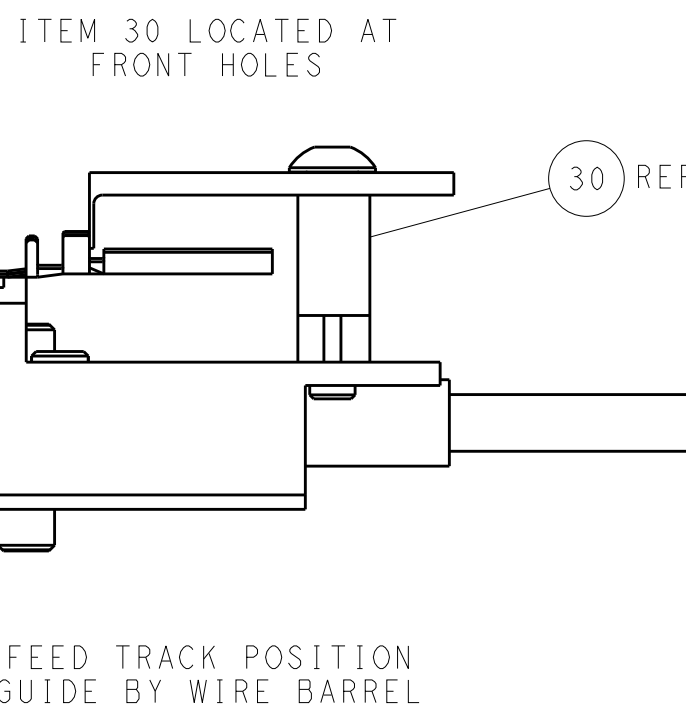
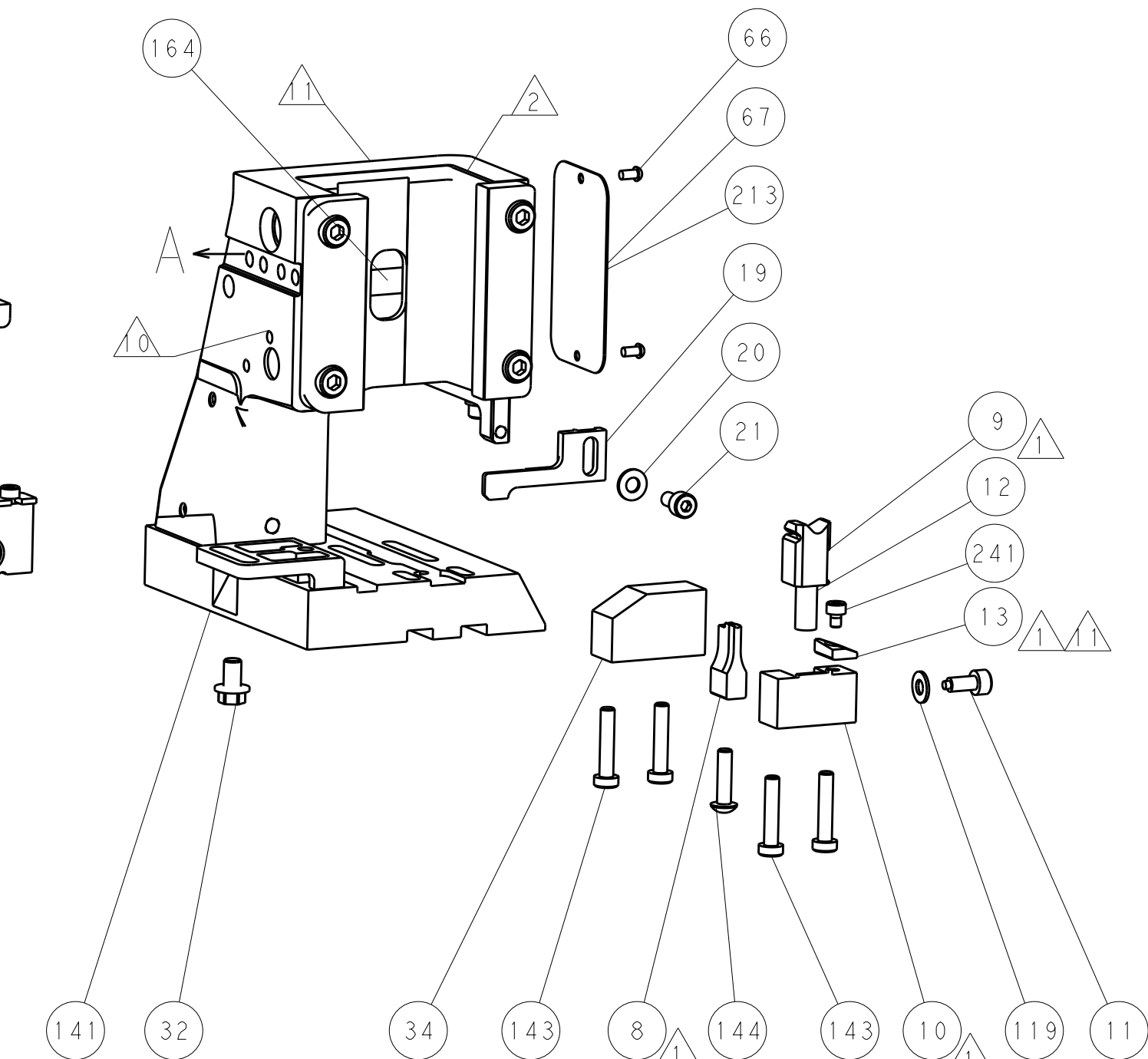
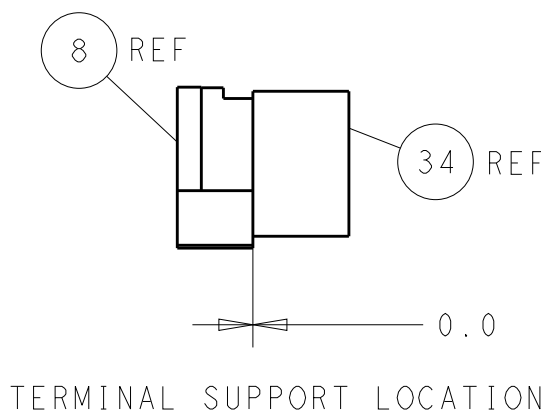
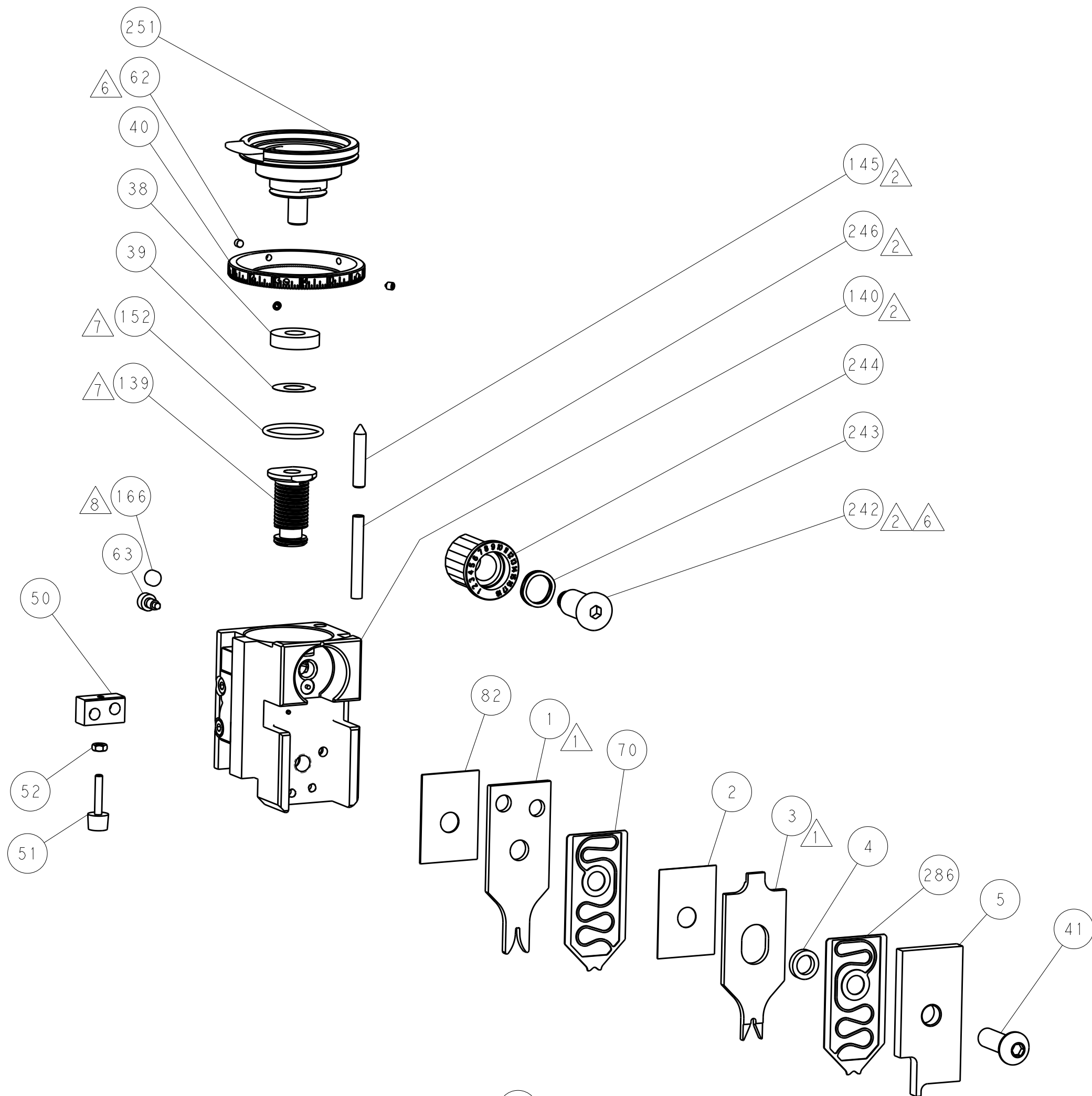
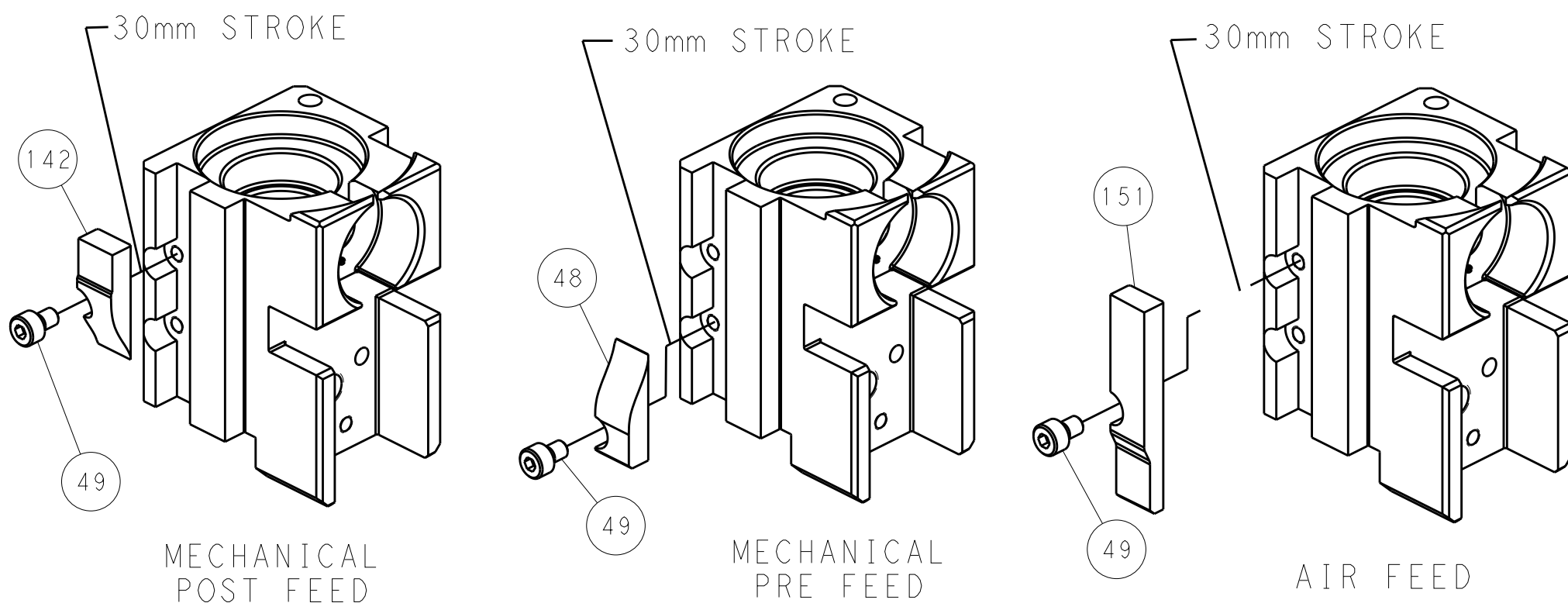
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR THE LATEST VERSION.		DWN R. KNEPPER 29-Jan-14	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK G. BAILEY 29-Jan-14	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1 FINISH -		APVD W. CLIFFORD 29-Jan-14	SIZE A1 00779 C=2266122	
MATERIAL -		PRODUCT SPEC APPLICATION SPEC WEIGHT -	RESTRICTED TO Customer Accessible Production Drawing SCALE 1:2 SHEET 4 OF 4 REV B1	