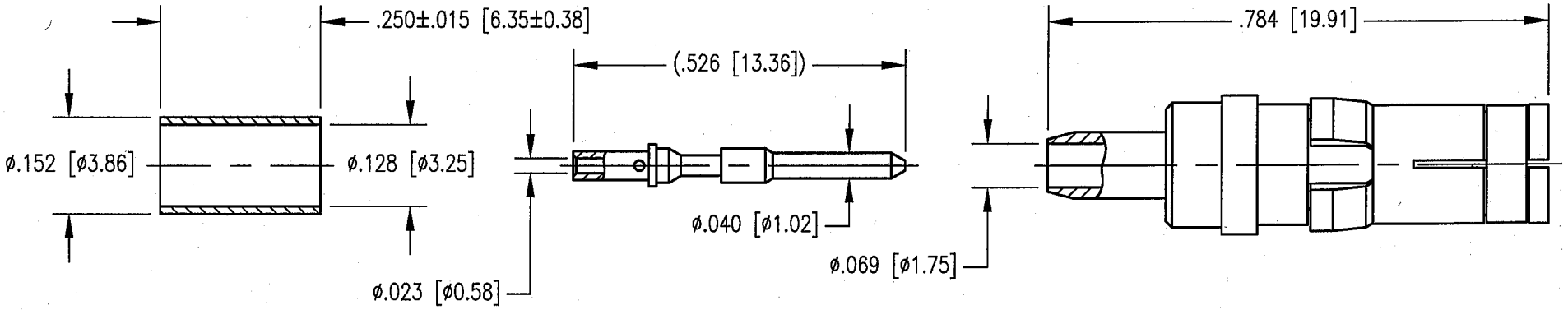
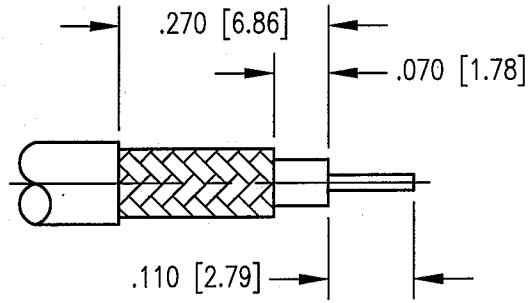
DWG. NO.	241-910-0635C

REV	DESCRIPTION	BY DATE	APPD
C	ECR 7560	12/12/02	





CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:
   - RETAINING RING: BERYLLIUM COPPER PER ASTM B194
   - CLIP RING: PHOSPHOR BRONZE PER ASTM B103
   - FERRULE: COPPER ALLOY
   - ALL OTHER METAL PARTS: BRASS PER ASTM B16
   - INSULATOR: TEFLON PER ASTM D1710
2. FINISH:
   - CENTER CONTACT AND BODY: .000015 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
   - RETAINING RING AND CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER COPPER FLASH
   - FERRULE: .000100 MIN. TIN PER MIL-T-10727 OVER COPPER FLASH
3. FOR USE WITH RG-316 CABLE OR EQUIVALENT.
4. FOR CABLING PROCEDURES USE CAP 9-07 WITH TRIMMING DIMENSIONS SHOWN.
5. CRIMP FERRULE USING .128 HEX DIE.

PER ASME Y14.5M-1994
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MM]
TOLERANCES:
DECIMALS .XX ± .01 [0.254]
.XXX ± .005 [0.127]
ANGLES ± 2°
SCALE: 4:1

CUSTOMER DRAWING

DRAWN	DATE	CHECKED	DATE
JED	12/12/02		12/13/02
APPROVED	DATE	APPROVED	DATE
	12/13/02		12/13/02

NORTHROP GRUMMAN
Winchester Electronics
400 Park Road
Watertown, CT 06795

TITLE: RDM STRAIGHT RECEPTACLE

A	241-910-0635C	SHT. 1 OF 1	REV. C

June 2006 - This drawing became the property of Winchester Electronics Corporation, Wallingford, CT.