

1. PART NO. EXPRESSION :

SPS 5012 FT 1R0 N - □□
(a) (b) (c)(d) (e) (f) (g)

(a) Series code

(b) Dimension code

(c) Powder coating type

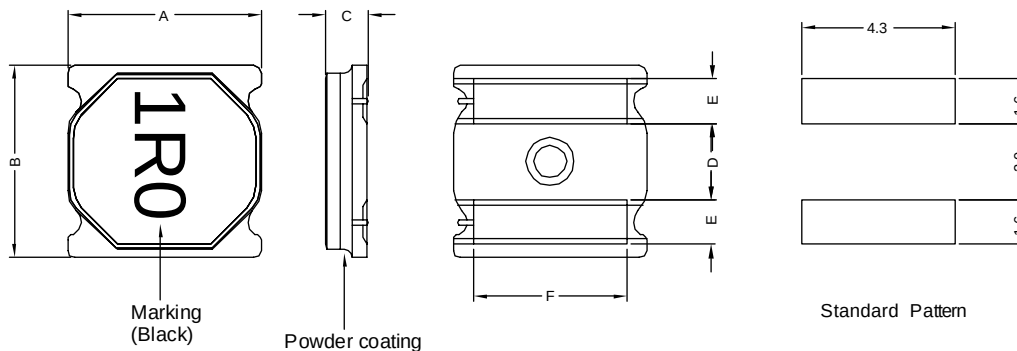
(d) Taping package

(e) Inductance code : 1R0= 1.0uH

(f) Tolerance code : M = $\pm 20\%$, N = $\pm 30\%$

(g) 11~99 : Internal controlled number

2. CONFIGURATION & DIMENSIONS :



Unit: m/m

A	B	C	D	E	F
5.0 $\pm$ 0.2	5.0 $\pm$ 0.2	1.2 Max.	2.0 Typ.	1.1 Typ.	4.1 Typ.

3. MATERIALS :

(a) Core : Ferrite

(b) Copper Foil : C5191

(c) Wire : Polyurethane Enamelled Copper Wire

(d) Solder : M35E

(e) Coating : Powder Coating

(e) Ink : 70000-00101



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4. GENERAL SPECIFICATION :

- a) IDC1 :Based on inductance change ($\Delta L/L_0: \leq -30\%$) @ ambient temp. 25°C
- b) IDC2 : Based on temperature rise ($\Delta T: 40^\circ\text{C TYP.}$)
- c) Rated DC Current: The less value which is IDC1 or IDC2.
- d) Storage temp. : -40°C to $+105^\circ\text{C}$
- e) Operating temp. : -40°C to $+125^\circ\text{C}$ (include self temp. rise)
- f) Temperature and humidity conditions less than 40°C and 60% RH.

5. ELECTRICAL CHARACTERISTICS :

SWS Part No.	Inductance L (uH)	Test Frequency (Hz)	RDC (Ω) $\pm 20\%$	Rated DC Current		Marking
				IDC1 (A)	IDC2 (A)	
SPS5012FTR47N	$0.47 \pm 30\%$	0.1V/1M	53m	5.2	2.60	R47
SPS5012FT1R0N	$1.0 \pm 30\%$	0.1V/1M	70m	3.7	2.20	1R0
SPS5012FT1R5N	$1.5 \pm 30\%$	0.1V/1M	85m	3.0	2.00	1R5
SPS5012FT2R2N	$2.2 \pm 30\%$	0.1V/1M	85m	2.5	2.00	2R2
SPS5012FT3R3N	$3.3 \pm 30\%$	0.1V/1M	0.16	2.0	1.45	3R3
SPS5012FT4R7M	$4.7 \pm 20\%$	0.1V/1M	0.23	1.7	1.25	4R7
SPS5012FT6R8M	$6.8 \pm 20\%$	0.1V/1M	0.30	1.2	1.10	6R8
SPS5012FT100M	$10 \pm 20\%$	0.1V/1M	0.43	1.1	0.90	100
SPS5012FT150M	$15 \pm 20\%$	0.1V/1M	0.62	0.9	0.75	150
SPS5012FT220M	$22 \pm 20\%$	0.1V/1M	0.84	0.65	0.55	220
SPS5012FT330M	$33 \pm 20\%$	0.1V/1M	1.46	0.56	0.50	330
SPS5012FT470M	$47 \pm 20\%$	0.1V/1M	1.90	0.50	0.40	470



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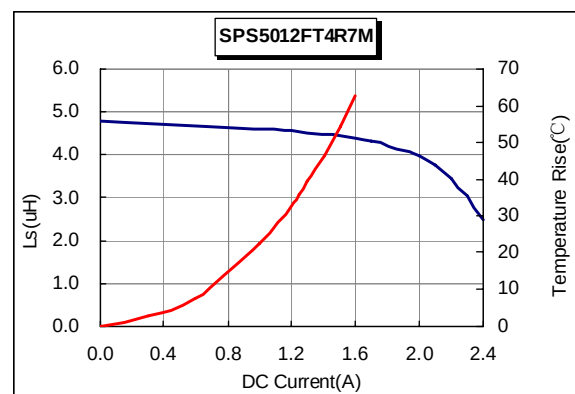
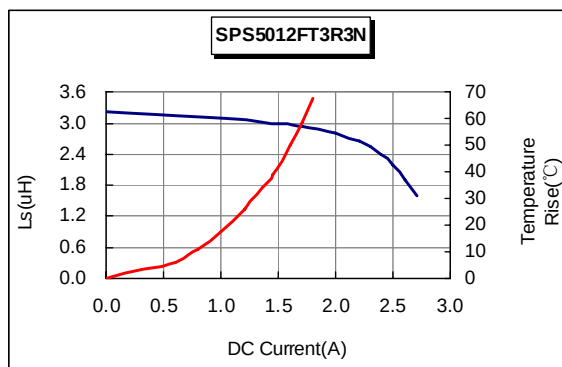
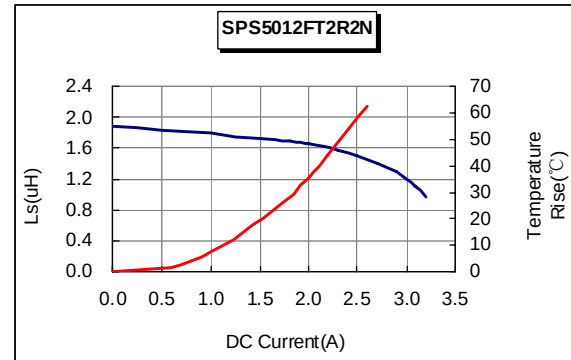
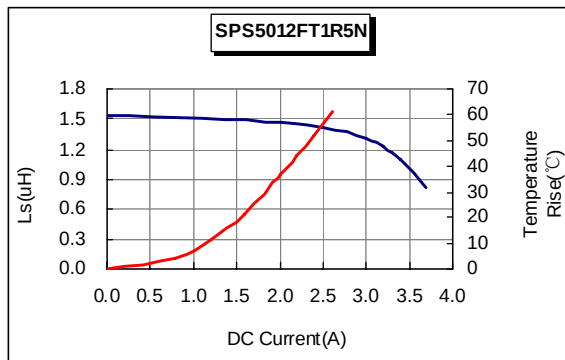
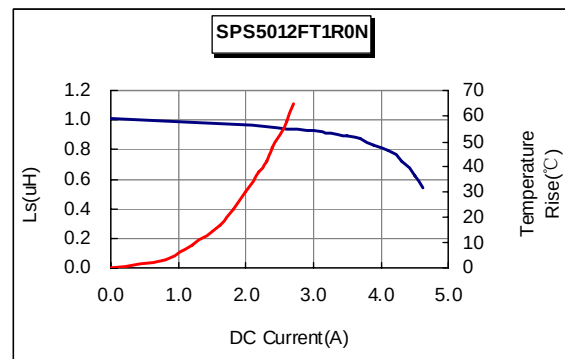
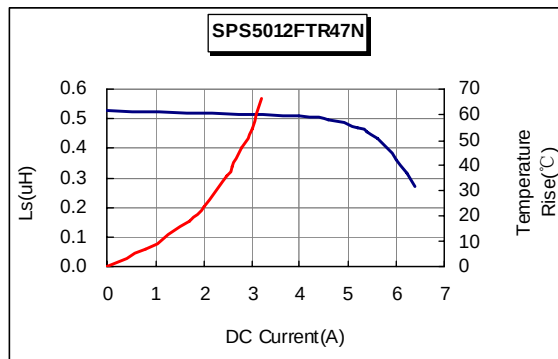
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6. CHARACTERISTICS CURVES :

6.1 INDUCTANCE / TEMPERATURE vs. DC CURRENT



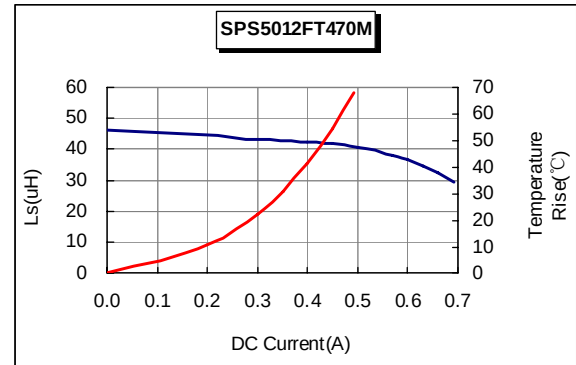
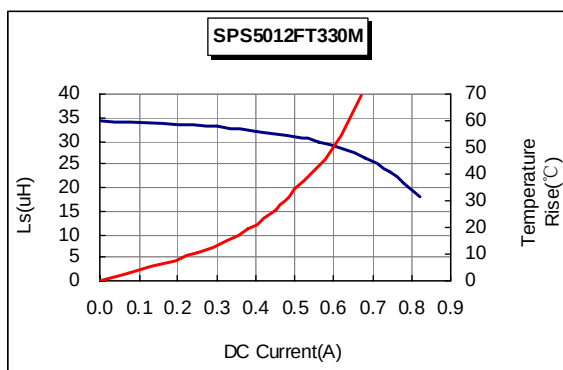
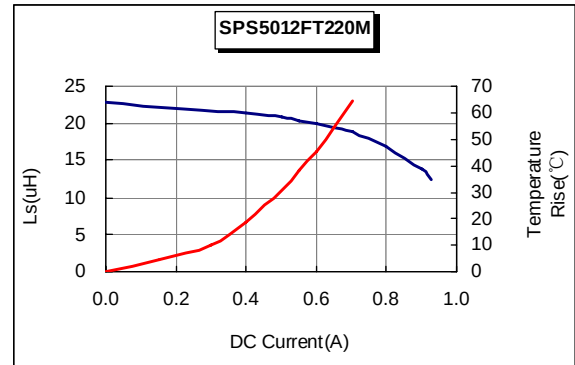
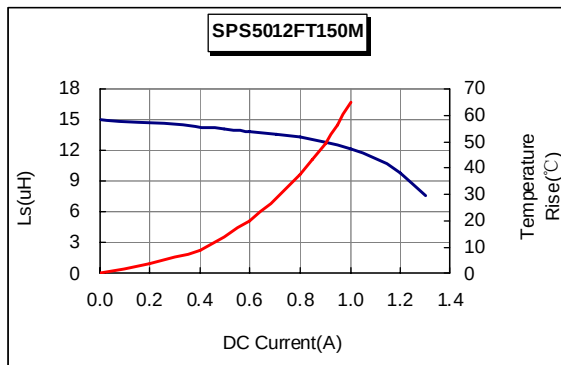
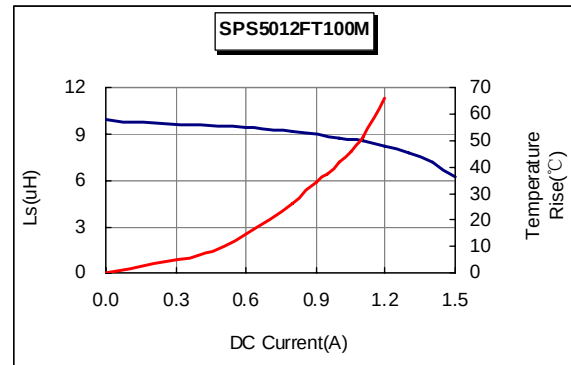
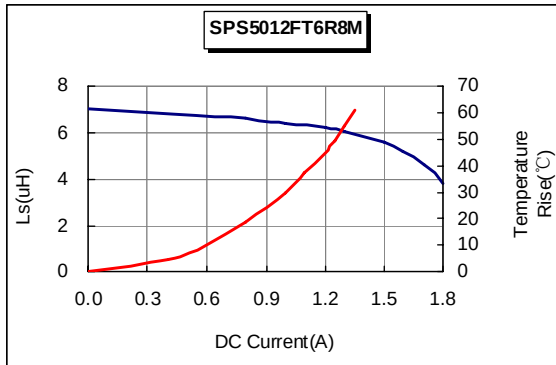
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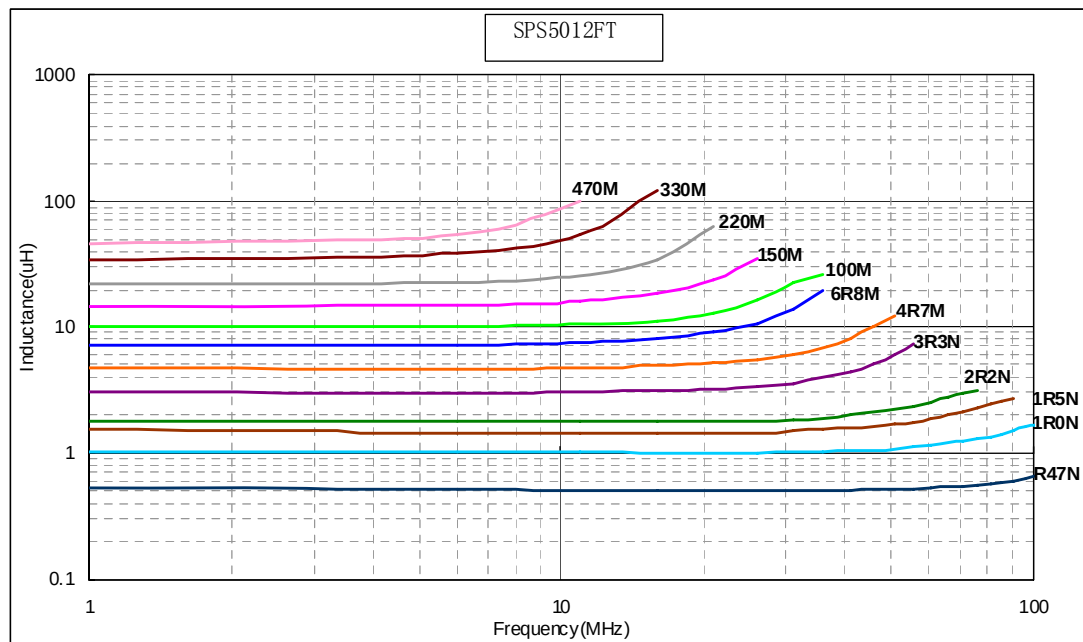
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6.2 INDUCTANCE vs. FREQUENCY



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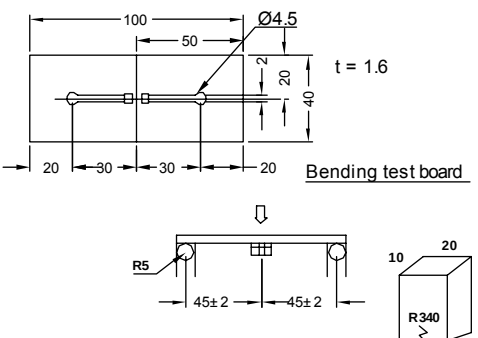
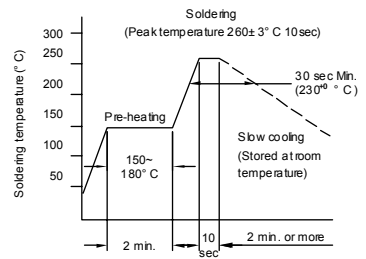
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6. RELIABILITY & TEST CONDITION :

ITEM	PERFORMANCE	TEST CONDITION
Mechanical		
Substrate bending	$\Delta L/L_0 \leq \pm 10\%$ There shall be no mechanical damage or electrical damage.	The sample shall be soldered onto the printed circuit board in figure 1 and a load applied until the figure in the arrow direction is made approximately 3mm.(keep time 30 secs)  PRESSURE ROD figure-1
Vibration	$\Delta L/L_0 \leq \pm 10\%$ There shall be no mechanical damage.	The sample shall be soldered onto the printed circuit board and when a vibration having an amplitude of 1.52mm and a frequency of from 10 to 55Hz/1 minute repeated should be applied to the 3 directions (X,Y,Z) for 2 hours each. (A total of 6 hours)
Solderability	New solder More than 90%	Flux (rosin, isopropyl alcohol{JIS-K-1522}) shall be coated over the whole of the sample before hard, the sample shall then be preheated for about 2 minutes in a temperature of 130~150° C and after it has been immersed to a depth 0.5mm below for 3± 0.2 seconds fully in molten solder M705 with a temperature of 245± 5° C. More than 90% of the electrode sections shall be covered with new solder smoothly when the sample is taken out of the solder bath.
Resistance to Soldering heat (reflow soldering)	There shall be no damage or problems.	 The specimen shall be passed through the reflow oven with the condition shown in the above profile for 1 time. The specimen shall be stored at standard atmospheric conditions for 1 hour, after which the measurement shall be made.



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6. RELIABILITY & TEST CONDITION :

ITEM	PERFORMANCE	TEST CONDITION															
Electrical Characteristics Test																	
Dielectric withstand voltage	There shall be no damage or problems.	AC 100V voltage shall be applied for 1 minute across the top surface and the terminal of this sample															
Temperature characteristics	$\Delta L/L20^{\circ}\text{C} \leq \pm 10\%$ 0~2000 ppm/° C	The test shall be performed after the sample has stabilized in an ambient temperature of -20 to +85° C, and the value calculated based on the value applicable in a normal temperature and normal humidity shall be $\Delta L/L20^{\circ}\text{C} \leq \pm 10\%$.															
High temperature storage	$\Delta L/L0 \leq \pm 10\%$ There shall be no mechanical damage.	The sample shall be left for 96± 4 hours in an atmosphere with a temperature of 85± 2° C and a normal humidity. Upon completion of the measurement shall be made after the sample has been left in a normal temperature and normal humidity for 1 hour.															
Low temperature storage	$\Delta L/L0 \leq \pm 10\%$ There shall be no mechanical damage.	The sample shall be left for 96± 4 hours in an atmosphere with a temperature of -25± 3° C. Upon completion of the test, the measurement shall be made after the sample has been left in a normal temperature and normal humidity for 1 hour.															
Change of temperature	$\Delta L/L0 \leq \pm 10\%$ There shall be no other damage of problems	The sample shall be subject to 5 continuous cycles, such as shown in the table 2 below and then it shall be subjected to standard atmospheric conditions for 1 hour, after which measurement shall be made. <table border="1"> <thead> <tr> <th></th><th>Temperature</th><th>Duration</th></tr> </thead> <tbody> <tr> <td>1</td><td>-25± 3° C (Thermostat No.1)</td><td>30 min.</td></tr> <tr> <td>2</td><td>Standard atmospheric</td><td>5 sec. or less No.1→No.2</td></tr> <tr> <td>3</td><td>85± 2° C (Thermostat No.2)</td><td>30 min.</td></tr> <tr> <td>4</td><td>Standard atmospheric</td><td>5 sec. or less No.2→No.1</td></tr> </tbody> </table>		Temperature	Duration	1	-25± 3° C (Thermostat No.1)	30 min.	2	Standard atmospheric	5 sec. or less No.1→No.2	3	85± 2° C (Thermostat No.2)	30 min.	4	Standard atmospheric	5 sec. or less No.2→No.1
	Temperature	Duration															
1	-25± 3° C (Thermostat No.1)	30 min.															
2	Standard atmospheric	5 sec. or less No.1→No.2															
3	85± 2° C (Thermostat No.2)	30 min.															
4	Standard atmospheric	5 sec. or less No.2→No.1															
Moisture storage	$\Delta L/L0 \leq \pm 10\%$ There shall be no mechanical damage.	The sample shall be left for 96± 4 hours in a temperature of 40± 2° C and a humidity(RH) of 90~95%. Upon completion of the test, the measurement shall be made after the sample has been left in a normal temperature and normal humidity more than 1 hour.															



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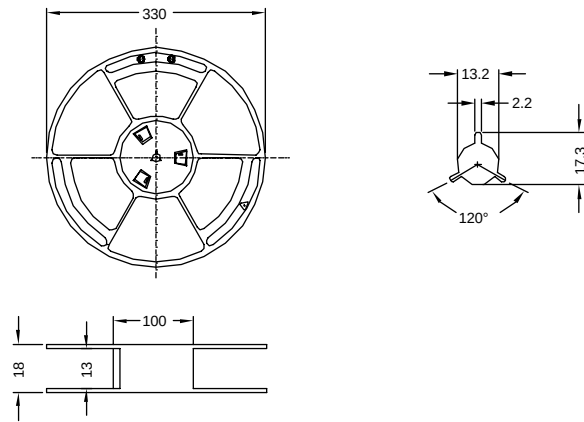


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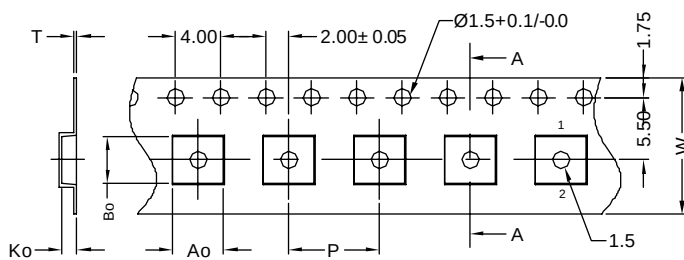
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7. PACKAGING INFORMATION :

7-1. Reel Dimension (mm)

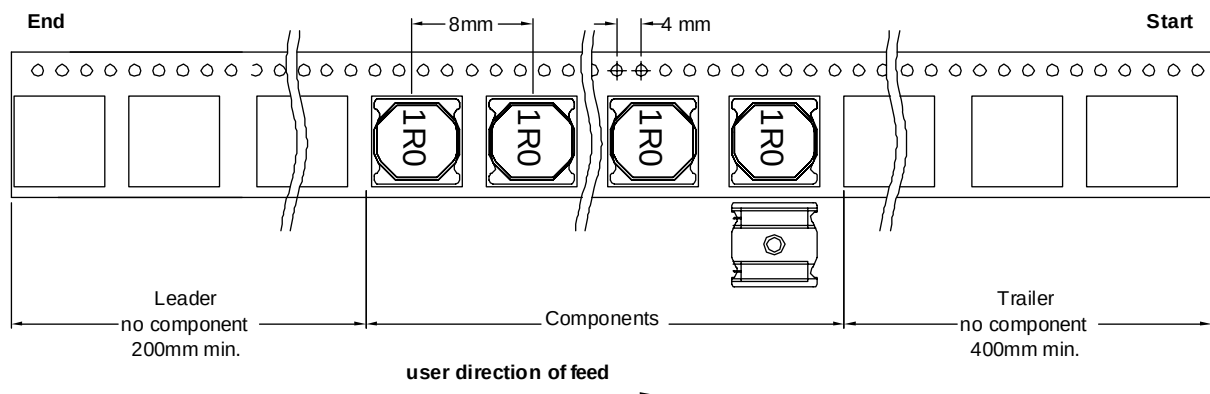


7-2 CARRIER TAPE DIMENSIONS (mm)



Ao	Bo	Ko	W	P	T
5.5mm	5.35mm	1.55mm	12mm	8.0mm	0.3mm

7-3 TAPING DIMENSIONS (mm)



7-4 QUANTITY

3000pcs/Reel

The products are packaged so that no damage will be sustained.



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