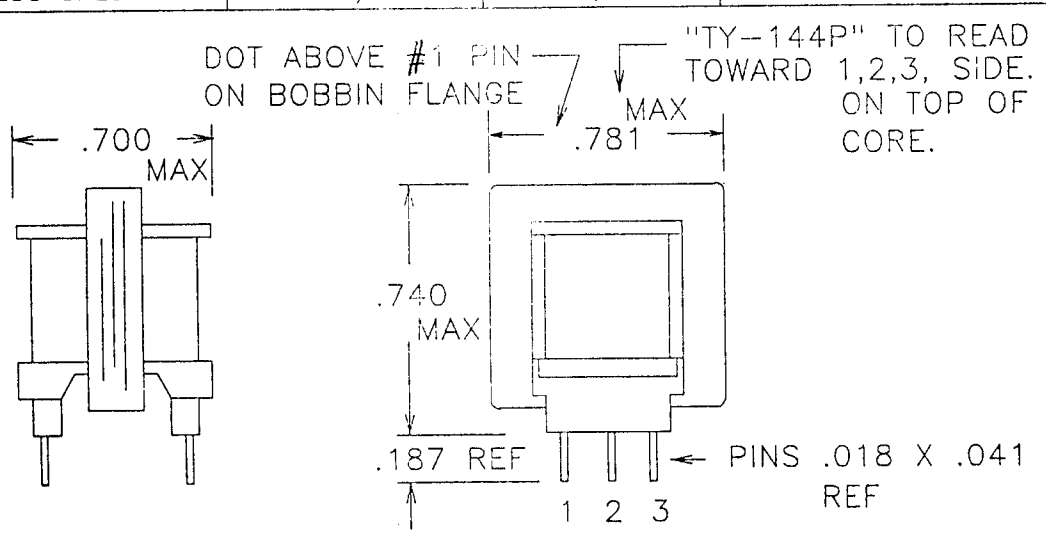
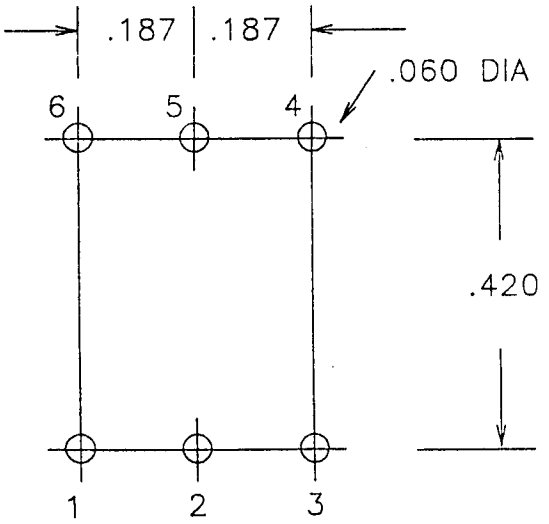
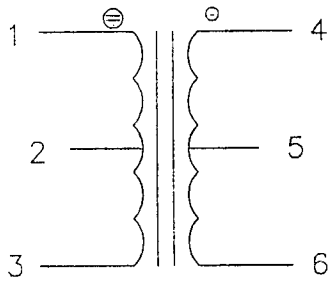
TOLERANCE UNLESS SPECIFIED =	.XXX= +/- .005	.XX= +/- .015	FRACTIONS= +/- .032

TY-144P.DC2







PRODUCTION TESTS

TURNS RATIO = 100%

DC RESISTANCE IN OHMS	1-3 = 1180
	4-6 = 1600

APPLY = 5V, 200 HZ, 1-3

INDUCTANCE: 32 HY, MINIMUM

HIPOT = 1500V PRI TO SEC & CORE
1500V SEC TO CORE

CONTINUITY = 100%

IMPREGNATION NOTES =PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

MagneTek

METHOD 1 X 1	MARKING "TY-144P" ON TOP OF CORE DATE & SITE CODE ON SIDE OF CORE	PART NO. TY-144P