- Resistance values down to $\mathbf{0 . 0 2 5}$ ohms
- Low inductance
- Tolerances down to $1 \%$
- Flameproof protection



## Electrical Data

|  |  | 2504 | Notes |
| :---: | :---: | :---: | :---: |
| Power rating at $25^{\circ} \mathrm{C}$ | watts | 2.0 |  |
| Power rating at $70^{\circ} \mathrm{C}$ | watts | 1.5 |  |
| Resistance range | ohms | ORO25 to 1 |  |
| Isolation voltage | volts | 700 |  |
| TCR ( $+20^{\circ}$ to $70^{\circ} \mathrm{C}$ ) | $\mathrm{ppm} /{ }^{\circ} \mathrm{C}$ | See Figure 1 |  |
| Resistance tolerance | \% | 1, 2, 5, 10 | Measured at 6 mm from caps |
| Thermal impedance | ${ }^{\circ} \mathrm{C} /$ watt | 65 |  |
| Values |  | E24 |  |
| Operating temperature range | ${ }^{\circ} \mathrm{C}$ | -55 to +150 |  |

## Physical Data



## Construction

The metal film is deposited on a high purity ceramic rod. End caps are force fitted and termination wires welded to the caps. The resistive film is then adjusted to the required value; finally the cement protection is applied to the resistor body and marked with indelible ink.

## Terminations

Material Solder-coated copper wire.
Strength The terminations meet the requirements of IEC 68.2.21
Solderability The terminations meet the requirements of IEC 115-1, Clause 4.17.3.2

## Marking

Values below R10 are colour coded with 3 bands. Values R10 and above are marked with 4 bands. IEC 62 colours are used.

## Solvent Resistance

The body protection and marking are resistant to all normal industrial cleaning fluids suitable for printed circuits.

## Flammability

The resistors will not burn or emit incandescent particles under any condition of applied temperature or power overload.

## General Note

