



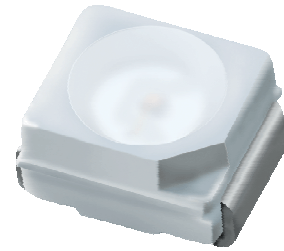
Technical Data Sheet

Top View LEDs

67-21/Y2C-AP2R2L/2T

Features

- P-LCC-2 package.
- White package.
- Optical indicator.
- Colorless clear window.
- Wide viewing angle.
- Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- Computable with automatic placement equipment.
- Available on tape and reel (8mm Tape).
- Pb-free.
- The product itself will remain within RoHS compliant version



Descriptions

- The 67-21 series is available in soft orange, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- Light pipe application.
- General use.

Device Selection Guide

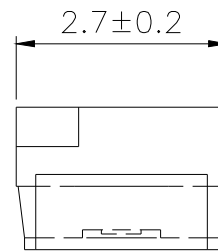
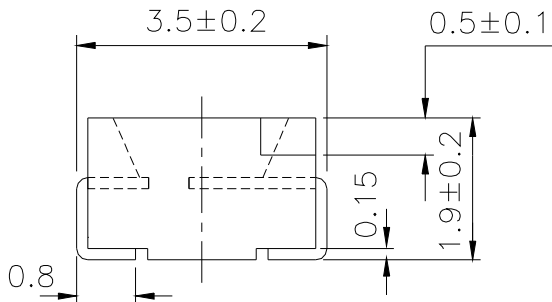
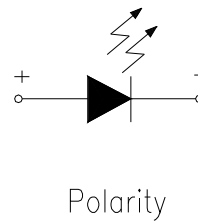
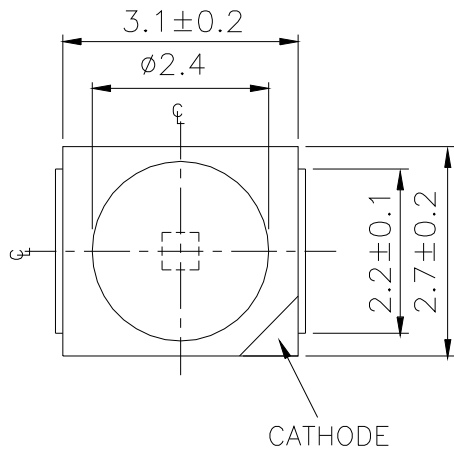
Chip	Emitted Color	Resin Color
Material		
AlGaInP	Brilliant Yellow	Water Clear

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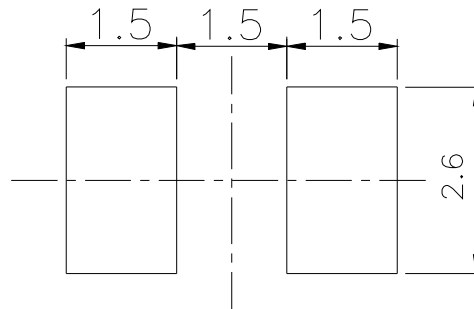
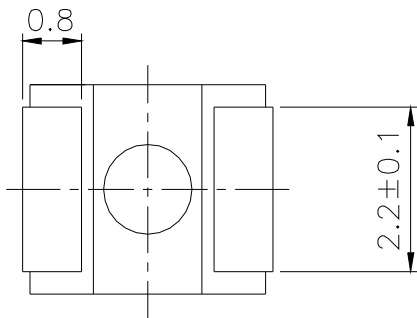
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Package Dimensions



For reflow soldering (Proposal)



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$; Unit = mm

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Absolute Maximum Ratings (Ta=25)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	50	mA
Peak Forward Current (Duty 1/10 @1KHz)	I _{FP}	100	mA
Power Dissipation	P _d	120	mW
Electrostatic Discharge(HBM)	ESD	2000	V
Operating Temperature	T _{opr}	-40 ~ +85	
Storage Temperature	T _{stg}	-40 ~+90	
Soldering Temperature	T _{sol}	Reflow Soldering : 260 for 10 sec. Hand Soldering : 350 for 3 sec.	

Electro-Optical Characteristics (Ta=25)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v	57	-----	160	mcd	I _F =10mA
Viewing Angle	2θ _{1/2}	-----	120	-----	deg	I _F =10mA
Peak Wavelength	λ _p	-----	591	-----	nm	I _F =10mA
Dominant Wavelength	λ _d	585.5	-----	594.5	nm	I _F =10mA
Spectrum Radiation Bandwidth	λ	-----	15	-----	nm	I _F =10mA
Forward Voltage	V _F	1.75	-----	2.35	V	I _F =10mA
Reverse Current	I _R	-----	-----	10	μA	V _R =5V

Notes:

1. Tolerance of Luminous Intensity: ±11%
2. Tolerance of Dominant Wavelength: ±1nm
3. Tolerance of Forward Voltage: ±0.1V

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Bin Rang of Luminous Intensity

Group	Bin Code	Min.	Max.	Unit	Condition
A	D3	585.5	588.5	nm	I _F =10mA
	D4	588.5	591.5		
	D5	591.5	594.5		

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
P2	57.0	72.0	nm	I _F =10mA
Q1	72.0	90.0		
Q2	90.0	112.0		
R1	112.0	140.0		
R2	140.0	160.0		

Bin Rang of Forward Voltage

Group	Bin	Min.	Max.	Unit	Condition
L	20	1.75	1.95	V	I _F =10mA
	21	1.95	2.15		
	22	2.15	2.35		
	23	1.95	2.15	V	I _F =10mA
	24	2.15	2.35		

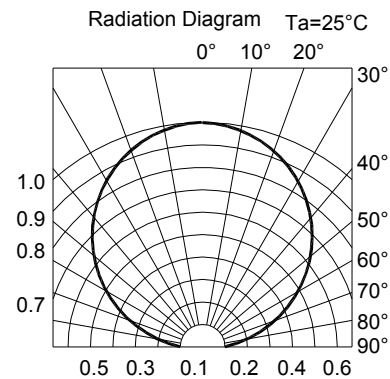
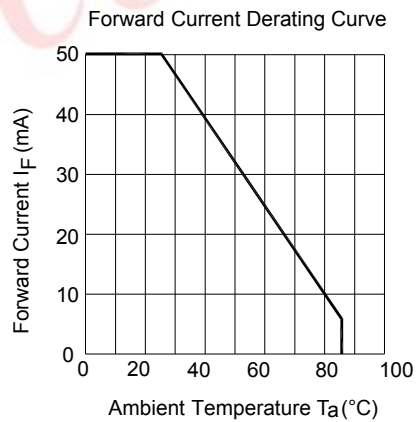
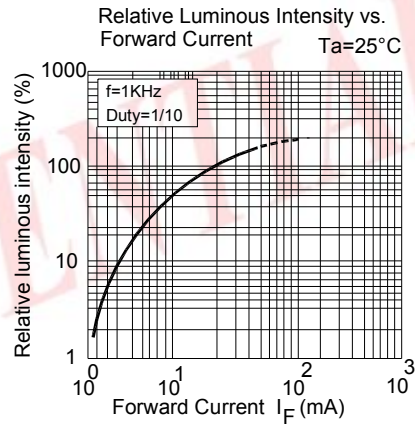
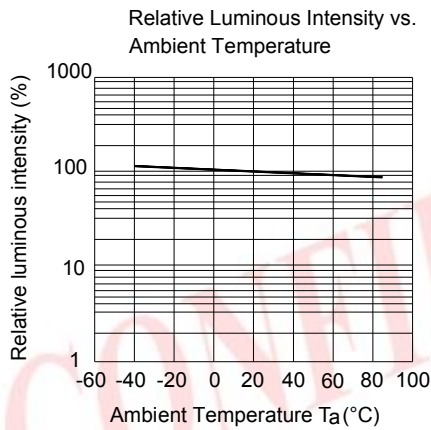
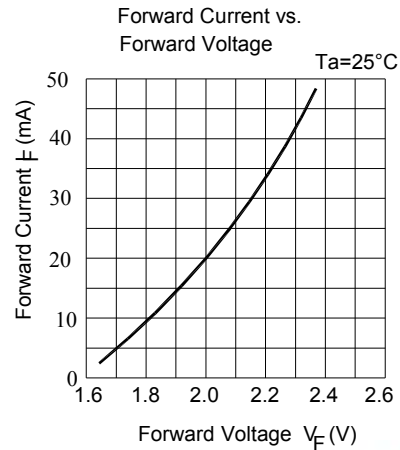
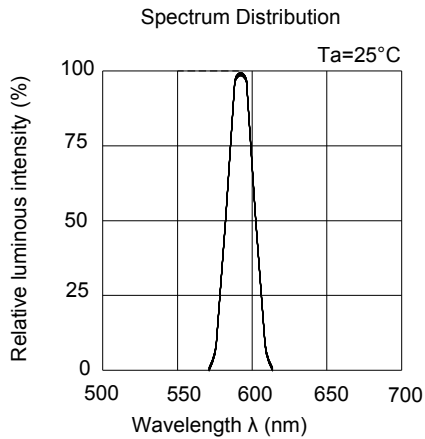
Notes:

1. Tolerance of Luminous Intensity: ±11%
2. Tolerance of Dominant Wavelength: ±1nm
3. Tolerance of Forward Voltage: ±0.1V

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Top View LEDs

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Typical Electro-Optical Characteristics Curves





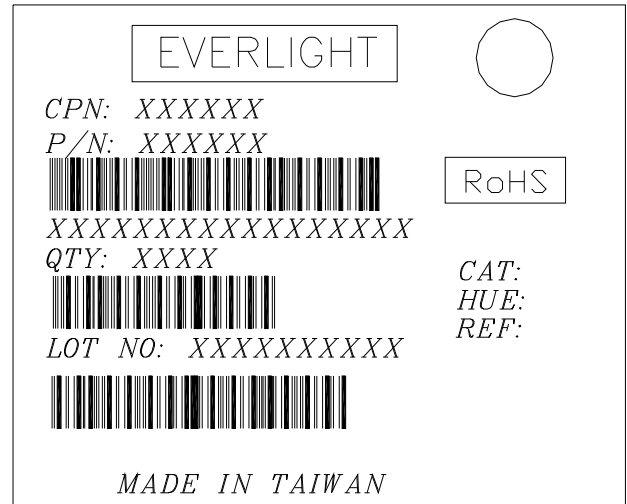
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Top View LEDs

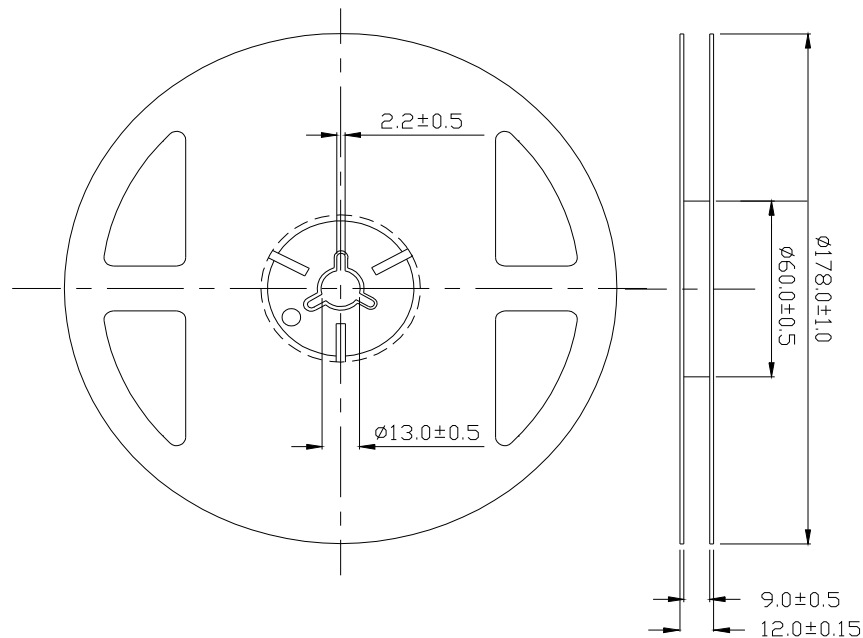
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Label Explanation

- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank



Reel Dimensions



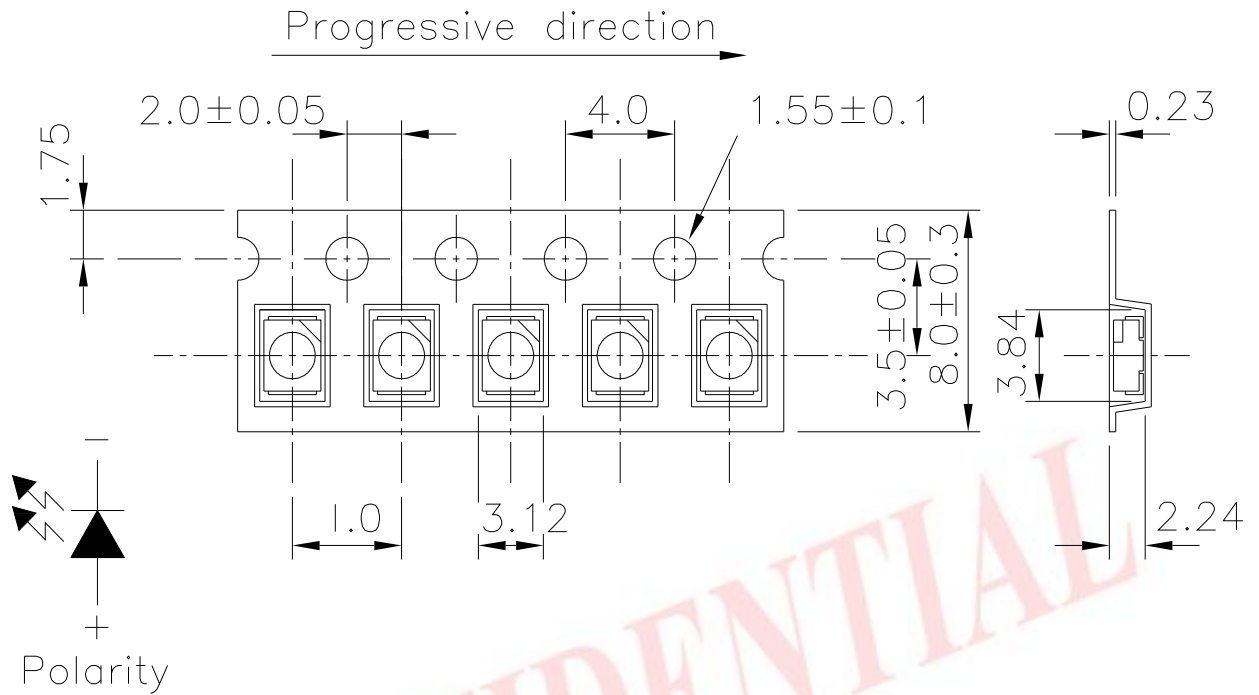
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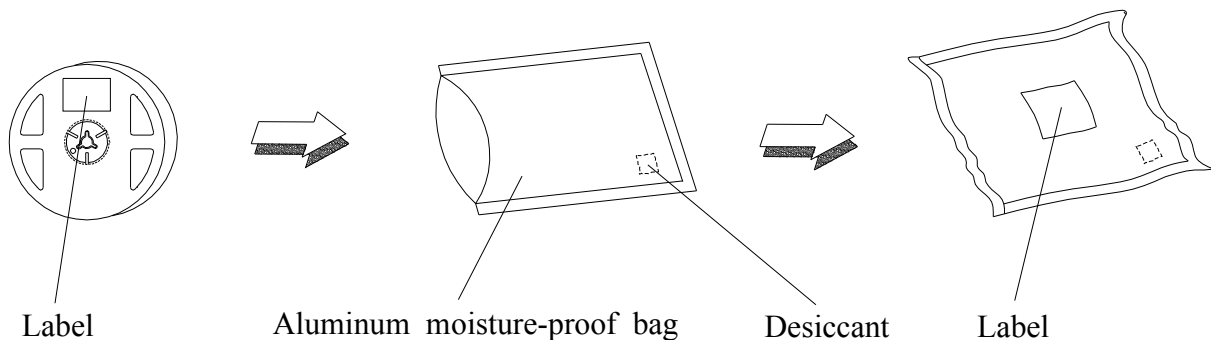
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Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel.



Note: The tolerances unless mentioned is ±0.1mm Unit = mm

Moisture Resistant Packaging





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Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260 ±5 Min. 5 sec.	6 Min.	22 PCS	0/1
2	Temperature Cycle	H : +100 15min ∫ 5 min L : -40 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100 5min ∫ 10 sec L : -10 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	I _F = 20 mA / 25	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85 /85%RH	1000 Hrs.	22 PCS.	0/1

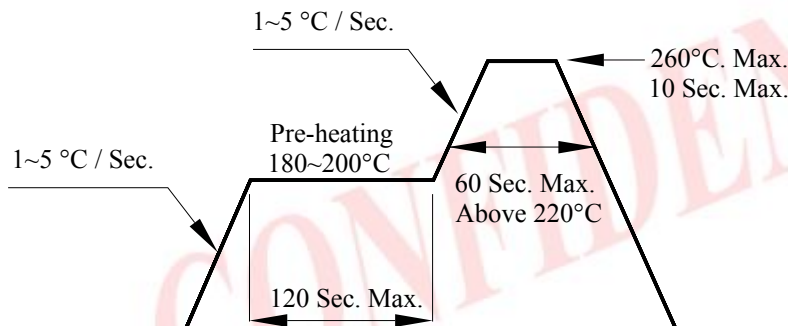
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Precautions For Use

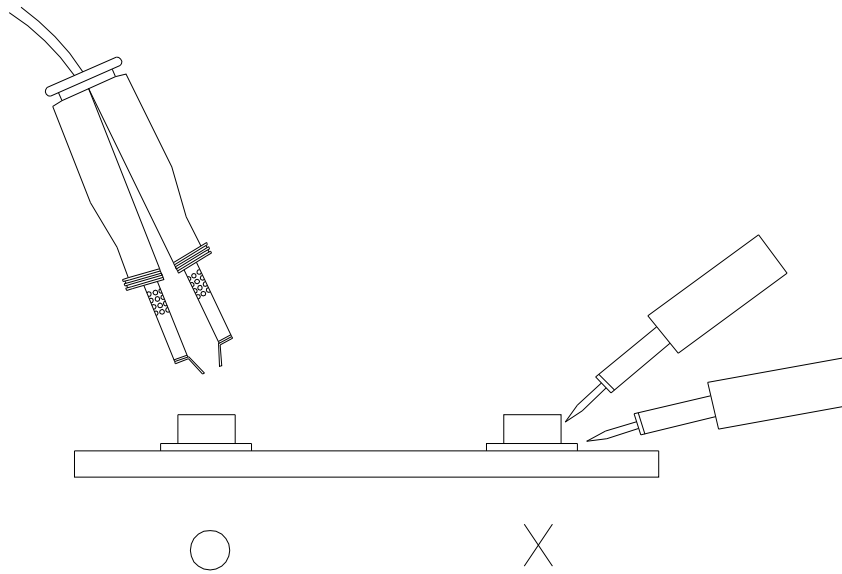
1. Over-current-proof
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).
2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package: The LEDs should be kept at 30 or less and 90%RH or less.
 - 2.3 After opening the package: The LED's floor life is 1 year under 30 or less and 60% RH or less.
If unused LEDs remain, it should be stored in moisture proof packages.
 - 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
Baking treatment : 60±5 for 24 hours.
3. Soldering Condition
 - 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
 - 3.3 When soldering, do not put stress on the LEDs during heating.
 - 3.4 After soldering, do not warp the circuit board.
4. Soldering Iron
Each terminal is to go to the tip of soldering iron temperature less than 350 for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

Technical Data Sheet**Top View LEDs****67-21/Y2C-AP2R2L/2T****5.Repairing**

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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EVERLIGHT ELECTRONICS CO., LTD.
Office: No 25, Lane 76, Sec 3, Chung Yang Rd,
Tucheng, Taipei 236, Taiwan, R.O.C

Tel: 886-2-2267-2000, 2267-9936
Fax: 886-2267-6244, 2267-6189, 2267-6306
<http://www.everlight.com>