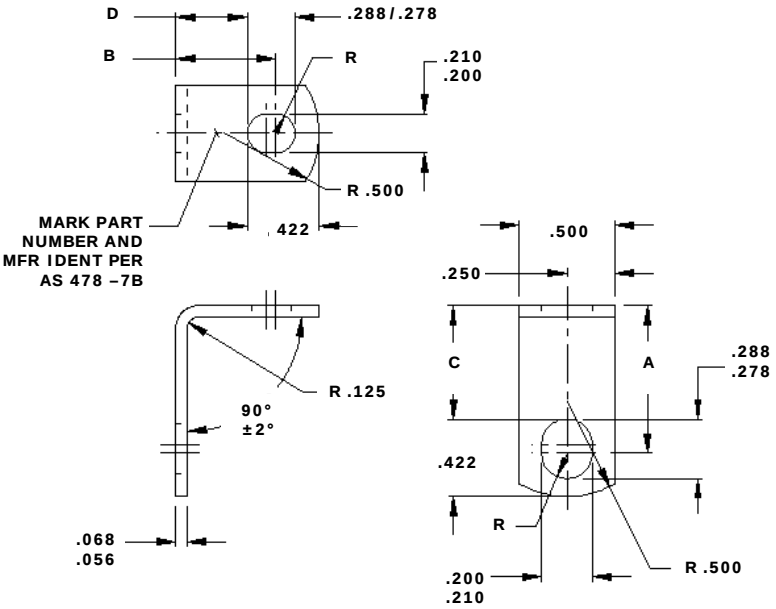




DASH NO.	A REF	B REF	C ±.010	D ±.010
MS9165-01	0.500	0.500	0.328	0.328
MS9165-02	0.500	0.625	0.328	0.453
MS9165-03	0.500	0.750	0.328	0.578
MS9165-04	0.500	0.875	0.328	0.703
MS9165-05	0.500	1.000	0.328	0.828
MS9165-06	0.500	1.250	0.328	1.078
MS9165-07	0.500	1.500	0.328	1.328
MS9165-08	0.500	1.750	0.328	1.578
MS9165-10	0.625	0.625	0.453	0.453
MS9165-11	0.625	0.750	0.453	0.578
MS9165-12	0.625	0.875	0.453	0.703
MS9165-13	0.625	1.000	0.453	0.828
MS9165-14	0.625	1.250	0.453	1.078
MS9165-15	0.625	1.500	0.453	1.328
MS9165-16	0.625	1.750	0.453	1.578
MS9165-20	0.750	0.750	0.578	0.578
MS9165-21	0.750	0.875	0.578	0.703
MS9165-22	0.750	1.000	0.578	0.828
MS9165-23	0.750	1.250	0.578	1.078
MS9165-24	0.750	1.500	0.578	1.328
MS9165-25	0.750	1.750	0.578	1.578
MS9165-30	0.875	0.875	0.703	0.703
MS9165-31	0.875	1.000	0.703	0.828
MS9165-32	0.875	1.250	0.703	1.078
MS9165-33	0.875	1.500	0.703	1.328
MS9165-34	0.875	1.750	0.703	1.578
MS9165-40	1.000	1.000	0.828	0.828
MS9165-41	1.000	1.250	0.828	1.078
MS9165-42	1.000	1.500	0.828	1.328
MS9165-43	1.000	1.750	0.828	1.578
MS9165-44	1.000	2.000	0.828	1.828

REQUIREMENTS:

MATERIAL: STEEL AMS 6350. HARDEN (OIL QUANCH) AND TEMPER TO ROCKWELL C 32-38.

FINISH: CADMIUM PLATE PER AMS 2400. DIMENSIONS SPECIFIED ARE AFTER PLATING

REMOVE BURRS AND BREAK SHARP EDGES.

ALL DIMENSIONS ARE IN INCHES. UNLESS OTHERWISE SPECIFIED: TOLERANCES; LINEAR ±.015

DO NOT USE UNASSIGNED PART NUMBERS.

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UMPCO, INC
CAGE CODE No. 18076

REV N/C 01/30/09

MS9165

PART NUMBER

BRACKET, 90° ANGLE, AMS 6350, .190 BOLT