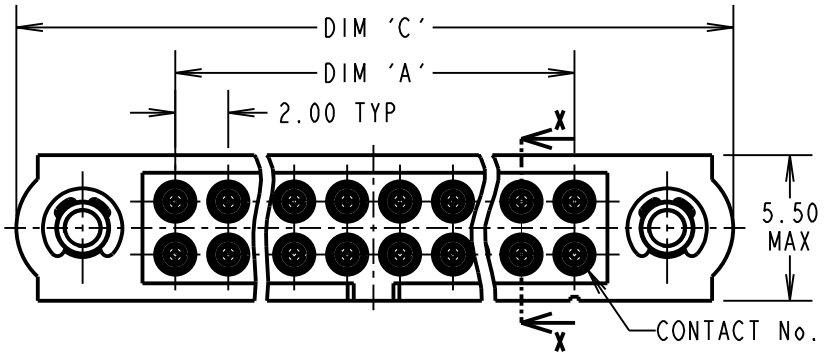
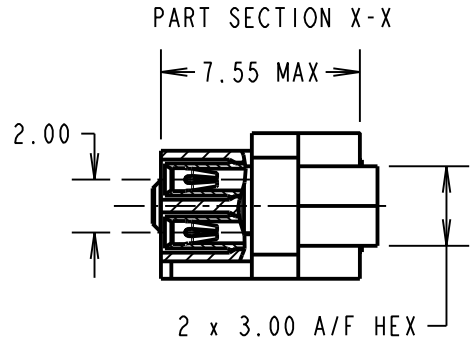
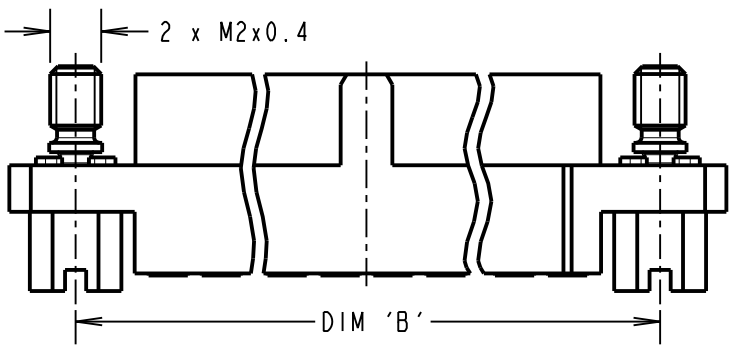
Customer Information Sheet

DRAWING No.: M80-460XXXX	SHEET 2 OF 2	IF IN DOUBT - ASK	©	NOT TO SCALE	THIRD ANGLE PROJECTION	ALL DIMENSIONS IN mm







NOTES:
1. CONNECTOR IS SUPPLIED WITH CONTACTS LOOSE.
2. FOR EXTRA CONTACTS, USE PART No's.
   M80-0110005 FOR M80-460XX05
   M80-0110001 FOR M80-460XX42
3. RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
4. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS. CONTACT INSERTION & EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

SPECIFICATIONS:
MATERIAL:
MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
CONTACT CLIP = BERYLLIUM COPPER
CONTACT SHELL = BRASS
JACKSCREW, CIRCLIP = STAINLESS STEEL
FINISH:
05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL
42 = 0.3µ GOLD CLIP, 3.5-5.0µ 100% TIN SHELL OVER NICKEL
ELECTRICAL:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
WORKING VOLTAGE = 800V AC/DC
VOLTAGE PROOF = 1200V AC/DC
CONTACT RESISTANCE = 25 mΩ MAX
INSULATION RESISTANCE = 100 MΩ MIN
MECHANICAL:
DURABILITY = 500 OPERATIONS
INSERTION FORCE (Ø0.5mm GAUGE) = 2.8N MAX
WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN
ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
LOOSE
FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10

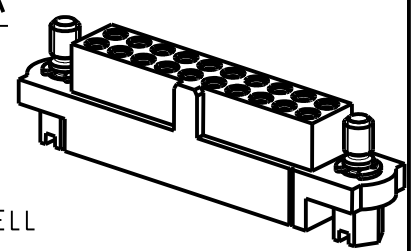
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN SHELL, M80-4602042

DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm

ORDER CODE:
M80-460XXXX

TOTAL No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)

FINISH CODE
05 - GOLD CLIP, GOLD SHELL
42 - GOLD CLIP, 100% TIN SHELL



MGP	5	07.10.13	12230
NAME	ISS.	DATE	C/NOTE

APPROVED: MGP
CHECKED: MS
DRAWN: W. J. BOURNE
CUSTOMER REF.:
ASSEMBLY DRG:

HARWIN
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technical@harwin.com

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TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL: SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: DATAMATE J-TEK
FEMALE DIL CRIMP (LARGE BORE)
WITH SLOTTED JACKSCREW

DRAWING NUMBER: M80-460XXXX

SHT 2 OF 2