

Customer Information Sheet

DRAWING No.: M80-485XXXX

SHEET 2 OF 2

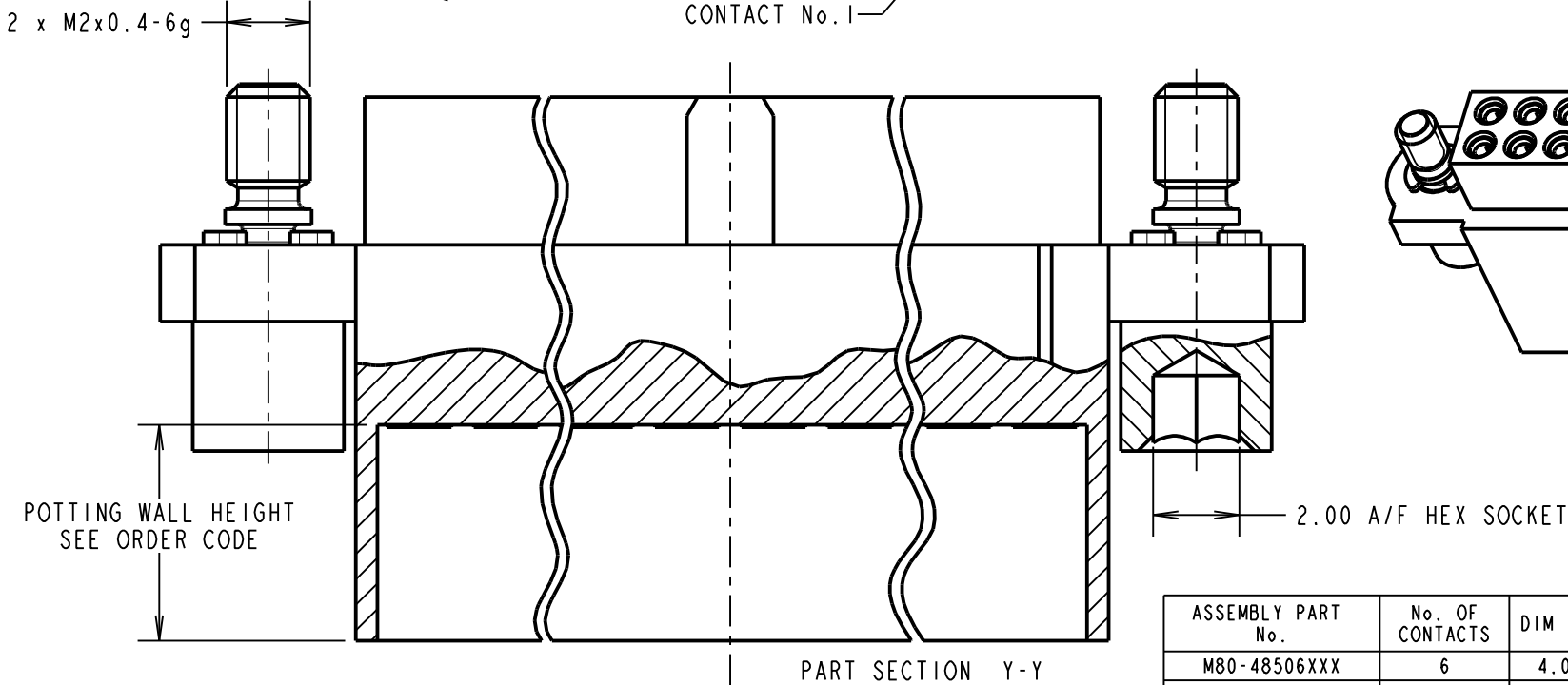
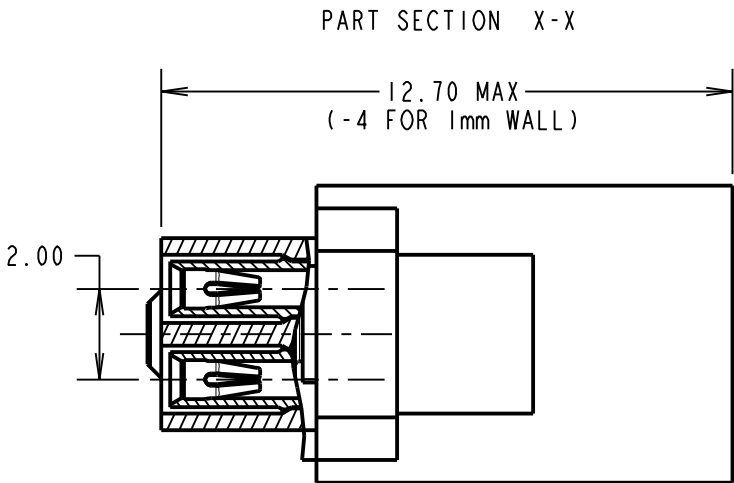
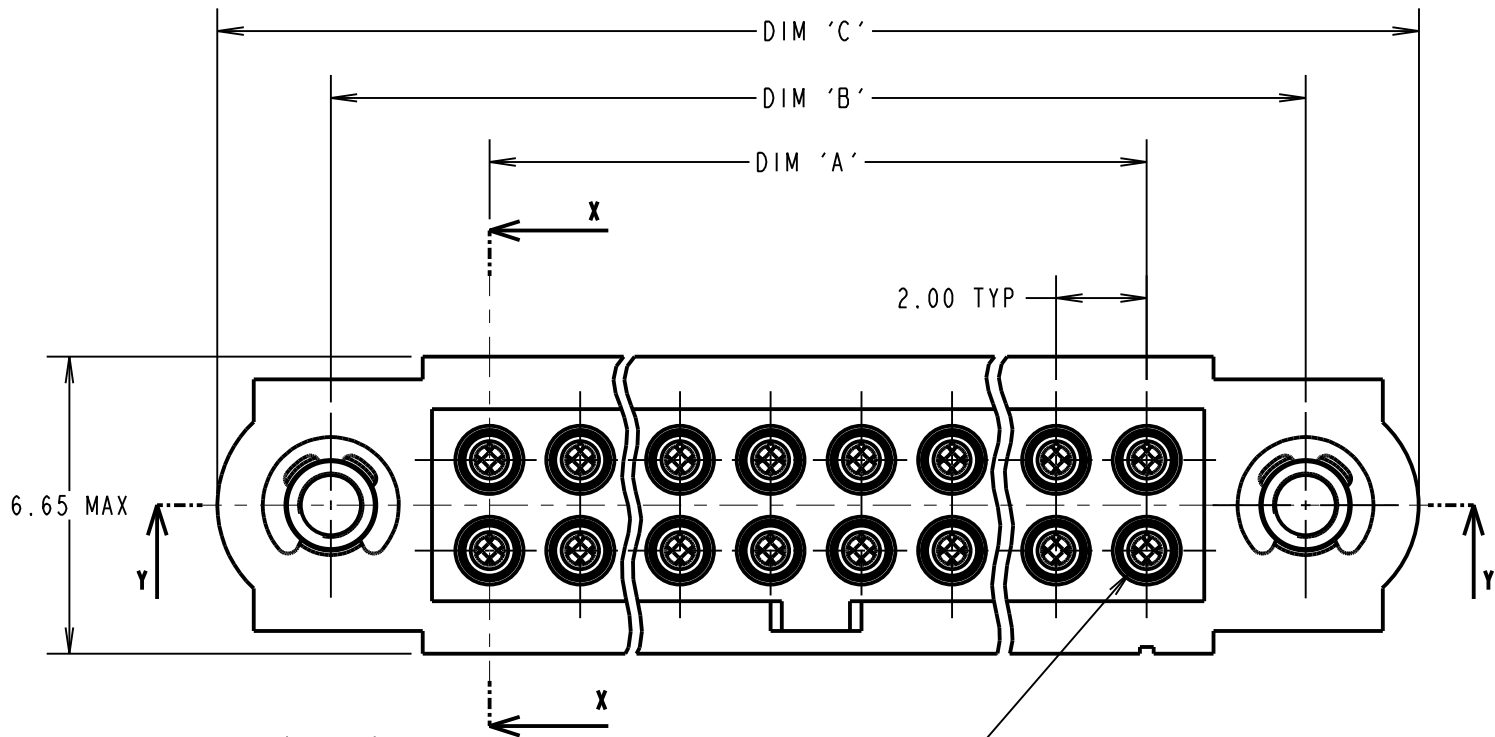
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
CONTACT CLIP = BERYLLIUM COPPER
CONTACT SHELL = BRASS
JACKSCREW, CIRCLIP = STAINLESS STEEL

FINISH:

05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL
42 = 0.3µ GOLD CLIP, 3.5-5.0µ 100% TIN SHELL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
WORKING VOLTAGE = 800V AC/DC
VOLTAGE PROOF = 1200V AC/DC
CONTACT RESISTANCE = 25mΩ MAX
INSULATION RESISTANCE = 100MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS
INSERTION FORCE (Ø0.5mm GAUGE) = 2N MAX
WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN

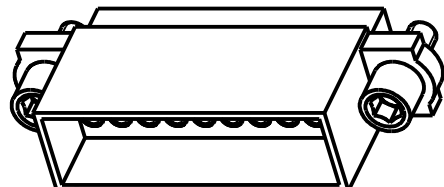
ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

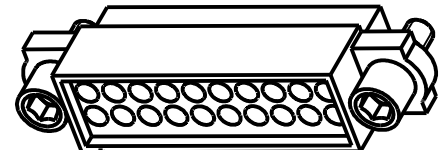
PACKING:

LOOSE

FOR COMPLETE SPECIFICATION, SEE
COMPONENT SPECIFICATION C005XX
(LATEST ISSUE)



5mm POTTING WALL HEIGHT



1mm POTTING WALL HEIGHT

NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M80-0110005 FOR M80-485XX05 AND M80-0110001 FOR M80-485XX42.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

ORDER CODE:

M80-485XXXXX

TOTAL No. OF CONTACTS
06, 10, 12, 14, 18, 20,
26, 34, 42, 50

FINISH

05 - GOLD CLIP, GOLD SHELL
42 - GOLD CLIP, 100% TIN SHELL

POTTING WALL HEIGHT

BLANK = 5mm
A = 1mm

ASSEMBLY PART No.	No. OF CONTACTS	DIM 'A'	DIM 'B'	DIM 'C'
M80-48506XXX	6	4.00	11.00	16.00
M80-48510XXX	10	8.00	15.00	20.00
M80-48512XXX	12	10.00	17.00	22.00
M80-48514XXX	14	12.00	19.00	24.00
M80-48518XXX	18	16.00	23.00	28.00
M80-48520XXX	20	18.00	25.00	30.00
M80-48526XXX	26	24.00	31.00	36.00
M80-48534XXX	34	32.00	39.00	44.00
M80-48542XXX	42	40.00	47.00	52.00
M80-48550XXX	50	48.00	55.00	60.00

HARWIN

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DISCLOSED, LOANED, COPIED
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TOLERANCES

X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE:

JACKSCREW DATAMATE
DIL CRIMP (LARGE BORE)
POTTING WALL FEMALE ASSEMBLY

DRAWING NUMBER:

M80-485XXXX

SHT

2 OF 2