

# Time Delay | 0.126x0.064 inch **Thick Film Chip Fuses**

**1206TD** AS









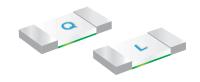
1206TD Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

#### **Features**

- Compatible with reflow and wave solder
- Ceramic and glass construction
- Halogen free, lead free and RoHS compliant
- Excellent environmental integrity
- One time positive disconnect
- AEC-0200 Automotive Grade Certified

### **Appications**

- Flat panel displays and televisions
- Automotive infotainment and ECU
- Computer servers
- Portable electronics
- Mobile device chargers
- Power Battery Packs



#### **Electrical Characteristics**

Amp Rating	% of Amp Rating	Opening Time		
4.5~40A	100%	4 Hours Min.		
4.5~5A	250%	5 Seconds Max.		
4.5~5A	300%	0.1sec~3sec		
6~40A	350%	5 Seconds Max.		
4.5~5A	1000%	0.2ms~20ms		
6~40A	100070	0.2ms~10ms		

### **Specifications**

Part Number	Ampere Rating (A)	Voltage   Interrupting Rating   Rating	Typical Cold Resistance (Ohms)	Typical Melting l <sup>2</sup> t (A <sup>2</sup> Sec)	Typical Voltage Drop (V)	Marking Code
1206TD-4.5AS	4.50	— 72Vdc @ 50A ——	0.022	3.7	0.17	Χ
1206TD-5AS	5.00	— 63Vdc @ 50A ——	0.019	5	0.142	T
1206TD-6AS	6.00	- 32Vdc @ 50A	0.015	12.2	0.138	F
1206TD-7AS	7.00	32VUC @ 30A	0.010	15	0.12	7
1206TD-8AS	8.00	<u> </u>	0.007	17	0.097	V
1206TD-10AS	10.0		0.0065	23	0.099	U
1206TD-12AS	12.0	48Vdc @ 150A	0.005	41	0.087	W
1206TD-15AS	15.0	32Vdc @ 150A	0.0033	44	0.075	Υ
1206TD-20AS	20.0		0.0027	52	0.089	Q
1206TD-25AS	25.0	36Vdc @ 150A	0.0022	60	0.091	L
1206TD-30AS	30.0	32Vdc @ 150A	0.0019	100	0.090	Z
1206TD-40AS	40.0	35Vdc @ 200A 26Vdc @ 300A	0.0009	163	0.096	XL

 $<sup>\</sup>circ$  DC Interrupting Rating - Measured at designated voltage, time constant < 50 microseconds.

o DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25°C.

o Typical Melting I²t measured at 10In Current.

o Typical Voltage Drop measured at rated current after temperature has stabilized.



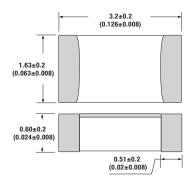
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**1206TD** s

#### **Dimension**

Unit: mm/inch

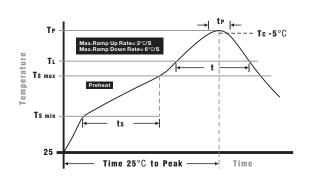




#### **Packaging**

- Quantity: 3,000pcs
- 8mm wide tape on 178mm(7 inch) diameter reel -specification EIA Standard 481.

## **Soldering Parameters**

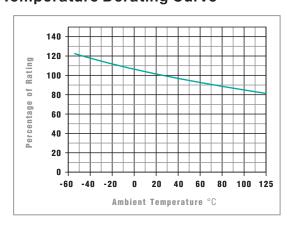


Wave Soldering: 260°C, 10 seconds max. Infrared Reflow: 260°C, 30 seconds max.

#### IR Reflow Profile

Preheat Heat Temperature min (Tsmin) Temperature max(Tsmax)	150°C 200°C		
Time (Tsmin to Tsmax) (ts)	60 -120 seconds		
Average ramp-up rate (Tsmax to Tp)	3°C/second max.		
Liquidous temperature (TL) Time at liquidous (tL)	217°C 60 - 150 seconds		
Peak temperature(Tp)	260+0/-5°C		
Time within 5°C of actual peak Temperature (tp)	10 – 30 seconds		
Average ramp-down rate (Tp to Tsmax)	6°C/second max.		
Time 25 °C to peak temperature	8 minutes max.		

### **Temperature Derating Curve**



- Normal Operating Temperature: 23°C± 2
- Operating T emperature: -55 to 125°C
- The fuse rating is determined by the equation below:

$$I_{n} = \frac{I_{input} max.}{0.70 x K_{temp}}$$

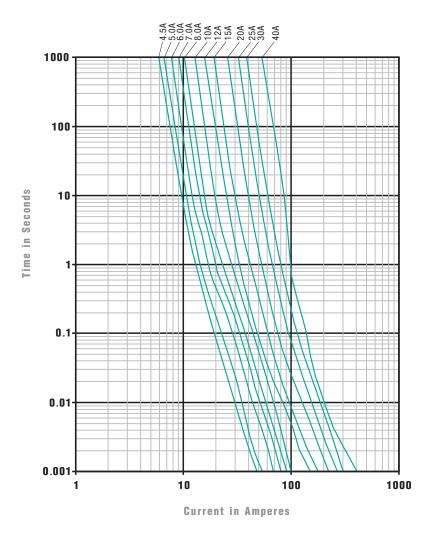


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## **Average Time Current Curves**



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