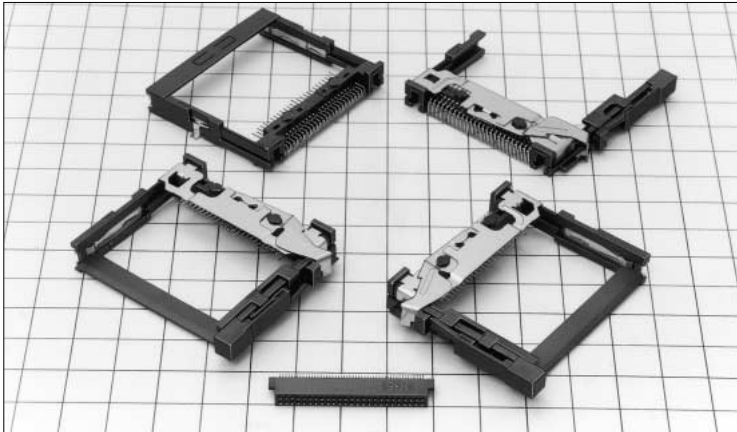


## MI20/21 Series



### ■Features

#### 1. Compact design occupies minimum space

Connectors are designed with small width and depth for miniaturization and the foot print on the board has been made smaller. (See (a) to the right)

#### 2. Supplied with ground terminals

The MI21 Series are furnished with ground terminals.

#### 3. Card ejection mechanism

Two point ejection mechanism to assure even card ejection.

#### 4. Designed and packaged for board placement with automatic equipment

Headers are designed with a pick up area to accommodate the pick-and-place nozzles of automatic mounting machines. (Patents pending)

Receptacles are designed to be mounted on top the board, and automatic mounting is possible on the specified board.

#### 5. Card ejection mechanism

Available in several termination and mounting styles, with and without ejection mechanism, with and without stand-offs.

#### 6. Rich variations

A rich assortment of variations allows selection of a type to suit the specific card and the equipment to which it will be installed.

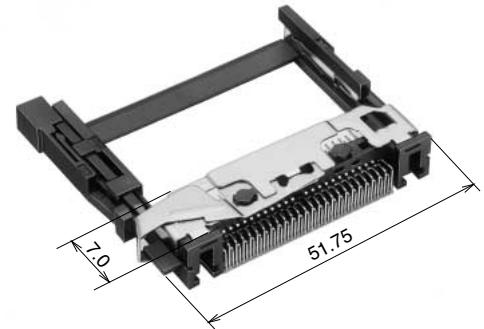
(1) Suitable cards: Type I, type I/II.

(2) Eject button: None, right, left

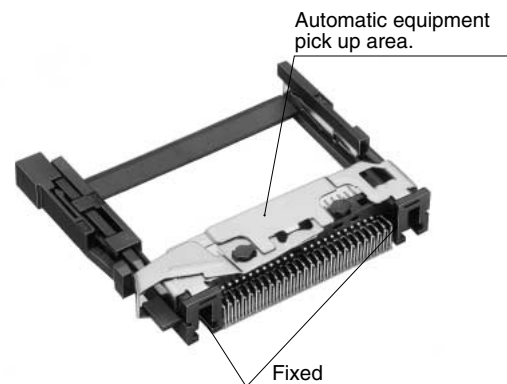
(3) Standoff: 0 mm, 2.2 mm

(4) Board mounting type: Standard, reverse

#### (a) Space-saving design



#### (b) Suitable for automatic mounting



#### HRS Product Feature

Fixed fittings make slider immobile.



Construction facilitates pick-and-place process.

### ●Product variation

| Series | Mounting | offset | Ejector       | Cards        | Built-in nuts |
|--------|----------|--------|---------------|--------------|---------------|
| MI20   | Standard | None   | None          | Type I or II | —             |
|        |          | 2.2 mm | Right<br>Left | Type I       | YES           |
|        | Reverse  | 2.2 mm | None          | Type I       | φ(None)       |
| MI21   | Standard | None   | Right<br>Left | Type I or II | YES           |
|        |          | 2.2 mm | None          |              |               |
|        | Reverse  | None   | None          |              |               |

Note 1: Hexagonal nuts (M2×0.4) are required.

### ■Applications

PDA, digital still cameras, etc.

## ■ Product Specifications

|        |                |          |                             |                                                    |                           |              |
|--------|----------------|----------|-----------------------------|----------------------------------------------------|---------------------------|--------------|
| Rating | Current rating | 0.5 A    | Operating temperature range | -55 to +85°C (Note 1)                              | Storage temperature range | -10 to +60°C |
|        | Voltage rating | 125 V AC | Operating humidity range    | Relative humidity 95% or less<br>(No condensation) | Storage humidity range    | 40 to 70%    |

| Item                                    | Specification                                                     | Conditions                                                                                                                               |
|-----------------------------------------|-------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Insulation resistance                | 1,000 M ohms min.                                                 | 500 V DC                                                                                                                                 |
| 2. Withstanding voltage                 | No flashover or insulation breakdown.                             | 500 V AC / 1 minute                                                                                                                      |
| 3. Contact resistance                   | 40 m ohms max. (initial value) (Note 3)                           | 1 mA                                                                                                                                     |
| 4. Vibration                            | No electrical discontinuity of 100ns or more                      | Frequency: 10 to 2000 Hz, full amplitude of 1.52 mm or acceleration of 147 m/s <sup>2</sup> (peak), 4 hours in each of the 3 directions. |
| 5. Humidity (Steady state)              | Insulation resistance of 100 M ohms min.                          | 96 hours at temperature of 40°C and humidity of 90% to 95%                                                                               |
| 6. Temperature cycle                    | Insulation resistance of 100 M ohms min.                          | Temperature: -55°C for 30 min. --> +5 to 35°C within 5 min.<br>85°C for 30 min. --> +5 to 35°C within 5 min. for 5 cycles                |
| 7. Durability<br>(Insertion/withdrawal) | Change of contact resistance from initial value is 20 m ohms max. | 10000 cycles at 400 to 600 cycles per hour                                                                                               |
| 8. Resistance to Soldering heat         | No deformation of components affecting performance.               | Reflow: At the recommended temperature profile<br>Manual soldering: 300°C for 3 seconds                                                  |

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non- conducting condition of installed connectors in storage, shipment or during transportation.

Note 3: This does not include the resistance of the conductor .

## ■ Materials

| Item       | Part          | Material        | Finish                                                           | Remarks                    |
|------------|---------------|-----------------|------------------------------------------------------------------|----------------------------|
| Receptacle | Insulator     | PPS             | Color:Black                                                      | UL94V-0                    |
|            | Contacts      | Phosphor bronze | Contact Area : Gold plating<br>Lead Area : Solder plating        | _____                      |
| Header     | Insulator     | PPS             | Color:Black                                                      | UL94V-0                    |
|            | Contacts      | Brass           | Contact Area : Gold plating<br>Termination Area : Solder plating | _____                      |
|            | Metal fitting | Brass           | _____                                                            | Applied to eject mechanism |
|            | Eject fitting | Stainless steel | _____                                                            | _____                      |
|            | Ground clip   | Stainless steel | _____                                                            | Applied to MI21 series     |
|            | Nut           | Steel           | Solder plating                                                   | _____                      |

## ■ Ordering Information

### ● Receptacles

**MI 20 - 50 RD - SF**

① ② ③ ④ ⑤

|                                 |
|---------------------------------|
| ① Series name: MI               |
| ② Series No.: 20                |
| ③ Number of contacts: 50        |
| ④ Connector type RD: Receptacle |
| ⑤ Contact form SF: SMT          |

|                                                                         |                                                                                    |
|-------------------------------------------------------------------------|------------------------------------------------------------------------------------|
| ① Series name: MI                                                       | ⑥ Board mounting type<br>Blank : Standard<br>R : Reverse                           |
| ② Series No.<br>20: for type I cards (*)<br>21: for type I and II cards | ⑦ Contact type<br>SF: SMT                                                          |
| ③ Stand off type<br>Blank : None<br>A : 2.2 mm                          | ⑧ Eject button position<br>EJR : Right button<br>EJL : Left button<br>Blank : None |
| ④ Number of contacts: 50                                                | ⑨ Built-in nut type<br>(31): With built-in nuts<br>Blank: Standard product         |
| ⑤ Connector type<br>PD: Header                                          |                                                                                    |

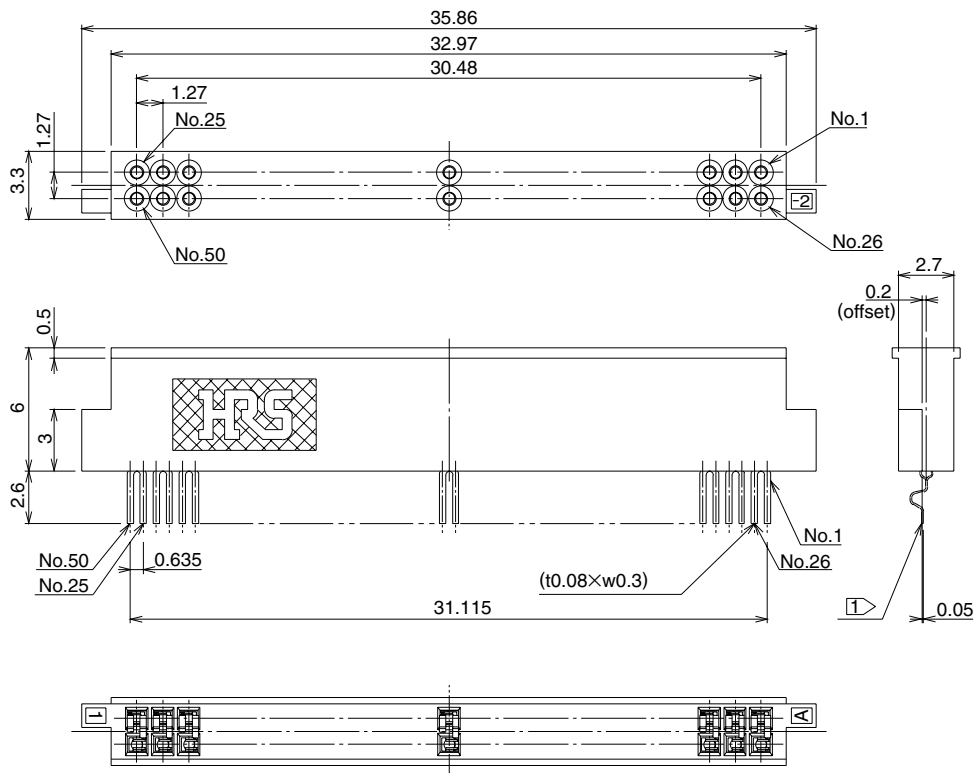
### ● Headers

**MI 20 A - 50 PD R - SF - EJR (31)**

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

(\*) Can accommodate type II cards only when standard mounting is used and stand off is 0 mm.

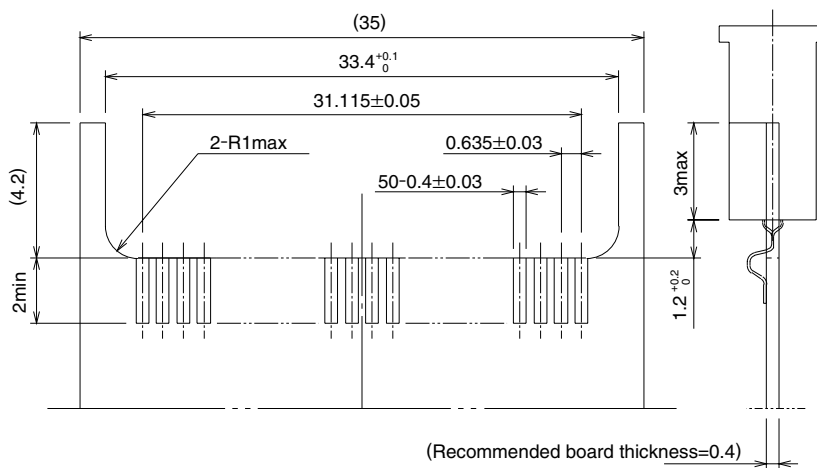
## ■ Receptacle



Note 1 The coplanarity of the conductor is 0.1 mm Max.

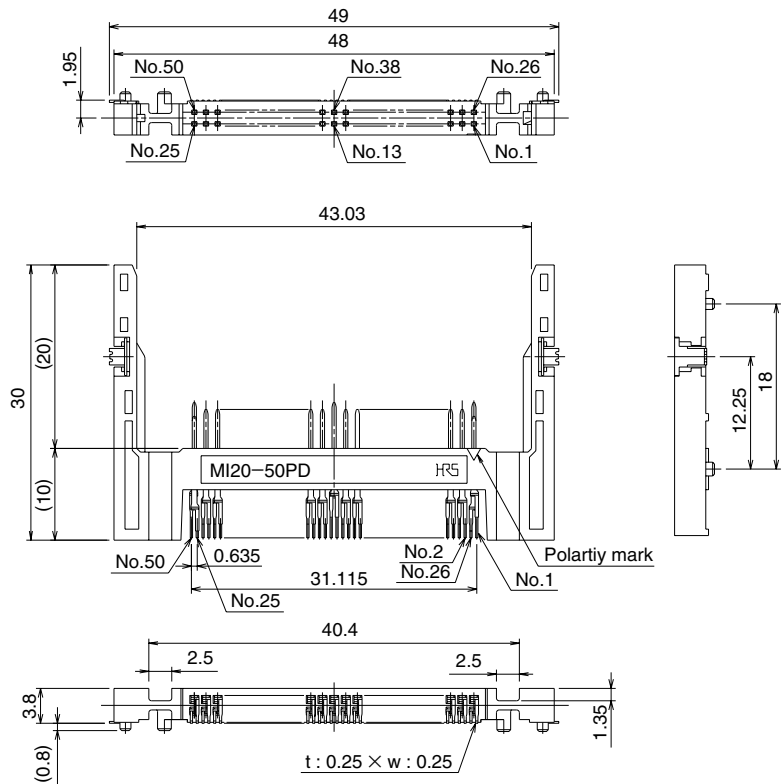
| Part Number  | CL No.     | Number of Contacts | Packaging |
|--------------|------------|--------------------|-----------|
| MI20-50RD-SF | 640-7001-0 | 50                 | Tray      |

## ◆PCB mounting pattern



■Headers for Type I or II Cards

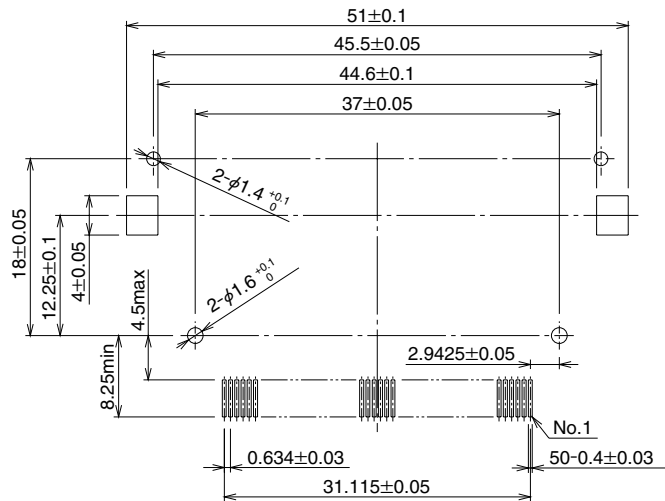
- Eject button : None
- Offset : None
- Mounting style : Standard mounting



Note 1: Coplanarity of all surface mount terminals and components is 0.1.  
Note 2: Dimensions in parentheses ( ) are reference dimensions.

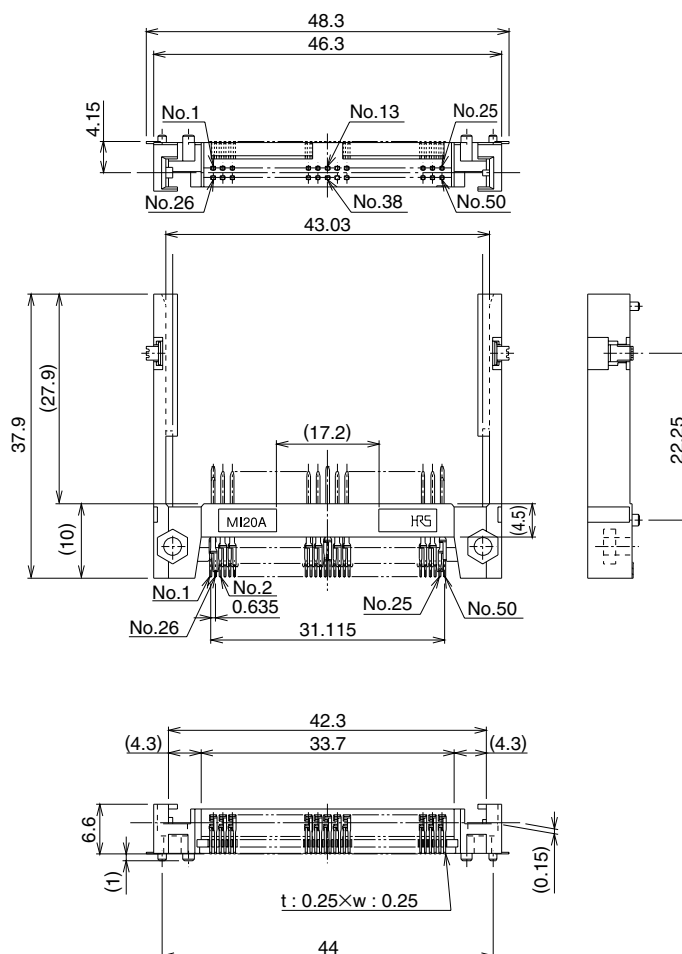
| Part Number  | CL No.     | Number of Contacts | Packaging |
|--------------|------------|--------------------|-----------|
| MI20-50PD-SF | 640-7002-2 | 50                 | Tray      |

◆PCB mounting pattern



## ■Headers for Type I Cards

- Eject button : None
- Offset : 2.2 mm
- Mounting style : Reverse mounting

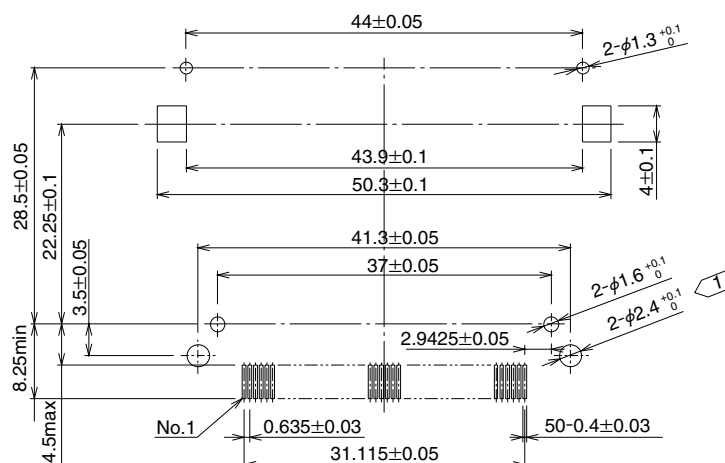


Note 1: Coplanarity of all surface mount terminals and components is 0.1.

Note 2: Dimensions in parentheses ( ) are reference dimensions.

| Part Number    | CL No.     | Number of Contacts | Packaging |
|----------------|------------|--------------------|-----------|
| MI20A-50PDR-SF | 640-7003-5 | 50                 | Tray      |

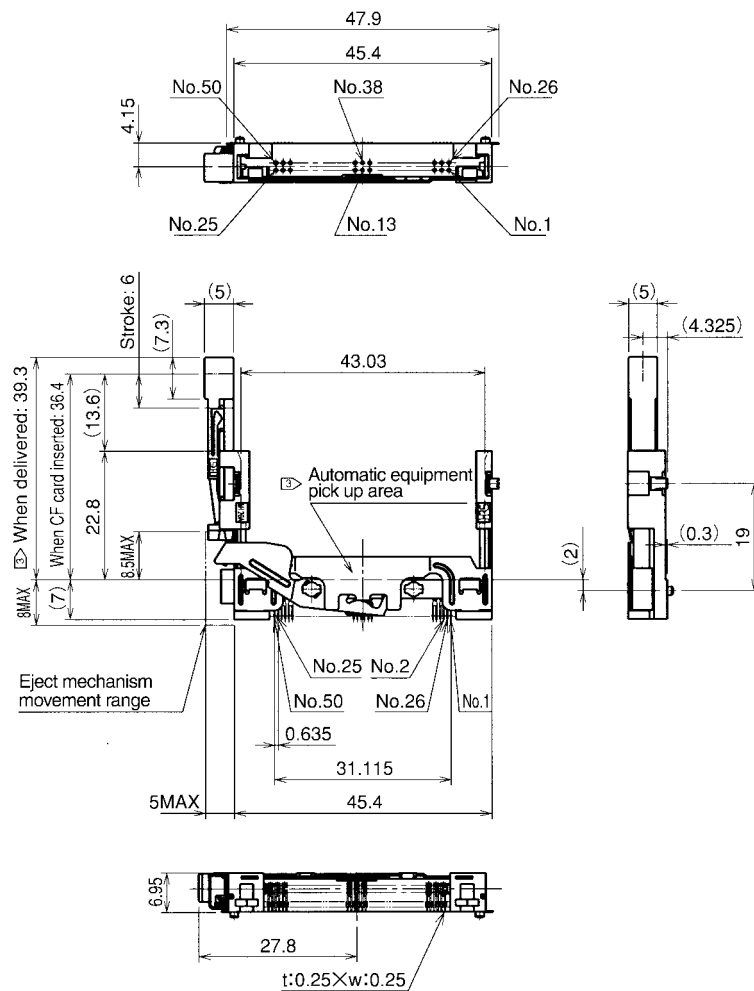
## ◆PCB mounting pattern



Note 1 The holes ( $2-\phi 2.4^{+0.1}_0$ ) illustrated in the figure are only required when screws are used for fastening.

## ■Headers for Type I Cards

- Eject button : Right button
- Offset : 2.2 mm
- Mounting style : Standard mounting



Note 1: The amount of card and button protrusion from the connector after mating is 13.6 mm.

Note 2: The dimensions of mating portion of this product comply with CFA standards.

Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.

③ This part is fixed in the initial condition, but released with a single operation of the ejector.

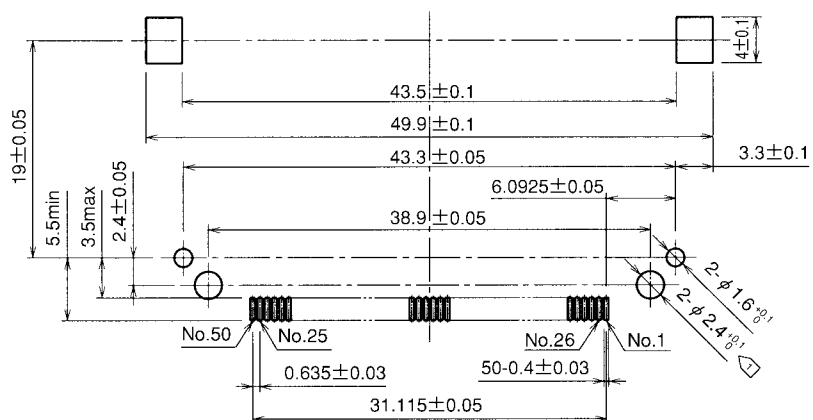
(Amount of actual card ejection: 3.5 mm)

Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.

Note 5: Dimensions in parentheses ( ) are to be regarded as reference dimensions.

| Part Number       | CL No.     | Number of Contacts | Packaging |
|-------------------|------------|--------------------|-----------|
| MI20A-50PD-SF-EJR | 640-7004-8 | 50                 | Tray      |

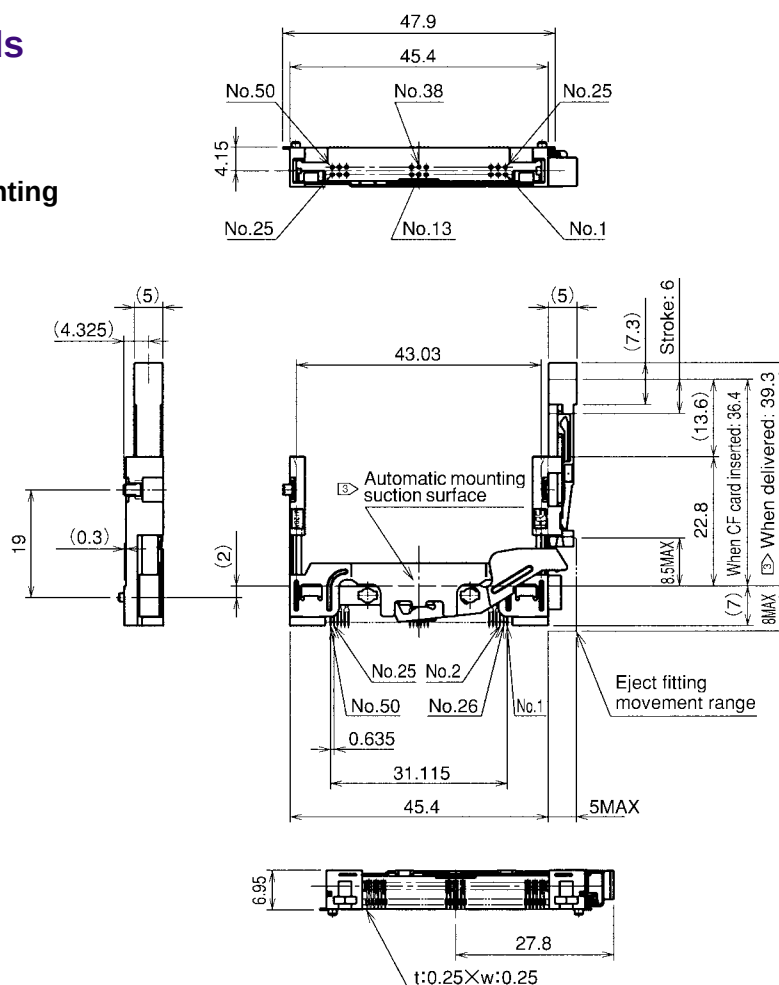
## ◆PCB mounting pattern



Note ① The holes (2-φ2.4<sup>+0.1</sup>) illustrated in the figure are only required when screws are used for fastening.

## ■Headers for Type I Cards

- Eject button : Left side
- Offset : 2.2 mm
- Mounting style : Standard mounting



Note 1: The amount of card and button protrusion from the connector after mating is 13.6 mm.

Note 2: The dimensions of mating portion of this product comply with CFA standards.

Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.

③ This part is fixed in the initial condition, but released with a single operation of the ejector.

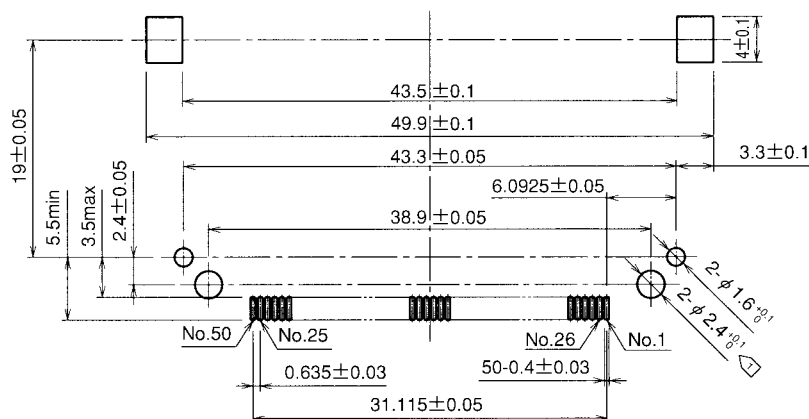
(Amount of actual card ejection: 3.5 mm)

Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.

Note 5: Dimensions in parentheses ( ) are to be regarded as reference dimensions.

| Part Number       | CL No.     | Number of Contacts | Packaging |
|-------------------|------------|--------------------|-----------|
| MI20A-50PD-SF-EJL | 640-7005-0 | 50                 | Tray      |

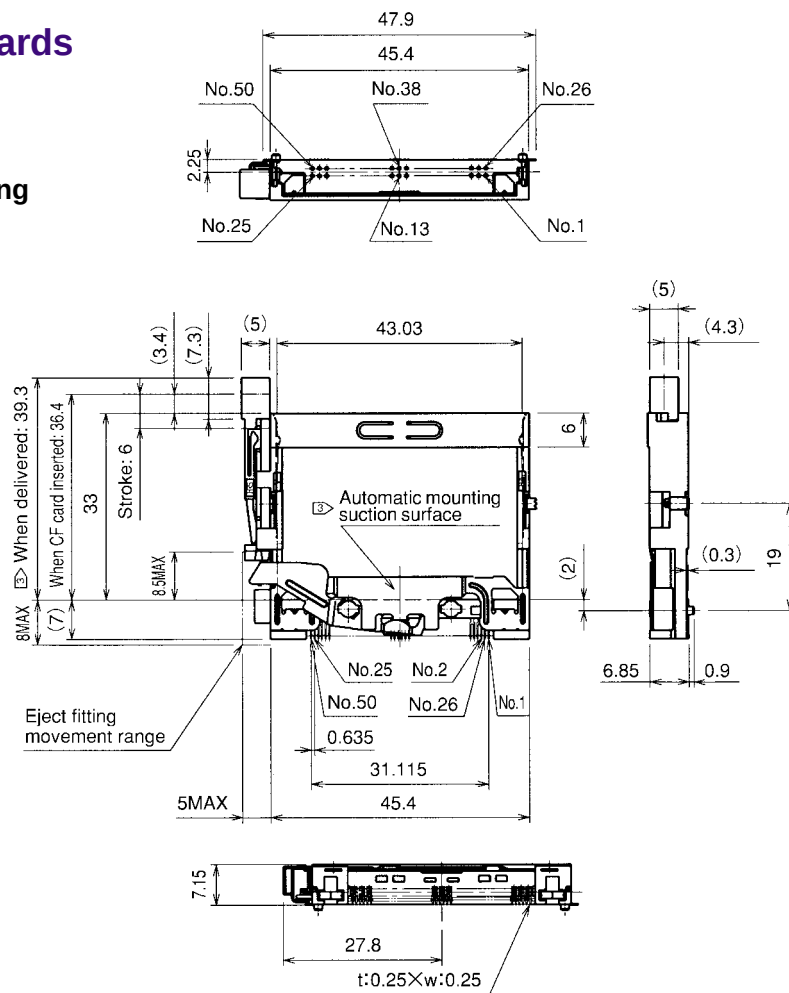
## ◆PCB mounting pattern



Note ① The holes ( $2-\phi 2.4^{+0.1}_0$ ) illustrated in the figure are only required when screws are used for fastening.

## ■Headers for Type I or II Cards

- Eject button : Right side
- Offset : 0 mm
- Mounting style : Standard mounting



Note 1: This item is a (standard type) header for use with CompactFlash cards.

Note 2: The dimensions of mating portion of this product comply with CFA standards.

Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.

③ This part is fixed in the initial condition, but released with a single operation of the ejector.

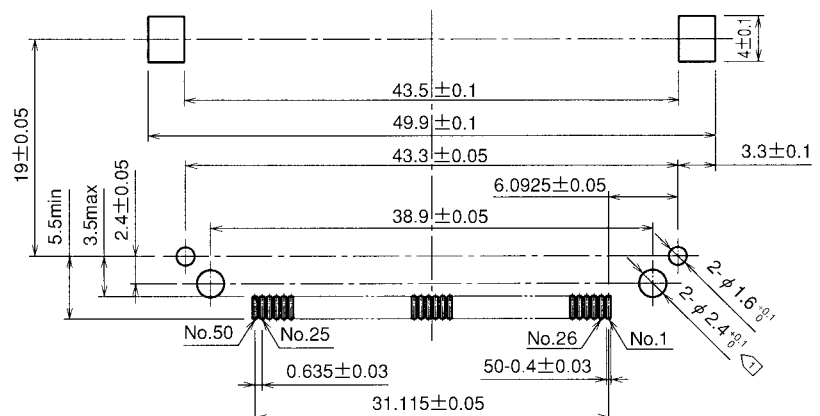
(Amount of actual card ejection: 3.5 mm)

Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.

Note 5: Dimensions in parentheses ( ) are to be regarded as reference dimensions.

| Part Number      | CL No.     | Number of Contacts | Packaging |
|------------------|------------|--------------------|-----------|
| MI21-50PD-SF-EJR | 640-7107-0 | 50                 | Tray      |

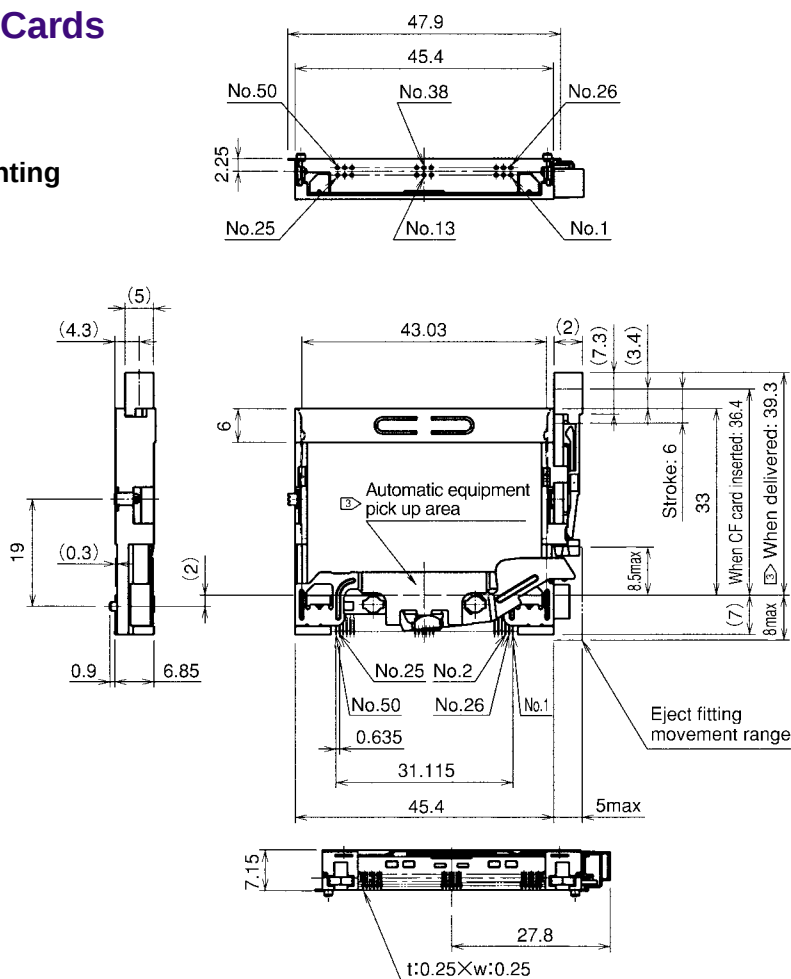
## ◆PCB mounting pattern



Note ① The holes ( $2\text{-}\phi 2.4^{+0.1}_0$ ) illustrated in the figure are only required when screws are used for fastening.

## ■Headers for Type I or II Cards

- Eject button : Left side
- Offset : None
- Mounting style : Standard mounting



Note 1: This item is a (standard type) header for use with CompactFlash cards.

Note 2: The dimensions of mating portion of this product comply with CFA standards.

Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.

③ This part is fixed in the initial condition, but released with a single operation of the ejector.

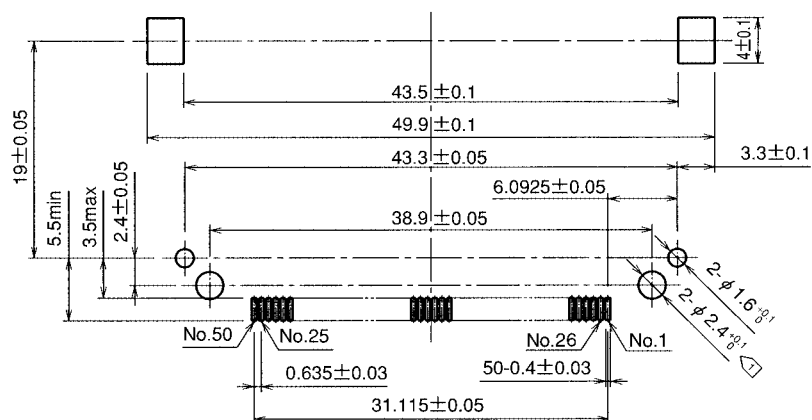
(Amount of actual card ejection: 3.5 mm)

Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.

Note 5: Dimensions in parentheses ( ) are to be regarded as reference dimensions.

| Part Number      | CL No.     | Number of Contacts | Packaging |
|------------------|------------|--------------------|-----------|
| MI21-50PD-SF-EJL | 640-7108-3 | 50                 | Tray      |

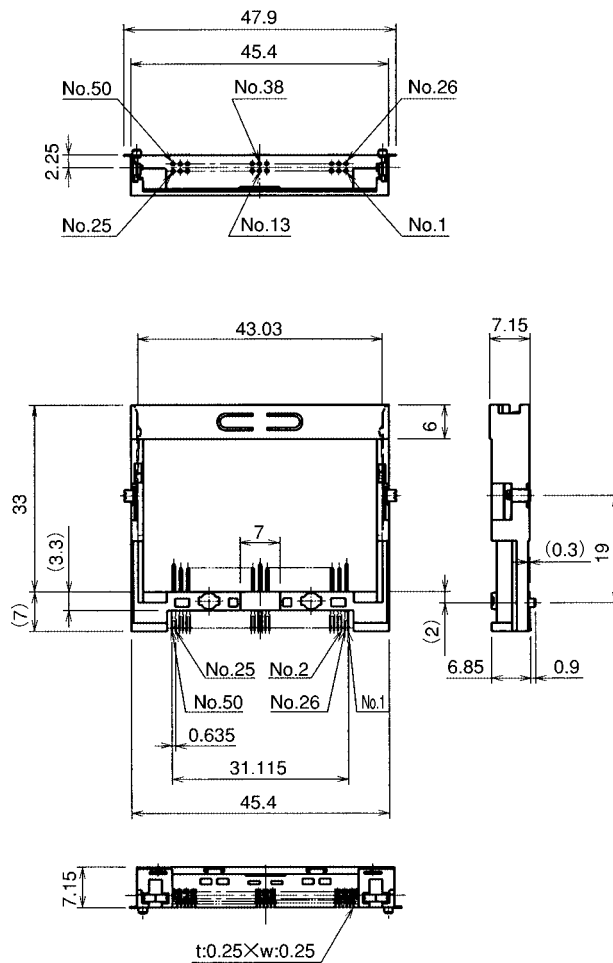
## ◆PCB mounting pattern



Note ① The holes ( $2-\phi 2.4^{+0.1}_0$ ) illustrated in the figure are only required when screws are used for fastening.

## ■Headers for Type I or II Cards

- Eject button : None
- Offset : None
- Mounting style : Standard mounting



Note 1: This item is a (standard type) header for use with CompactFlash cards.

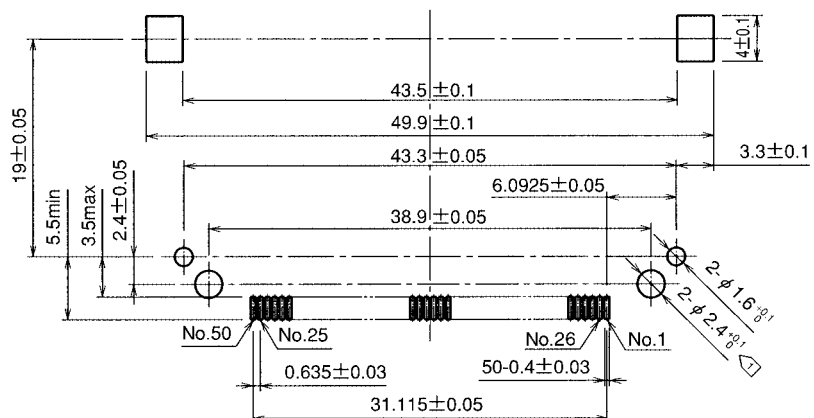
Note 2: The dimensions of mating portion of this product comply with CFA standards.

Note 3: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum

Note 4: Dimensions in parentheses ( ) are to be regarded as reference dimensions.

| Part Number  | CL No.     | Number of Contacts | Packaging |
|--------------|------------|--------------------|-----------|
| MI21-50PD-SF | 640-7109-6 | 50                 | Tray      |

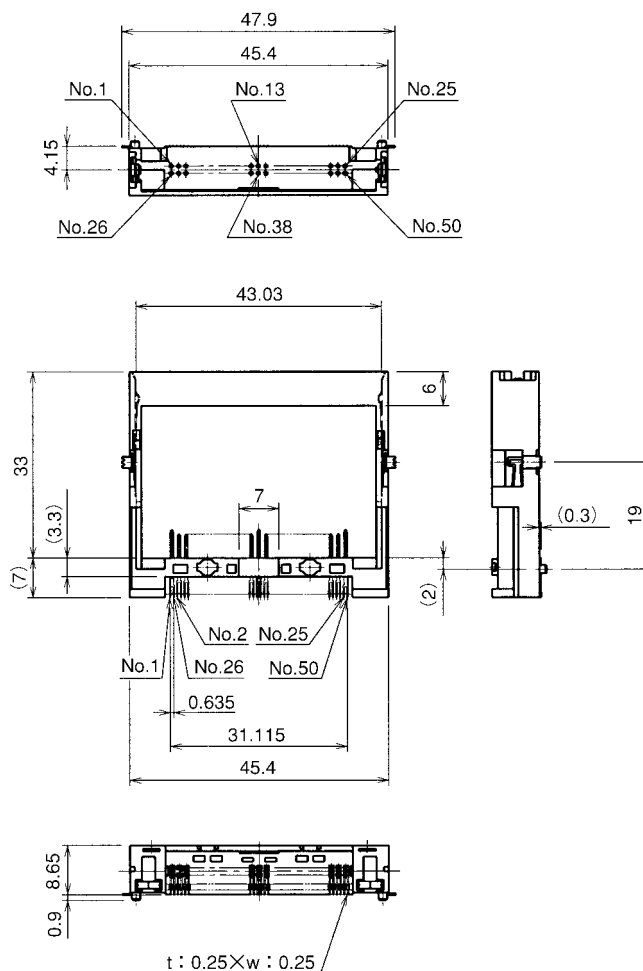
## ◆PCB mounting pattern



Note ① The holes ( $2-\phi 2.4^{+0.1}_0$ ) illustrated in the figure are only required when screws are used for fastening.

## ■Headers for Type I or II Cards

- Eject button : None
- Offset : None
- Mounting style : Reverse mounting

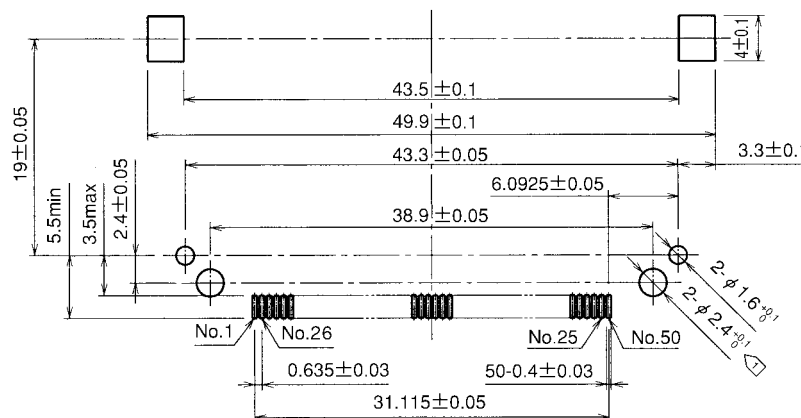


Note 1: Coplanarity of all surface mount terminals and components is 0.1.

Note 2: Dimensions in parentheses ( ) are reference dimensions.

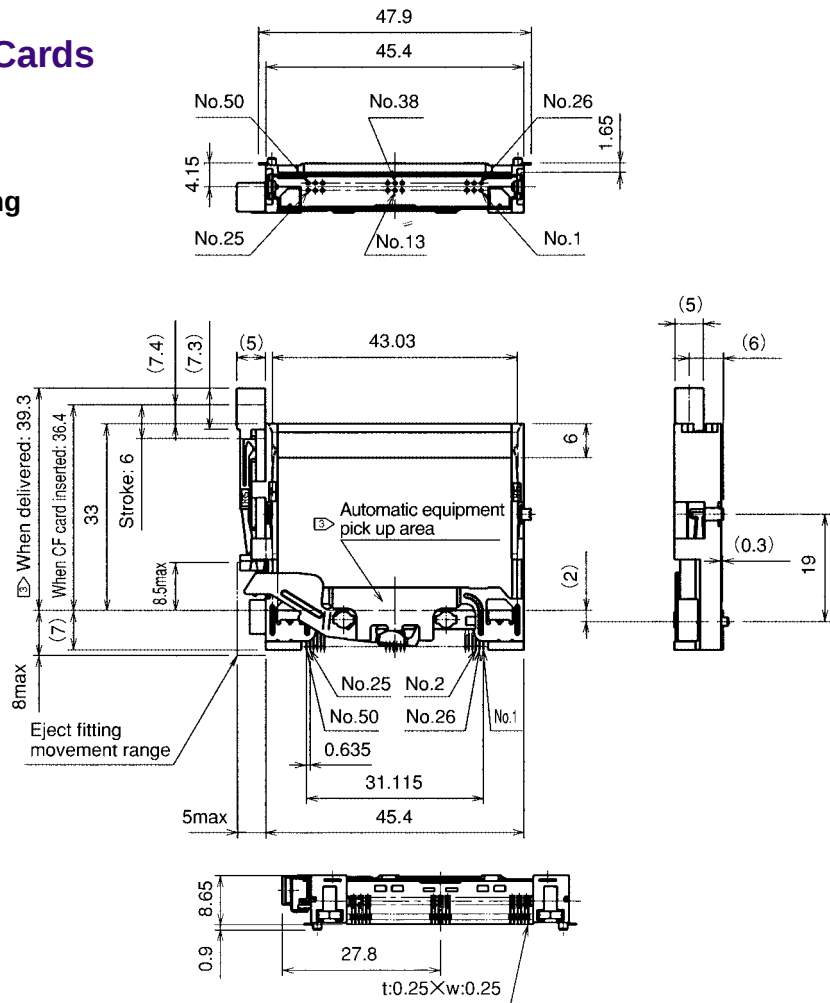
| Part Number    | CL No.     | Number of Contacts | Packaging |
|----------------|------------|--------------------|-----------|
| MI21A-50PDR-SF | 640-7106-8 | 50                 | Tray      |

## ◆PCB mounting pattern



## ■Headers for Type I and II Cards

- Eject button : Right side
- Offset : 2.2 mm
- Mounting style : Standard mounting



Note 1: This item is a (standard type) header for use with CompactFlash cards.

Note 2: The dimensions of mating portion of this product comply with CFA standards.

Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.

③ This part is fixed in the initial condition, but released with a single operation of the ejector.

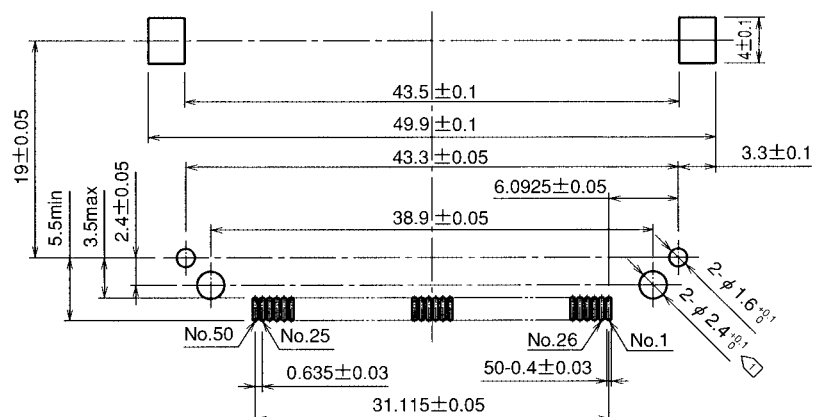
(Amount of actual card ejection: 3.5 mm)

Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.

Note 5: Dimensions in parentheses ( ) are to be regarded as reference dimensions.

| Part Number       | CL No.     | Number of Contacts | Packaging |
|-------------------|------------|--------------------|-----------|
| MI21A-50PD-SF-EJR | 640-7101-4 | 50                 | Tray      |

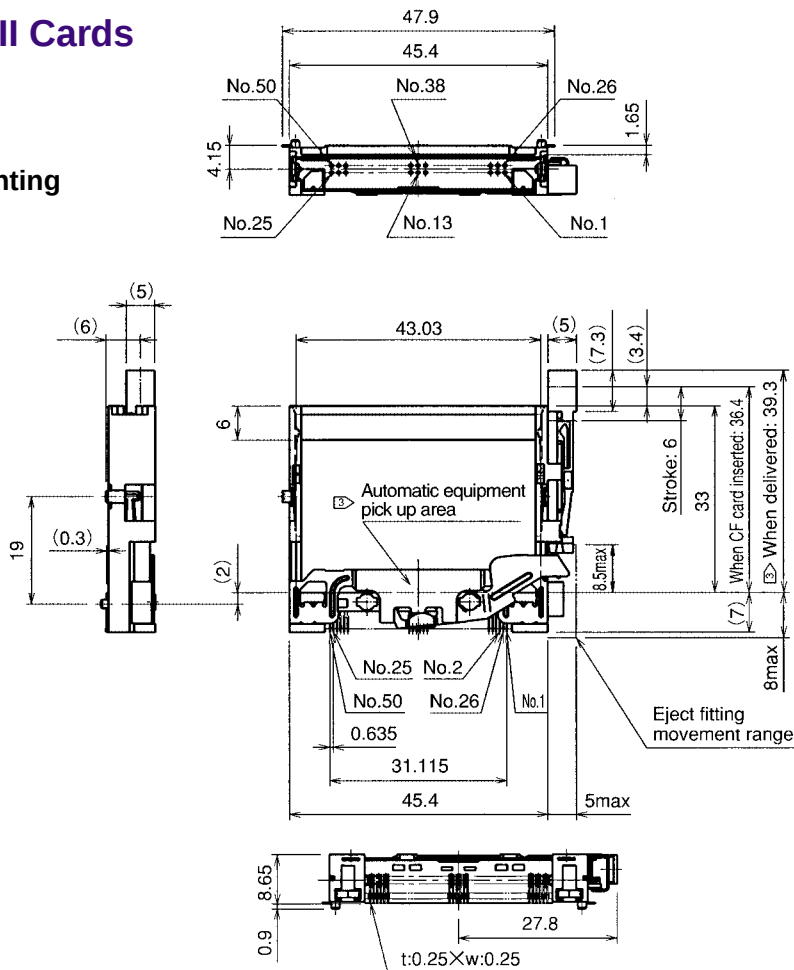
## ◆PCB mounting pattern



Note ① The holes (2-φ2.4<sup>+0.1</sup><sub>0</sub>) illustrated in the figure are only required when screws are used for fastening.

## ■ Headers for Type I and II Cards

- Eject button : Left button
- Offset : 2.2 mm
- Mounting style : Standard mounting



Note 1: This item is a (standard type) header for use with CompactFlash cards.

Note 2: The dimensions of mating portion of this product comply with CFA standards.

Note 3: This product can be automatically mounted. The suction surface for automatic mounting is positioned as illustrated in the figure.

③ This part is fixed in the initial condition, but released with a single operation of the ejector.

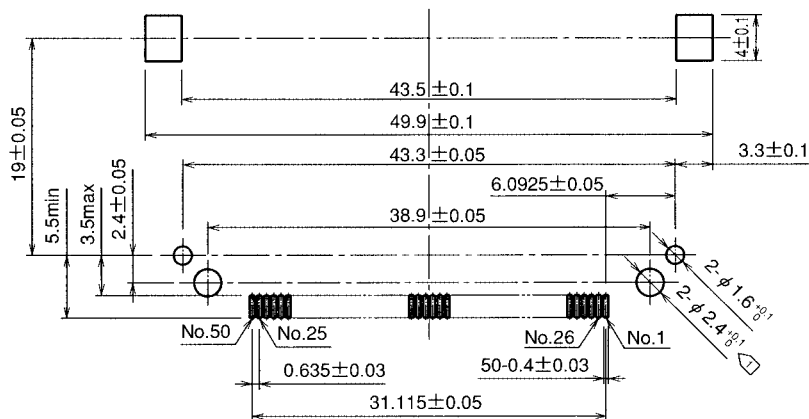
(Amount of actual card ejection: 3.5 mm)

Note 4: The coplanarity (degree of flatness) of the SMT lead tip portion and the reinforced fitting mounting end face is to be 0.1 maximum.

Note 5: Dimensions in parentheses ( ) are to be regarded as reference dimensions.

| Part Number       | CL No.     | Number of Contacts | Packaging |
|-------------------|------------|--------------------|-----------|
| MI21A-50PD-SF-EJL | 640-7102-7 | 50                 | Tray      |

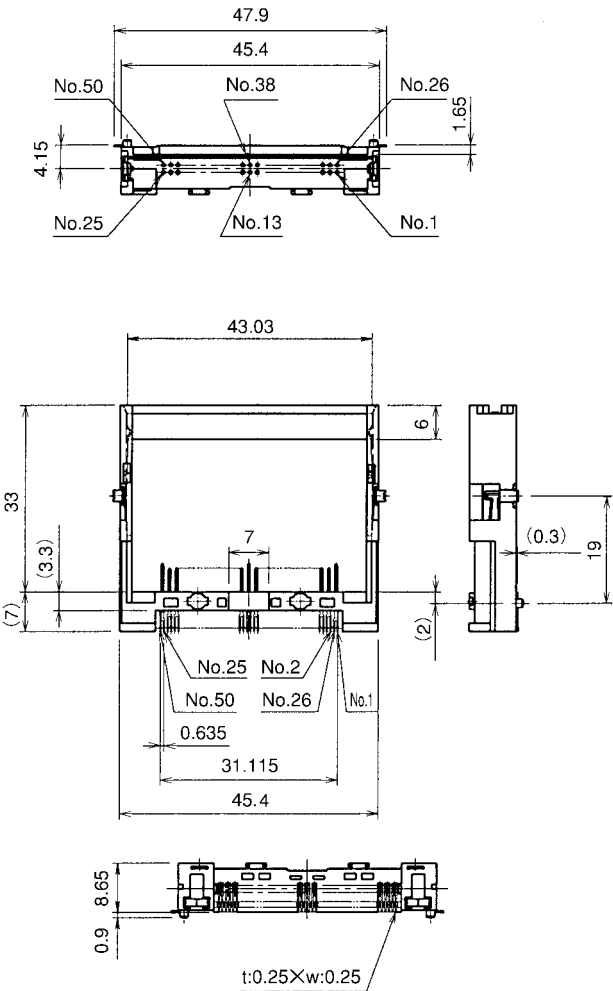
## PCB mounting pattern



Note ① The holes ( $2-\phi 2.4^{+0.1}_0$ ) illustrated in the figure are only required when screws are used for fastening.

■Headers for Type I and II Cards

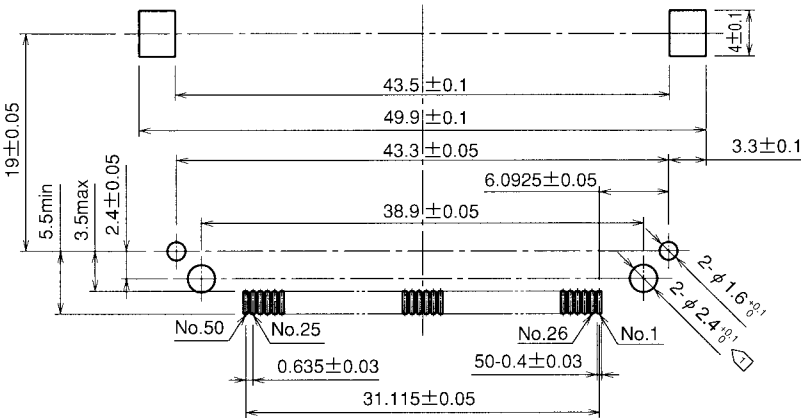
- Eject button : None
- Offset : 2.2 mm
- Mounting style : Standard mounting



Note 1: Coplanarity of all surface mount terminals and components is 0.1.  
Note 2: Dimensions in parentheses ( ) are reference dimensions.

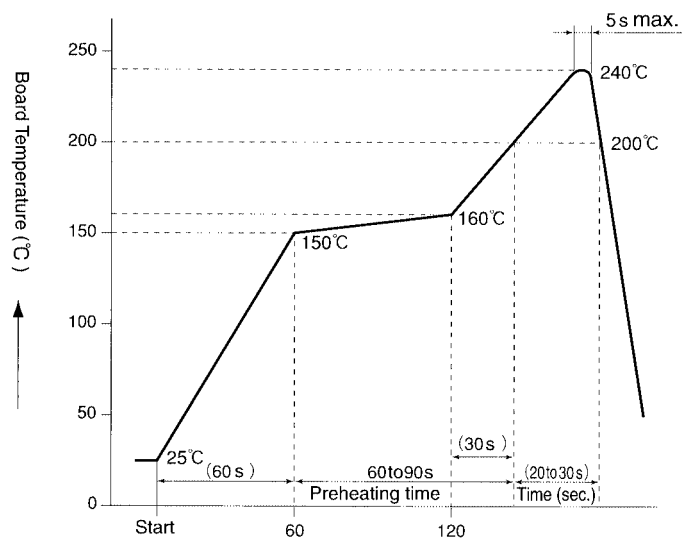
| Part Number   | CL No.     | Number of Contacts | Packaging |
|---------------|------------|--------------------|-----------|
| MI21A-50PD-SF | 640-7103-0 | 50                 | Tray      |

◆PCB mounting pattern



Note 1 The holes (2-φ2.4<sup>+0.1</sup><sub>0</sub>) illustrated in the figure are only required when screws are used for fastening.

## ◆Temperature Profile



### Applicable Conditions

Reflow system : IR reflow

Solde : Paste type 63 Sn/37 Pb  
(Flux content 9 wt%)

Test board Glass epoxy 60mm x 60mm x 1.6 mm

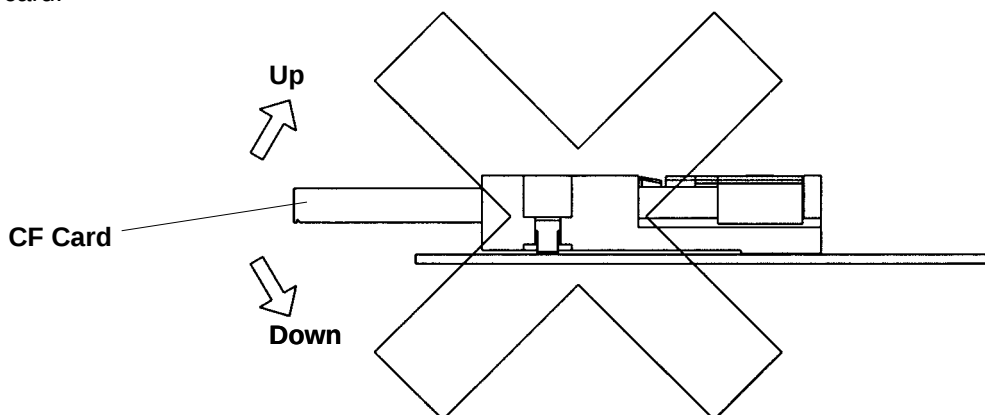
Metal mask thickness: 0.15 mm

Recommended temperature profile.

The temperature may be slightly changed according to the solder paste type and amount.

## ◆Precautions for Use

1. Differentiate the side of the card at the time of CF card insertion. This product is furnished with an wrong insertion prevention mechanism which is compliant with CFA standards, but forced wrong insertion of the card may cause damage to the card.
2. Do not move the CF card up and down when it has been partially inserted. It may cause damage to the connector and card.



3. The package used for this product is the soft tray. We recommend a check before mounting, since the adjustment may be required depending on the type of mounter. For more detailed information, please contact nearest Hirose account representative.
4. Recommended screw torque values.

[Unit: N·m]

| Screw type   | Standard torque | Upper tolerance limit |
|--------------|-----------------|-----------------------|
| Steel screws | 0.142           | 0.180                 |
| Brass screws | 0.124           | 0.168                 |

•Screws : M2 X 0.4

## ◆Washing Conditions

This product is a no-wash item, but in the case of washing, please observe the following conditions.

### 1. Organic Solvent Washing

| Solvent                        | Room temperature washing | Heated washing |
|--------------------------------|--------------------------|----------------|
| IPA (Isopropyl alcohol)        | YES                      | YES            |
| HCFC (Hydrochlorofluorocarbon) | YES                      | YES            |

### 2. Water Type Washing

When using water type cleaning agents (e.g., terpene, and alkali saponifiers), select the cleaning agent based on the documentation issued by the various manufacturers of cleaning agents which describes the effects on metals and resins.

Be careful that parts are not left with moisture remaining on them.

### 3. Washing Precautions

Residual flux or cleaning agent on the contacts when washing with organic solvents or water type cleaners can give rise to the deterioration of electrical performance. In this regard it is important to check whether a thorough washing has been performed.