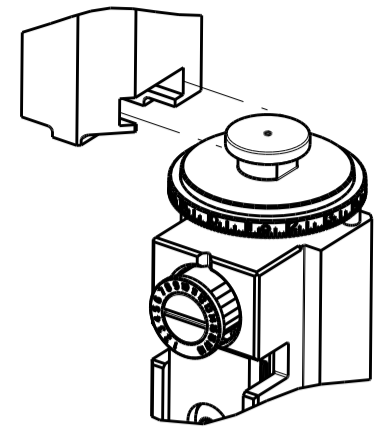



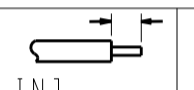













ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2266479-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
	2266479-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE	2119951-1	1901697-1	8-2266479-5	-	2168400-7 (QUANTITY 2)
	2266479-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	2063440-3
	2266479-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-
	7-2266479-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP SIZE	TYPE	
WIRE 3.25 mm [.128]	F	
INSUL 4.20 mm [.165]	F	
APPL INSTRUCTIONS 408-10390 		

TERMINAL DATA: G&H TERMINAL		G&H CRIMP SPECIFICATION	
TERMINAL NAME: RING FORM			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.70-6.30 mm [.224-.248 IN]		∅ 3.56mm MAX [.140 IN MAX]	
TERMINAL APPLICATION SPECIFICATION	G&H SPEC		
TERMINALS APPLIED 			
TE TERMINAL	G&H TERMINAL	TE TERMINAL	G&H TERMINAL
1949643-1	25223.123.009	1949643-4	25223.213.011
1949643-2	25223.123.011		
1949643-3	25223.212.179		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	2.25+/-0.05 [.089+/- .002]	5.4
0.5+1.5mm OR 1.0+1.0mm	2.15+/-0.05 [.085+/- .002]	6.5
1.50mm2	2.10+/-0.05 [.083+/- .002]	6.7



-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266479-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266479-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266479-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
-  CUT TO LENGTH AT ASSEMBLY.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

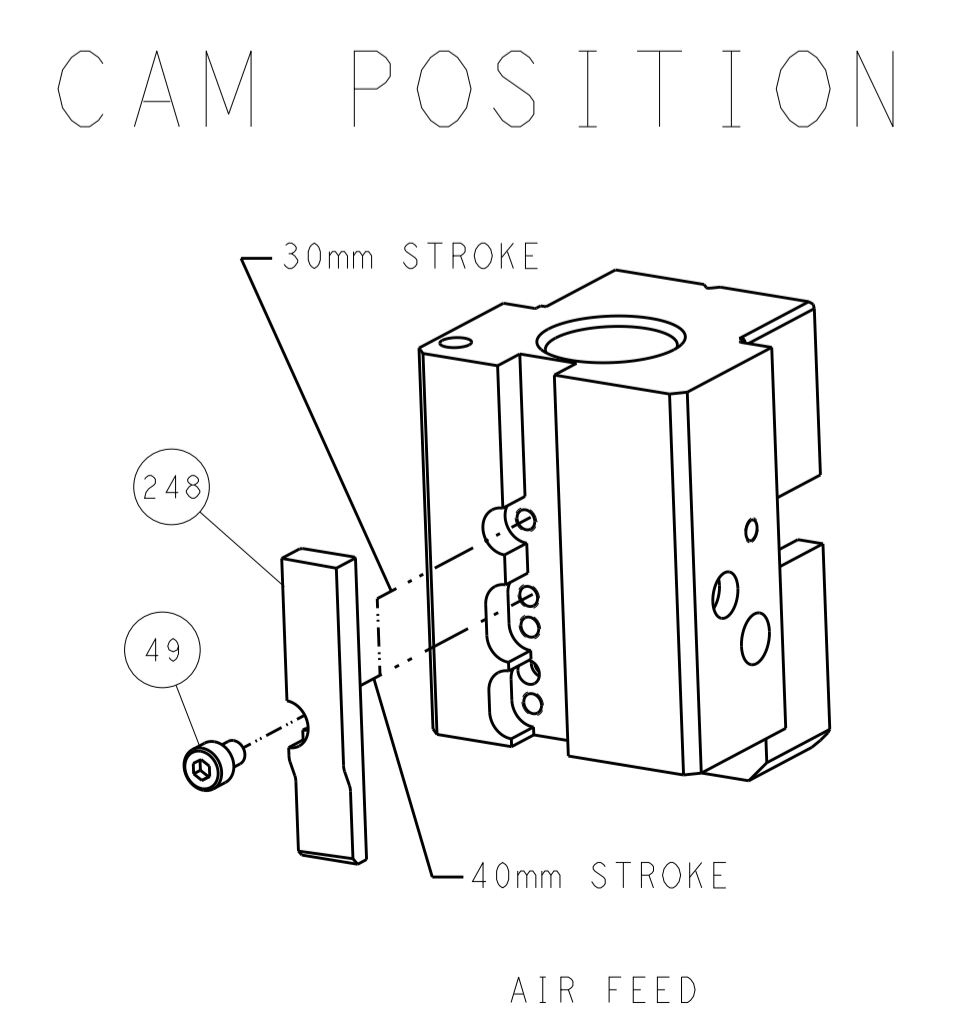
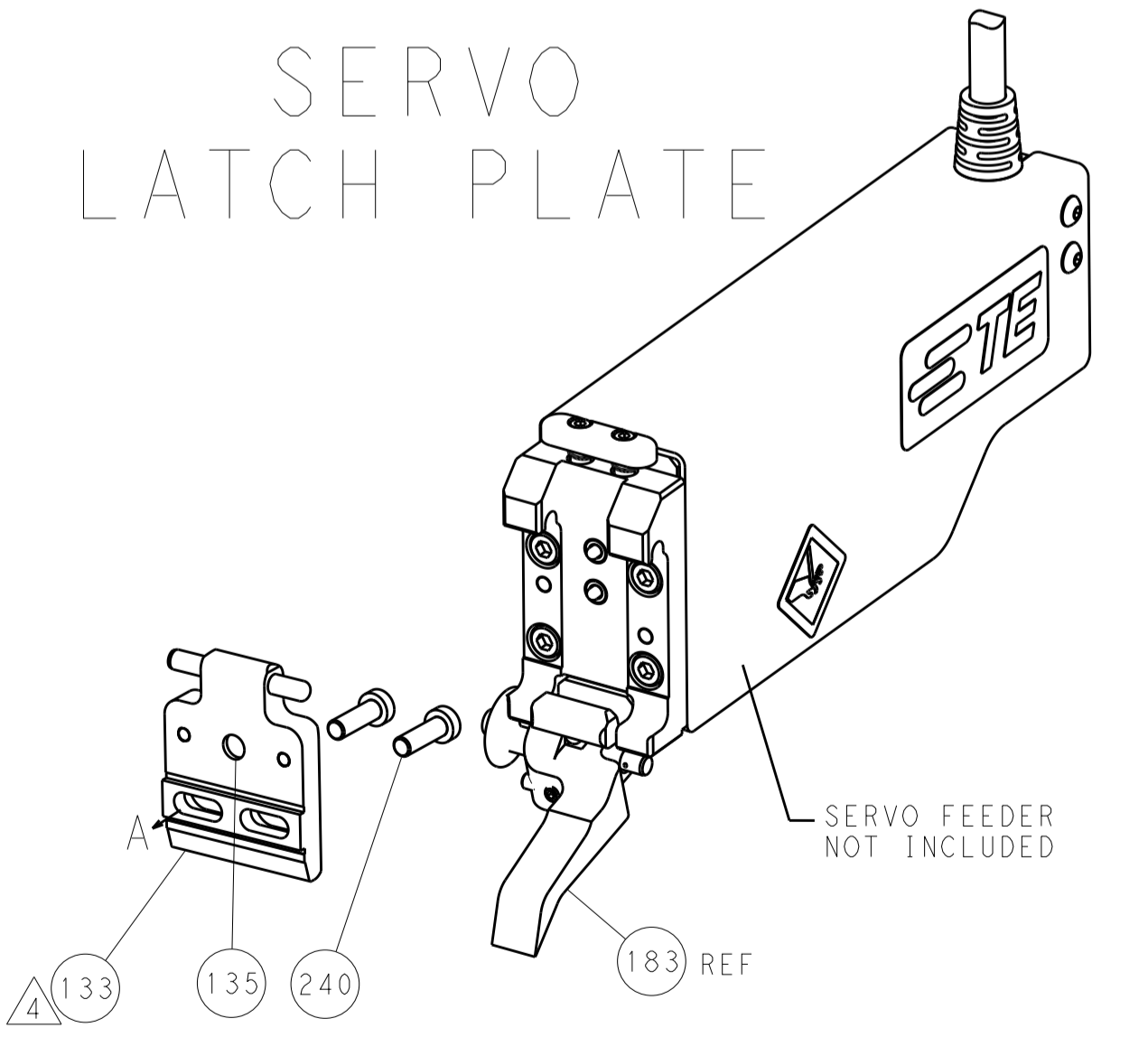
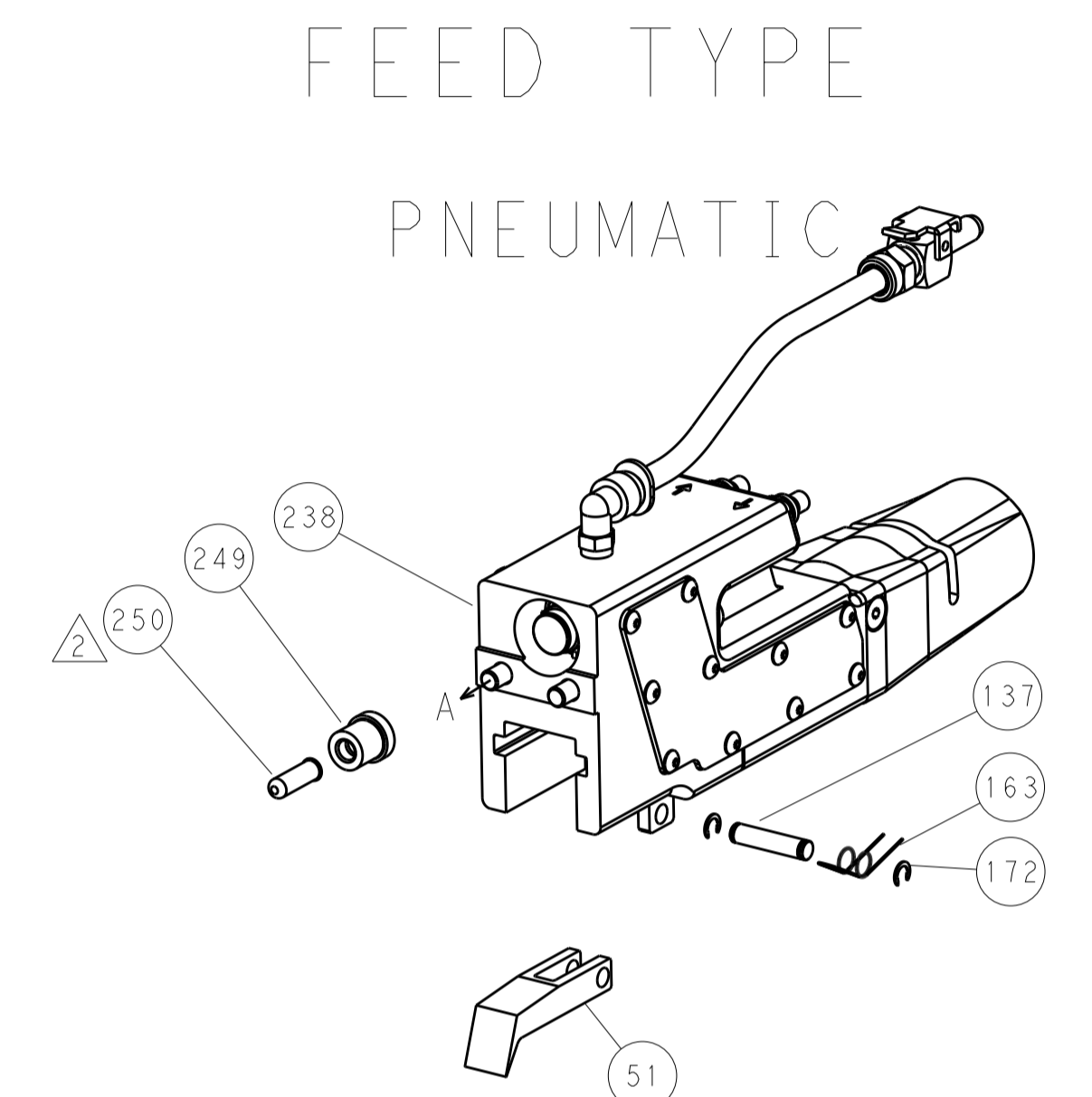
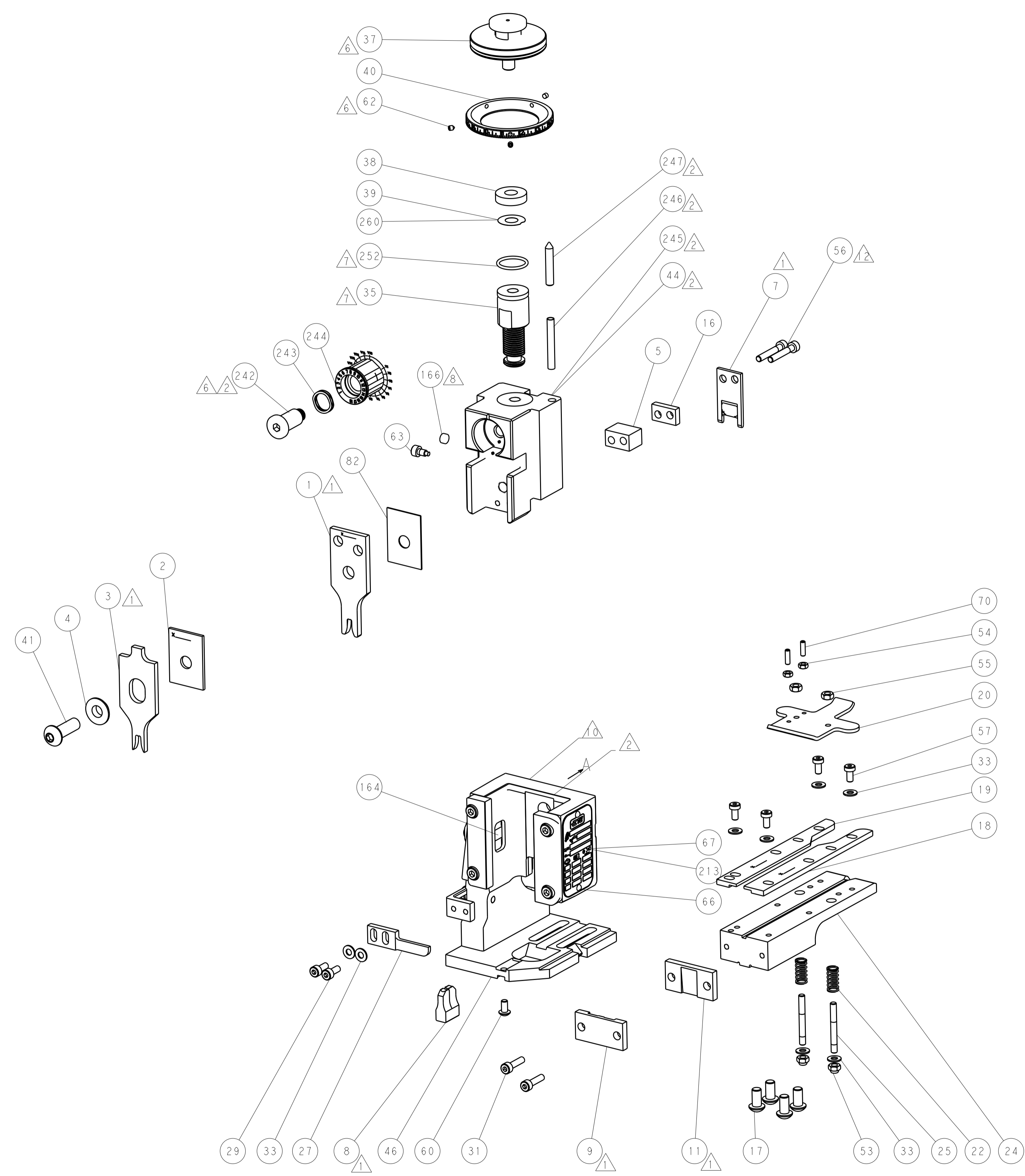
ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPD
			1	DEVELOPMENT	23SEP2014	YY UG
			A	RELEASED	04DEC2014	YY UG

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-	-	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	-	-	2	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	2063440-3	AIR FEED MODULE	238
-	-	-	-	1	2119740-2	TAG, IDENTIFICATION	213
-	-	REFREF	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REFREFREFREF	-	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	1	1	1	455888-5	SPACER, CRIMPER	82
-	-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	-	1	-	-	2119740-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	-	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	3	-	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	-	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	-	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	56
-	-	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	-	1	2119792-2	PAWL, EF, AIR	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	1	1	1-2119655-1	APPLICATOR BASIC ASSEMBLY, EF	46
-	-	1	-	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	-	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	1	-	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	-	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	1	-	1	2119092-1	BOLT, ADJUSTMENT	35
-	-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	31
-	-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	-	1	1	1	240639-1	STRIPPER (MACHINING)	27
-	-	2	2	2	1320906-1	STUD, THREADED	25
-	-	1	1	1	1-1752371-4	PLATE, STRIP GUIDE	24
-	-	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	-	1	1	1	1752373-4	DRAG	20
-	-	1	1	1	2-1901696-2	STRIP GUIDE, REAR	19
-	-	1	1	1	2-1901695-2	STRIP GUIDE, FRONT	18
-	-	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	-	1	1	1	1-240641-0	SPACER	16
-	-	1	1	1	1-240644-7	PLATE, REAR SHEAR	11
-	-	-	-	-	-	-	10
-	-	1	1	1	690482-3	PLATE, FRONT SHEAR	9
-	-	1	1	1	5-1803000-7	ANVIL, COMBINATION, END FEED	8
-	-	1	1	1	1-2217206-3	BLADE, SLUG	7
-	-	-	-	-	-	-	6
-	-	1	1	1	7-240641-4	SPACER	5
-	-	1	1	1	1-238009-1	BLOCK, FL CRIMPER SPACER	4
-	-	1	1	1	1803187-2	CRIMPER, INSULATION F	3
-	-	1	1	1	1-455888-7	SPACER, CRIMPER	2
-	-	1	1	1	7-1633664-1	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		REV	
mm	0 PLC ±.5	1 PLC ±.13	2 PLC ±.013	3 PLC ±.001	4 PLC ANGLES ±.0001	FINISH	
MATERIAL				WEIGHT		SCALE	
Customer Accessible Production Drawing				SCALE 1:1		SHEET 1 OF 4	

LOC	DIST	REV	DATE	BY	APPV
A	66				
REVISIONS			DESCRIPTION	DATE	BY
-			SEE SHEET 1	-	-



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

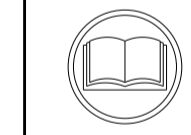
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: T.YIN 23SEP2014		TE Connectivity	
mm		0 PLC ±.5		CHK: G.BAILEY 23SEP2014		Harrisburg, PA 17105-3608	
Ø		1 PLC ±0.5		APVD: H.GUO 23SEP2014		NAME: Ocean End Feed Applicator	
H		2 PLC ±0.13		PRODUCT SPEC		SIZE: CAGE CODE: DRAWING NO: RESTRICTED TO	
D		3 PLC ±0.013		APPLICATION SPEC		A11 00779 ©=2266479	
R		4 PLC ±0.001		WEIGHT		SCALE: 1:1 SHEET 2 OF 4 REV A	
ANGLES		±.1		Customer Accessible Production Drawing		SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION	
FINISH		-		-		-	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2-2266479-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2266479-5	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266479-4	-	-
	2-2266479-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	-	-	-	-	-	-
2-2266479-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	
7-2266479-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.25 mm [.128]	F
INSUL	4.20 mm [.165]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: G&H TERMINAL		G&H CRIMP SPECIFICATION	
TERMINAL NAME: RING FORM			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
5.70-6.30 mm [.224-.248 IN]		3.56mm MAX [.140 IN MAX]	
TERMINAL APPLICATION SPECIFICATION	G&H SPEC	-	-
TERMINALS APPLIED ¹⁰			
TE TERMINAL	G&H TERMINAL	TE TERMINAL	G&H TERMINAL
1949643-1	25223.123.009	1949643-4	25223.213.011
1949643-2	25223.123.011		
1949643-3	25223.212.179		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	2.25+/-0.05 [.089+/- .002]	5.4
0.5+1.5mm OR 1.0+1.0mm	2.15+/-0.05 [.085+/- .002]	6.5
1.50mm2	2.10+/-0.05 [.083+/- .002]	6.7



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266479-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266479-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- ¹¹ THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- ¹² CUT TO LENGTH AT ASSEMBLY.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

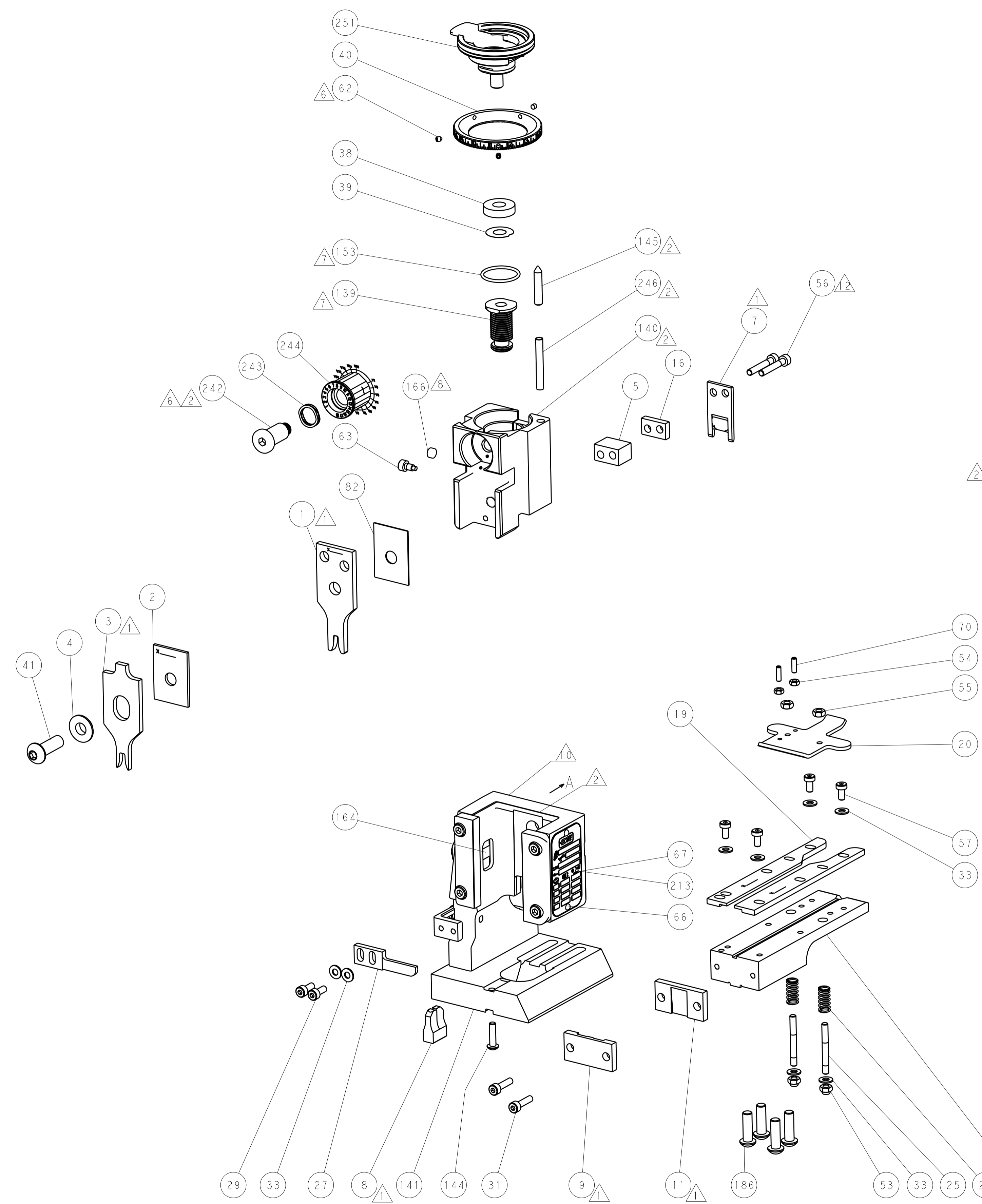
PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPV
			-	SEE SHEET 1	-	-

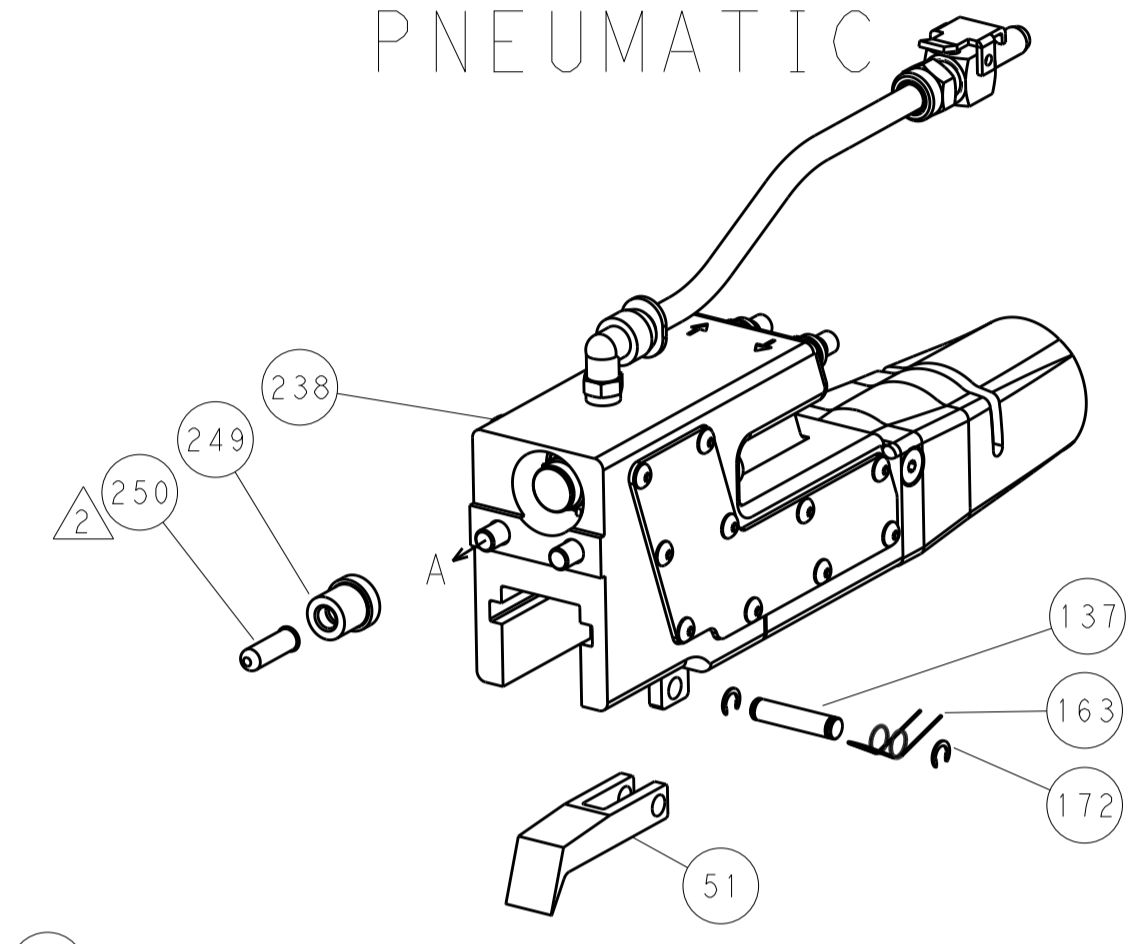
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250	
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249	
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246	
-	1	1	1	2119082-5	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	-	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240	
-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239	
-	-	-	1	2063440-3	AIR FEED MODULE	238	
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213	
-	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186	
-	-	REF	-	1901697-1	FEED FINGER ASSEMBLY, EF	183	
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	1	240638-1	SPRING, FEED FINGER	163	
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153	
-	-	-	1	2119641-2	FEED CAM, AIR FEED	152	
-	1	1	1	2119798-2	DETENT PIN	145	
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
-	1	1	1	1-2119655-2	APPLICATOR BASIC ASSEMBLY, EF	141	
-	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140	
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	-	1	1633743-1	SERVO FEED LATCH ASM	133	
-	1	1	1	455888-5	SPACER, CRIMPER	82	
-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71	
-	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70	
-	1	-	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62	
-	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57	
-	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	56	
-	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55	
-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
-	-	-	1	2119792-2	PAWL, EF, AIR	51	
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	1	1	1	2119644-2	RAM WASHER, PRECISION	38	
-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33	
-	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	31	
-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29	
-	1	1	1	240639-1	STRIPPER (MACHINING)	27	
-	2	2	2	1320906-1	STUD, THREADED	25	
-	1	1	1	1-1752371-4	PLATE, STRIP GUIDE	24	
-	2	2	2	2-22281-3	SPRING, COMPRESSION	22	
-	1	1	1	1752373-4	DRAG	20	
-	1	1	1	2-1901696-2	STRIP GUIDE, REAR	19	
-	1	1	1	2-1901695-2	STRIP GUIDE, FRONT	18	
-	1	1	1	1-240641-0	SPACER	16	
-	1	1	1	1-240644-7	PLATE, REAR SHEAR	11	
-	-	-	-	-	-	10	
-	1	1	1	690482-3	PLATE, FRONT SHEAR	9	
-	1	1	1	5-1803000-7	ANVIL, COMBINATION, END FEED	8	
-	1	1	1	1-2217206-3	BLADE, SLUG	7	
-	-	-	-	-	-	6	
-	1	1	1	7-240641-4	SPACER	5	
-	1	1	1	1-238009-1	BLOCK, FL CRIMPER SPACER	4	
-	1	1	1	1803187-2	CRIMPER, INSULATION F	3	
-	1	1	1	1-455888-7	SPACER, CRIMPER	2	
-	1	1	1	7-1633664-1	CRIMPER, WIRE	1	
-	77	27	25	22	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN		CHK		APPV		NAME	
mm	0 PLC ±.5	1 PLC ±.5	2 PLC ±.13	3 PLC ±.013	4 PLC ±.0001	ANGLES ±.0001	FINISH	Y. YIN	23SEP2014	G. BAILEY	23SEP2014
MATERIAL		FINISH		WEIGHT		SCALE		SHEET		REV	
						A 00779		3 OF 4		A	

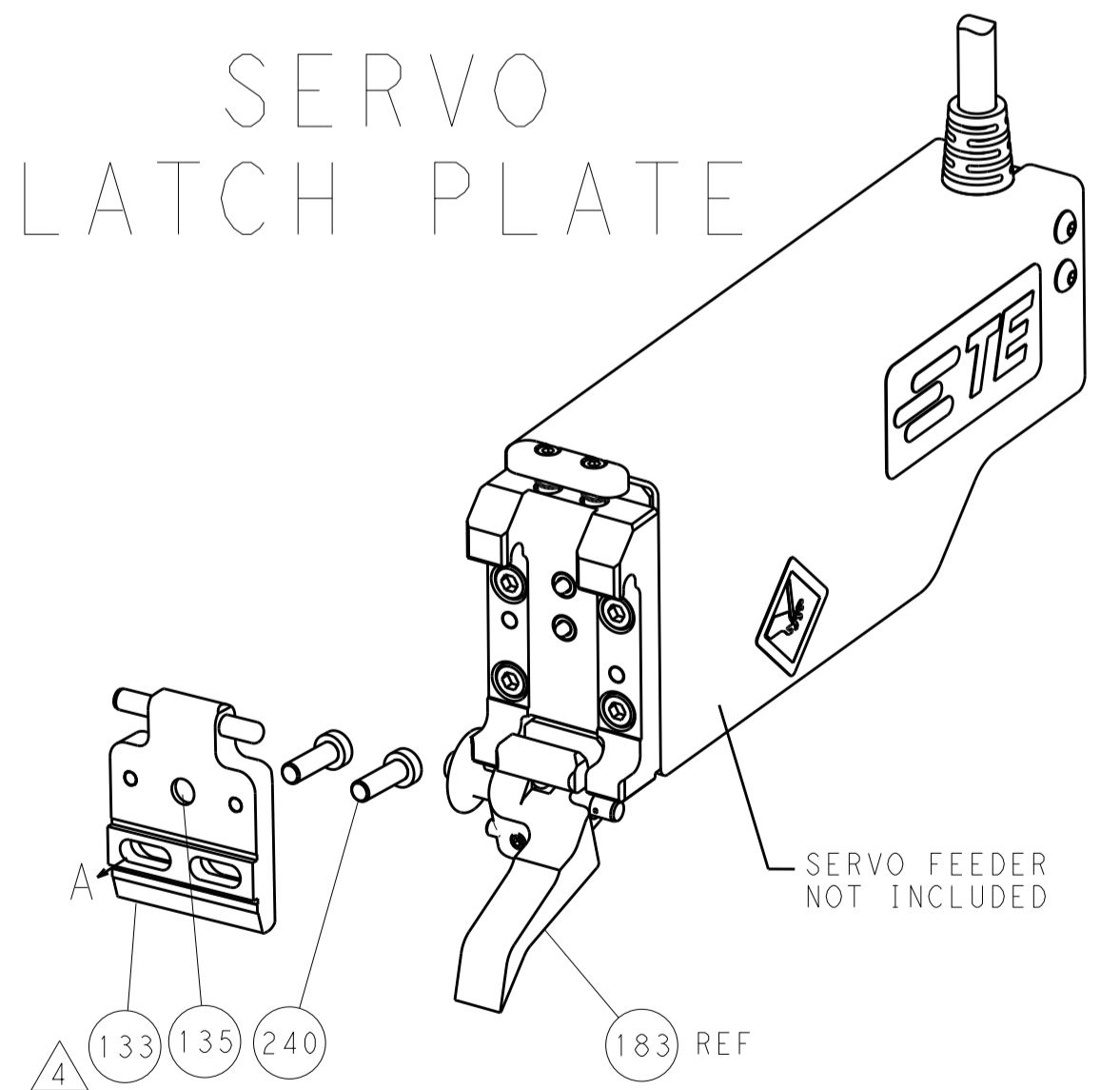
LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



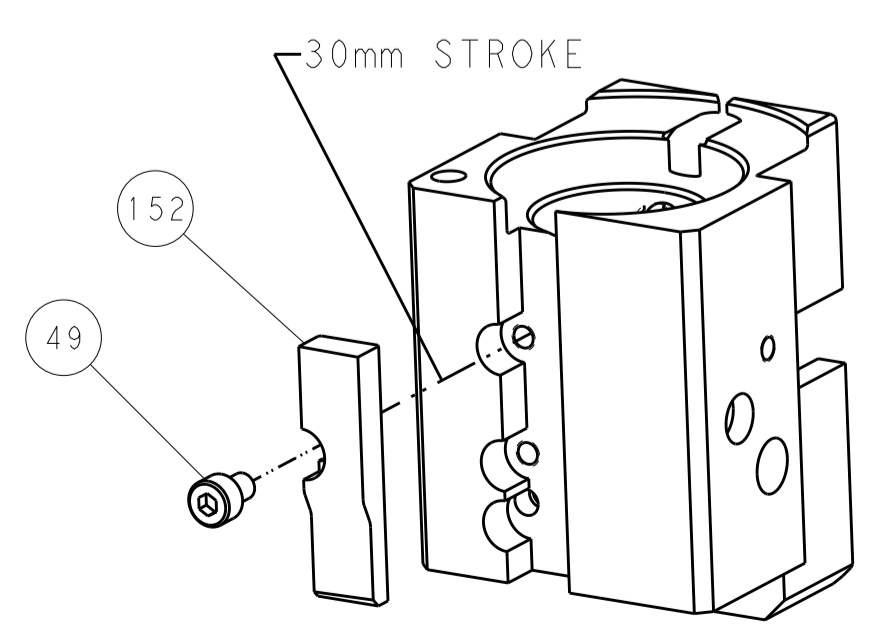
FEED TYPE
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITION



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN Y. YIN 23SEP2014		STE TE Connectivity Harrisburg, PA 17105-3608	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	APVD G. BAILEY 23SEP2014	NAME Ocean End Feed Applicator
MATERIAL	FINISH	WEIGHT	ANGLES	SCALE 1:1	SHEET 4 OF 4	REV A	RESTRICTED TO
				Customer Accessible Production Drawing	00779	©=2266479	