TPS54628EVM-052, 6-A, Regulator Evaluation Module

This user's guide contains information for the TPS54628EVM-052 evaluation module (EVM) as well as for the TPS54628. Included are the performance specifications, schematic, and the bill of materials of the TPS54628EVM-052.

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1 Introduction

The TPS54628 is a single, adaptive on-time, D-CAP2™-mode, synchronous buck converter requiring a low external component count. The D-CAP2 control circuit is optimized for low-ESR output capacitors such as POSCAP, SP-CAP, or ceramic types and features fast-transient response with no external compensation. The switching frequency is internally set at a nominal 650 kHz. The high-side and low-side switching MOSFETs are incorporated inside the TPS54628 package along with the gate-drive circuitry. The low drain-to-source on-resistance of the MOSFETs allows the TPS54628 to achieve high efficiencies and helps keep the junction temperature low at high-output currents. To further enhance efficiency at light loads, the TPS54628 features pulse skipping Eco-mode™ operation. The TPS54628 dc/dc synchronous converter is designed to provide up to a 6-A output from an input voltage source of 4.5 V to 18 V. The output voltage range is from 0.76 V to 5.5 V. Rated input voltage and output current range for the evaluation module are given in Table 1.

The TPS54628EVM-052 evaluation module circuit is a single, synchronous buck converter providing 1.05 V at 6 A from 4.5-V to 18-V input. This user's guide describes the TPS54628EVM-052 performance.

Table 1. Input Voltage and Output Current Summary

EVM	Input Voltage Range	Output Current Range
TPS54628EVM-052	V_{IN} = 4.5 V to 18 V	0 A to 6 A

2 Performance Specification Summary

A summary of the TPS54628EVM-052 performance specifications is provided in Table 2. Specifications are given for an input voltage of V_{IN} = 12 V and an output voltage of 1.05 V, unless otherwise noted. The ambient temperature is 25°C for all measurement, unless otherwise noted.

Table 2. TPS54628EVM-052 Performance Specifications Summary

Specifications	Test Conditions	Min	Typ	Max	Unit
Input voltage range (V_{IN})		4.5	12	18	V
Output voltage			1.05		V
Operating frequency	V_{IN} = 12 V, I_O = 1 A		650		kHz
Output current range		0		6	A
Line regulation	I_O = 3 A		±0.3		%
Load regulation	V_{IN} = 12 V		+0.90, –0.14		%
Overcurrent limit	V_{IN} = 12 V, L_O = 1.5 µH	6.7	7.3	8.9	A
Output ripple voltage	V_{IN} = 12 V, I_O = 6 A		15		mV_{PP}
Maximum efficiency	V_{IN} = 5 V, I_O= 0.9 A		88.6		%

3 Modifications

These evaluation modules are designed to provide access to the features of the TPS54628. Some modifications can be made to this module.

3.1 Output Voltage Setpoint

To change the output voltage of the EVMs, it is necessary to change the value of resistor R1. Changing the value of R1 can change the output voltage above 0.765 V. The value of R1 for a specific output voltage can be calculated using Equation 1.

For output voltage from 0.76 V to 5.5 V:

$$VO = 0.765 \times \left(1 + \frac{R1}{R2}\right) \quad (1)$$

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Table 3 lists the R1 values for some common output voltages. A feed forward capacitor (C4) may be used to improve phase margin. Feed forward capacitors are most effective for higher output voltages of 1.8 V or above. Pads for this component (C4) are provided on the printed-circuit board (PCB). Note that the resistor values given in Table 3 are standard values and not the exact value calculated using Equation 1.

Table 3. Output Voltages and Recommended Component Values

Output Voltage (V)	R1 (kΩ)	R2 (kΩ)	C4 (pF) (1)			L1 (µH)			C9 + C10 +C11 (µF)	
			MIN	TYP	MAX	MIN	TYP	MAX	MIN	MAX
1	6.81	22.1	5	150	220	1.0	1.5	4.7	22	68
1.05	8.25	22.1	5	150	220	1.0	1.5	4.7	22	68
1.2	12.7	22.1	5		100	1.0	1.5	4.7	22	68
1.5	21.5	22.1	5		68	1.0	1.5	4.7	22	68
1.8	30.1	22.1	5		22	1.2	1.5	4.7	22	68
2.5	49.9	22.1	5		22	1.5	2.2	4.7	22	68
3.3	73.2	22.1	2		22	1.8	2.2	4.7	22	68
5	124	22.1	2		22	2.2	3.3	4.7	22	68

(1) Optional

3.2 Output Filter and Closed-Loop Response

The TPS54628 relies on the output filter characteristics to ensure stability of the control loop. The recommended output filter components for common output voltages are given in Table 3. It may be possible for other output filter component values to provide acceptable closed-loop characteristics. R3 and TP4 are provided for convenience in breaking the control loop and measuring the closed-loop response.

4 Test Setup and Results

This section describes how to properly connect, set up, and use the TPS54628EVM-052. The section also includes test results typical for the evaluation modules and efficiency, output load regulation, output line regulation, load-transient response, output voltage ripple, input voltage ripple, start-up, and switching frequency.

4.1 Input/Output Connections

The TPS54628EVM-052 is provided with input and output connectors and test points as shown in Table 4. A power supply capable of supplying 3 A must be connected to J1 through a pair of 20-AWG wires. The load must be connected to J2 through a pair of 20-AWG wires. The maximum load current capability is 6 A. Wire lengths must be minimized to reduce losses in the wires. Test point TP1 provides a place to monitor the V_{IN} input voltages with TP2 providing a convenient ground reference. TP8 is used to monitor the output voltage with TP9 as the ground reference.

Table 4. Connection and Test Points

Reference Designator	Function
J1	V_{IN} (see Table 1 for V_{IN} range)
J2	V_{OUT}, 1.05 V at 6-A maximum
JP1	EN control. Connect EN to OFF to disable, connect EN to ON to enable
TP1	V_{IN} test point at V_{IN} connector
TP2	GND test point at V_{IN} connector
TP3	EN test point
TP4	Loop response measurement test point
TP5	VREG5 test point
TP6	Switch node test point
TP7	Analog ground test point

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Table 4. Connection and Test Points (continued)

Reference Designator	Function
TP8	Output voltage test point at V_{OUT} connector
TP9	Ground test point at V_{OUT} connector

4.2 Start-Up Procedure

1. Ensure that the jumper at JP1 (Enable control) is set from EN to OFF.
2. Apply appropriate VIN voltage to VIN and PGND terminals at J1.
3. Move the jumper at JP1 (Enable control) to cover EN and ON. The EVM enables the output voltage.

4.3 Efficiency

Figure 1 shows the efficiency for the TPS54628EVM-052 at an ambient temperature of 25°C.

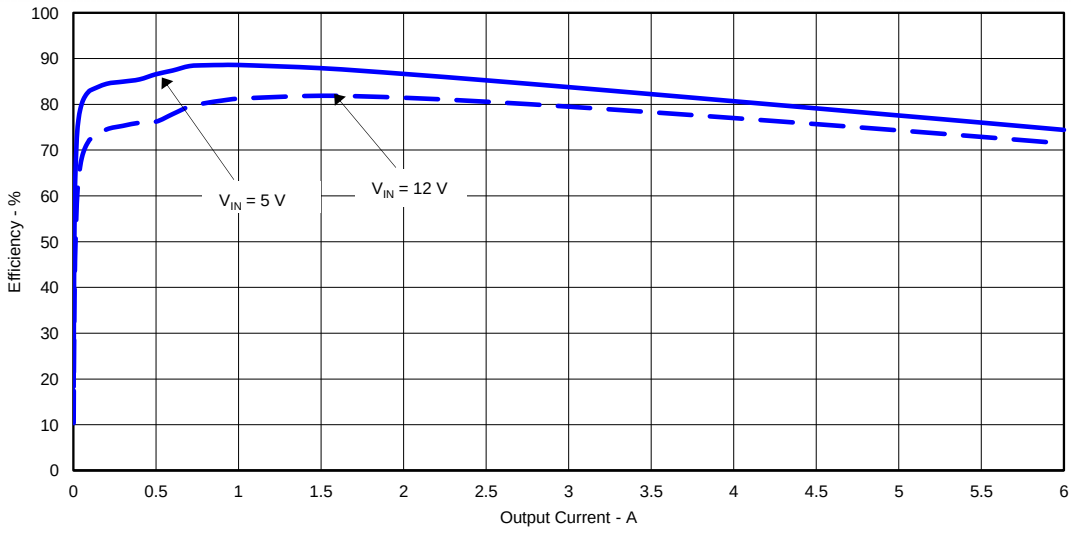


Figure 1. TPS54628EVM-052 Efficiency

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Figure 2 shows the efficiency at light loads for the TPS54628EVM-052 at an ambient temperature of 25°C.

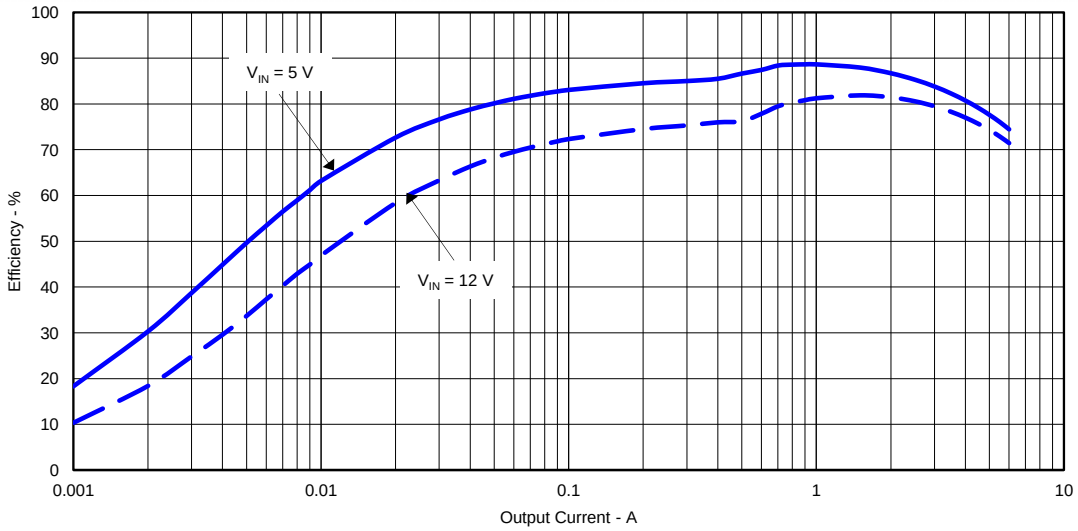


Figure 2. TPS54628EVM-052 Light-Load Efficiency

4.4 Load Regulation

The load regulation for the TPS54628EVM-052 is shown in Figure 3.

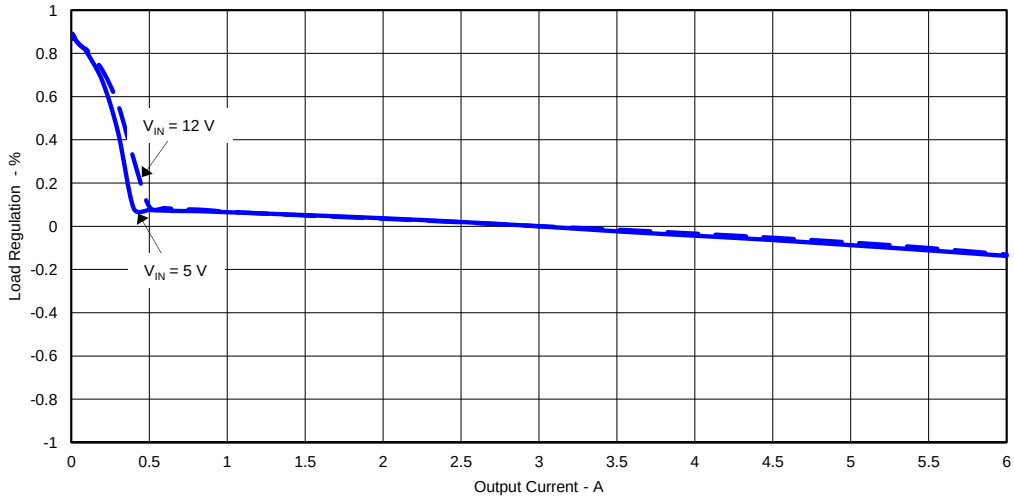


Figure 3. TPS54628EVM-052 Load Regulation, V_{IN} = 5 V and V_{IN} = 12 V.

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4.5 Line Regulation

The line regulation for the TPS54628EVM-052 is shown in Figure 4.

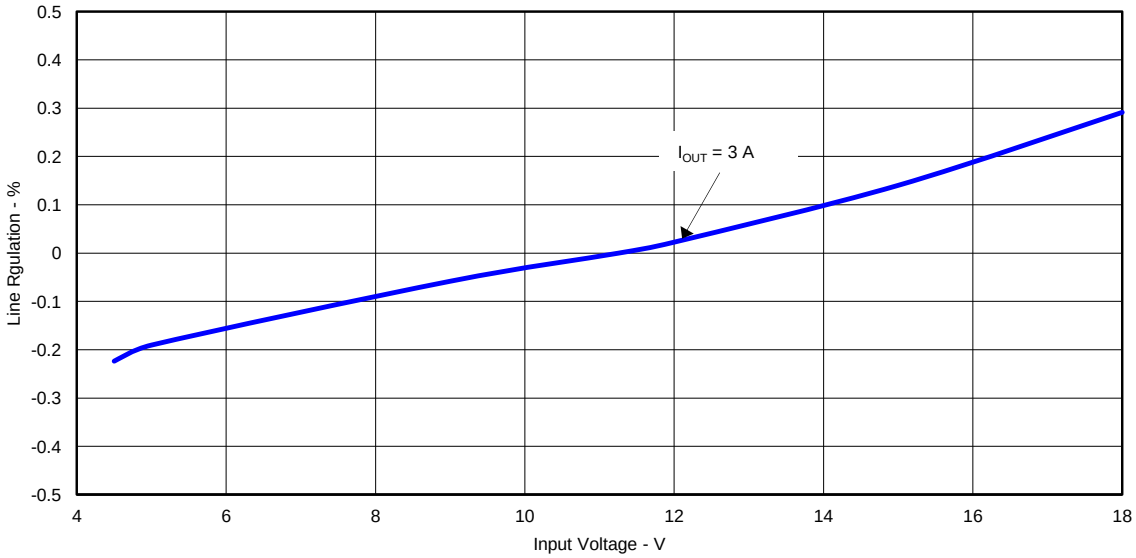


Figure 4. TPS54628EVM-052 Line Regulation

4.6 Load Transient Response

The TPS54628EVM-052 response to load transient is shown in Figure 5. The current step is from 1.5 A to 4.5 A. Total peak-to-peak voltage variation is as shown.

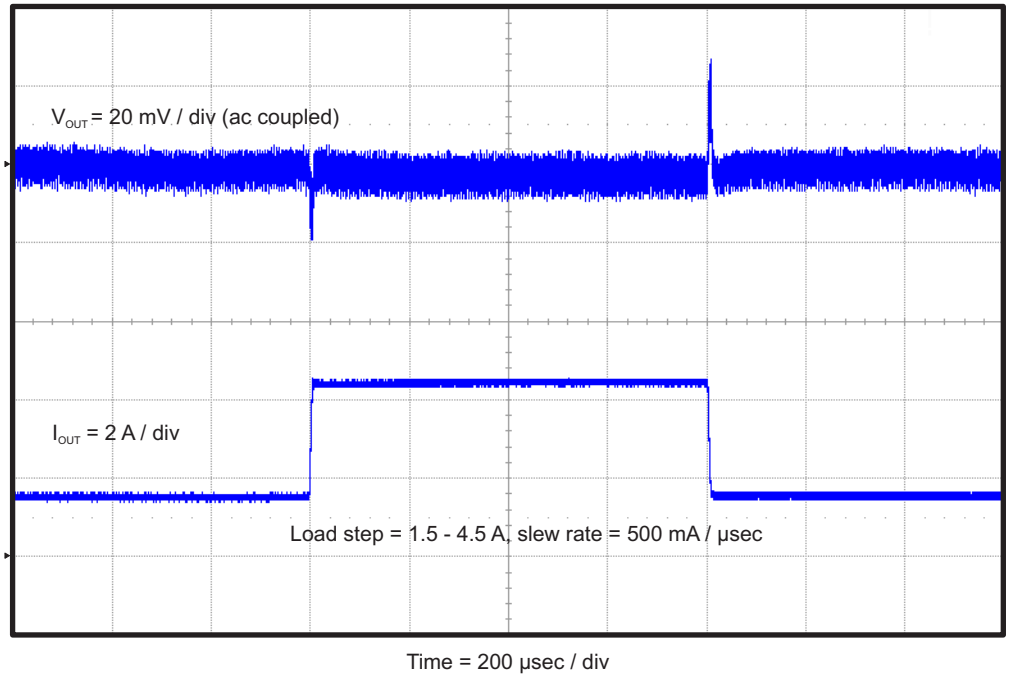


Figure 5. TPS54628EVM-052 Load Transient Response

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4.7 Output Voltage Ripple

The TPS54628EVM-052 output voltage ripple is shown in Figure 6. The output current is the rated full load of 6 A.

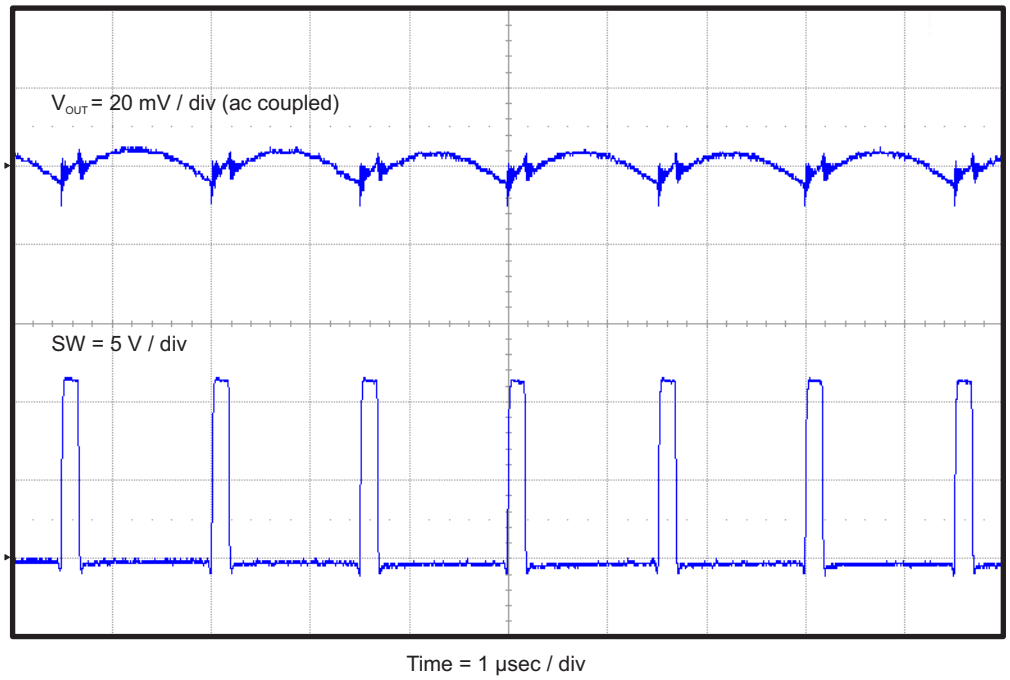


Figure 6. TPS54628EVM-052 Output Voltage Ripple (I_{OUT} = 6 A)

The TPS54628EVM-052 output voltage ripple is shown in Figure 7. The output current is 300 mA.

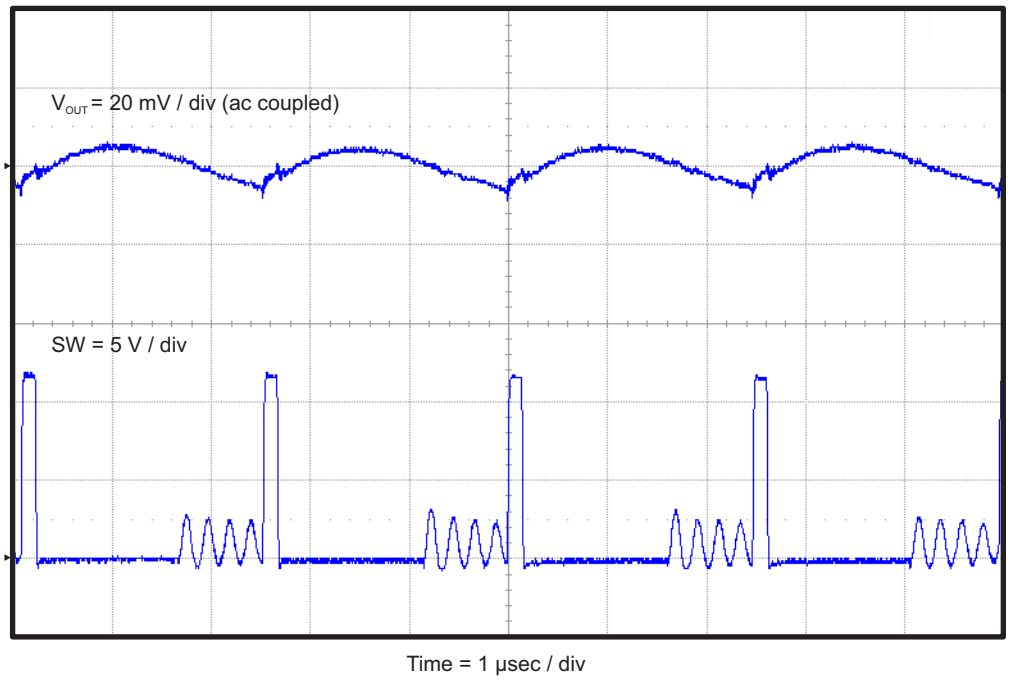


Figure 7. TPS54628EVM-052 Output Voltage Ripple (I_{OUT} = 300 mA)

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The TPS54628EVM-052 output voltage ripple is shown in Figure 8. The output current is 0.2 mA.

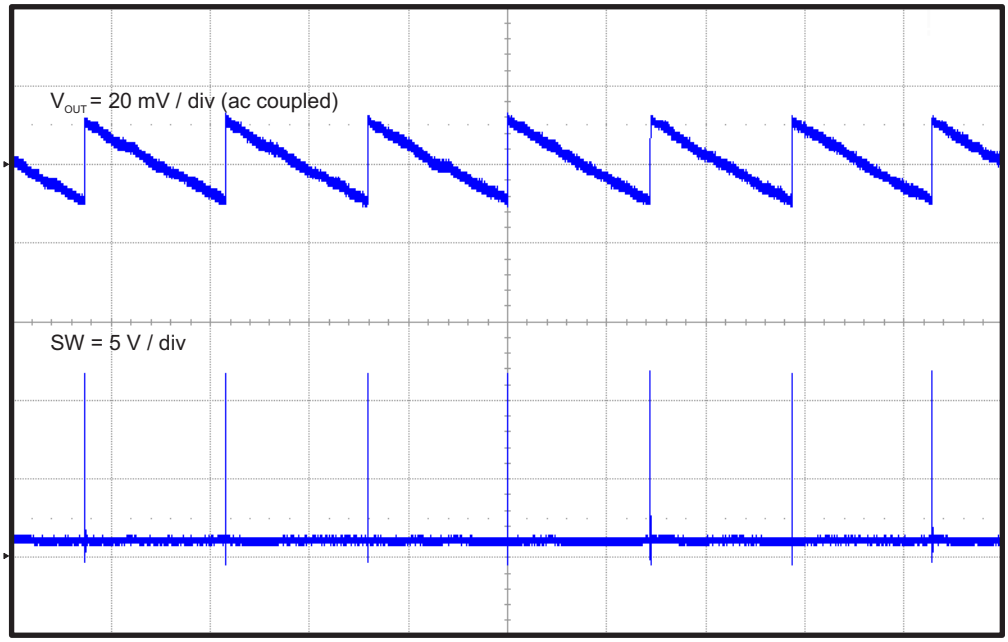


Figure 8. TPS54628EVM-052 Output Voltage Ripple (I_{OUT} = 0.2 mA)

4.8 Input Voltage Ripple

The TPS54628EVM-052 input voltage ripple is shown in Figure 9. The output current is the rated full load of 6 A.

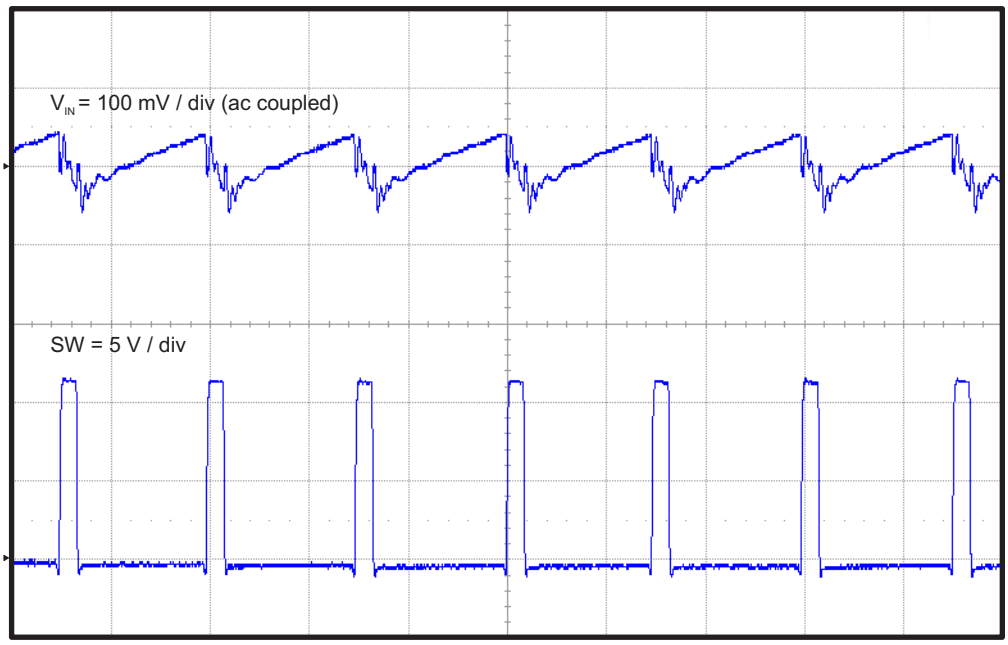


Figure 9. TPS54628EVM-052 Input Voltage Ripple

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4.9 Start-Up

The TPS54628EVM-052 start-up waveforms relative to V_{IN} and EN are shown in Figure 10 and Figure 11. R_{LOAD} = 1 Ω.

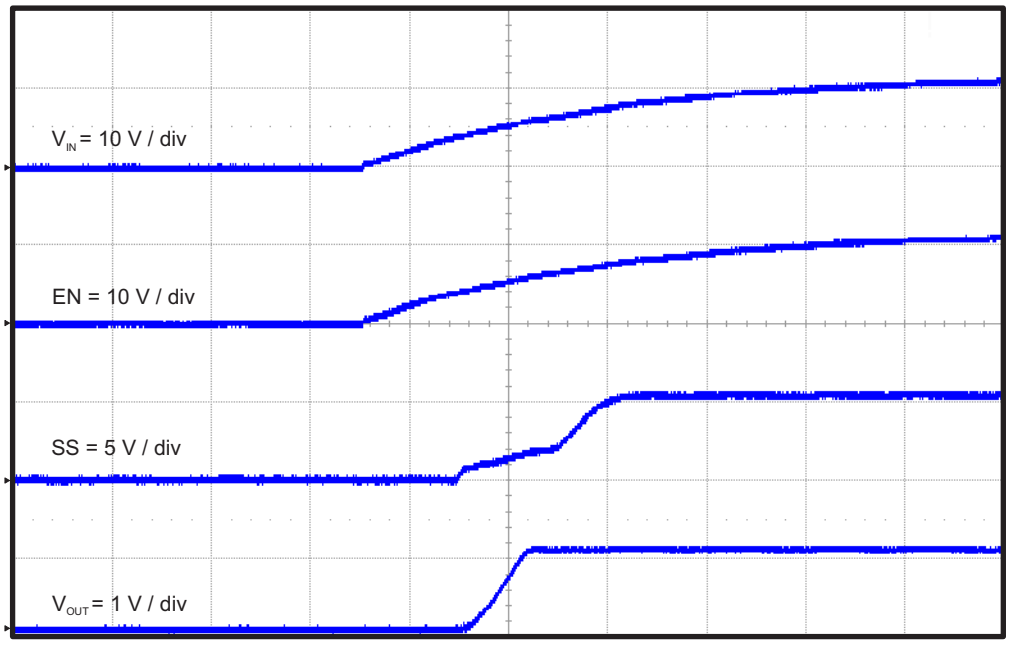


Figure 10. TPS54628EVM-052 Start-Up Relative to V_{IN} with SS

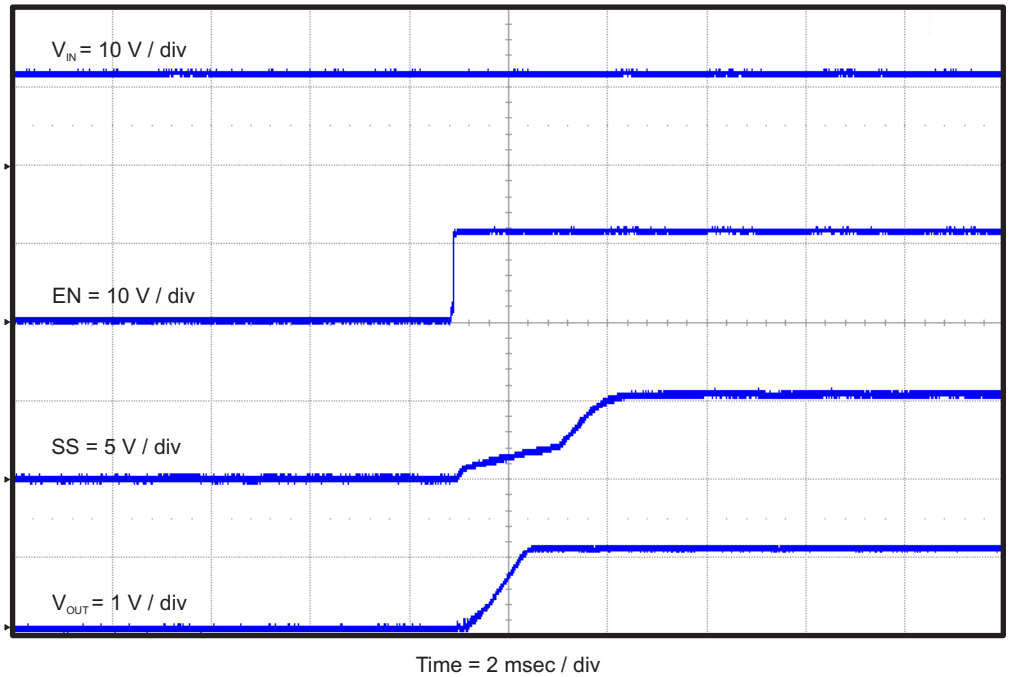


Figure 11. TPS54628EVM-052 Start-Up Relative to EN with SS

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4.10 Shut-Down

The TPS54628EVM-052 shut-down waveforms relative to V_{IN} and EN are shown in Figure 12 and Figure 13. R_{LOAD} = 1 Ω.

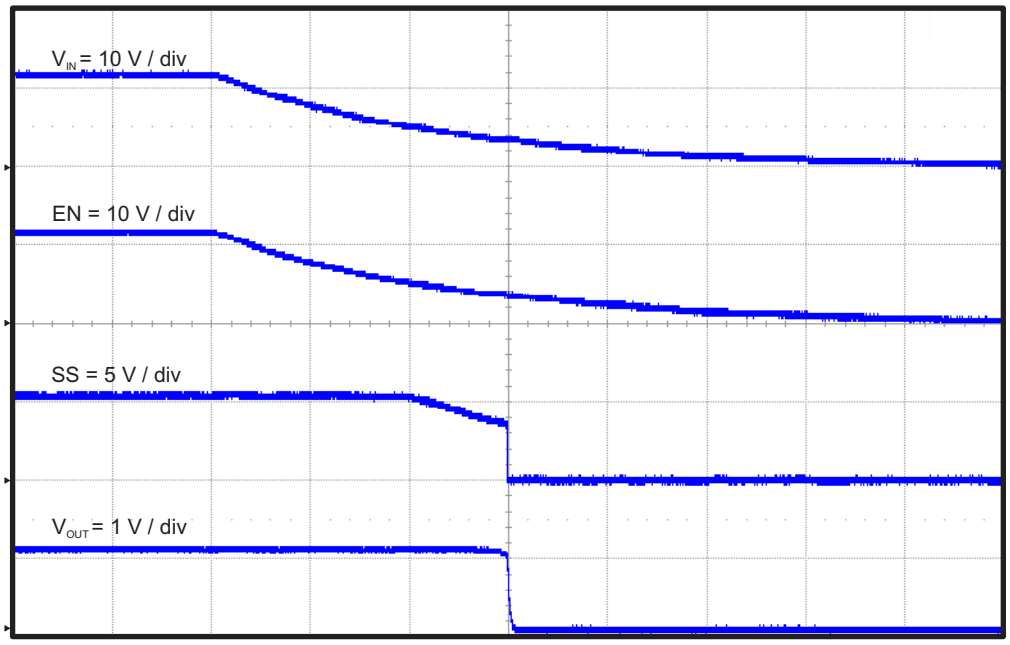


Figure 12. TPS54628EVM-052 Shut-Down Relative to V_{IN} with SS

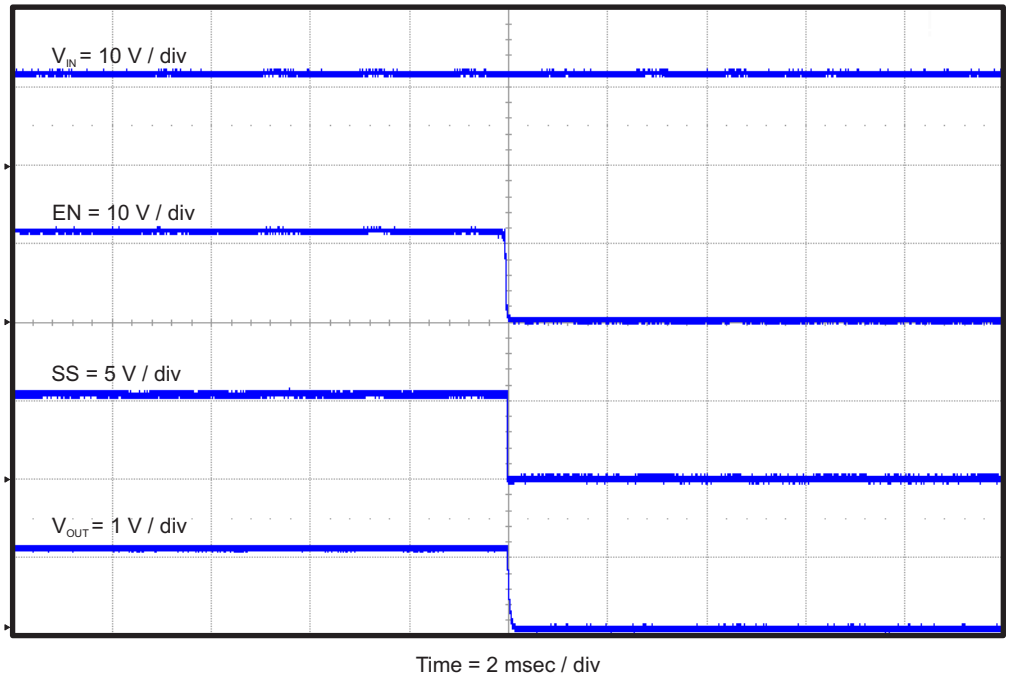


Figure 13. TPS54628EVM-052 Shut-Down Relative to EN with SS

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5 Board Layout

This section provides description of the TPS54628EVM-052, board layout, and layer illustrations.

5.1 Layout

The board layout for the TPS54628EVM-052 is shown in Figure 14 through Figure 18. The top layer contains the main power traces for VIN, VOUT, and ground. Also on the top layer are connections for the pins of the TPS54628 and a large area filled with ground. Most of the signal traces also are located on the top side. The input decoupling capacitors are located as close to the IC as possible. The input and output connectors, test points, and all of the components are located on the top side. An analog ground (GND) area is provided on the top side. Analog ground (GND) and power ground (PGND) are connected at a single point on the top layer near C6. The two internal layers are completely dedicated to power ground planes. The bottom layer is primarily power ground. Traces also connect VIN to the enable control jumper, VREG5 test points and the feedback trace from VOUT to the voltage setpoint divider network.

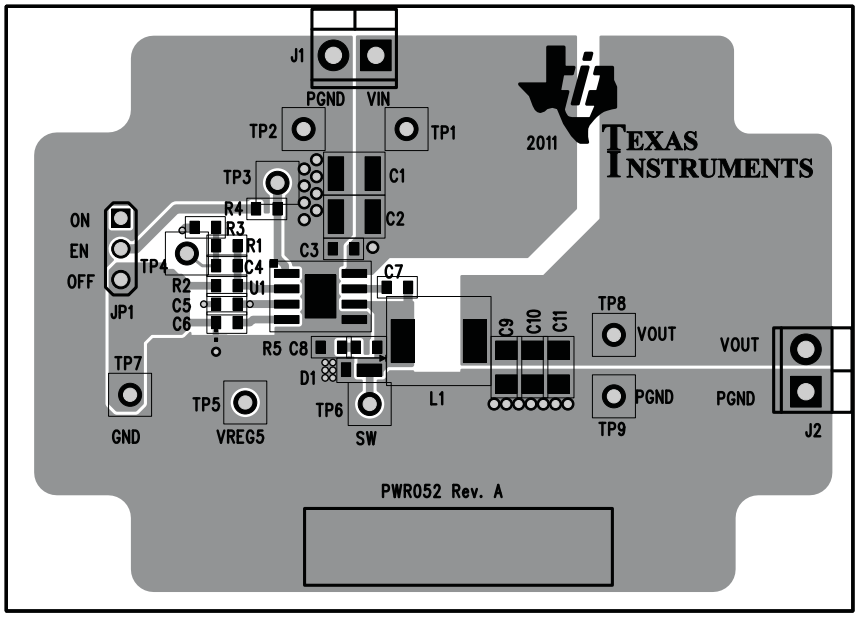


Figure 14. Top Assembly

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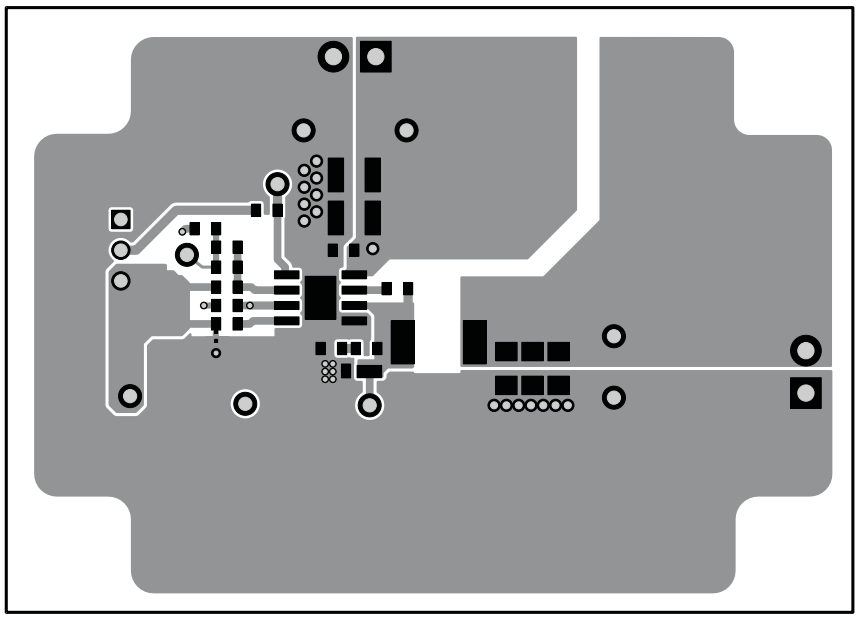


Figure 15. Top Layer

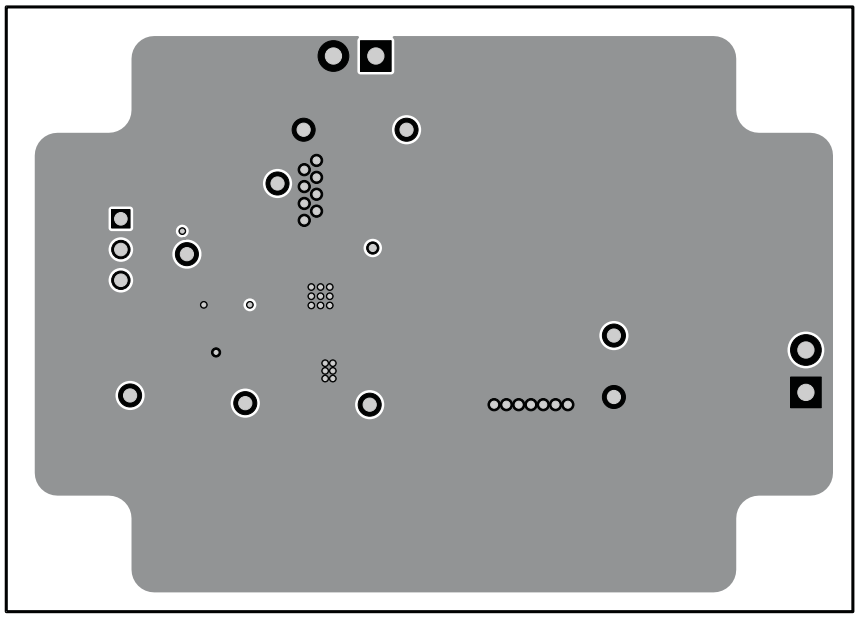


Figure 16. Internal Layer 1

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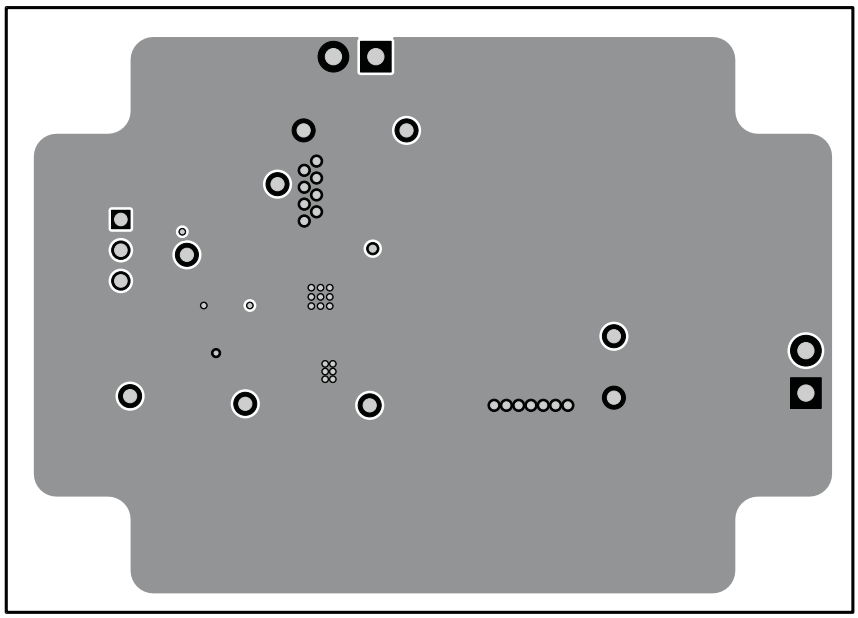


Figure 17. Internal Layer 2

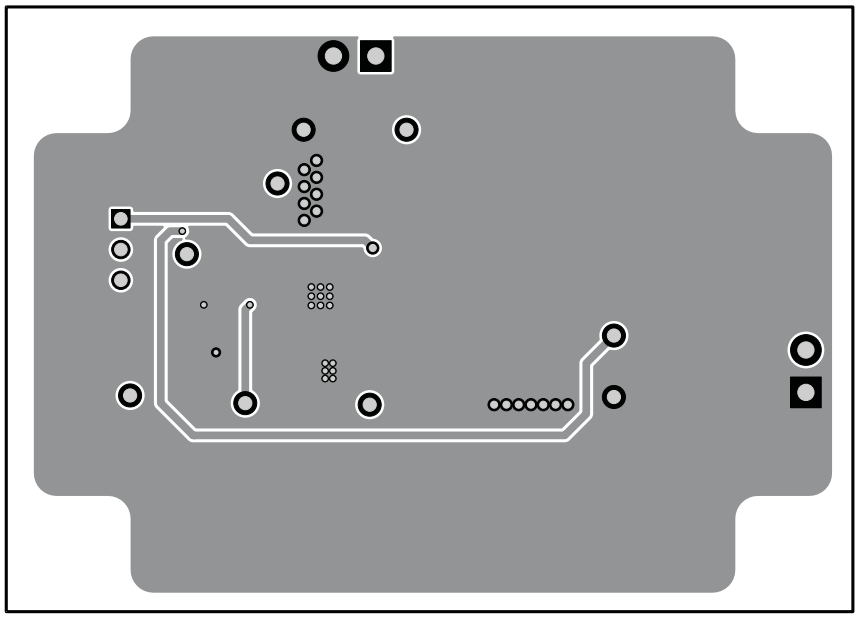


Figure 18. Bottom Layer

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6 Schematic, Bill of Materials, and Reference

6.1 Schematic

Figure 19 is the schematic for the TPS54628EVM-052.

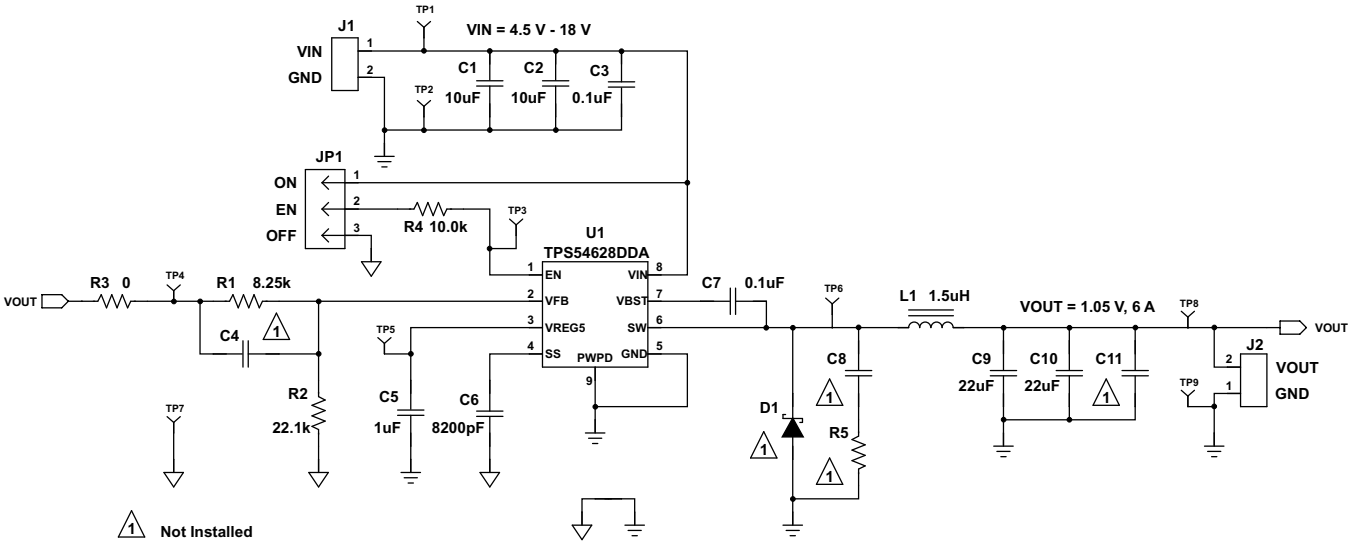


Figure 19. TPS54628EVM-052 Schematic Diagram

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6.2 Bill of Materials

Table 5. Bill of Materials

RefDes	Qty	Value	Description	Size	Part Number	MFR
C1, C2	2	10uF	Capacitor, Ceramic, 25V, X5R, 20%	1210	Std	Std
C3, C7	2	0.1uF	Capacitor, Ceramic, 50V, X7R, 10%	0603	Std	Std
C4, C8	0	Open	Capacitor, Ceramic	0603	Std	Std
C5	1	1uF	Capacitor, Ceramic, 16V, X7R, 10%	0603	Std	Std
C6	1	8200pF	Capacitor, Ceramic, 25V, X7R , 10%	0603	Std	Std
C9, C10	2	22uF	Capacitor, Ceramic, 6.3V, X5R, 20%	1206	C3216X5R0J226M	TDK
C11	1	Open	Capacitor, Ceramic	1206	Std	Std
D1	0	Open	Diode, 0.5 A, 30 V, 2PIN	TUMD2	RSX051VA-30	Rohm
J1, J2	2	ED555/2DS	Terminal Block, 2-pin, 6-A, 3.5mm	0.27 x 0.25 inch	ED555/2DS	Sullins
JP1	1	PEC03SAAN	Header, Male 3-pin, 100mil spacing	0.100 inch x 3	PEC03SAAN	Sullins
L1	1	1.5uH	Inductor, SMT, 11.6 A, 10.67 milliohm	0.256 x 0.280 inch	SPM6530T-1R5M100	TDK
R1	1	8.25k	Resistor, Chip, 1/16W, 1%	0603	Std	Std
R2	1	22.1k	Resistor, Chip, 1/16W, 1%	0603	Std	Std
R3, R5	2	0	Resistor, Chip, 1/16W, 1%	0603	Std	Std
R4	1	10.0k	Resistor, Chip, 1/16W, 1%	0603	Std	Std
R5	0	Open	Resistor, Chip, 1/16W, 1%	0603	Std	Std
TP1, TP3, TP4, TP5, TP6, TP8	3	5000	Test Point, Red, Thru Hole Color Keyed	0.100 x 0.100 inch	5000	Keystone
TP2, TP7, TP9	3	5001	Test Point, Black, Thru Hole Color Keyed	0.100 x 0.100 inch	5001	Keystone
U1	1	TPS54628DDA	IC, 4.5-18 V Input, 6-A Sync. Step-Down Converter with Eco-mode	SO8[DDA]	TPS54628DDA	TI
–	1		Shunt, 100-mil, Black	0.100	929950-00	3M
–	1		PCB		PWR056	Any

6.3 Reference

1. *TPS54628, 4.5 V to 18 V Input, 6-A Synchronous Step-Down Converter with Eco-mode™* data sheet (SLVSBW5)

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EVALUATION BOARD/KIT/MODULE (EVM) ADDITIONAL TERMS

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REGULATORY COMPLIANCE INFORMATION

As noted in the EVM User's Guide and/or EVM itself, this EVM and/or accompanying hardware may or may not be subject to the Federal Communications Commission (FCC) and Industry Canada (IC) rules.

For EVMs **not** subject to the above rules, this evaluation board/kit/module is intended for use for ENGINEERING DEVELOPMENT, DEMONSTRATION OR EVALUATION PURPOSES ONLY and is not considered by TI to be a finished end product fit for general consumer use. It generates, uses, and can radiate radio frequency energy and has not been tested for compliance with the limits of computing devices pursuant to part 15 of FCC or ICES-003 rules, which are designed to provide reasonable protection against radio frequency interference. Operation of the equipment may cause interference with radio communications, in which case the user at his own expense will be required to take whatever measures may be required to correct this interference.

General Statement for EVMs including a radio

User Power/Frequency Use Obligations: This radio is intended for development/professional use only in legally allocated frequency and power limits. Any use of radio frequencies and/or power availability of this EVM and its development application(s) must comply with local laws governing radio spectrum allocation and power limits for this evaluation module. It is the user's sole responsibility to only operate this radio in legally acceptable frequency space and within legally mandated power limitations. Any exceptions to this are strictly prohibited and unauthorized by Texas Instruments unless user has obtained appropriate experimental/development licenses from local regulatory authorities, which is responsibility of user including its acceptable authorization.

For EVMs annotated as FCC – FEDERAL COMMUNICATIONS COMMISSION Part 15 Compliant

Caution

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

FCC Interference Statement for Class A EVM devices

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

FCC Interference Statement for Class B EVM devices

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

For EVMs annotated as IC – INDUSTRY CANADA Compliant

This Class A or B digital apparatus complies with Canadian ICES-003.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Concerning EVMs including radio transmitters

This device complies with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Concerning EVMs including detachable antennas

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication.

This radio transmitter has been approved by Industry Canada to operate with the antenna types listed in the user guide with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Cet appareil numérique de la classe A ou B est conforme à la norme NMB-003 du Canada.

Les changements ou les modifications pas expressément approuvés par la partie responsable de la conformité ont pu vider l'autorité de l'utilisateur pour actionner l'équipement.

Concernant les EVMs avec appareils radio

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Concernant les EVMs avec antennes détachables

Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada. Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante.

Le présent émetteur radio a été approuvé par Industrie Canada pour fonctionner avec les types d'antenne énumérés dans le manuel d'usage et ayant un gain admissible maximal et l'impédance requise pour chaque type d'antenne. Les types d'antenne non inclus dans cette liste, ou dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur.

【Important Notice for Users of this Product in Japan】

This development kit is NOT certified as Confirming to Technical Regulations of Radio Law of Japan

If you use this product in Japan, you are required by Radio Law of Japan to follow the instructions below with respect to this product:

1. Use this product in a shielded room or any other test facility as defined in the notification #173 issued by Ministry of Internal Affairs and Communications on March 28, 2006, based on Sub-section 1.1 of Article 6 of the Ministry's Rule for Enforcement of Radio Law of Japan,
2. Use this product only after you obtained the license of Test Radio Station as provided in Radio Law of Japan with respect to this product, or
3. Use of this product only after you obtained the Technical Regulations Conformity Certification as provided in Radio Law of Japan with respect to this product. Also, please do not transfer this product, unless you give the same notice above to the transferee. Please note that if you could not follow the instructions above, you will be subject to penalties of Radio Law of Japan.

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EVALUATION BOARD/KIT/MODULE (EVM)
WARNINGS, RESTRICTIONS AND DISCLAIMERS

For Feasibility Evaluation Only, in Laboratory/Development Environments. Unless otherwise indicated, this EVM is not a finished electrical equipment and not intended for consumer use. It is intended solely for use for preliminary feasibility evaluation in laboratory/development environments by technically qualified electronics experts who are familiar with the dangers and application risks associated with handling electrical mechanical components, systems and subsystems. It should not be used as all or part of a finished end product.

Your Sole Responsibility and Risk. You acknowledge, represent and agree that:

1. You have unique knowledge concerning Federal, State and local regulatory requirements (including but not limited to Food and Drug Administration regulations, if applicable) which relate to your products and which relate to your use (and/or that of your employees, affiliates, contractors or designees) of the EVM for evaluation, testing and other purposes.
2. You have full and exclusive responsibility to assure the safety and compliance of your products with all such laws and other applicable regulatory requirements, and also to assure the safety of any activities to be conducted by you and/or your employees, affiliates, contractors or designees, using the EVM. Further, you are responsible to assure that any interfaces (electronic and/or mechanical) between the EVM and any human body are designed with suitable isolation and means to safely limit accessible leakage currents to minimize the risk of electrical shock hazard.
3. You will employ reasonable safeguards to ensure that your use of the EVM will not result in any property damage, injury or death, even if the EVM should fail to perform as described or expected.
4. You will take care of proper disposal and recycling of the EVM's electronic components and packing materials.

Certain Instructions. It is important to operate this EVM within TI's recommended specifications and environmental considerations per the user guidelines. Exceeding the specified EVM ratings (including but not limited to input and output voltage, current, power, and environmental ranges) may cause property damage, personal injury or death. If there are questions concerning these ratings please contact a TI field representative prior to connecting interface electronics including input power and intended loads. Any loads applied outside of the specified output range may result in unintended and/or inaccurate operation and/or possible permanent damage to the EVM and/or interface electronics. Please consult the EVM User's Guide prior to connecting any load to the EVM output. If there is uncertainty as to the load specification, please contact a TI field representative. During normal operation, some circuit components may have case temperatures greater than 60°C as long as the input and output are maintained at a normal ambient operating temperature. These components include but are not limited to linear regulators, switching transistors, pass transistors, and current sense resistors which can be identified using the EVM schematic located in the EVM User's Guide. When placing measurement probes near these devices during normal operation, please be aware that these devices may be very warm to the touch. As with all electronic evaluation tools, only qualified personnel knowledgeable in electronic measurement and diagnostics normally found in development environments should use these EVMs.

Agreement to Defend, Indemnify and Hold Harmless. You agree to defend, indemnify and hold TI, its licensors and their representatives harmless from and against any and all claims, damages, losses, expenses, costs and liabilities (collectively, "Claims") arising out of or in connection with any use of the EVM that is not in accordance with the terms of the agreement. This obligation shall apply whether Claims arise under law of tort or contract or any other legal theory, and even if the EVM fails to perform as described or expected.

Safety-Critical or Life-Critical Applications. If you intend to evaluate the components for possible use in safety critical applications (such as life support) where a failure of the TI product would reasonably be expected to cause severe personal injury or death, such as devices which are classified as FDA Class III or similar classification, then you must specifically notify TI of such intent and enter into a separate Assurance and Indemnity Agreement.

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TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.

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