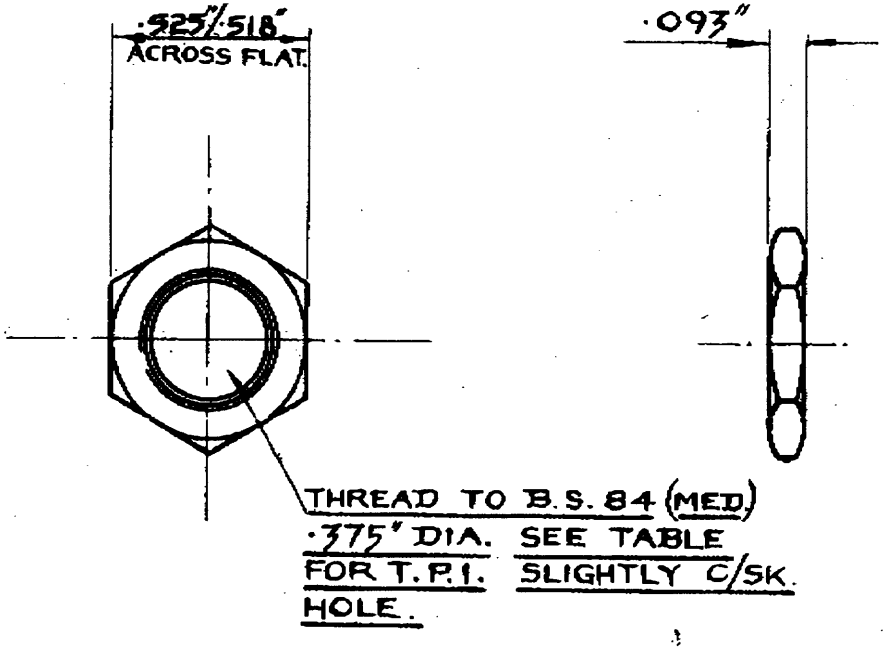
SENT BY: AB ELECTRONIC LTD; +44 01708 762981 ; 25-FEB-02 17:53; PAGE 5/5

DRG. No. N.602 ETC.

FIRST ANGLE PROJECTION

12 — N.768 ADDED

ALTERATIONS			
ISS.	C.N. No.	ALTERATION	SIG & DATE
4	—	REDRAWN NO CHANGE	GBA 12.6.59
5	2056	SPEC.N ADDED TO THREAD	9.6.59
6	—	REDRAWN NO CHANGE	FED 3.2.61
7	-	MATL - N.768 - ADDED	FED 21.2.62
8	7803	.525/.518 WAS .525	[illegible] 10.8.76
9	8470	FINISH TO SF.004 WAS BLUE ANODISE	[illegible] 20.6.79
10	8685	N.656. SF005 WAS SF004	[illegible] 20-1-80
11	8683	NICKEL PLATE WAS ZIRCONIUM PLATE (N676 & N685)	MVE 4-11-80



SUGGESTED TIGHTENING TORQUE 35 lb in.

PART Nº	THREAD	MATERIAL	FINISH.
N.602	32 T.P.I.	BRASS	NICKEL PLATE
N.602 A.	26 T.P.I.	BRASS	NICKEL PLATE
N.602 D	32 T.P.I.	DURALUMIN	CLEAN.
N.602 AD	26 T.P.I.	DURALUMIN	CLEAN
N.656	32 T.P.I.	DURALUMIN	ANODISE TO COLVERN SPEC SF.005
N.676	26 T.P.I.	BRASS	NICKEL PLATE TO SF. 003
N.685	32 T.P.I.	MILD STEEL	NICKEL PLATE TO SF. 020
N.695	32 T.P.I.	DURALUMIN	ANODISED TO COLVERN SPEC SF.004
N.697	32 T.P.I.	BRASS	ELECTRO-TIN D.T.D. 924
N.697 A	26 T.P.I.	BRASS	ELECTRO-TIN D.T.D. 924
N.722	32 T.P.I.	BRASS	CHROME PLATE [illegible] 1254 NI. C. & POLISHED
N.768	32 T.P.I.	BRASS	CLEAN TO SF.011

REDRAWN	CHECKED	APPROVED	DATE
F.E.D.	[illegible]		3.2.61

MATERIAL:	FINISH:
SEE TABLE	SEE TABLE

TITLE	DRG. No.
.375 LOCK NUT	N.602 ETC.

USED ON	COLVERN LTD., MAWNEYS RD., ROMFORD

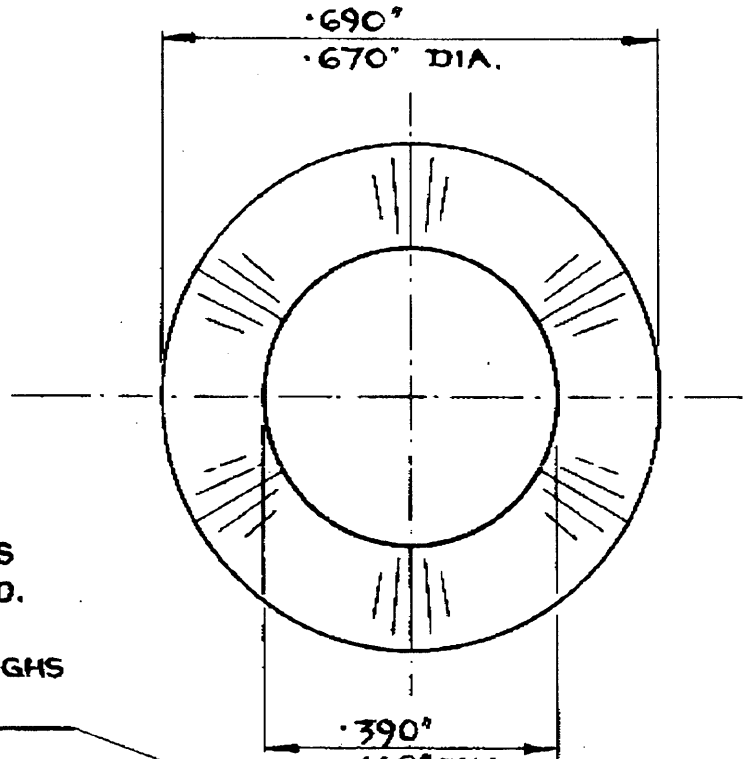
TOLERANCES	SCALE	
DECIMALS: ± .005" FRACTIONS: ± 1/64" UNLESS OTHERWISE STATED	2:1	DIMENSIONS IN INCHES

SENT BY: AB ELECTRONIC LTD; +44 01708 762981 ; 25-FEB-02 17:52; PAGE 3/5

PART No. W.1015

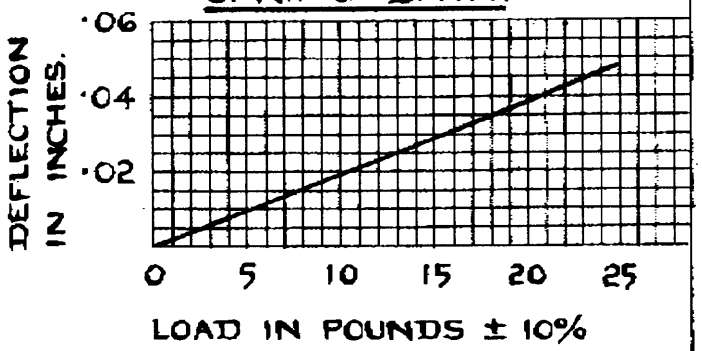
FIRST ANGLE PROJECTION

ALTERATIONS			
ISS.	C.N. No.	ALTERATION	SIG. & DATE
4	8171	ALTERNATIVE MAT'L DELETED	[illegible] 6-1-78
5	8869	ROUTE WAS PB	[illegible] 20-2-92



3- CORRUGATIONS EQUALLY SPACED. CURVATURE OF CRESTS & TROUGHS TO BE EQUAL.

SPRING DATA.



ROUTE PB

JOINT SERVICE CAT. No 5310-2-119097

DRAWN	CHECKED	APPROVED	DATE
F.E.D.			16-1-78

MATERIAL: ·010" THK (32-S.W.G) PHOS. BRONZE

FINISH: NICKEL PLATE.

TITLE:- 3/8" WAVY WASHER

PART No. W.1015

USED ON

COLVERN LTD., ROMFORD, ESSEX.

TOLERANCES	SCALE	DIMENSIONS IN INCHES
DECIMALS: ± .005" FRACTIONS: ± 1/64" UNLESS OTHERWISE STATED	4:1	

[illegible] P.B.S.P. PT. 769/1

[illegible] P.B.S.P. PT. 769

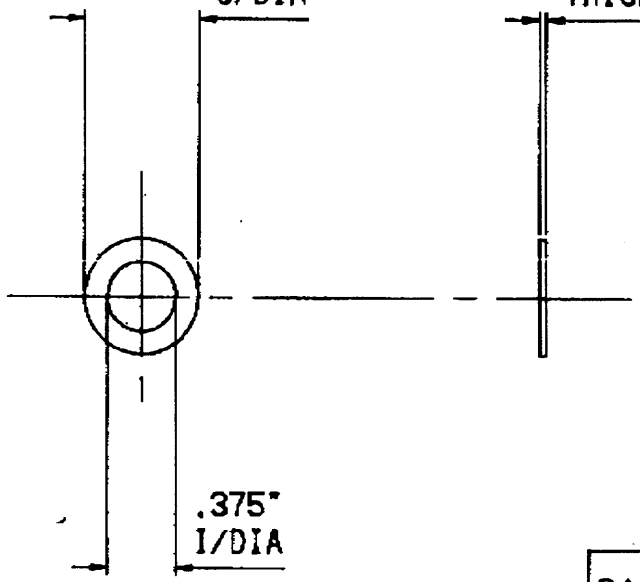
SCRAP P.B.S.P. PT. 769

GAF 4500/74

SENT BY: AB ELECTRONIC LTD; +44 01708 762981 ; 25-FEB-02 17:52;

DRG. NO.
W901 - 3
W1193 - 3

THIRD ANGLE PROJECTION · DO NOT SCALE IF IN DOUBT ASK!



PART No.	THICKNESS
W.901-3	.032" (21 SWG.)
W.1193-3	.040" (19 SWG.)

ISS.	CN.No.	ALTERATION	SIG/DATE	CHKD.
3	11418	MATERIAL WAS BRASS - NICKEL PLATE	D.W.N. 18/12/93	

ALTERATIONS

GEOMETRIC TOLERANCE SYMBOLS

STRAIGHTNESS	—	SQUARENESS	⊥
FLATNESS	▱	ANGULARITY	∠
ROUNDNESS	○	RUNOUT	↗
CYLINDRICITY	⌭	POSITION	⌖
LINE PROFILE	⌒	CONCENTRICITY	◎
SURFACE PROFILE	⌓	SYMMETRY	≡
PARALLELISM	//	M.M.C.	Ⓜ

GAUGING DIMENSIONS IDENTIFIED BY THIS SYMBOL Ⓖ

© 1993 COLVERN LTD.
THIS DRAWING IS THE PROPERTY OF COLVERN LTD. WITHOUT WHOSE WRITTEN PERMISSION IT MUST NOT BE COPIED, REPRODUCED, REISSUED OR DISCLOSED TO A THIRD PARTY.

C.A.D. DRAWING. ANY ALTERATIONS MUST BE CARRIED OUT ON THE C.A.D. SYSTEM ONLY

DIMENSIONS IN INCHES

TOLERANCES

DECIMALS +/- .005"
FRACTIONS +/- 1/64"
ANGLES +/- 1°

UNLESS OTHERWISE STATED

OPERATION	TOOL No.
	PT760

ORIGINALLY USED ON 3.4.5.6000 R.

ROUTE	MATERIAL	DRAWN	DATE	CHK/APP
B.O.	MILD STEEL	D.W.N.	18/12/93	
SCALE 1:1	FINISH BRIGHT ZINC PLATE & CLEAR PASSIVATE			
A4	TITLE 3/8" WASHER			

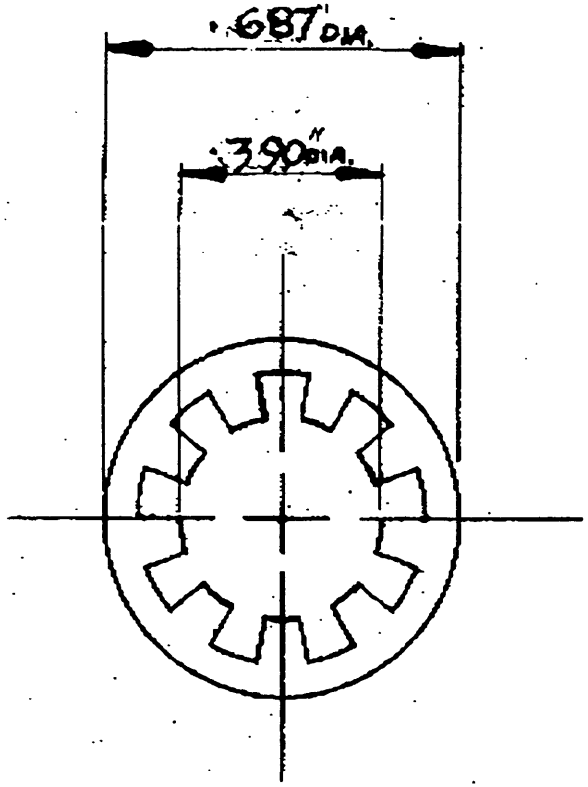
Colvern Autocrat

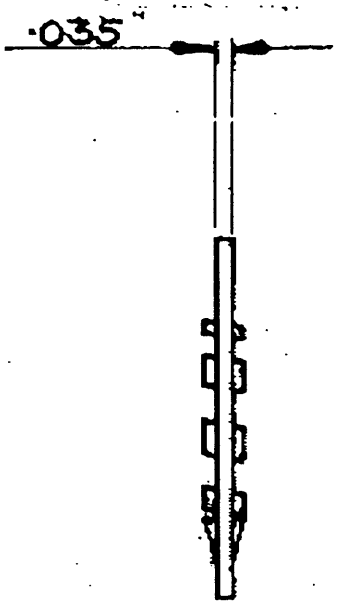
ROMFORD
ESSEX

DRG. NO. W901 - 3
W1193 - 3

PART No.
W 902.

ALTERATIONS			
ISS.	C.N.No.	ALTERATION	Sig. & Date
2	269	REDRAWN UP TO DATE	[illegible] 28/6/52
3	5996	FINISH CHANGED TO ZINC PLATE PASSIVATED	[illegible] 14/1/71





·060" over Teeth. per sheet on 10 samples

DRAWN	CHECKED	APPROVED	DATE
D.J. Watling.	[illegible]	[illegible]	28:1:52

MATERIAL:- STEEL

FINISH:- NICKEL PLATE

PURCHASED FROM BARBER & COLMAN
TYPE 12 - No. 1220

TITLE .375" DIA. SHAKEPROOF WASHER.

PART No. W 902.

USED ON

COLVERN LTD.,
MAWNEYS RD., ROMFORD

GENERAL TOLERANCE ± .005" UNLESS OTHERWISE STATED

SCALE 2:1.