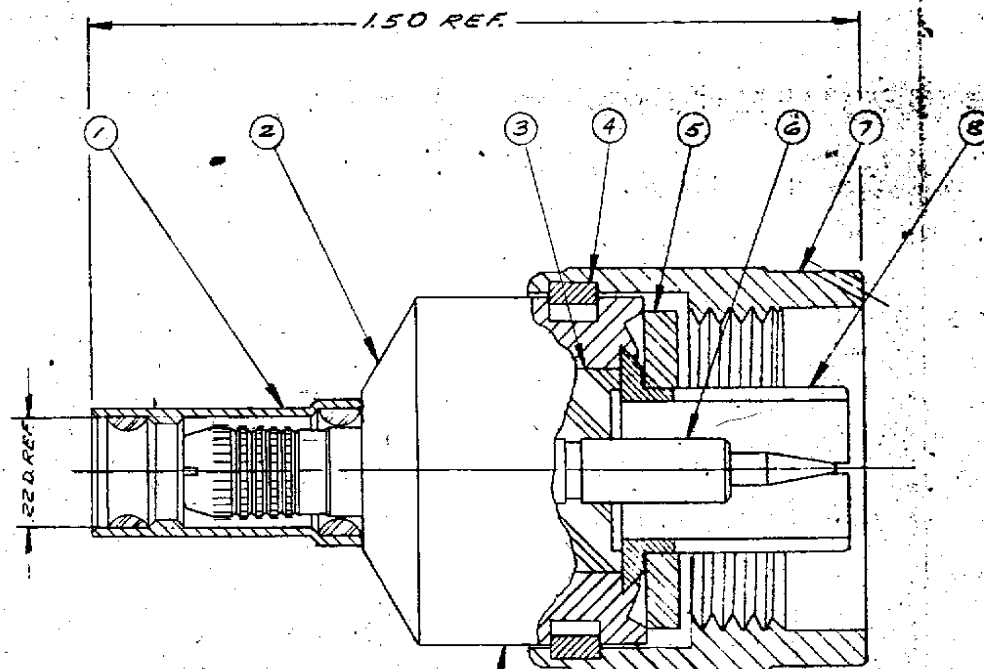


DASH NO.	DESCRIPTION	MADE FROM
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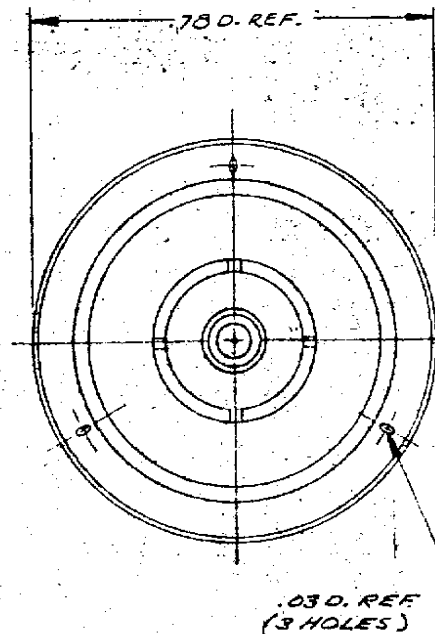
STAMP: KINGS KN-59-185

NOTES:

1. FOR USE WITH BA-13077A, BA-14349 & MI 5406 CABLES.
2. FOR CABLING INSTRUCTIONS SEE CP-5406.
3. FOR CABLE TRIMMING, USE KTJ-160 & KTD-208.
4. FOR FORMING USE CRIMP DIE SIZE 103.

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.



REVISIONS	
REV#	CHANGES
0	ER 1499.5 JL 22 NOV 75
1	CN 1572/C JHP 7 MAY 76
2	CN 16106E KNURL SHOWN K-GRIP SLEEVE SHORTENED JHP 23 JUL 76
3	CN 29012 C AMD 16 JUN 87
4	CN 29609 E KH 16 FEB 88
USED ON:	
REF:	
FINISH:	
SPEC:	
MATERIAL:	
SPEC:	
N PLUG	
DRAWN	JL
DATE	7 NOV 75
APPR	[Signature]
DATE	22 NOV 75
KINGS ELECTRONICS 40 MARLBOROUGH ROAD TUCKAHOE, N. Y. 10707	
KN-59-185	

ITEM	REQ'D	DESCRIPTION	PART NO.
8	1	OUTER CONTACT	
7	1	COUPLING NUT	
6	1	NCAPTIVE CRIMP CONTACT	1-547-G-MB
5	1	GASKET	
4	1	C-RING	
3	1	INSULATOR	
2	1	K-GRIP BODY	
1	1	WPK-GRIP SLEEVE	A-19-83-2-MX

S-D