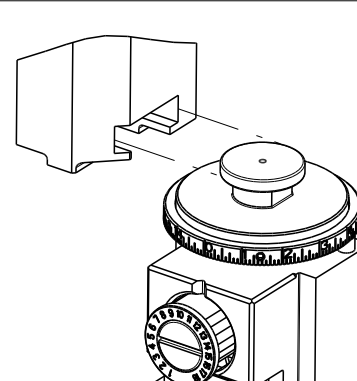


8		7		6		5		4		3		
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER 	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
						-	-	-	-	-	-	
						SERVO LATCH PLATE	2119951-1	-	8-2151443-5	1901094-3	1-1752354-3	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151443-4	-	-	-
							-	-	-	-	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
							-	-	-	-	-	-
							-	-	-	-	-	-
							-	-	-	-	-	-
						-	-	-	-	-	-	
						-	-	-	-	-	-	

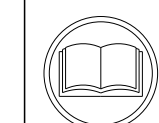
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.80 mm [.031]	F
INSUL	0.85 mm [.033]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: 1.25 WIRE TO		BOARD CONN, CRIMP RECEPT.	
WIRE STRIP LENGTH 1.40-1.90 mm [.055-.075 IN]		INSULATION DIAMETER RANGE Ø 0.51-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION		SPEC 63900-3700 Rev D	
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-1	50079-8000		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.			
WIRE STRIP LENGTH 1.40-1.90 mm [.055-.075 IN]		INSULATION DIAMETER RANGE Ø.01-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION		SPEC 63900-3700 Rev D	
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-2	50058-8000		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
26 AWG OR 0.12mm2		0.635+/-0.025 [0.024+/-0.001]		5.8
28 AWG OR 0.08mm2		0.585+/-0.025 [0.023+/-0.001]		6.4

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
28 AWG OR 0.08mm2		0.535 +/- 0.025 [0.021 +/- .001]		6.7
30 AWG OR 0.05mm2		0.505 +/- 0.025 [0.020 +/- .001]		7.0
32 AWG OR 0.03mm2		0.485 +/- 0.025 [0.019 +/- .001]		7.3



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT
ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151443-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151443-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

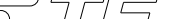
11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

13. ADJUSTMENTS MAY BE REQUIRED WHEN CHANGING TERMINALS.

2				1				
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			D1		ECR-16-017620	13DEC2016	MR	TE

	-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	277
	-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 6.5	276
	-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	275
	-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	274
	-	1	1	1	1	240792-1	DRAG, TERMINAL	273
	-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	271
	-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	270
7	-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
	-	1	1	1	1	2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
6	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	1	2063440-1	AIR FEED MODULE	238
	-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	1	1	-	1901094-3	SPACER, FEEDER	198
8	-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
	-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
	-	1	1	1	1	1-455888-8	SPACER, CRIMPER	82
	-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	1	1	1	1-2119791-8	DEPRESSOR, WIRE	70
	-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
6	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	-	-	1	1338685-1	PAWL, FEED	56
	-	2	2	2	2	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
	-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
	-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
6	-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
7	-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	1	1	1	1	2-1752356-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	2-1901086-0	PLATE, STRIP GUIDE	29
	-	1	1	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	2119533-3	STRIPPER, SIDE FEED	19
	-	1	1	1	1	3-2280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1-356885-5	STOP, SHEAR	11
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	4-1633621-5	ANVIL, COMBINATION	8
	-	-	-	-	-	-	-	7
	-	-	-	-	-	-	-	6
	-	1	1	1	1	2119757-1	DEPRESSOR, SHEAR	5
	-	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1803167-5	CRIMPER, INSULATION F SPECIAL	3
	-	1	1	1	1	455888-1	SPACER, CRIMPER	2
1	1	1	1	1	1	1633713-8	CRIMPER, WIRE PREMIUM	1
	-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A COMPUTER GENERATED FILE. NO ELECTRICAL INFORMATION SHOULD BE CONTAINED FOR THE LATEST VERSION.		OWN 25MAY2012 CHK ZHAO 25MAY2012 APP T.ELBIN 25MAY2012 DES S.XI		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± ANGLES ± FINISH		NAME Ocean Side Feed Applicator - - -	
		PRODUCT SPEC APPLICATION SPEC		SIZE CASE CODE DRAWING NO A 00779 C=2151443	
MATERIAL -		WEIGHT -		RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 1 OF 4 REV D	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

AMP 4805 REV 31MAR2000

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

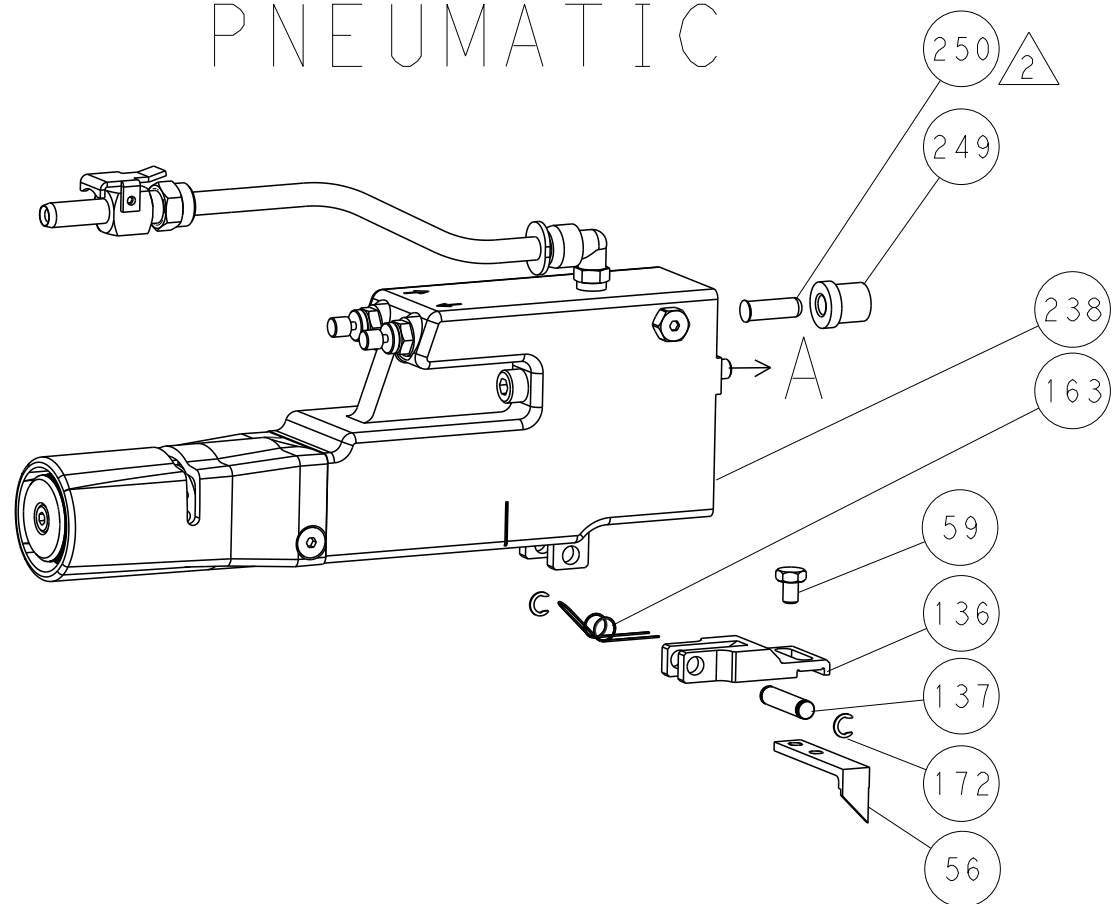
-	2	2	2	2	22281-8	SPRING, COMPRESSION	279
-	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	278
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

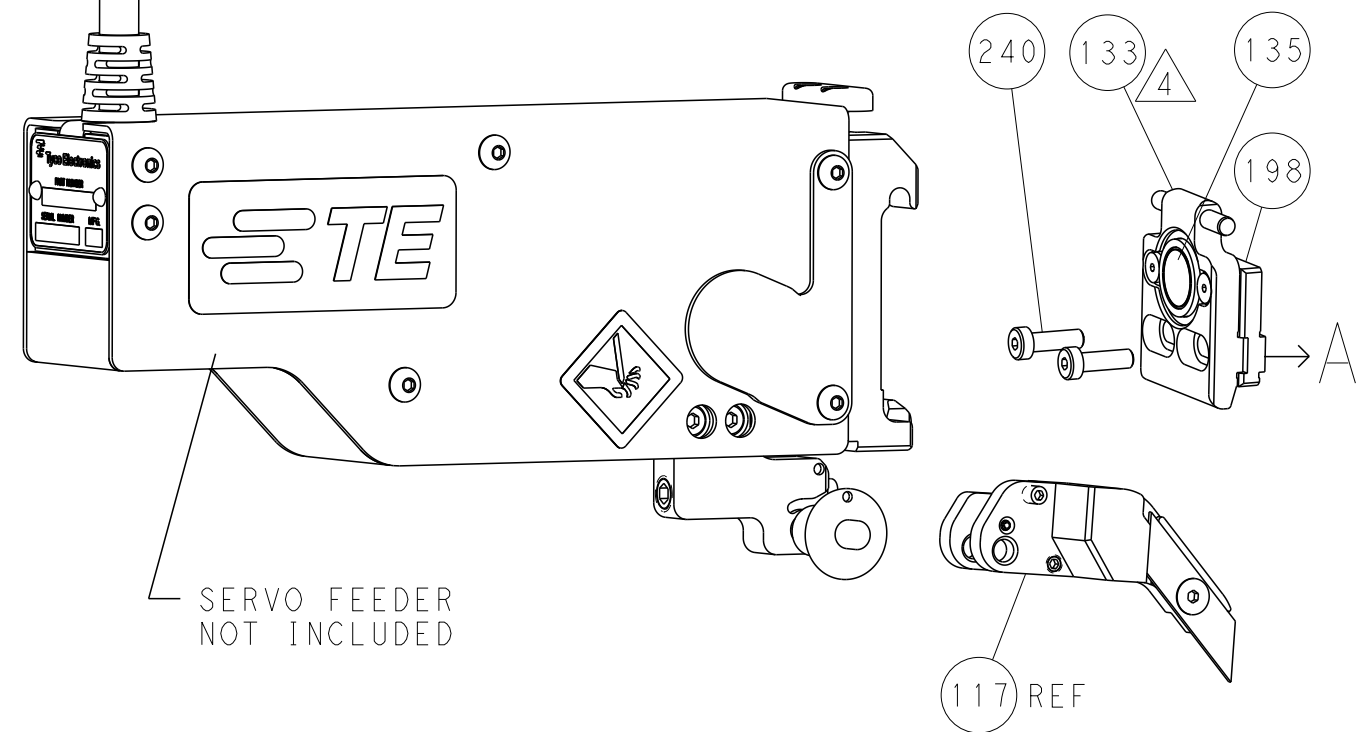
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

FEED TYPE

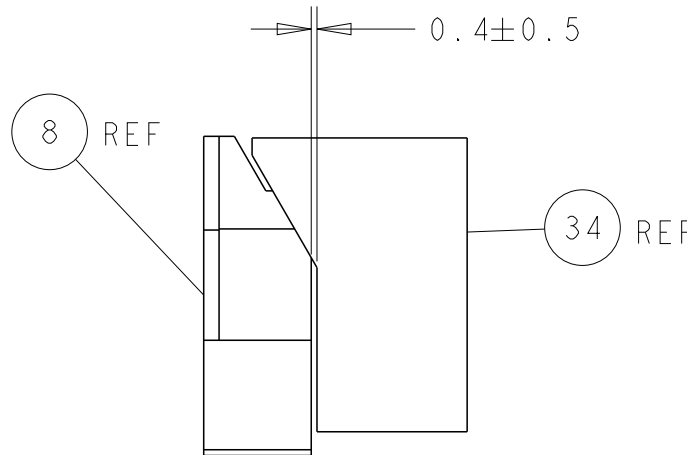
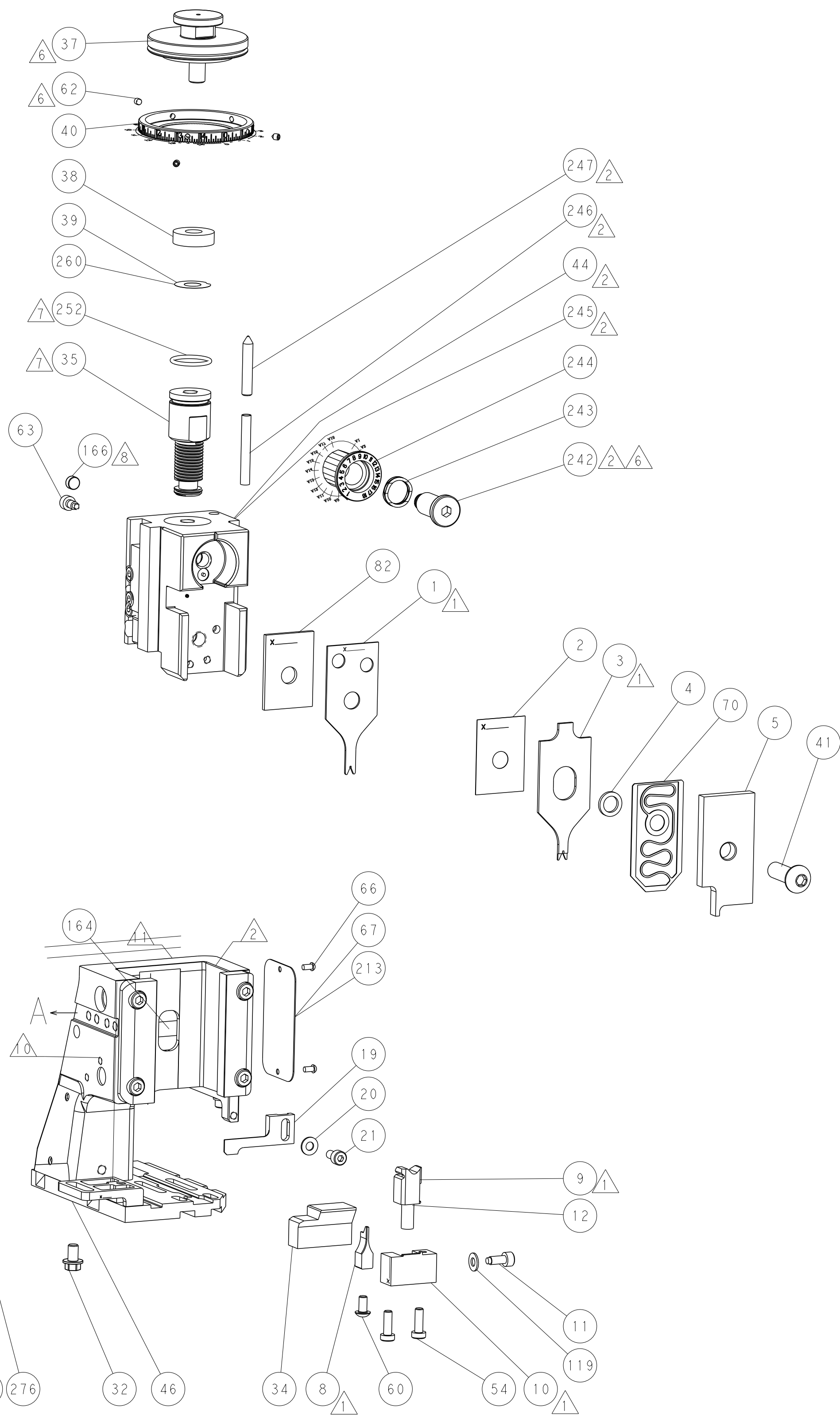
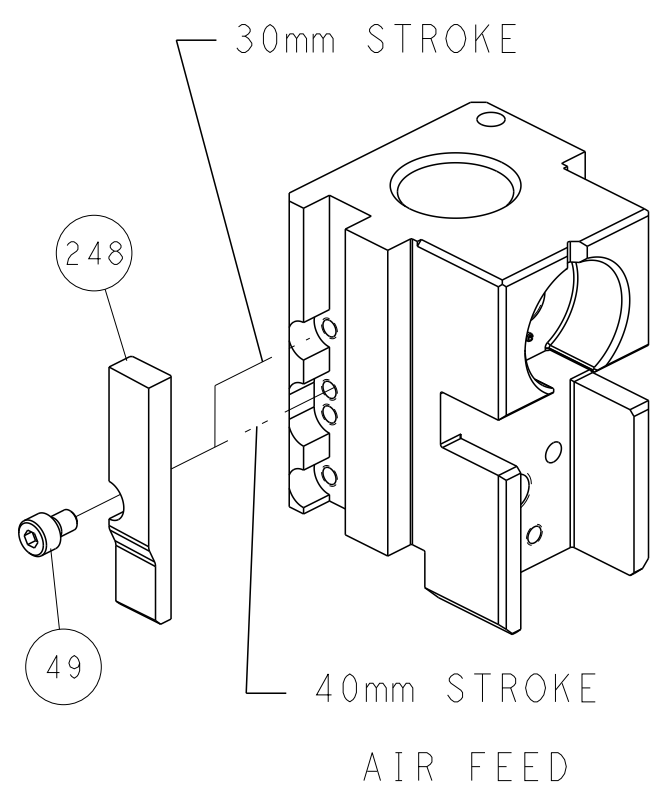
PNEUMATIC



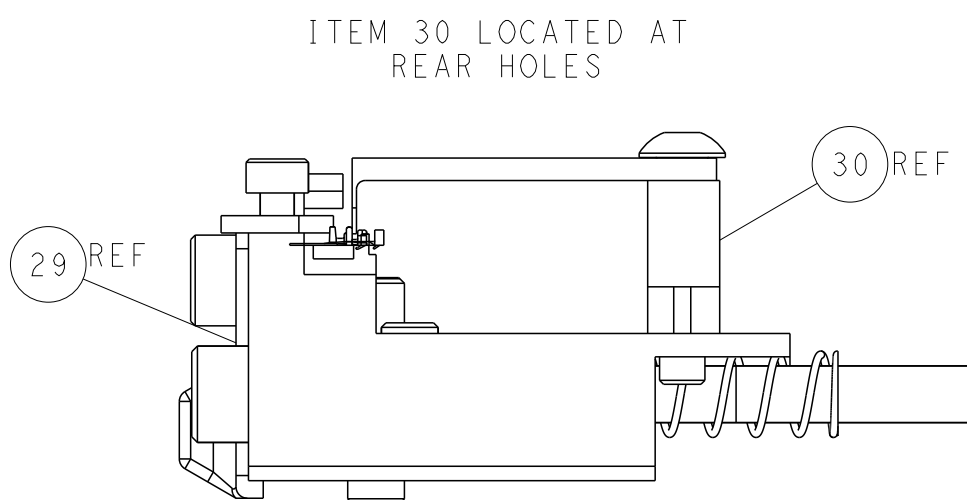
SERVO LATCH PLATE



CAM POSITION



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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CHK T. ELBIN 25MAY2012		NAME S. XI 25MAY2012	Ocean Side Feed Applicator	
DIMENSIONS: mm		PRODUCT SPEC	SIZE A1	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		APPLICATION SPEC	CAGE CODE 00779	
MATERIAL -		WEIGHT -	DRAWING NO. 2151443	
		Customer Accessible Production Drawing		RESTRICTED TO -
		SCALE 1:2	SHEET 2	REV D1

8

7

6

5

4

3

2

1

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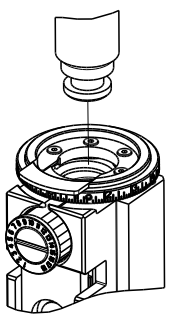
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20

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151443-2

REVISION

D

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

PNEUMATIC

CONVERT TO

-

PART NUMBERS REQUIRED

-

2-2151443-5

D

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

-

2119951-1

2161326-1

-

8-2151443-5

1901094-3

1-1752354-3

2168400-6 (QUANTITY 2)

2-2151443-7

D

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

7-2151443-7

D

CRIMP TOOLING KIT

-

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

0.80 mm [.031]

F

INSUL

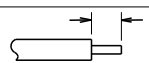
0.85 mm [.033]

F

APPLICATOR INSTRUCTIONS

408-10389

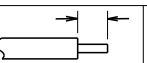


TERMINAL DATA: MOLEX TERMINAL MOLEX CRIMP SPECIFICATION			
TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.			
WIRE STRIP LENGTH 1.40-1.90 mm [.055-.075 IN]		INSULATION DIAMETER RANGE Ø0.51-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION 	SPEC 63900-3700 Rev D	-	-
TERMINALS APPLIED 	-	-	-
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-1	50079-8000		

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 	CRIMP HEIGHT REFERENCE SETTING 
26 AWG OR 0.12mm2	0.625+/-0.025 [.024+/- .001]		5.8
28 AWG OR 0.08mm2	0.585+/-0.025 [.023+/- .001]		6.4



-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
-  3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151443-5
-  5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  12. ADJUSTMENTS MAY BE REQUIRED WHEN CHANGING TERMINALS.

TERMINAL DATA: MOLEX TERMINAL MOLEX CRIMP SPECIFICATION			
TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.			
WIRE STRIP LENGTH 1.40-1.90 mm [.055-.075 IN]		INSULATION DIAMETER RANGE Ø0.51-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION 	SPEC 63900-3700 Rev D	-	-
TERMINALS APPLIED 	-	-	-
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-2	50058-8000		

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
28 AWG OR 0.08mm2	0.535+/-0.025 [.021+/- .001]	6.7
30 AWG OR 0.05mm2	0.505+/-0.025 [.020+/- .001]	7.0
32 AWG OR 0.03mm2	0.485+/-0.025 [.019+/- .001]	7.3

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1				LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION			DATE	OWN	APVD		
-	-	SEE SHEET 1			-	-	-		
-	-								
-	-								
-	2	2	2		22281-8	SPRING, COMPRESSION			279
-	2	2	2		2-18032-5	SCR, SET, FLT POINT M5 X 20.0			278
-	1	1	1		1-22281-8	SPRING, COMPRESSION			277
-	1	1	1		2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65			276
-	1	1	1		980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0			275
-	1	1	1		356835-1	LEVER, DRAG RELEASE			274
-	1	1	1		240792-1	DRAG, TERMINAL			273
-	2	2	2		2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0			271
-	1	1	1		1-690438-0	FRONT STRIP GUIDE			270
-	1	1	1		2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE			251
-	-	-	1		2119640-1	PUSH ROD, AIR FEED			250
-	-	-	1		2079988-1	BUSHING, LCH5-12, MISUMI			249
-	1	1	1		1-22279-3	SPRING, COMPRESSION			246
-	1	1	1		2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT			244
-	1	1	1		2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST			243
-	1	1	1		2119083-1	RETAINER, INSULATION DIAL			242
-	-	2	-		2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16			240
-	-	-	1		2063440-1	AIR FEED MODULE			238
-	-	1	-		2119740-2	TAG,IDENTIFICATION			213
-	-	1	-		1901094-3	SPACER, FEEDER			198
-	-	-	2		21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT			172
-	1	1	1		994969-1	MAGNET, RARE EARTH HIGH ENERGY			166
-	REF	REF	REF		994970-2	COUNTER, MAGNETIC			164
-	-	-	1		240638-1	SPRING, FEED FINGER			163
-	1	1	1		8-21084-1	O-RING, .801 ID, .070 DIA. MAT.			152
-	-	-	1		2119641-2	FEED CAM, AIR FEED			151
-	1	1	1		2119798-2	DETENT PIN			145
-	1	1	1		2079383-8	SCR, BHSC, RoHS (M4 X 16)			144
-	2	2	2		2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20			143
-	1	1	1		1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF			141
-	1	1	1		2119650-1	RAM, ASIAN STYLE, SIDE FEED			140
-	1	1	1		2119092-2	BOLT, ADJUSTMENT			139
-	-	-	1		3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854			137
-	-	-	1		2119799-1	HOLDER,FEED FINGER, AF			136
-	-	REF	-		SEE NOTE 4	MEMORY CHIP, PROGRAMMED			135
-	-	1	-		1633743-1	SERVO FEED LATCH ASM			133
-	1	1	1		1-18028-2	WASHER, FLAT, REG M4			119
-	-	REF	-		2119944-1	FEED FINGER ASSEMBLY,SF			117
-	1	1	1		1-455888-8	SPACER, CRIMPER			82
-	1	1	1		2119956-1	DOCUMENTATION PACKAGE			71
-	1	1	1		1-2119791-8	DEPRESSOR, WIRE			70
-	1	-	1		2119740-1	TAG,IDENTIFICATION			67
-	2	2	2		2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66
-	1	1	1		2119793-1	LIMITER, ADJUSTMENT BOLT			63
-	3	3	3		992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0			62
-	-	-	1		5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59
-	-	-	1		1338685-1	PAWL, FEED			56
-	-	-	1		18023-9	SCR, SKT HD CAP M4 X 6.0			49
-	1	1	1		2079383-7	SCR, BHSC, RoHS (M8 X 25)			41
-	1	1	1		2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT			40
-	1	1	1		2119957-1	APPLICATOR SHIM PACK			39
-	1	1	1		2119644-1	RAM WASHER, PRECISION			38
-	1	1	1		2-1752356-6	SUPPORT, TERMINAL			34
-	2	2	2		2079383-5	SCR, BHSC, RoHS (M4 X 20)			33
-	1	1	1		2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG			32
-	1	1	1		1320908-2	SPACER, STRIP GUIDE			30
-	1	1	1		2-1901086-0	PLATE, STRIP GUIDE			29
-	1	1	1		1320928-2	STRIP GUIDE			24
-	1	1	1		2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0			21
-	1	1	1		1-18028-2	WASHER, FLAT, REG M4			20
-	1	1	1		2119533-3	STRIPPER, SIDE FEED			19
-	1	1	1		3-22280-3	SPRING, COMPRESSION			12
-	1	1	1		1-356885-5	STOP, SHEAR			11
-	1	1	1		2119805-1	SHEAR HOLDER, FRONT			10
-	1	1	1		1803095-6	FLOATING SHEAR, FRONT			9
-	1	1	1	1	4-1633621-5	ANVIL, COMBINATION			8
-	-	-	-		-	-			7
-	-	-	-		-	-			6
-	1	1	1		2119757-1	DEPRESSOR, SHEAR			5
-	1	1	1		2-238011-5	BLOCK, CRIMPER SPACER			4
-	1	1	1	1	1803167-5	CRIMPER, INSULATION F SPECIAL			3
-	1	1	1		455888-1	SPACER, CRIMPER			2
-	1	1	1	1	1633713-8	CRIMPER, WIRE PREMIUM			1
-77	-27	-25	-22	PART NO		DESCRIPTION			ITEM NO

THIS DRAWING IS UNPUBLISHED.
IT IS SUBJECT TO CHANGE AND WITHOUT WARRANTY OF ANY KIND.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.01
1 PLC ±.02
2 PLC ±.03
3 PLC ±.04
4 PLC ±.05
ANGLES ±.01
FINISH -



MATERIAL -

DIMENSIONS:
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.01
1 PLC ±.02
2 PLC ±.03
3 PLC ±.04
4 PLC ±.05
ANGLES ±.01
FINISH -

WEIGHT -

OWN
X, ZHAO
CHK
T, ELBIN
APVD
S, XI

25MAY2012
25MAY2012
25MAY2012

PRODUCT SPEC
APPLICATION SPEC

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=2151443

RESTRICTED TO
-

Customer Accessible Production Drawing

SCALE
1:2

SHEET
3

OF
4

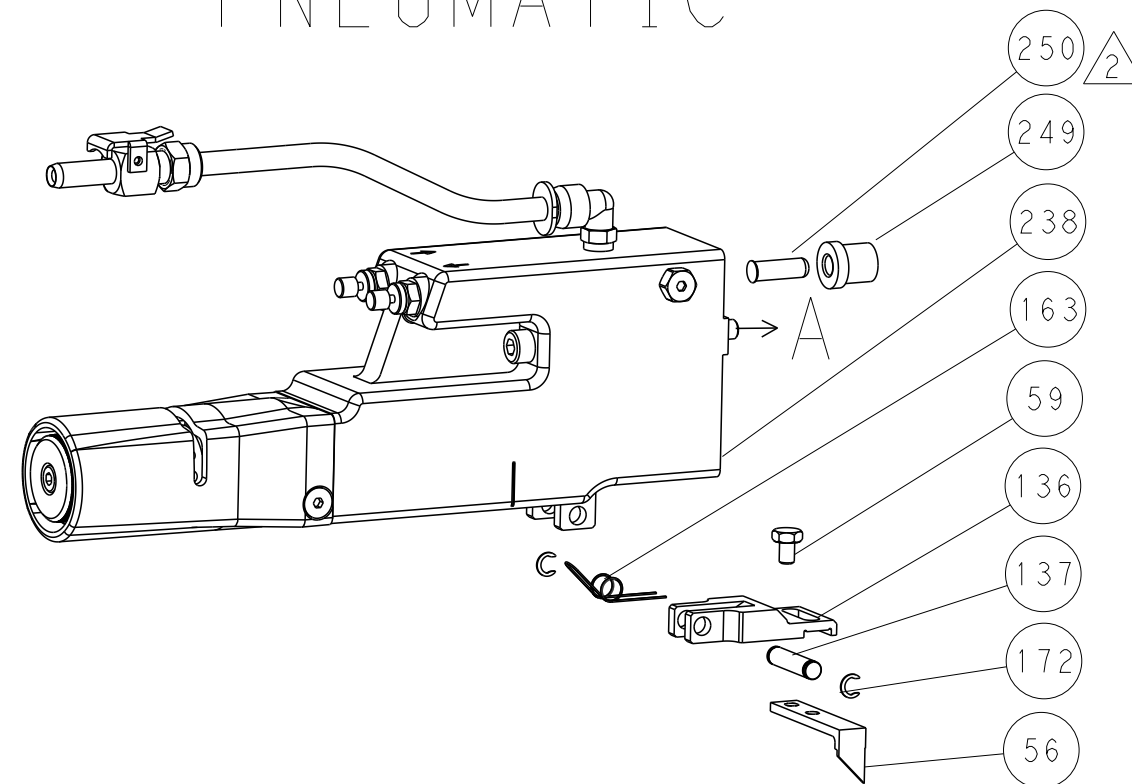
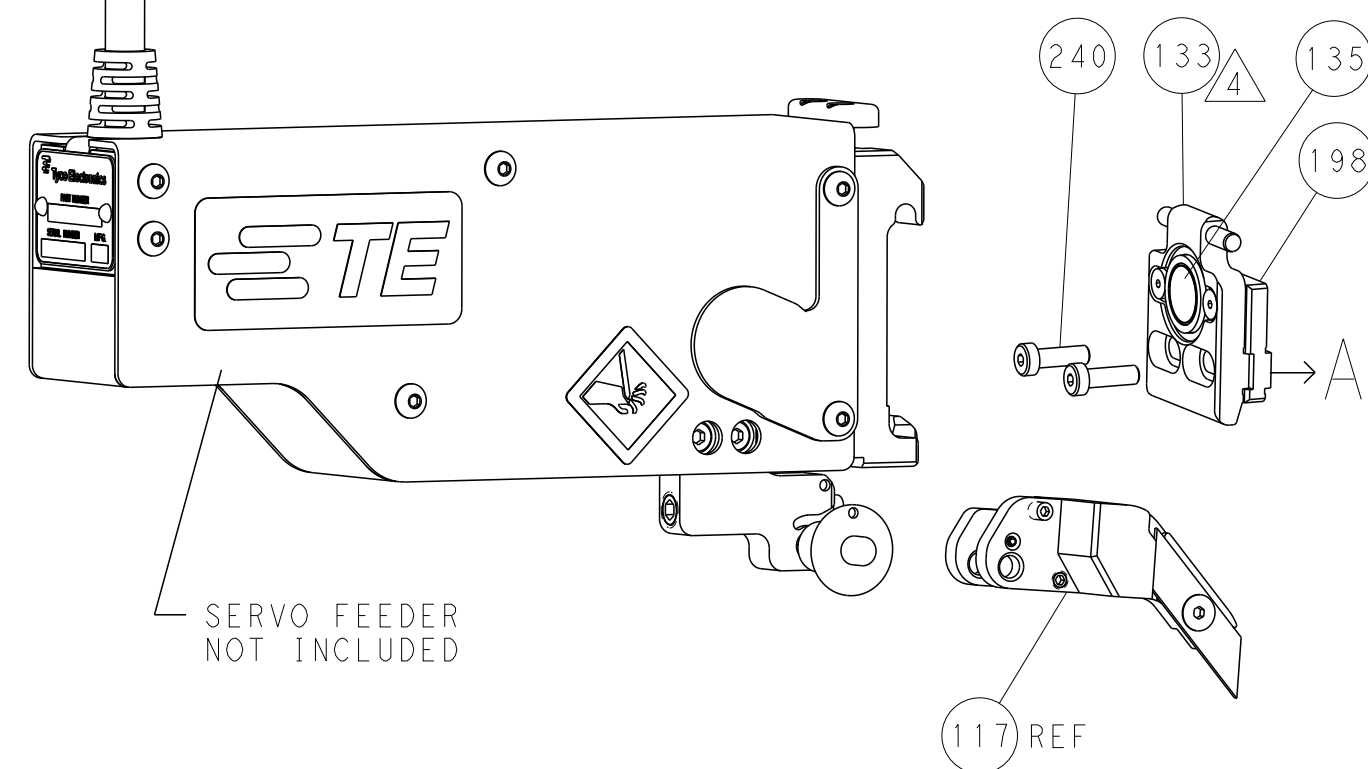
REV
D1

AMP 4805 REV 31MAR2000

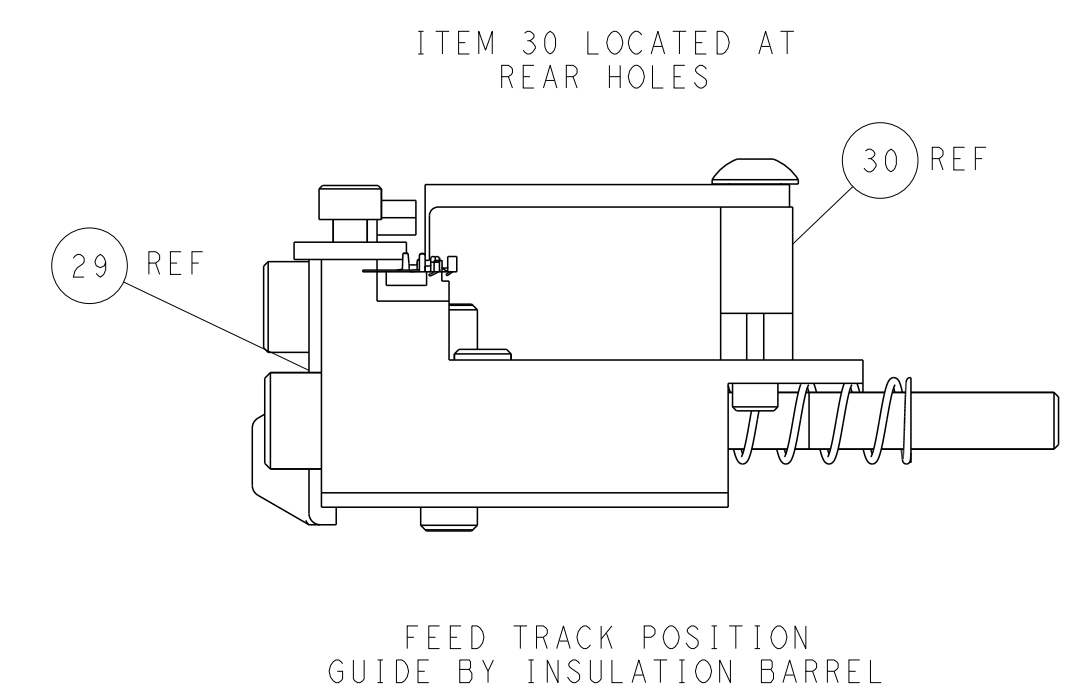
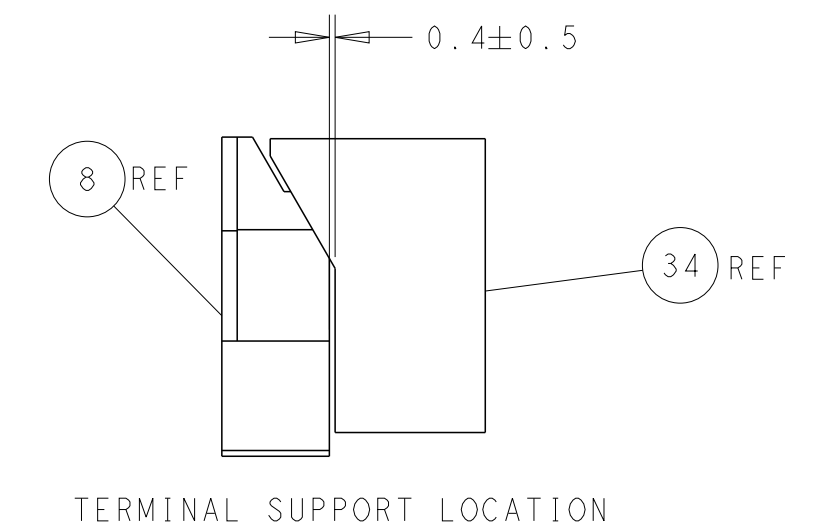
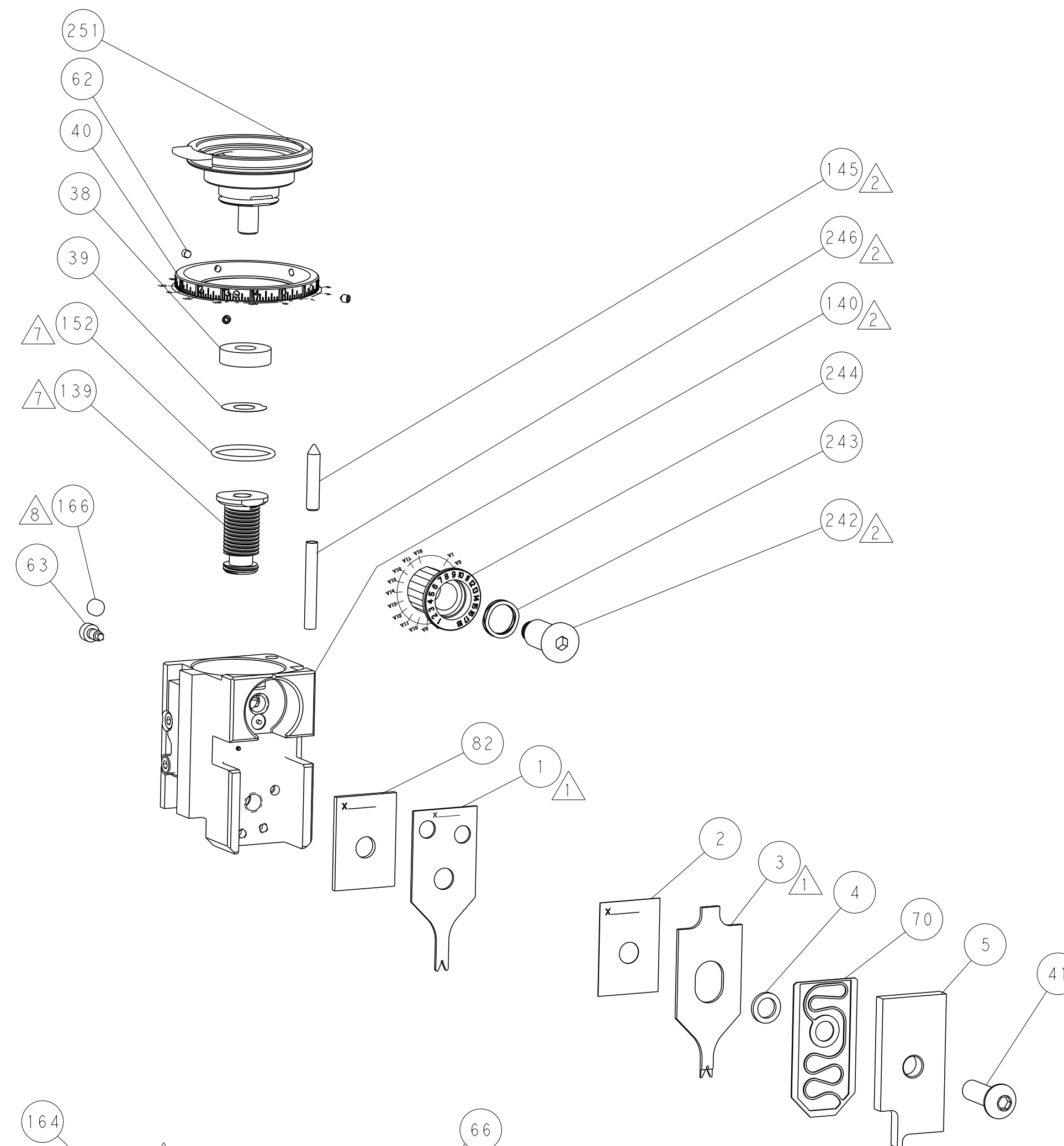
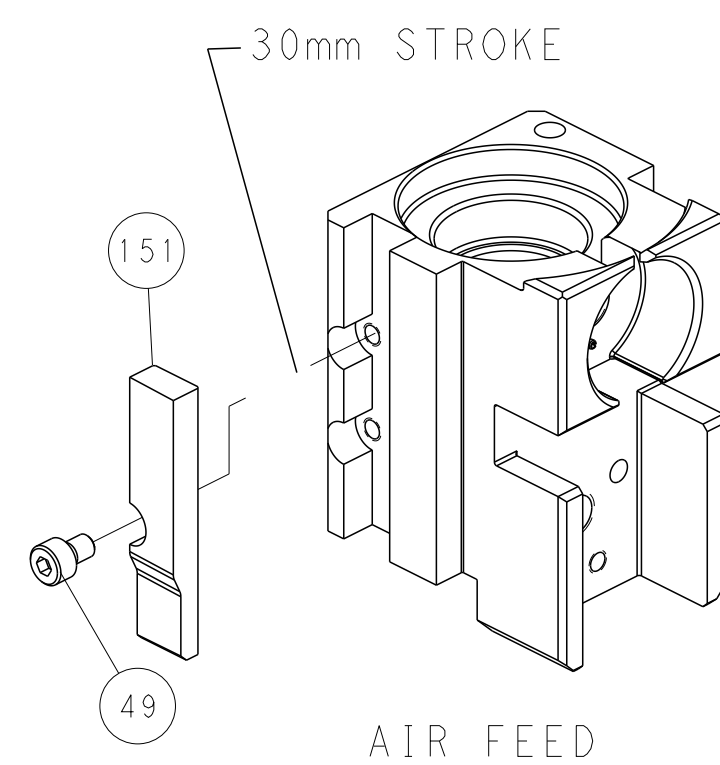
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

FEED TYPE

PNEUMATIC

SERVO
LATCH PLATE

CAM POSITION



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROL DOCUMENT FOR TWO ELECTRONICS CORPORATION IT IS SUBJECT TO THE DESIGN AND MANUFACTURING POLICY AND ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN X ZHAO 25MAY2012		TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHR L EBLIN 25MAY2012		NAME	
mm		APOD S YI 25MAY2012		Ocean Side Feed Applicator	
		PRODUCT SPEC		SIZE	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APPLICATION SPEC		CAGE CODE	
FINISH		WEIGHT		DRAWING NO	
-		-		A 00779 C=2151443	
Customer Accessible Production Drawing		SCALE		RESTRICTED TO	
		1:2		-	
		SHEET		REV	
		4 OF 4		D1	