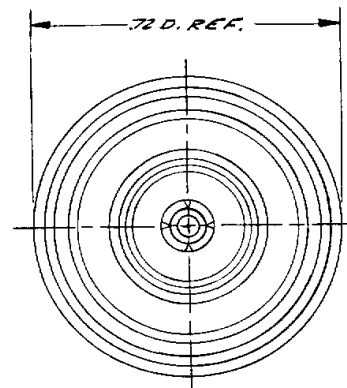
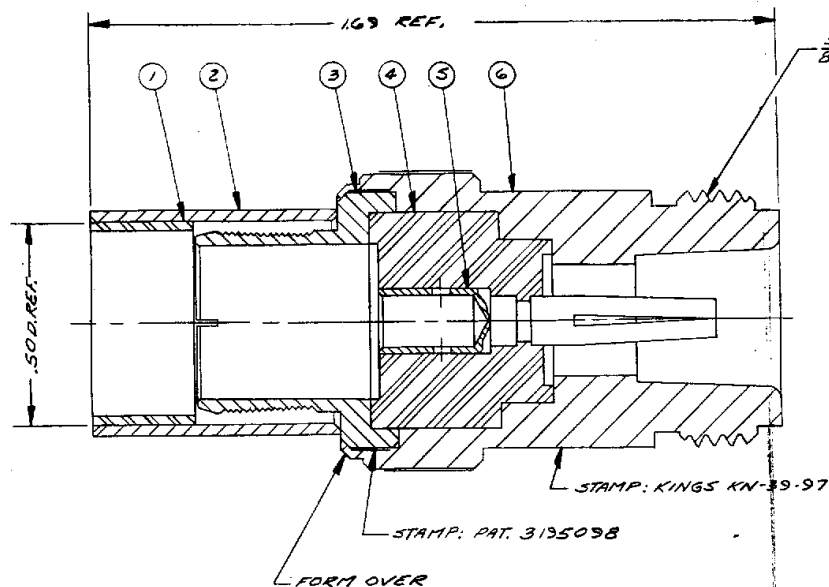


DASH NO.	DESCRIPTION	MADE FROM
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NOTES:

1. FOR USE WITH NORTHROP NAI-1253 CABLE.
2. FOR CABLING INSTRUCTIONS SEE CP-480.
3. FOR CABLE TRIMMING USE KTJ-151 & KTD-204.
4. FOR FORMING USE CRIMP DIE SIZE 45.
5. ITEM ⑤ TO BE SUPPLIED UNASSEMBLED.
6. ITEM ③ MUST BE CAPABLE OF WITHSTANDING A 36 IN.LB. TORQUE RELATIVE TO ITEM ⑥.

UNLESS OTHERWISE SPECIFIED:

- | | |
|--|--|
| 1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$ | 2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX. |
| 3 PLACE DECIMALS $\pm .004$ | 3. NO FILLETS PERMITTED. |
| ANGLES $\pm 0^{\circ} 30'$ | 4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX. |
| T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES. | 5. ALL DIMENSIONS PRIOR TO PLATING. |

KN-39-97	REVISIONS	
	ISSUE	CHANGE
	0.	ER 14172 JL 5 FEB 75
	1	CN 144488 GA 29 APR 75
USED ON: REF: FINISH: SPEC: MATL: SPEC:		
N JACK		
DRAWN JL		DATE 31 JAN 75
APPR. LI		DATE 5 FEB 75
KINGS ELECTRONICS 40 HARBLEDALE ROAD TUCKAHOE, N. Y. 10707		
KN-39-97		