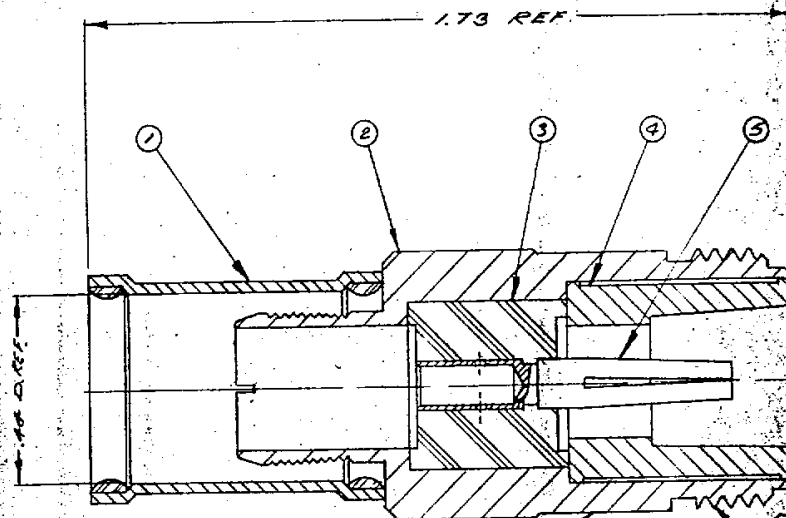


DASH NO.	DESCRIPTION	MADE FROM
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5/8-24 UNEF-2A TH'D

STAMP: KINGS KN-39-93 PAT. 3195098

NOTES:

1. FOR USE WITH RG-9B, 214/U & BA-6903 CABLE.
2. FOR CABLING INSTRUCTIONS SEE CP-5402.
3. FOR CABLE TRIMMING USE KTU-150 & KTD-138
4. FOR FORMING USE CRIMP DIE SIZE 73.
5. ITEMS ①, ② & ④ TO HAVE TR-5 FINISH.

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS, BREAK SHARP EDGES .008 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICRONS RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

ITEM	REQ'D	DESCRIPTION	PART NO.
3	1	N CAPTIVE CRIMP CONTACT F	1-534-40
4	1	BUSHING	
3	1	INSULATOR	
2	1	K-GRIP BODY	
1	1	W/P K-GRIP SLEEVE	N-59-140-G

REVISIONS

ISSUE	CHANGES
2.	RESTRICTION REMOVED CR-14539 L16 JUN75
3	CN 15179B MJB 11 DEC 75
4	CN 15700C MJB 20 APR 76

KN-39-93

USED ON:

REF:

FINISH:

SPEC:

MATL:

SPEC:

N JACK

DRAWN GING DATE 13 NOV 74

APPR. L1 DATE 6 JUN 75

KINGS ELECTRONICS
40 MARLBOROUGH ROAD
TUCKAHOE, N. Y. 10707

KN-39-93