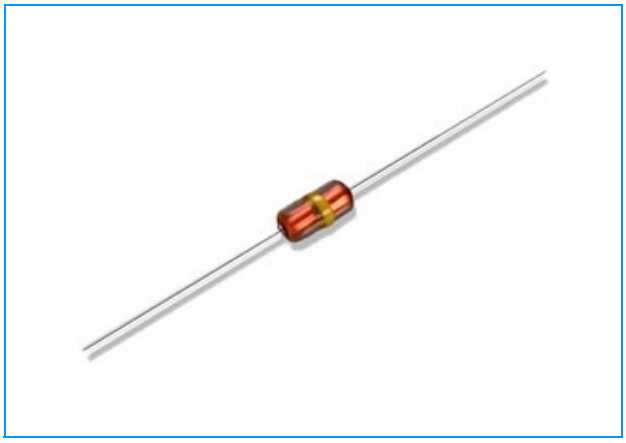
SOCAY

RoHS

Spark Gap Protectors (SPG)

SCD Series

Features



- Approximately zero leaking current before clamping voltage
- Less decay at on/off state.
- High capability to withstand repeated lightning strikes.
- Low electrode capacitance (≤1.0pF) and high isolation (≥100MΩ).
- RoHS compliant.
- Bilateral symmetrical.
- Temperature, humidity and lightness insensitive.
- Operating temperature: -40℃~ +85 ℃
- Storage temperature: -40℃~ +125℃
- Meets MSL level 1, per J-STD-020

Applications

- Power Supplies
- Motor sparks eliminating
- Relay switching spark absorbing
- Data line pulse guarding
- Electronic devices requiring UL497A and UL497B compliant
- Telephone/Fax/Modem
- High frequency signal transmitters/receivers
- Satellite antenna
- Radio amplifiers
- Alarm systems
- Cathode ray tubes in Monitors/TVs

Part Numbering

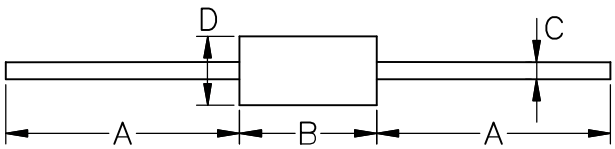
SCD -	**201**	**M**
(1)	(2)	(3)

(1) Series

(2) V_S Voltage, e.g. 201=20X10^1=200V

(3) V_S Voltage tolerance: L - ±15%, M - ±20%, N - ±30%

Dimensions



Dimensions	Inches	Millimeters
A	1.102±0.079	28.0±2.0
B	0.169±0.039	4.3±0.05
C	0.020±0.002	0.5±0.05
D	0.122±0.020	3.1±0.5

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Electrical Characteristics

Part Number	DC Spark-over Voltage Vs(V)	Minimum Insulation Resistance IR(OHM)/DC	Maximum Capacitance 1KHZ-6Vmax C (pF)	Surge Current Capacity 8/20 μS	Surge Life Test
SCD-181N	180(126~234)	100M / 50V	1.0	3000A	10KV / 150A , >300T
SCD-201M	200(160~240)	100M /100V	1.0	3000A	10KV / 150A , >300T
SCD-301M	300(240~360)	100M /100V	1.0	3000A	10KV / 150A , >300T
SCD-401M	400(320~480)	100M / 250V	1.0	3000A	10KV / 150A , >300T
SCD-501M	500(400~600)	100M / 250V	1.0	3000A	10KV / 150A , >300T

Color Code

Part Number	Color Code1	Color Code2	Color Code3
SCD-181N	Gray	-	-
SCD-201M	Red	-	-
SCD-301M	Orange	-	-
SCD-401M	Yellow	-	-
SCD-501M	Green	-	-

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Spark Gap Protectors (SPG)

SCD Series

Test Methods and Results

<table>
<tr><th>Items</th><th>Test Method</th><th>Standard</th></tr>
<tr><td>DC Spark-over Voltage</td><td>Measure starting discharge voltage (Vs) by gradually increasing applied DC voltage. Test current is 0.5mA max. And the DC voltage ascends up within 100V/s(Vs＜1000V) or 500V/s(Vs≥1000V).</td><td rowspan="3">Rate-of-change, within±30%
insulation resistance & capacitance, conformed to rated spec.</td></tr>
<tr><td>Insulation Resistance</td><td>Measure the insulation resistance across the terminal at regular voltage. But the test voltage doesn’t over the DC spark-over voltage.</td></tr>
<tr><td>Capacitance</td><td>Measure the electrostatic capacitance by applying a voltage of less than 6V (at 1KHz) between terminals.</td></tr>
<tr><td>Static Life</td><td>10KV with 1500pf condenser is discharged through 2KΩ resistor. 200 times at an interval of 10sec.</td><td>｜△Vs/Vs｜≤30%
Characteristics of other items must meet the specified value</td></tr>
<tr><td>Surge Current Capacity</td><td>The following impulse current for specified current applied ±5 times, each time interval 60 seconds. Thereafter, outer appearance shall be visually examined.
<table>
<tr><td>Type</td><td>Impulse current</td></tr>
<tr><td>Vs < 400V</td><td>1.2/50μs & 8/20μs, 500A</td></tr>
<tr><td>Vs ≥ 400V</td><td>1.2/50μs & 8/20μs, 500A, electrically connected with a resistor (1~2 Ω).</td></tr>
</table></td><td>No crack and no failures</td></tr>
<tr><td>Cold Resistance</td><td>Measurement after -40 ℃ /1000 HRS & normal temperature/2 HRS.</td><td rowspan="4">Features are conformed to rated spec</td></tr>
<tr><td>Heat Resistance</td><td>Measurement after 125 ℃ /1000 HRS & normal temperature/2 HRS.</td></tr>
<tr><td>Humidity Resistance</td><td>Measurement after humidity 90~95℃(45℃) /1000 HRS & normal temperature/2 HRS.</td></tr>
<tr><td>Temperature Cycle</td><td>10 times repetition of cycle -40℃ /30min →normal, temp/2 min →125℃/30min, measurement after normal temp/2 HRS.</td></tr>
<tr><td>Solder Ability</td><td>Apply flux and immerse in molten solder 230±5℃ for 3sec up to the point of 1.5mm from body. Check for solder adhesion.</td><td>Lead wire is evenly covered by solder</td></tr>
<tr><td>Solder Heat</td><td>Measurement after lead wire is dipped up to the point of 1.5mm from body into 260±5℃ solder for 10sec</td><td>Conformed to rated spec</td></tr>
<tr><td>Pull Strength</td><td>Apply 0.5kg load for 10sec</td><td rowspan="2">Lead shall not pull out to snap</td></tr>
<tr><td>Flexural Strength</td><td>Bend lead wire at the point of 2mm from body under 0.25 load and back to its original point. Repeat 1 time.</td></tr>
</table>

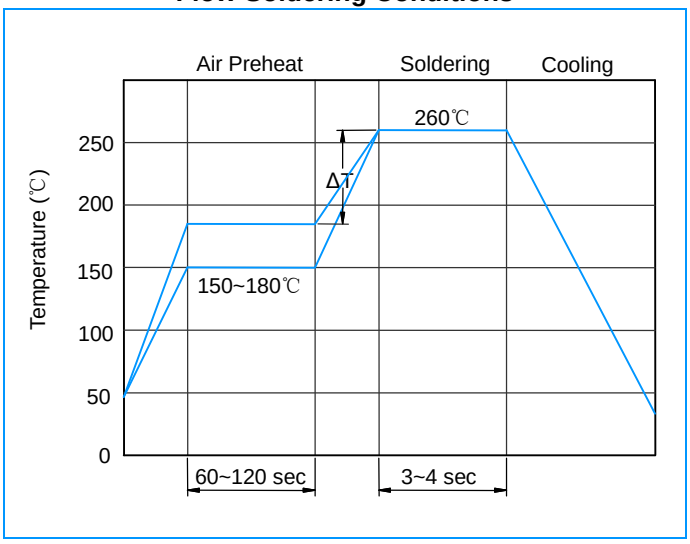
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Spark Gap Protectors (SPG)

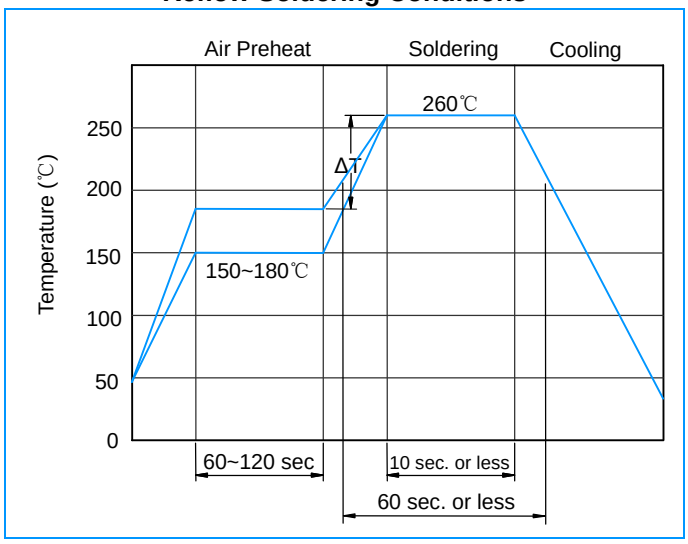
SCD Series

Recommended Soldering Conditions

Flow Soldering Conditions



Reflow Soldering Conditions



1) Time shown in the above figures is measured from the point when chip surface reaches temperature.

2) Temperature difference in high temperature part should be within 110℃ .

3) After soldering, do not force cool, allow the parts to cool gradually.

Hand Soldering

Solder iron temperature: 350±5℃

Heating time: 3 seconds max.

General attention to soldering

- High soldering temperatures and long soldering times can cause leaching of the termination, decrease in adherence strength, and the change of characteristic may occur.
- For soldering, please refer to the soldering curves above. However, please keep exposures to temperatures exceeding 200℃ to fewer than 50 seconds.
- Please use a mild flux (containing less than 0.2wt% Cl). Also, if the flux is water soluble, be sure to wash thoroughly to remove any residue from the underside of components that could affect resistance.

Cleaning

When using ultrasonic cleaning, the board may resonate if the output power is too high. Since this vibration can cause cracking or a decrease in the adherence of the termination, we recommend that you use the conditions below:

Frequency: 40kHz max.

Output power: 20W/liter

Cleaning time: 5 minutes max.

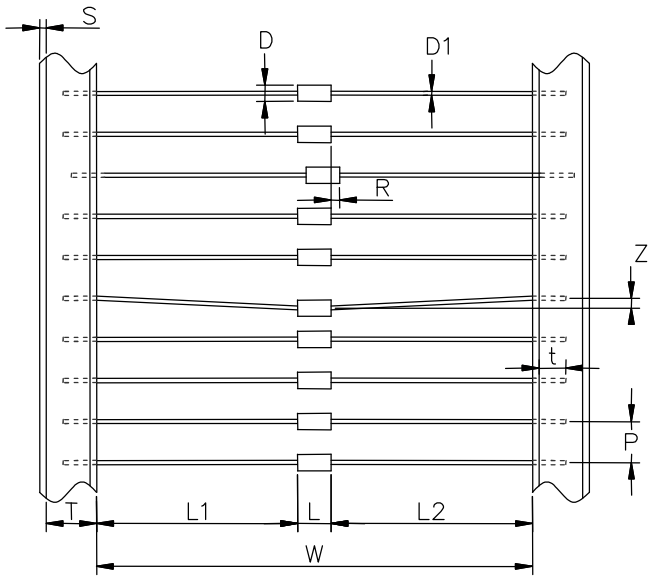
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SCD Series

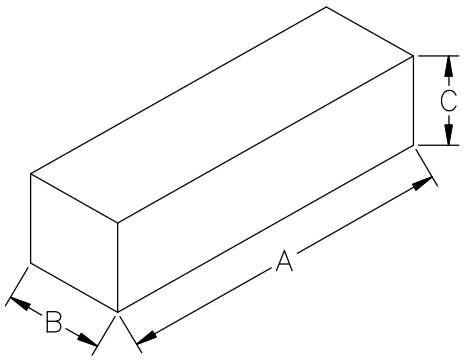
Packaging

Tape



Symbol	Dimension (mm)
W	52+2.0/-1.0
P	5.0±0.5
T	6.0±1.0
Z	1.2 Max
L1-L2	1.0 Max
S	0.8 Max
t	3.2 Max
L	4.3±0.5
D1	Φ0.5±0.05
D	Φ3.1±0.5
R	1.0 Max

Inner Box



Item	Description
Length	A=255 mm
Width	B=75 mm
Height	C=68 mm
Quantity	2000 PCS
Package	There are upper and bottom board to protect the parts from damage.

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