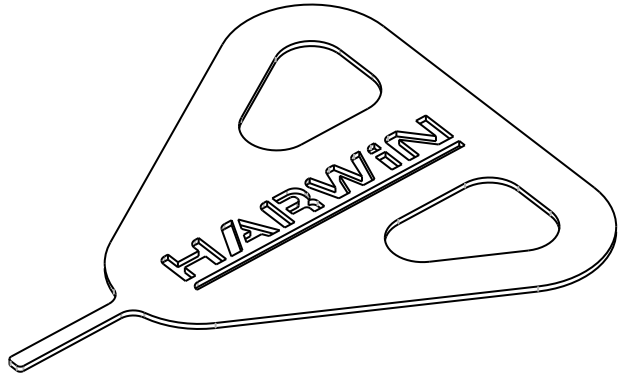
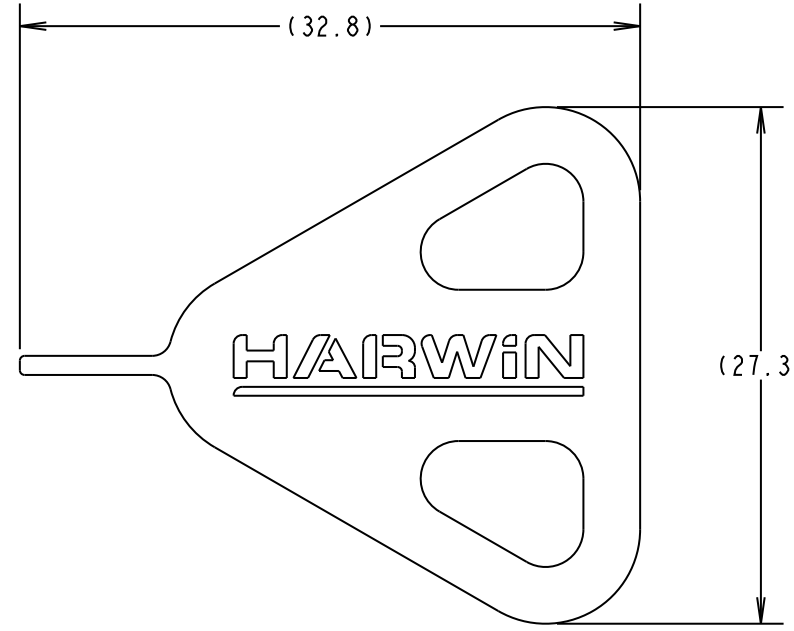
Customer Information Sheet

DRAWING No.: Z80-258 SHT 2 OF 2	IF IN DOUBT - ASK	©	NOT TO SCALE	THIRD ANGLE PROJECTION	ALL DIMENSIONS IN mm





NOTES:

1) THIS EXTRACTION TOOL HAS BEEN DESIGNED FOR USE WITH FOLLOWING DATAMATE TRIO-TEK FEMALE SIGNAL CRIMP CONTACTS, HOUSING AND HOUSING ASSEMBLY:

   M80-25300XX = FEMALE CRIMP CONTACT FOR 24-22 AWG WIRE, SUPPLIED REELED
   M80-25400XX = FEMALE CRIMP CONTACT FOR 28-26 AWG WIRE, SUPPLIED REELED
   M80-28300XX = FEMALE CRIMP CONTACT FOR 24-22 AWG WIRE, SUPPLIED LOOSE
   M80-28400XX = FEMALE CRIMP CONTACT FOR 28-26 AWG WIRE, SUPPLIED LOOSE
   M80-454XX98 = FEMALE CRIMP HOUSING, NO JACKSCREWS
   M80-455XX98 = FEMALE CRIMP HOUSING, HEXAGONAL SLOTTED JACKSCREWS
   M80-456XX98 = FEMALE CRIMP HOUSING, HEXAGONAL SOCKET JACKSCREWS
   M80-457XX98 = FEMALE CRIMP HOUSING, REVERSE FIX JACKSCREWS
   M80-458XX98 = FEMALE CRIMP HOUSING, GUIDE PIN WITH PANEL MOUNT JACKSCREWS

2) THIS TOOL CAN BE USED TO AID THE ASSEMBLY OF CONTACTS INTO HOUSING.

3) FOR EXTRACTION TOOL INSTRUCTION SPECIFICATIONS, SEE INSTRUCTION SHEET IS-28, AVAILABLE AT http://www.harwin.com/downloads/instructions/

4) PACKING = BAG

BMK	2c	22.08.08	10130
NAME	ISS.	DATE	C/NOTE
APPROVED:	BMK		
CHECKED:	RA		
DRAWN:	B. M. KENT		
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWiN

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TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL: STAINLESS STEEL

FINISH:

S/AREA: mm²

TITLE: DATAMATE TRIO-TEK FEMALE CONTACT EXTRACTION TOOL

DRAWING NUMBER: Z80-258

SHT 2 OF 2