WORLD-BEAM® Q12 Series Sensor



Datasheet

Miniature self-contained photoelectric sensors in universal housing



Standard Model Chemical-Resistant Model

- Bright, visible red (640 nm) light source
- Standard models available with 4-wire 2 m (6.5 ft) or 9 m (30 ft) cable or 3 or 4-wire 150 mm (6 in) pigtail with Pico-style M8 threaded connector
- Solid-state, bipolar outputs: one current sourcing (PNP) and one current sinking (NPN) standard on 4-wire models
- Single output solid-state PNP or NPN standard on Q3 models
- Light Operate (L.O.) or Dark Operate (D.O.), depending on model
- Models available with PFA chemical-resistant jacket (1200 psi washdown rated) for use in harsh environments
- Compact 8 mm (0.31 in) housing mounts almost anywhere
- Crosstalk avoidance circuitry for applications with multiple sensors
- LED status indicators for Power ON, Output Overload, Signal Received, and Marginal Signal
- · Models with black housing are available



WARNING:

- · Do not use this device for personnel protection
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in
 personnel safety applications. A device failure or malfunction can cause either an energized (on) or deenergized (off) output condition.

Chemical-Resistant Models

Sensing Mode	Model ¹ ²	Range	Output
640 nm Visible Red	Q126ECR		N/A
	Q12AB6RCR		Bipolar LO
OPPOSED	Q12RB6RCR	1.5 m (4.9 ft)	Bipolar DO
Effective Beam: 5.7 mm (0.22 in)			
	Performance based on use of 90% reflection	ctance white test card.	
	Q12AB6FF15CR	13 mm (0.5 in) cutoff;	Bipolar LO
	Q12RB6FF15CR	8 mm (0.3 in) focus	Bipolar DO
	Q12AB6FF30CR	28 mm (1.1 in) cutoff;	Bipolar LO
FIXED-FIELD VISIBLE RED	Q12RB6FF30CR	14 mm (0.6 in) focus	Bipolar DO
640 nm Visible Red	Q12AB6FF50CR	48 mm (1.9 in) cutoff;	Bipolar LO
	Q12RB6FF50CR	14 mm (0.6 in) focus	Bipolar DO



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¹ Only standard 2 m (6.5 ft) cables are available for chemical-resistant models.

To order the black housing model, add the prefix **D** to the model number, for example, **DQ12AB6FF15CR**.

Standard Models

Sensing Mode	Model ³	Range	Connection	Output
640 nm Visible Red	Q126E (emitter)		2 m (6.5 ft) cable	N/A
	Q12AB6R		0 (0.5 %)	Bipolar LO
	Q12RB6R		2 m (6.5 ft) cable	Bipolar DO
	Q12AP6RQ3	2 m (6.5 ft)		1 PNP LO
OPPOSED	Q12RP6RQ3	(0.5 10)	150 mm (6 in) cable with a 3-pin	1 PNP DO
Effective Beam: 5.7 mm (0.22 in)	Q12AN6RQ3		M8/Pico-style QD	1 NPN LO
Lifective Deam. 5.7 min (0.22 m)	Q12RN6RQ3			1 NPN DO
	Q12AB6LP		0 (0.5 %)	Bipolar LO
	Q12RB6LP		2 m (6.5 ft) cable	Bipolar DO
P	Q12AP6LPQ3			1 PNP LO
POLAR RETRO	Q12RP6LPQ3	1 m (40 in) ⁴	150 mm (6 in) cable with a 3-pin	1 PNP DO
640 nm Visible Red	Q12AN6LPQ3		M8/Pico-style QD	1 NPN LO
040 IIIII VISIble Neu	Q12RN6LPQ3			1 NPN DO
	Q12AB6LV		. (2.5 ()	Bipolar LO
	Q12RB6LV		2 m (6.5 ft) cable	Bipolar DO
	Q12AP6LVQ3	1.5 m		1 PNP LO
RETRO	Q12RP6LVQ3	(59 in) ⁴	150 mm (6 in) cable with a 3-pin	1 PNP DO
640 nm Visible Red	Q12AN6LVQ3		M8/Pico-style QD	1 NPN LO
040 IIIII VISIble neu	Q12RN6LVQ3			1 NPN DO
	Performance based of	n use of 90% reflectance white te	est card.	
	Q12AB6FF15		0 (0.5 %)	Bipolar LO
	Q12RB6FF15	15 mm (0.6 in)	2 m (6.5 ft) cable	Bipolar DO
	Q12AP6FF15Q3	15 mm (0.6 in) cutoff;		1 PNP LO
	Q12RP6FF15Q3	10 mm (0.4 in)	150 mm (6 in) cable with a 3-pin	1 PNP DO
	Q12AN6FF15Q3	focus	M8/Pico-style QD	1 NPN LO
	Q12RN6FF15Q3			1 NPN DO
	Q12AB6FF30		0 (0.5 %)	Bipolar LO
	Q12RB6FF30		2 m (6.5 ft) cable	Bipolar DO
→	Q12AP6FF30Q3	30 mm (1.2 in)		1 PNP LO
FIXED-FIELD VISIBLE RED	Q12RP6FF30Q3	cutoff; 16 mm (0.63 in) focus	150 mm (6 in) cable with a 3-pin	1 PNP DO
640 nm Visible Red	Q12AN6FF30Q3	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	M8/Pico-style QD	1 NPN LO
040 IIIII VISIBIE Neu	Q12RN6FF30Q3			1 NPN DO
	Q12AB6FF50		0 (0.5.6)	Bipolar LO
	Q12RB6FF50		2 m (6.5 ft) cable	Bipolar DO
	Q12AP6FF50Q3	50 mm (2 in)		1 PNP LO
	Q12RP6FF50Q3	cutoff; 16 mm (0.63 in) focus	150 mm (6 in) cable with a 3-pin	1 PNP DO
	Q12AN6FF50Q3		M8/Pico-style QD	1 NPN LO
	Q12RN6FF50Q3			1 NPN DO

[•] To order the black housing model, add the prefix D to the model number, for example DQ12AB6FF15.

To order the 9 m (30 ft) cable model, add the suffix W/30 to the model number. For example, Q126E W/30.

To order the 150 mm (6 in) cable with a 4-pin M8/Pico-style (M8 threaded) QD model, add the suffix Q to the model number. For example, Q126EQ.

[•] To order the 150 mm (6 in) cable with a 4-pin M12/Euro-style QD model, add the suffix Q5 to the model number. For example Q126EQ5.

Retroreflective range is specified using one model BRT-60X40C retroreflector. Actual sensing range may be more or less than specified, depending upon efficiency and reflective area of the retroreflector(s) used.

Indicator Features



- 1 Amber and green LEDs
 - Green on: power to sensor is on
 - · Green flashing: output is overloaded
 - · Amber on: received signal
 - · Amber flashing: marginal signal

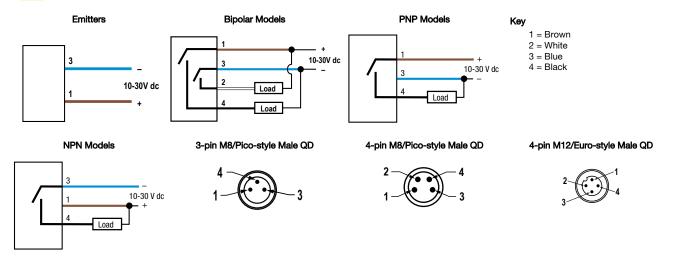
Chemical-Resistant models: LEDs are visible through translucent PFA jacket. Rated to 1200 psi washdown.

Wiring

Cabled wiring diagrams are shown. Connections for QD models are functionally identical. (Emitters have no connection to black and white.)



CAUTION: Observe proper ESD precautions (grounding) when connecting QD models.



Specifications

Supply Voltage and Current

10 to 30 V dc (10% maximum ripple) at 20 mA maximum current

Sensing Beam

640 nm visible red

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Output Configuration

Bipolar (1 NPN and 1 PNP) solid-state output or Single output (PNP or NPN), LO or DO, depending on model

Repeatability

175 microseconds

Switching Frequency

Opposed Mode: 385 Hz All Other Modes: 715 Hz

Output Protection Circuitry

Protected against false pulse on power-up, short-circuit protected

Output Response Time

Opposed Mode: 1.3 ms ON; 900 µs OFF All Other Modes: 700 µs ON/OFF

NOTE: 120 ms delay on power-up; outputs do not conduct during this time.

Indicators

One Yellow and one Green LED (see Figure 1)

Construction

Polarized Retro Models: Thermoplastic elastomer housing with glass lens All Other Standard Models: Thermoplastic elastomer housing with polycarbonate lens

Chemical-Resistant Models: Housing encased in PFA jacket; cable encased in 3/16 in O.D. PFA tubing

Connections

Standard Models: 2 m (6.5 ft) or 9 m (30 ft) attached PVC cable, or 150 mm (6 in) pigtail with M8 or M12 threaded connection, depending on the model ordered

Chemical-Resistant Models: 2 m (6.5 ft) cable encased in 3/16 in O.D. PFA tubing

Environmental Rating

Standard Models: IEC IP67

Chemical-Resistant Models: IEC IP67 (NEMA6) and PW12 1200 psi washdown per NEMA ICS5, Annex F-2002

Conditions

Operating Temperature: -20 °C to +55 °C (-4 °F to +131°F) Storage Temperature: -30 °C to +75 °C (-22 °F to +167 °F) 95% at +50 °C maximum relative humidity (non-condensing)

Certifications





(Chemical-resistant models are not UR/UL approved.)

Output Ratings

OFF-state leakage current:

NPN: 200 μA PNP: 10 μA

ON-state saturation voltage: NPN: 1.25 V at 50 mA PNP: 1.45 V at 50 mA

Vibration and Mechanical Shock

All models meet MIL-STD-202F, Method 201A (Vibration: 10 Hz to 60 Hz maximum, 0.06 inch (1.52 mm) double amplitude, 10G maximum acceleration) requirements. Also meets IEC 60947-5-2 (Shock: 30G 11 ms duration, half sine wave) requirements.

Required Overcurrent Protection



WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

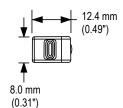
Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

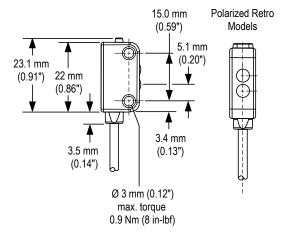
For additional product support, go to www.bannerengineering.com.

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

Dimensions



M3 mounting screws included



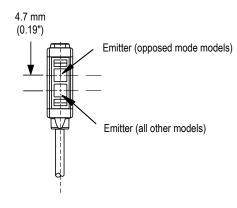


Figure 1. Standard Models

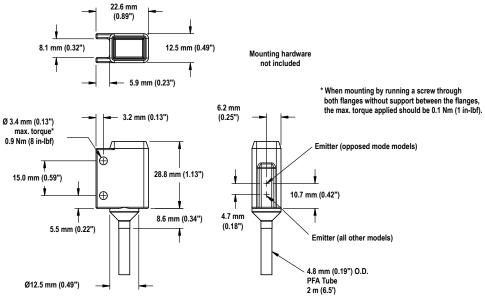
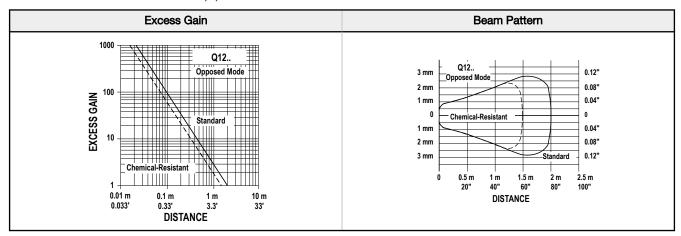


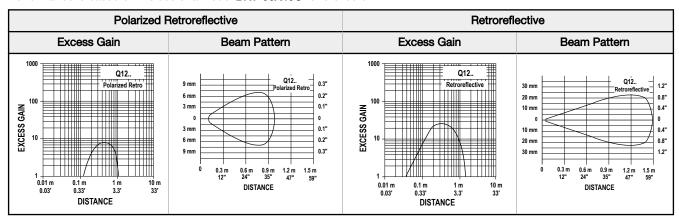
Figure 2. Chemical-Resistant Models

Performance Curves - Opposed Mode



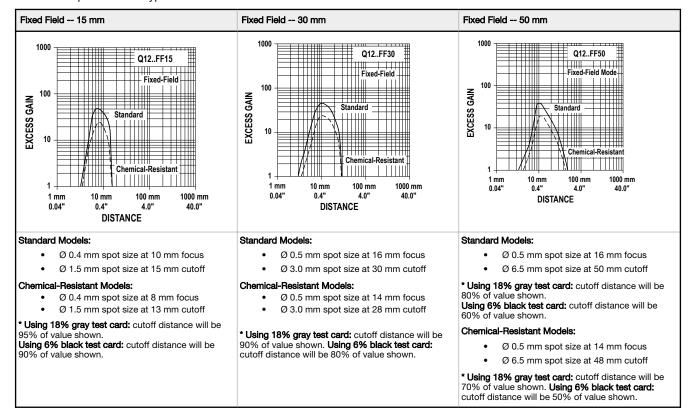
Performance Curves - Retroreflective Mode

Performance is based on the use of a model BRT-60X40C retroreflector.



Performance Curves - Fixed-Field

Focus and spot sizes are typical. Performance based on use of 90% reflectance white test card.*



Accessories

Cordsets

Model	Length	Style	Dimensions	Pinout (Female)
PKG3M-2	2 m (6.56 ft)		25 Tun	
PKG3M-5	5 m (16.40 ft)	-	35 Typ. ———	
PKG3M-7	7 m (22.97 ft)	Straight	Ø 9.5	
PKG3M-9	9 m (29.53 ft)	1		
PKG3M-10	10 m (32.81 ft)	-	└─ M8 x 1	4
PKW3M-2	2 m (6.56 ft)			3 - ((°°°)) - 1
PKW3M-5	5 m (16.40 ft)		- 28 Typ. − -	
РКW3М-9	9 m (29.53 ft)	Right-Angle	20 Typ.	1 = Brown 3 = Blue 4 = Black

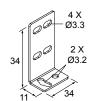
4-Pin Threaded M8/Pio	co-Style Cordsets—Single End	ed		
Model	Length	Style	Dimensions	Pinout (Female)
PKG4M-2	2 m (6.56 ft)		-	
PKG4M-5	5 m (16.4 ft)		35 Тур. ——	
PKG4M-9	9 m (29.5 ft)	Straight	# # # # # # # # # # # # # # # # # # #	42
PKW4M-2	2 m (6.56 ft)			3-10-91-1
PKW4M-5	5 m (16.4 ft)		 28 Typ -	
PKW4M-9	9 m (29.5 ft)	Right Angle	20 Typ. M8 x 1	1 = Brown 2 = White 3 = Blue 4 = Black

Model	Length	Style	Dimensions	Pinout (Female)
MQDC-406	1.83 m (6 ft)		 	
MQDC-415	4.57 m (15 ft)			
MQDC-430	9.14 m (30 ft)	Straight		
MQDC-450	15.2 m (50 ft)		M12 x 1	1 600
MQDC-406RA	1.83 m (6 ft)		32 Тур.	4 3
MQDC-415RA	4.57 m (15 ft)		[1.26"]	
MQDC-430RA	9.14 m (30 ft)			1 = Brown
MQDC-450RA	15.2 m (50 ft)	Right-Angle	30 Typ. [1.18"] M12 x 1	2 = White 3 = Blue 4 = Black

Brackets

SMBQ12T

- Right-angle bracket
- 20-ga. 300 series stainless steel



Hole center spacing: A to B = 7.6**Hole size:** A = 3.5×8.1 , B= $\emptyset 3.2$

SMBQ12A

- Adjustable right-angle bracket
- 20-ga. 300 series stainless steel



Hole center spacing: A to B = 7.6Hole size: A = 3.5×8.1 , B= $\emptyset 3.2$

Apertures

Opposed-mode Q12 sensors (standard models only) may be fitted with apertures to narrow or shape the sensor's effective beam to more closely match the size or profile of the objects being sensed. A common example is the use of "line" (or "slot") type apertures to sense thread.

Note: The use of apertures will reduce the sensing range (see table below).

Model	Description	Pieces	Reduced Sensor Range (Two Apertures Used)
	Circular	`	`
APQ125	0.5 mm (0.02 in) diameter	10	60 mm (2.4 in)
APQ12-1	1 mm (0.04 in) diameter	10	190 mm (7.5 in)
APQ12-1.5	1.5 mm (0.06 in) diameter	10	400 mm (15.7 in)
APQ12-2	2 mm (0.08 in) diameter	10	725 mm (28.5 in)
	Horizontal Slot		
APQ125H	0.5 mm (0.02 in)	10	350 mm (13.8 in)
APQ12-1H	1 mm (0.04 in)	10	725 mm (28.5 in)
	Vertical Slot		
APQ125V	0.5 mm (0.02 in)	10	450 mm (17.7 in)
APQ12-1V	1 mm (0.04 in)	10	900 mm (35.4 in)
	Protective Jacket	t	<u> </u>
APQ12-4S	4 mm (0.16 in) square	10	2000 mm (78.7 in)
APKQ12	Kit containing two of each aperture above	18	_

Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

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For patent information, see www.bannerengineering.com/patents.

FCC Part 15 and CAN ICES-3 (B)/NMB-3(B)

This device complies with part 15 of the FCC Rules and CAN ICES-3 (B)/NMB-3(B). Operation is subject to the following two conditions:

- 1. This device may not cause harmful interference, and
- 2. This device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules and CAN ICES-3 (B)/NMB-3(B). These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the manufacturer.

