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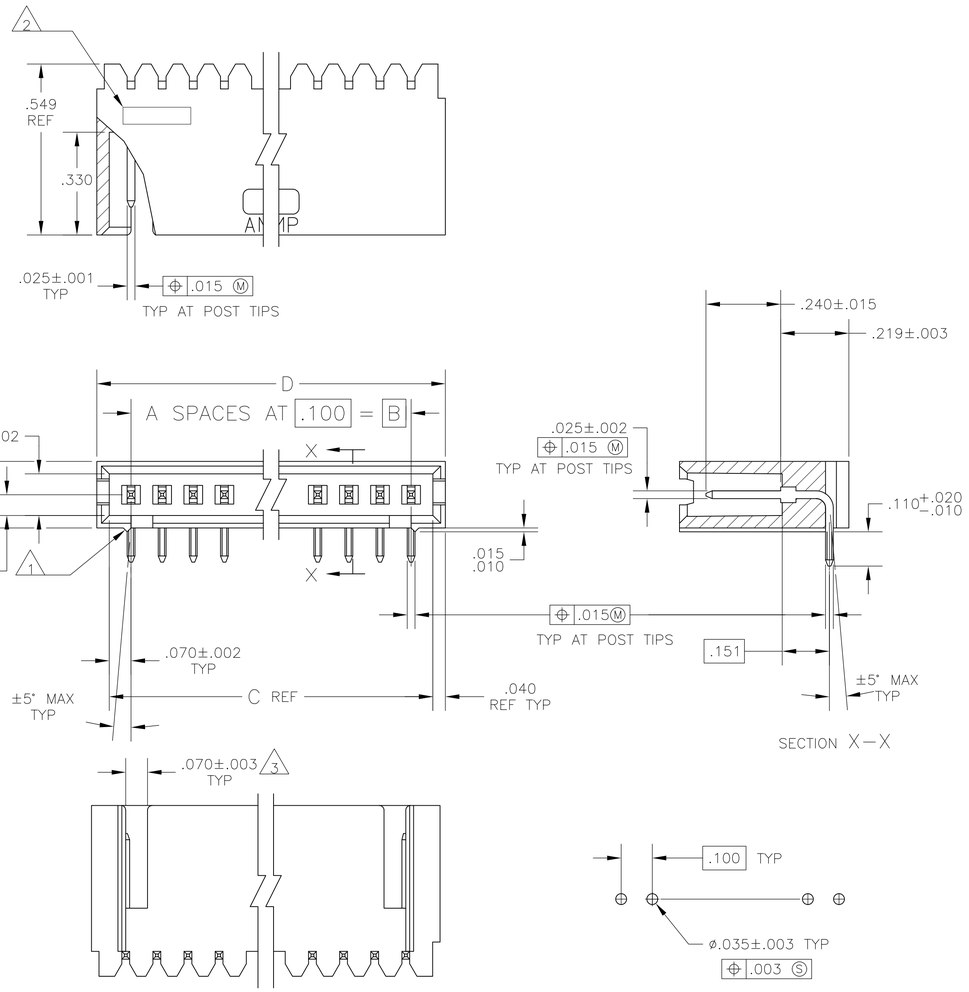
LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	R2	REVISED PER ECO-11-004587	11MAR11	RK	HMR



RECOMMENDED HOLE LAYOUT

9 OBSOLETE	7	2.620	2.540	2.400	24	25	~~7-102523-3~~
	7	2.520	2.440	2.300	23	24	~~7-102523-2~~
	7	2.420	2.340	2.200	22	23	~~7-102523-1~~
	7	2.320	2.240	2.100	21	22	~~7-102523-0~~
	7	2.220	2.140	2.000	20	21	~~6-102523-9~~
	7	2.120	2.040	1.900	19	20	~~6-102523-8~~
	7	2.020	1.940	1.800	18	19	~~6-102523-7~~
	7	1.920	1.840	1.700	17	18	~~6-102523-6~~
	7	1.820	1.740	1.600	16	17	~~6-102523-5~~
	7	1.720	1.640	1.500	15	16	6-102523-4
9 OBSOLETE	7	1.620	1.540	1.400	14	15	~~6-102523-3~~
	7	1.520	1.440	1.300	13	14	6-102523-2
9 OBSOLETE	7	1.420	1.340	1.200	12	13	~~6-102523-1~~
	7	1.320	1.240	1.100	11	12	6-102523-0
9 OBSOLETE	7	1.220	1.140	1.000	10	11	~~5-102523-9~~
	7	1.120	1.040	.900	9	10	5-102523-8
9 OBSOLETE	7	1.020	.940	.800	8	9	~~5-102523-7~~
	7	.920	.840	.700	7	8	5-102523-6
	7	.820	.740	.600	6	7	5-102523-5
	7	.720	.640	.500	5	6	5-102523-4
	7	.620	.540	.400	4	5	5-102523-3
	7	.420	.340	.200	2	3	5-102523-2
	7	.520	.440	.300	3	4	5-102523-1
OBSOLETE	5	1.120	1.040	.900	9	10	3-102523-7
	5	.920	.840	.700	7	8	3-102523-6
6	5	.520	.440	.300	3	4	3-102523-5
OBSOLETE	4	3.720	3.640	3.500	35	36	3-102523-4
OBSOLETE	4	3.620	3.540	3.400	34	35	3-102523-3
OBSOLETE	4	3.520	3.440	3.300	33	34	3-102523-2
OBSOLETE	4	3.420	3.340	3.200	32	33	3-102523-1
OBSOLETE	4	3.320	3.240	3.100	31	32	3-102523-0
OBSOLETE	4	3.220	3.140	3.000	30	31	2-102523-9
OBSOLETE	4	3.120	3.040	2.900	29	30	2-102523-8
OBSOLETE	4	3.020	2.940	2.800	28	29	2-102523-7
OBSOLETE	4	2.920	2.840	2.700	27	28	2-102523-6
OBSOLETE	4	2.820	2.740	2.600	26	27	2-102523-5
OBSOLETE	4	2.720	2.640	2.500	25	26	2-102523-4
9 OBSOLETE	4	2.620	2.540	2.400	24	25	~~2-102523-3~~
	4	2.520	2.440	2.300	23	24	~~2-102523-2~~
	4	2.420	2.340	2.200	22	23	~~2-102523-1~~
	4	2.320	2.240	2.100	21	22	~~2-102523-0~~
	4	2.220	2.140	2.000	20	21	~~1-102523-9~~
	4	2.120	2.040	1.900	19	20	~~1-102523-8~~
	4	2.020	1.940	1.800	18	19	~~1-102523-7~~
	4	1.920	1.840	1.700	17	18	~~1-102523-6~~
	4	1.820	1.740	1.600	16	17	~~1-102523-5~~
9 SUP BY 6-102523-4	4	1.720	1.640	1.500	15	16	~~1-102523-4~~
9 OBSOLETE	4	1.620	1.540	1.400	14	15	~~1-102523-3~~
	4	1.520	1.440	1.300	13	14	1-102523-2
9 OBSOLETE	4	1.420	1.340	1.200	12	13	~~1-102523-1~~
	4	1.320	1.240	1.100	11	12	1-102523-0
9 OBSOLETE	4	1.220	1.140	1.000	10	11	~~102523-9~~
	4	1.120	1.040	.900	9	10	102523-8
9 OBSOLETE	4	1.020	.940	.800	8	9	~~102523-7~~
	4	.920	.840	.700	7	8	102523-6
	4	.820	.740	.600	6	7	102523-5
	4	.720	.640	.500	5	6	102523-4
	4	.620	.540	.400	4	5	102523-3
	4	.420	.340	.200	2	3	102523-2
	4	.520	.440	.300	3	4	102523-1
	FINISH	D	C	B	A	NO. OF POSN	PART NO.

1. STANDOFFS:
   3 THRU 9 POSN - (2 REQD) ON OUTSIDE ENDS OF HOUSING
   10 THRU 18 POSN - (3 REQD) TWO ON OUTSIDE ENDS AND ONE CENTERED ON HOUSING
   19 POSN AND LARGER - (4 REQD) TWO ON OUTSIDE ENDS AND TWO EVENLY SPACED WITHIN REMAINING LENGTH OF HOUSING
2. RECESSED DATE CODE
3. FOR 3 POSITION ONLY, ONE SLOT .215 WIDE.
4. .000100-.000200 BRIGHT TIN-LEAD OVER .000050 NICKEL.
5. .000100-.000200 BRIGHT TIN OVER .000050 NICKEL.
6. PRELIMINARY PART
7. .000100-.000200 MATTE TIN OVER .000050 NICKEL.
8. MATERIAL:
   HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK
   POSTS: PHOS BRONZE
9. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

MATERIAL 8

FINISH SEE TABLE

DWN S.A.SHUEY 28SEP89
CHK H.MOLL 30OCT89
APVD R.FLICKER 30OCT89
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity

NAME HEDADER ASSEMBLY MOD II, SINGLE ROW .100 C/L, RIGHT ANGLE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-102523	—

CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV R2

4805 (3/11)