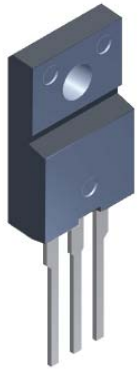
Triac (Bidirectional Triode Thyristor)

Features and Benefits

- Exceptional reliability
- Small fully-molded SIP package with heatsink mounting for high thermal dissipation and long life
- V_{DRM} of 400 or 600 V
- 8 A_{RMS} on-state current
- Uniform switching
- UL Recognized Component (File No.: E118037) (suffix I)

Package: 3-pin SIP (TO-220F)



Not to scale

Description

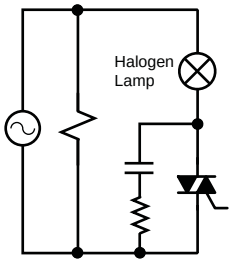
This Sanken triac (bidirectional triode thyristor) is designed for AC power control, providing reliable, uniform switching for full-cycle AC applications.

In comparison with other products on the market, the TMA8x series provides increased isolation voltage (1800 VAC_{RMS}), guaranteed for up to 1 minute, and greater peak nonrepetitive off-state voltage, V_{DSM} (700 V). In addition, commutation dv/dt and (dv/dt)c are improved.

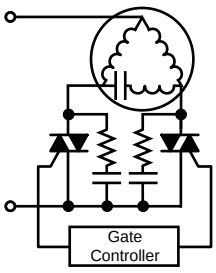
Applications

- Residential and commercial appliances: vacuum cleaners, rice cookers, TVs, home entertainment
- White goods: washing machines
- Office automation power control, photocopiers
- Motor control for small tools
- Temperature control, light dimmers, electric blankets
- General use switching mode power supplies (SMPS)

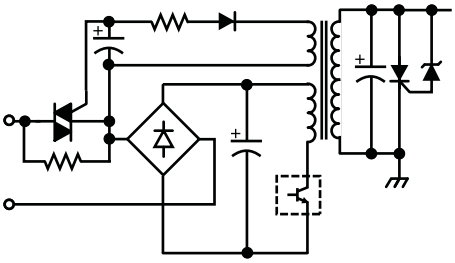
Typical Applications



Heater control
(for example, LBP. PPC, MFP)



Two-phase motor control
(for example, washing machine)



In-rush current control
(for example, SMPS)

Selection Guide

Part Number	V_{DRM} (V)	UL-Recognized Component	Package	Packing
TMA84(I)	400	Yes	3-pin fully molded SIP with heatsink mount	50 pieces per tube
TMA84S-L	400	–		
TMA86(I)	600	Yes		
TMA86S-L	600	–		

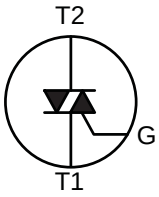
Absolute Maximum Ratings

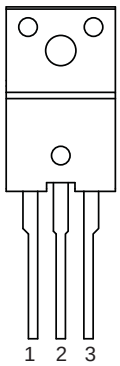
Characteristic	Symbol	Notes		Rating	Units
Peak Repetitive Off-State Voltage	V_{DRM}	TMA84x	R_{GREF} = ∞	400	V
		TMA86x		600	V
Peak Non-Repetitive Off-State Voltage	V_{DSM}	TMA84x	R_{GREF} = ∞	500	V
		TMA86x		700	V
Isolation Voltage	V_{ISO}	AC RMS applied for 1 minute between lead and case		1800	V
RMS On-State Current	$I_{T(RMS)}$	50/60 Hz full cycle sine wave, total Conduction angle (α+) + (α–) = 360°, T_C = 92°C		8	A
Surge On-State Current	I_{TSM}	f = 60 Hz	Full cycle sine wave, peak value, non-repetitive, initial T_J = 125°C	84	A
		f = 50 Hz		80	A
I^2t Value for Fusing	I^2t	Value for 50 Hz half cycle sine wave, 1 cycle, I_{TSM} = 80 A		32	$A^2 \cdot s$
Peak Gate Current	I_{GM}	f ≥ 50 Hz, duty cycle ≤ 10%		2	A
Peak Gate Power Dissipation	P_{GM}	f ≥ 50 Hz, duty cycle ≤ 10%		5	W
Average Gate Power Dissipation	$P_{GM(AV)}$	$T_J < T_J$(max)		0.5	W
Junction Temperature	T_J			–40 to 125	ºC
Storage Temperature	T_{stg}			–40 to 125	ºC

Thermal Characteristics May require derating at maximum conditions

Characteristic	Symbol	Test Conditions	Value	Units
Package Thermal Resistance (Junction to Case)	$R_{\theta JC}$	For AC	3.7	ºC/W

Pin-out Diagram





Terminal List Table

Number	Name	Function
1	T1	Main terminal, gate referenced
2	T2	Main terminal connect to signal side
3	G	Gate control

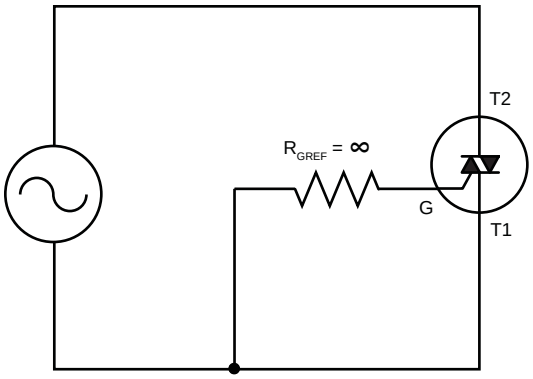
All performance characteristics given are typical values for circuit or system baseline design only and are at the nominal operating voltage and an ambient temperature, T_A, of 25°C, unless otherwise stated.

ELECTRICAL CHARACTERISTICS

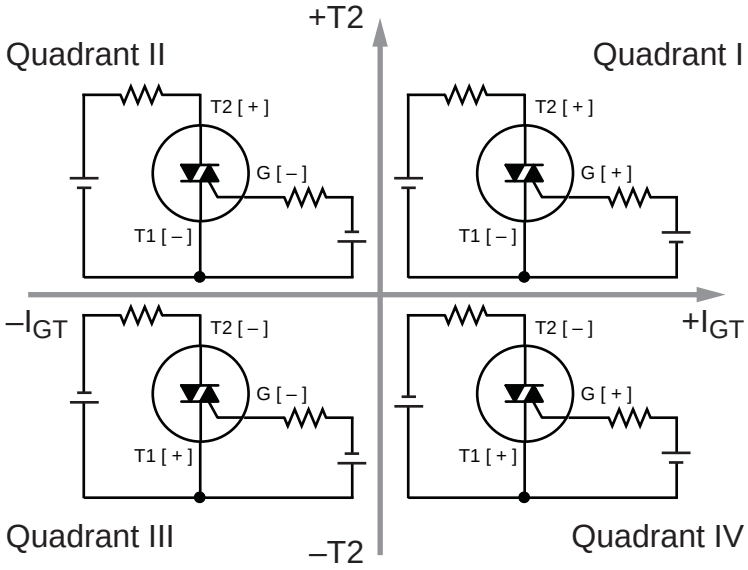
Characteristics	Symbol	Test Conditions		Min.	Typ.	Max.	Unit
Off-State Leakage Current	I_{DRM}	$V_D = V_{DRM}$, T_J = 125°C, R_{GREF} = ∞ using test circuit 1		–	–	2.0	mA
		$V_D = V_{DRM}$, T_J = 25°C, R_{GREF} = ∞ using test circuit 1		–	–	100	µA
On-State Voltage	V_{TM}	I_T = 12 A, T_J = 25°C		–	–	1.5	V
Gate Trigger Voltage	V_{GT}	Quadrant I: T2+, G+	V_D = 12 V, R_L = 20 Ω, T_J = 25°C	–	–	1.5	V
		Quadrant II: T2+, G–		–	–	1.5	V
		Quadrant III: T2–, G–		–	–	1.5	V
Gate Trigger Current	I_{GT}	Quadrant I: T2+, G+	V_D = 12 V, R_L = 20 Ω, T_J = 25°C	–	–	30	mA
		Quadrant II: T2+, G–		–	–	30	mA
		Quadrant III: T2–, G–		–	–	30	mA
Gate Non-trigger Voltage	V_{GD}	$V_D = V_{DRM} \times 0.5$, R_L = 4 kΩ, T_J = 125°C		0.2	–	–	V
Critical Rising Rate of Off-State Voltage during Commutation*	(dv/dt)c	T_J = 125°C, V_D = 400 V, (di/dt)c = –4 A/ms, I_{TP} = 2 A		10	–	–	V/µs

*Where I_{TP} is the peak current through T2 to T1.

Test Circuit 1

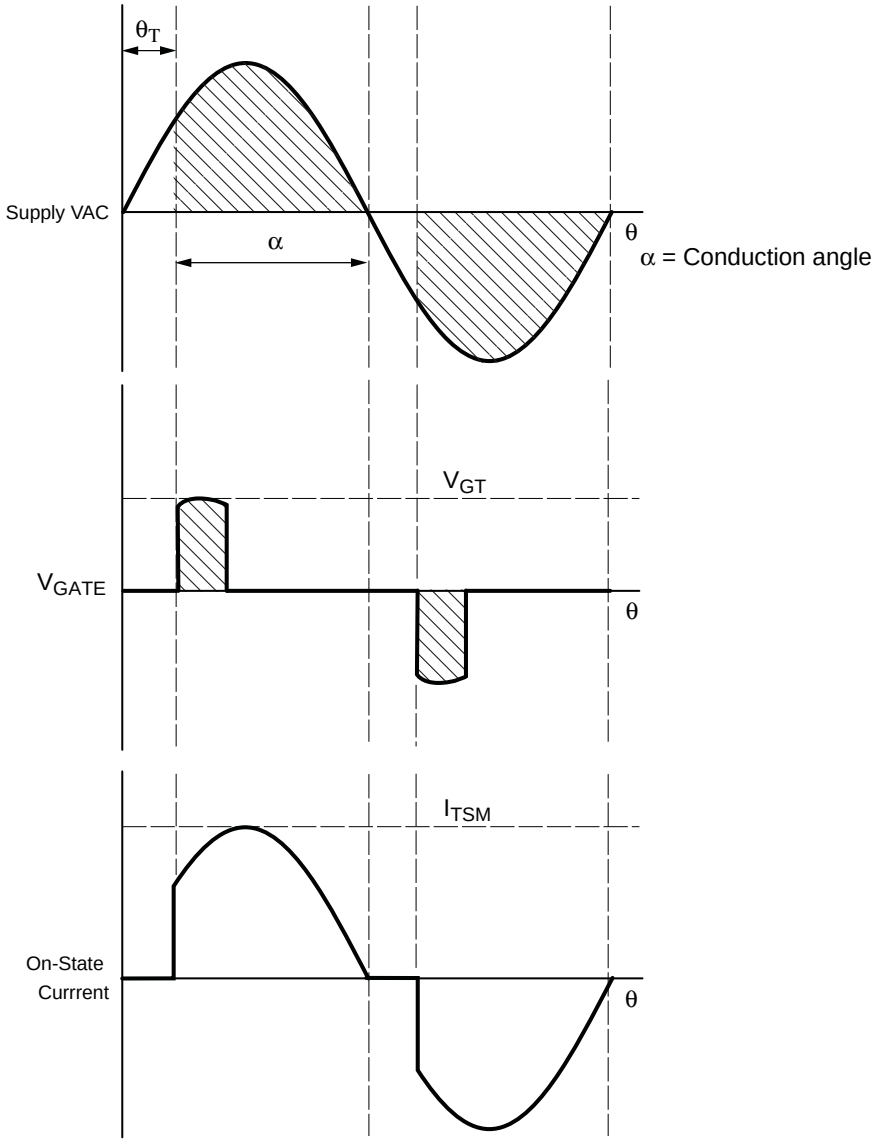


Gate Trigger Characteristics



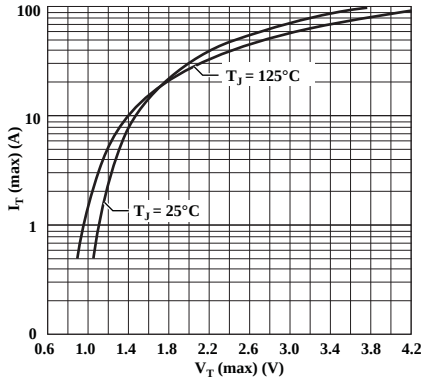
Polarities referenced to T1

Commutation Timing Diagrams

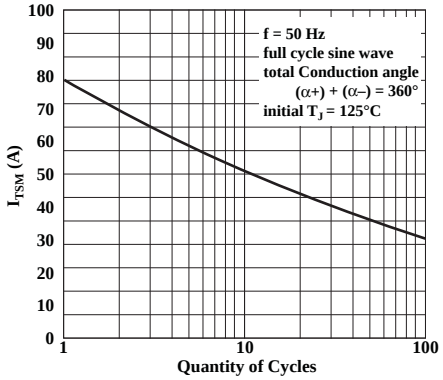


Performance Characteristics at T_A = 25°C

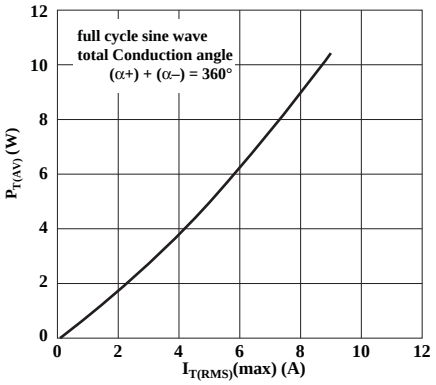
Maximum On-State Current versus Maximum On-State Voltage



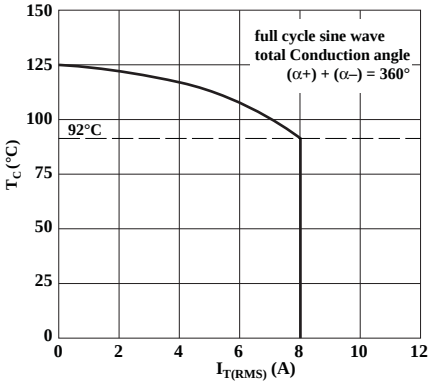
Surge On-State Current versus Quantity of Cycles



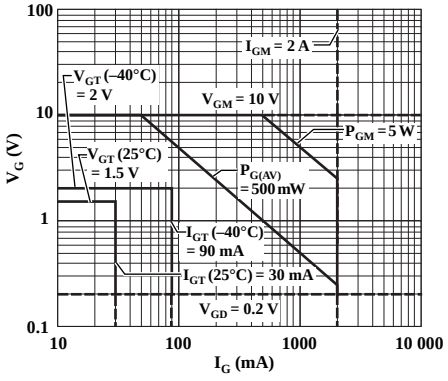
On-State Average Power Dissipation versus Maximum On-State RMS Current



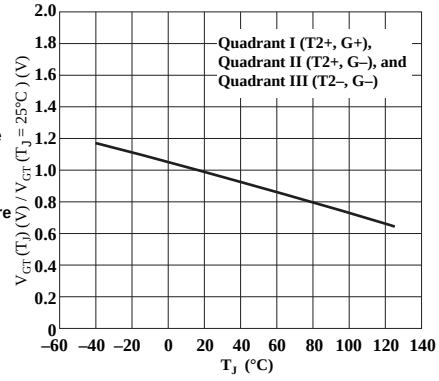
Case Temperature versus On-State RMS Current



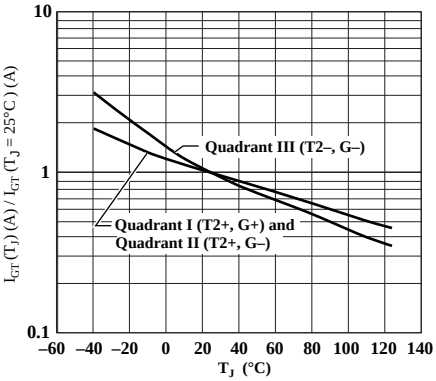
Gate Voltage versus Gate Current



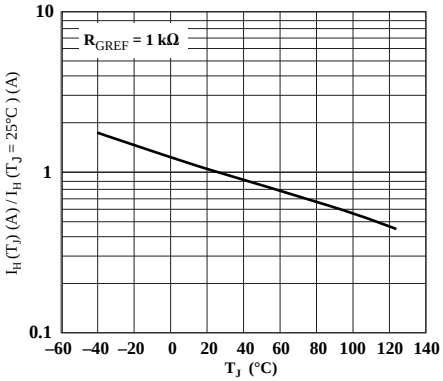
Proportional Change of Typical Trigger Voltage versus Junction Temperature



Proportional Change of Typical Trigger Current versus Junction Temperature

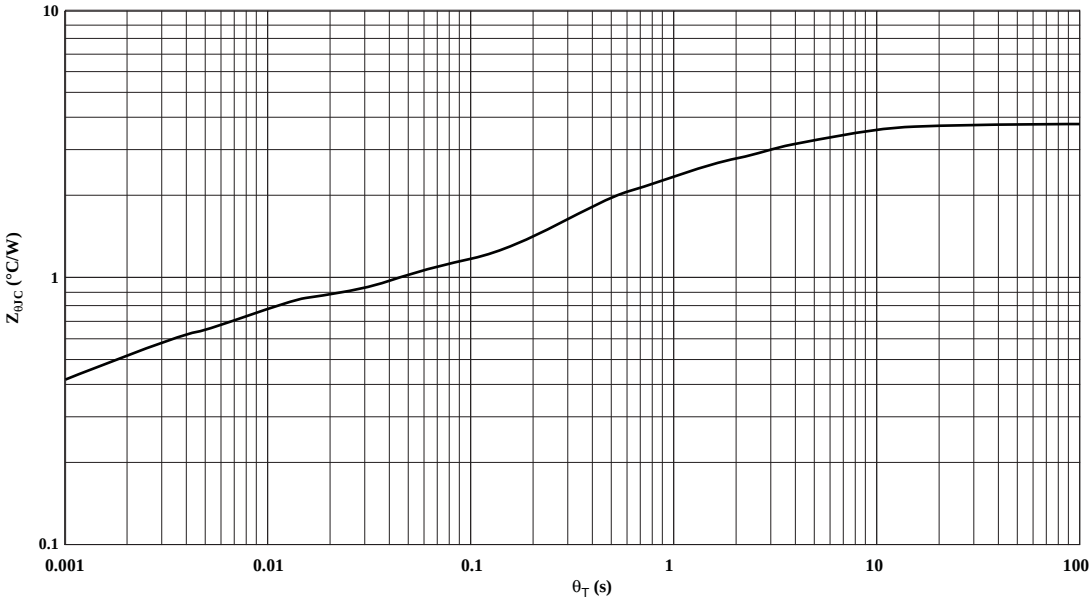


Proportional Change of Typical Holding Current versus Junction Temperature

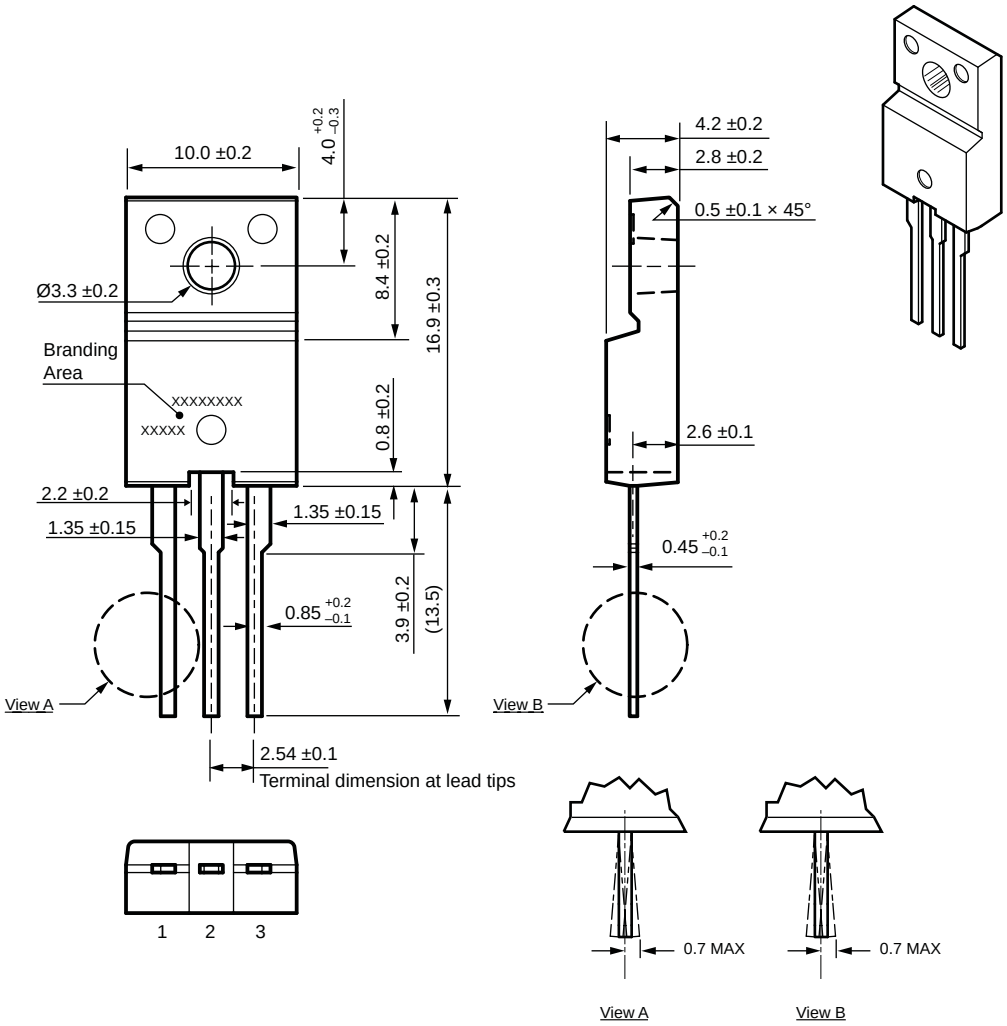


Transient Thermal Impedence versus Triac Voltage Pulse Duration

For AC



TO-220F Package Outline Drawing



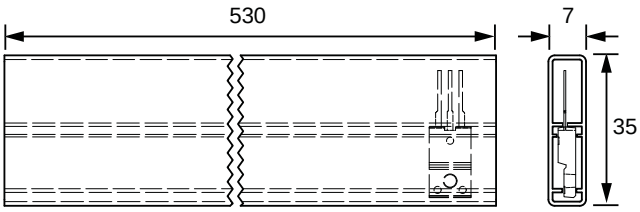
Gate burr: 0.3 mm (max.), mold flash may appear at opposite side
Terminal core material: Cu
Terminal treatment: Ni plating and Pb-free solder dip
Leadform: 600
Package: TO-220F (FM20)

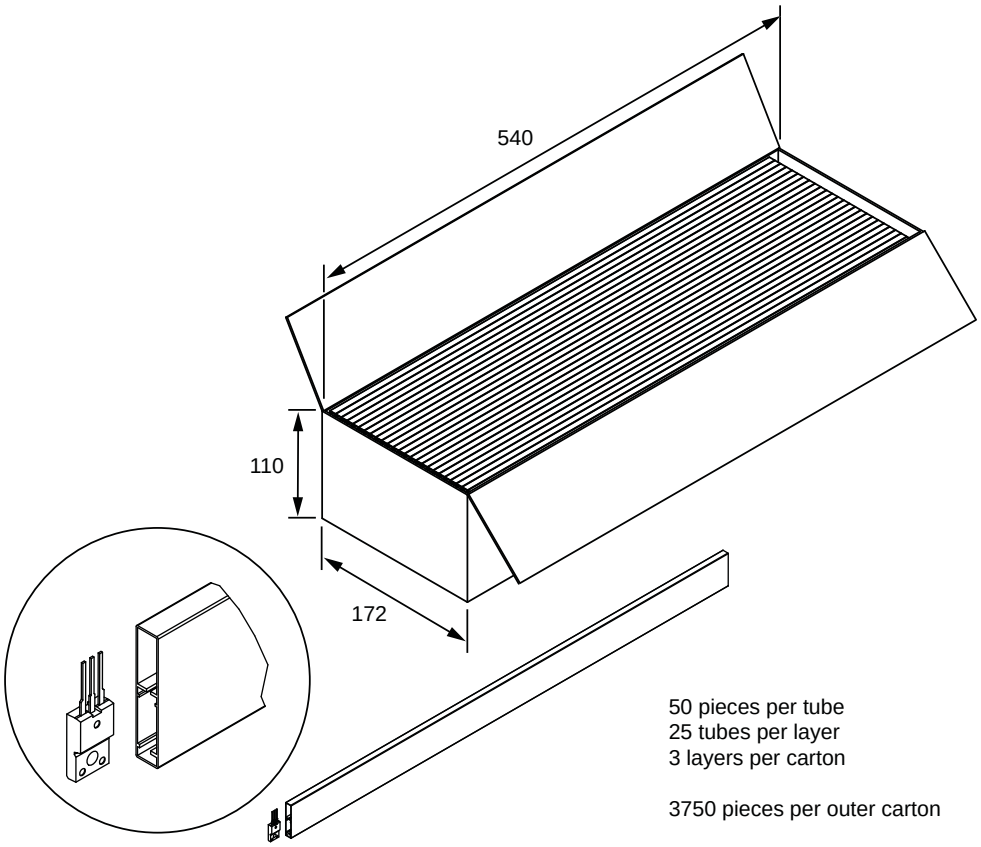
Branding codes (exact appearance at manufacturer discretion):
1st line, type: TMA8x
2nd line, lot: *YM*
Where: Y is the last digit of the year of manufacture
M is the month (*1* to *9*, *O*, *N*, *D*)

Leadframe plating Pb-free. Device meets RoHS requirements.

Packing Specification

Tube Packing



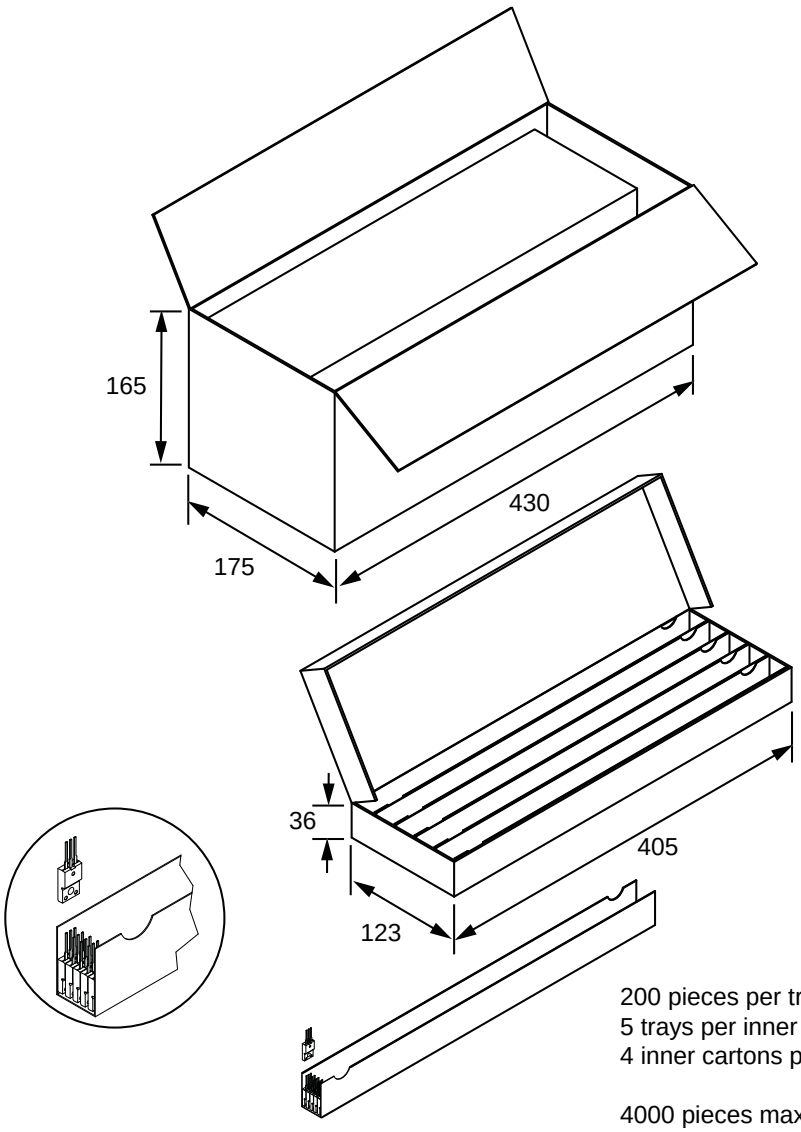


50 pieces per tube
25 tubes per layer
3 layers per carton

3750 pieces per outer carton

Dimensions in mm

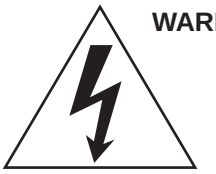
Bulk Packing



200 pieces per tray
5 trays per inner carton
4 inner cartons per outer carton

4000 pieces maximum per outer carton

Dimensions in millimeters



WARNING — These devices are designed to be operated at lethal voltages and energy levels. Circuit designs that embody these components must conform with applicable safety requirements. Precautions must be taken to prevent accidental contact with power-line potentials. Do not connect grounded test equipment.

The use of an isolation transformer is recommended during circuit development and breadboarding.

Because reliability can be affected adversely by improper storage environments and handling methods, please observe the following cautions.

Cautions for Storage

- Ensure that storage conditions comply with the standard temperature (5°C to 35°C) and the standard relative humidity (around 40 to 75%); avoid storage locations that experience extreme changes in temperature or humidity.
- Avoid locations where dust or harmful gases are present and avoid direct sunlight.
- Reinspect for rust on leads and solderability of products that have been stored for a long time.

Cautions for Testing and Handling

When tests are carried out during inspection testing and other standard test periods, protect the products from power surges from the testing device, shorts between adjacent products, and shorts to the heatsink.

Remarks About Using Silicone Grease with a Heatsink

- When silicone grease is used in mounting this product on a heatsink, it shall be applied evenly and thinly. If more silicone grease than required is applied, it may produce stress.
- Coat the back surface of the product and both surfaces of the insulating plate to improve heat transfer between the product and the heatsink.
- Volatile-type silicone greases may permeate the product and produce cracks after long periods of time, resulting in reduced heat radiation effect, and possibly shortening the lifetime of the product.
- Our recommended silicone greases for heat radiation purposes, which will not cause any adverse effect on the product life, are indicated below:

Type	Suppliers
G746	Shin-Etsu Chemical Co., Ltd.
YG6260	Momentive Performance Materials
SC102	Dow Corning Toray Silicone Co., Ltd.

Heatsink Mounting Method

- Torque When Tightening Mounting Screws. Thermal resistance increases when tightening torque is low, and radiation effects are decreased. When the torque is too high, the screw can strip, the heatsink can be deformed, and distortion can arise in the product frame. To avoid these problems, observe the recommended tightening torques for this product package type 0.490 to 0.686 N•m (5 to 7 kgf•cm).
- Diameter of Heatsink Hole: < 4 mm. The deflection of the press mold when making the hole may cause the case material to crack at the joint with the heatsink. Please pay special attention for this effect.

Soldering

- When soldering the products, please be sure to minimize the working time, within the following limits:

  260±5°C 10 s

  350±5°C 3 s

- Soldering iron should be at a distance of at least 1.5 mm from the body of the products

Electrostatic Discharge

- When handling the products, operator must be grounded. Grounded wrist straps worn should have at least 1 MΩ of resistance to ground to prevent shock hazard.
- Workbenches where the products are handled should be grounded and be provided with conductive table and floor mats.
- When using measuring equipment such as a curve tracer, the equipment should be grounded.
- When soldering the products, the head of soldering irons or the solder bath must be grounded in other to prevent leak voltages generated by them from being applied to the products.
- The products should always be stored and transported in our shipping containers or conductive containers, or be wrapped in aluminum foil.

The products described herein are manufactured in Japan by Sanken Electric Co., Ltd. for sale by Allegro MicroSystems, Inc.

Sanken and Allegro reserve the right to make, from time to time, such departures from the detail specifications as may be required to permit improvements in the performance, reliability, or manufacturability of its products. Therefore, the user is cautioned to verify that the information in this publication is current before placing any order.

When using the products described herein, the applicability and suitability of such products for the intended purpose shall be reviewed at the users responsibility.

Although Sanken undertakes to enhance the quality and reliability of its products, the occurrence of failure and defect of semiconductor products at a certain rate is inevitable.

Users of Sanken products are requested to take, at their own risk, preventative measures including safety design of the equipment or systems against any possible injury, death, fires or damages to society due to device failure or malfunction.

Sanken products listed in this publication are designed and intended for use as components in general-purpose electronic equipment or apparatus (home appliances, office equipment, telecommunication equipment, measuring equipment, etc.). Their use in any application requiring radiation hardness assurance (e.g., aerospace equipment) is not supported.

When considering the use of Sanken products in applications where higher reliability is required (transportation equipment and its control systems or equipment, fire- or burglar-alarm systems, various safety devices, etc.), contact a company sales representative to discuss and obtain written confirmation of your specifications.

The use of Sanken products without the written consent of Sanken in applications where extremely high reliability is required (aerospace equipment, nuclear power-control stations, life-support systems, etc.) is strictly prohibited.

The information included herein is believed to be accurate and reliable. Application and operation examples described in this publication are given for reference only and Sanken and Allegro assume no responsibility for any infringement of industrial property rights, intellectual property rights, or any other rights of Sanken or Allegro or any third party that may result from its use.

Anti radioactive ray design is not considered for the products listed herein.

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This datasheet is based on Sanken datasheet SSE-22881

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