HSMS-286x Series
Surface Mount Microwave Schottky Detector Diodes

Data Sheet

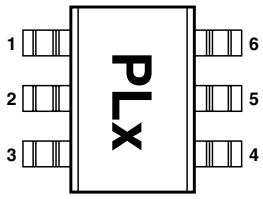
Lead (Pb) Free
RoHS 6 fully compliant

Description

Avago's HSMS-286x family of DC biased detector diodes have been designed and optimized for use from 915 MHz to 5.8 GHz. They are ideal for RF/ID and RF Tag applications as well as large signal detection, modulation, RF to DC conversion or voltage doubling.

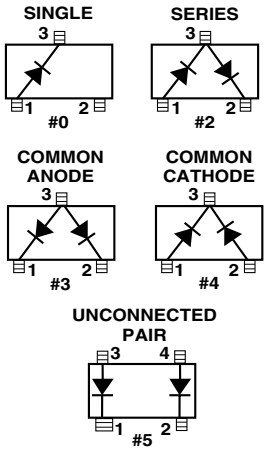
Available in various package configurations, this family of detector diodes provides low cost solutions to a wide variety of design problems. Avago's manufacturing techniques assure that when two or more diodes are mounted into a single surface mount package, they are taken from adjacent sites on the wafer, assuring the highest possible degree of match.

Pin Connections and Package Marking



Notes:
1. Package marking provides orientation and identification.
2. The first two characters are the package marking code. The third character is the date code.

SOT-23/SOT-143 Package Lead Code Identification (top view)

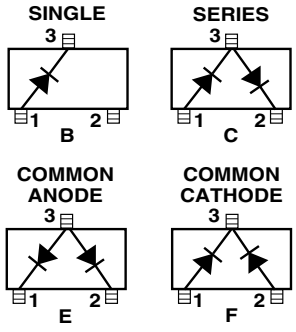


Features

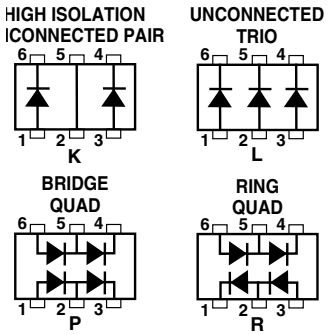
- Surface Mount SOT-23/SOT-143 Packages
- Miniature SOT-323 and SOT-363 Packages
- High Detection Sensitivity:
  up to 50 mV/µW at 915 MHz
  up to 35 mV/µW at 2.45 GHz
  up to 25 mV/µW at 5.80 GHz
- Low FIT (Failure in Time) Rate*
- Tape and Reel Options Available
- Unique Configurations in Surface Mount SOT-363 Package
  – increase flexibility
  – save board space
  – reduce cost
- HSMS-286K Grounded Center Leads Provide up to 10 dB Higher Isolation
- Matched Diodes for Consistent Performance
- Better Thermal Conductivity for Higher Power Dissipation
- Lead-free

* For more information see the Surface Mount Schottky Reliability Data Sheet.

SOT-323 Package Lead Code Identification (top view)



SOT-363 Package Lead Code Identification (top view)



SOT-23/SOT-143 DC Electrical Specifications, T_C = +25°C, Single Diode

Part Number HSMS-	Package Marking Code	Lead Code	Configuration	Forward Voltage V_F (mV)		Typical Capacitance C_T (pF)
2860	T0	0	Single	250 Min.	350 Max.	0.30
2862	T2	2	Series Pair [1,2]			
2863	T3	3	Common Anode [1,2]			
2864	T4	4	Common Cathode [1,2]			
2865	T5	5	Unconnected Pair [1,2]			
Test Conditions				I_F = 1.0 mA		V_R = 0 V, f = 1 MHz

Notes:
1. ΔVF for diodes in pairs is 15.0 mV maximum at 1.0 mA.
2. ΔCT for diodes in pairs is 0.05 pF maximum at –0.5V.

SOT-323/SOT-363 DC Electrical Specifications, T_C = +25°C, Single Diode

Part Number HSMS-	Package Marking Code	Lead Code	Configuration	Forward Voltage V_F (mV)		Typical Capacitance C_T (pF)
286B	T0	B	Single	250 Min.	350 Max.	0.25
286C	T2	C	Series Pair [1,2]			
286E	T3	E	Common Anode [1,2]			
286F	T4	F	Common Cathode [1,2]			
286K	TK	K	High Isolation Unconnected Pair			
286L	TL	L	Unconnected Trio			
286P	TP	P	Bridge Quad			
286R	ZZ	R	Ring Quad			
Test Conditions				I_F = 1.0 mA		V_R = 0 V, f = 1 MHz

Notes:
1. ΔVF for diodes in pairs is 15.0 mV maximum at 1.0 mA.
2. ΔCT for diodes in pairs is 0.05 pF maximum at –0.5V.

RF Electrical Specifications, T_C = +25°C, Single Diode

Part Number HSMS-	Typical Tangential Sensitivity TSS (dBm) @ f = 915 MHz	2.45 GHz	5.8 GHz	Typical Voltage Sensitivity g (mV/µW) @ f = 915 MHz	2.45 GHz	5.8 GHz	Typical Video Resistance RV (KΩ)
2860	–57	–56	–55	50	35	25	5.0
2862							
2863							
2864							
2865							
286B							
286C							
286E							
286F							
286K							
286L							
286P							
286R							
Test Conditions	Video Bandwidth = 2 MHz I_b = 5 µA			Power in = –40 dBm R_L = 100 KΩ, I_b = 5 µA			I_b = 5 µA

Absolute Maximum Ratings, T_C = +25°C, Single Diode

Symbol	Parameter	Unit	Absolute Maximum[1] SOT-23/143	SOT-323/363
P_{IV}	Peak Inverse Voltage	V	4.0	4.0
T_J	Junction Temperature	°C	150	150
T_{STG}	Storage Temperature	°C	-65 to 150	-65 to 150
T_{OP}	Operating Temperature	°C	-65 to 150	-65 to 150
θ_{jc}	Thermal Resistance[2]	°C/W	500	150

Notes:
1. Operation in excess of any one of these conditions may result in permanent damage to the device.
2. T_C = +25°C, where T_C is defined to be the temperature at the package pins where contact is made to the circuit board.



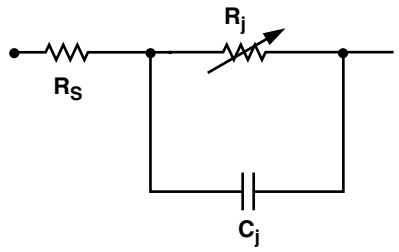
Attention:
Observe precautions for handling electrostatic sensitive devices.

ESD Machine Model (Class A)

ESD Human Body Model (Class 0)

Refer to Avago Application Note A004R: Electrostatic Discharge Damage and Control.

Equivalent Linear Circuit Model, Diode chip



R_S = series resistance (see Table of SPICE parameters)

C_j = junction capacitance (see Table of SPICE parameters)

$$R_j = \frac{8.33 \times 10^{-5}\ nT}{I_b + I_s}$$

where

I_b = externally applied bias current in amps

I_s = saturation current (see table of SPICE parameters)

T = temperature, °K

n = ideality factor (see table of SPICE parameters)

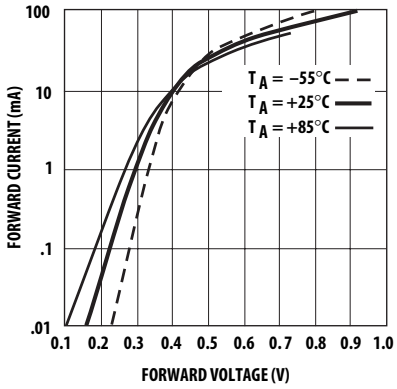
Note:

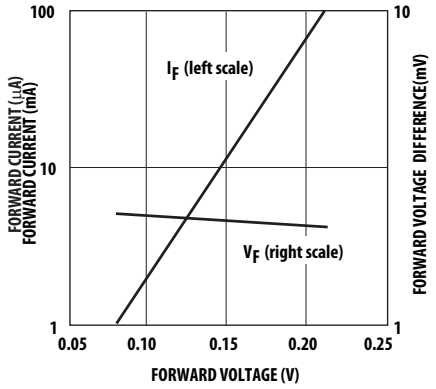
To effectively model the packaged HSMS-286x product, please refer to Application Note AN1124.

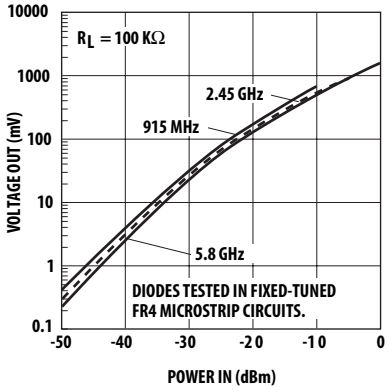
SPICE Parameters

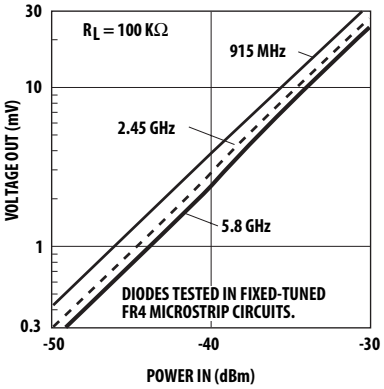
Parameter	Units	Value
B_V	V	7.0
C_{J0}	pF	0.18
E_G	eV	0.69
I_{BV}	A	1 E - 5
I_S	A	5 E - 8
N		1.08
R_S	Ω	6.0
P_B (VJ)	V	0.65
P_T (XTI)		2
M		0.5

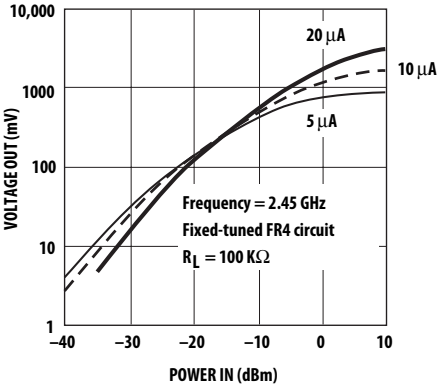
Typical Parameters, Single Diode

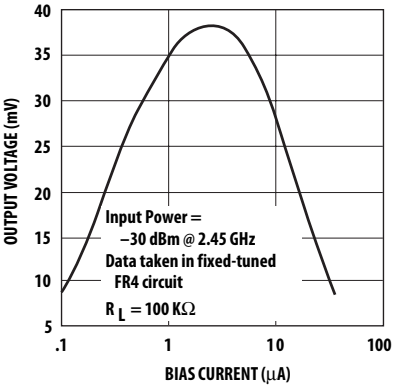












Applications Information

Introduction

Avago's HSMS-286x family of Schottky detector diodes has been developed specifically for low cost, high volume designs in two kinds of applications. In small signal detector applications (P_{in} < -20 dBm), this diode is used with DC bias at frequencies above 1.5 GHz. At lower frequencies, the zero bias HSMS-285x family should be considered.

In large signal power or gain control applications (P_{in} > -20 dBm), this family is used without bias at frequencies above 4 GHz. At lower frequencies, the HSMS-282x family is preferred.

Schottky Barrier Diode Characteristics

Stripped of its package, a Schottky barrier diode chip consists of a metal-semiconductor barrier formed by deposition of a metal layer on a semiconductor. The most common of several different types, the passivated diode, is shown in Figure 7, along with its equivalent circuit.

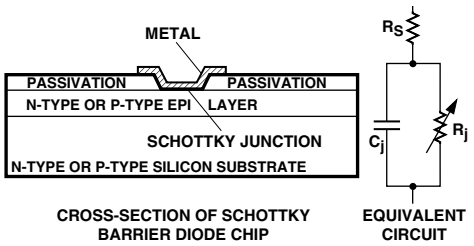


Figure 7. Schottky Diode Chip.

R_S is the parasitic series resistance of the diode, the sum of the bondwire and leadframe resistance, the resistance of the bulk layer of silicon, etc. RF energy coupled into R_S is lost as heat — it does not contribute to the rectified output of the diode. C_J is parasitic junction capacitance of the diode, controlled by the thickness of the epitaxial layer and the diameter of the Schottky contact. R_j is the junction resistance of the diode, a function of the total current flowing through it.

$$R_j = \frac{8.33 \times 10^{-5}\, n\, T}{I_S + I_b} = R_V - R_s$$

$$= \frac{0.026}{I_S + I_b} \quad \text{at } 25°C$$

where

n = ideality factor (see table of SPICE parameters)
T = temperature in °K
I_S = saturation current (see table of SPICE parameters)
I_b = externally applied bias current in amps

I_S is a function of diode barrier height, and can range from picoamps for high barrier diodes to as much as 5 µA for very low barrier diodes.

The Height of the Schottky Barrier

The current-voltage characteristic of a Schottky barrier diode at room temperature is described by the following equation:

$$I = I_S \left(\exp\left(\frac{V - IR_S}{0.026}\right) - 1\right)$$

On a semi-log plot (as shown in the Avago catalog) the current graph will be a straight line with inverse slope 2.3 X 0.026 = 0.060 volts per cycle (until the effect of R_S is seen in a curve that droops at high current). All Schottky diode curves have the same slope, but not necessarily the same value of current for a given voltage. This is determined by the saturation current, I_S, and is related to the barrier height of the diode.

Through the choice of p-type or n-type silicon, and the selection of metal, one can tailor the characteristics of a Schottky diode. Barrier height will be altered, and at the same time C_J and R_S will be changed. In general, very low barrier height diodes (with high values of I_S, suitable for zero bias applications) are realized on p-type silicon. Such diodes suffer from higher values of R_S than do the n-type. Thus, p-type diodes are generally reserved for small signal detector applications (where very high values of R_V swamp out high R_S) and n-type diodes are used for mixer applications (where high L.O. drive levels keep R_V low) and DC biased detectors.

Measuring Diode Linear Parameters

The measurement of the many elements which make up the equivalent circuit for a packaged Schottky diode is a complex task. Various techniques are used for each element. The task begins with the elements of the diode chip itself. (See Figure 8).

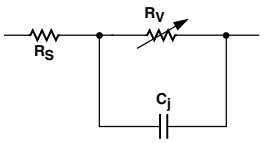


Figure 8. Equivalent Circuit of a Schottky Diode Chip.

R_S is perhaps the easiest to measure accurately. The V-I curve is measured for the diode under forward bias, and the slope of the curve is taken at some relatively high value of current (such as 5 mA). This slope is converted into a resistance R_d.

$$R_S = R_d - \frac{0.026}{I_f}$$

For n-type diodes with relatively low values of saturation current, C_j is obtained by measuring the total capacitance (see AN1124). R_j, the junction resistance, is calculated using the equation given above.

The characterization of the surface mount package is too complex to describe here — linear equivalent circuits can be found in AN1124.

Detector Circuits (small signal)

When DC bias is available, Schottky diode detector circuits can be used to create low cost RF and microwave receivers with a sensitivity of -55 dBm to -57 dBm.[1] Moreover, since external DC bias sets the video impedance of such circuits, they display classic square law response over a wide range of input power levels[2,3]. These circuits can take a variety of forms, but in the most simple case they appear as shown in Figure 9. This is the basic detector circuit used with the HSMS-286x family of diodes.

Output voltage can be virtually doubled and input impedance (normally very high) can be halved through the use of the voltage doubler circuit[4].

In the design of such detector circuits, the starting point is the equivalent circuit of the diode. Of interest in the design of the video portion of the circuit is the diode's video impedance — the other elements of the equivalent circuit disappear at all reasonable video frequencies. In general, the lower the diode's video impedance, the better the design.

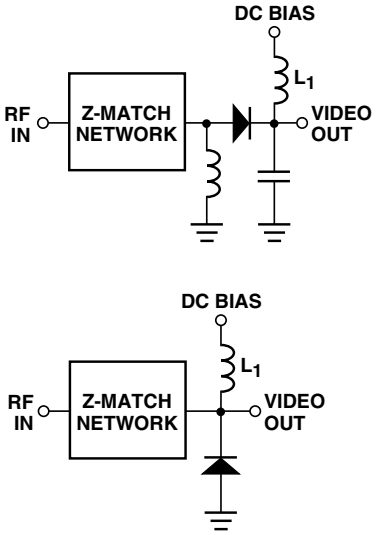


Figure 9. Basic Detector Circuits.

The situation is somewhat more complicated in the design of the RF impedance matching network, which includes the package inductance and capacitance (which can be tuned out), the series resistance, the junction capacitance and the video resistance. Of the elements of the diode's equivalent circuit, the parasitics are constants and the video resistance is a function of the current flowing through the diode.

$$R_V = R_j + R_S$$

The sum of saturation current and bias current sets the detection sensitivity, video resistance and input RF impedance of the Schottky detector diode. Where bias current is used, some tradeoff in sensitivity and square law dynamic range is seen, as shown in Figure 5 and described in reference [3].

The most difficult part of the design of a detector circuit is the input impedance matching network. For very broadband detectors, a shunt 60 Ω resistor will give good input match, but at the expense of detection sensitivity.

When maximum sensitivity is required over a narrow band of frequencies, a reactive matching network is optimum. Such networks can be realized in either lumped or distributed elements, depending upon frequency, size constraints and cost limitations, but certain general design principals exist for all types.[5] Design work begins with the RF impedance of the HSMS-286x series when bias current is set to 3 μA. See Figure 10.

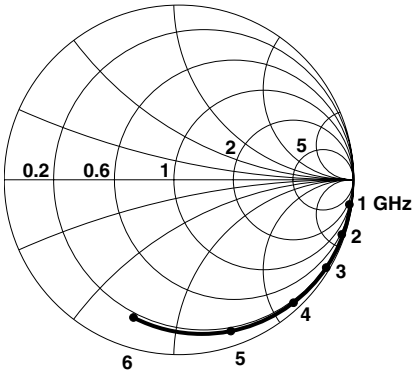


Figure 10. RF Impedance of the Diode.

[1] Avago Application Note 923, Schottky Barrier Diode Video Detectors.
[2] Avago Application Note 986, Square Law and Linear Detection.
[3] Avago Application Note 956-5, Dynamic Range Extension of Schottky Detectors.
[4] Avago Application Note 956-4, Schottky Diode Voltage Doubler.
[5] Avago Application Note 963, Impedance Matching Techniques for Mixers and Detectors.

915 MHz Detector Circuit

Figure 11 illustrates a simple impedance matching network for a 915 MHz detector.

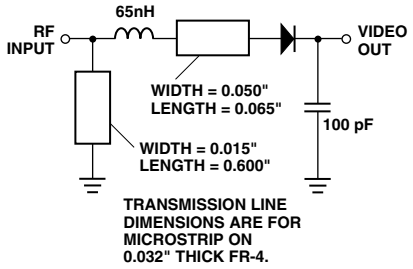


Figure 11. 915 MHz Matching Network for the HSMS-286x Series at 3 µA Bias.

A 65 nH inductor rotates the impedance of the diode to a point on the Smith Chart where a shunt inductor can pull it up to the center. The short length of 0.065" wide microstrip line is used to mount the lead of the diode's SOT-323 package. A shorted shunt stub of length <λ/4 provides the necessary shunt inductance and simultaneously provides the return circuit for the current generated in the diode. The impedance of this circuit is given in Figure 12.

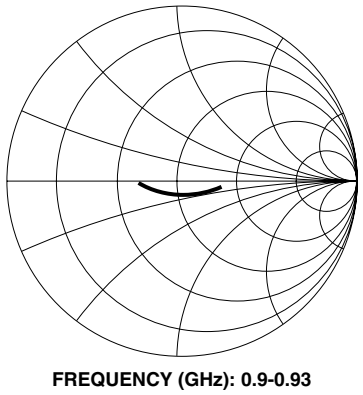


Figure 12. Input Impedance.

The input match, expressed in terms of return loss, is given in Figure 13.

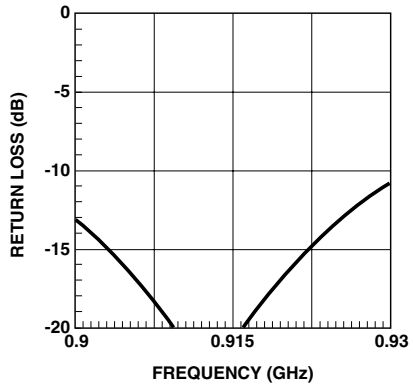


Figure 13. Input Return Loss.

As can be seen, the band over which a good match is achieved is more than adequate for 915 MHz RFID applications.

The HSMS-282x family is a better choice for 915 MHz applications—the foregoing discussion of a design using the HSMS-286B is offered only to illustrate a design approach for technique.

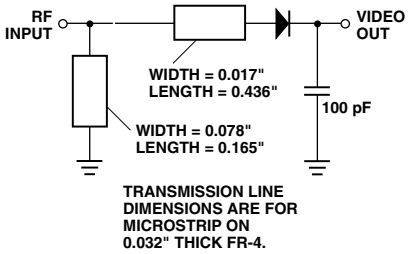


Figure 14. 2.45 GHz Matching Network.

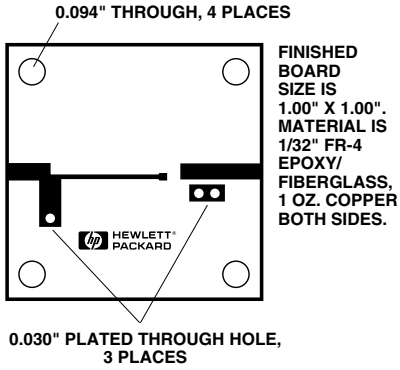


Figure 15. Physical Realization.

2.45 GHz Detector Circuit

At 2.45 GHz, the RF impedance is closer to the line of constant susceptance which passes through the center of the chart, resulting in a design which is realized entirely in distributed elements — see Figure 14.

In order to save cost (at the expense of having a larger circuit), an open circuit shunt stub could be substituted for the chip capacitor. On the other hand, if space is at a premium, the long series transmission line at the input to the diode can be replaced with a lumped inductor. A possible physical realization of such a network is shown in Figure 15, a demo board is available from Avago.

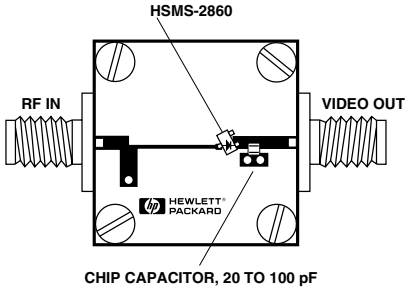


Figure 16. Test Detector.

Two SMA connectors (E.F. Johnson 142-0701-631 or equivalent), a high-Q capacitor (ATC 100A101MCA50 or equivalent), miscellaneous hardware and an HSMS-286B are added to create the test circuit shown in Figure 16.

The calculated input impedance for this network is shown in Figure 17.

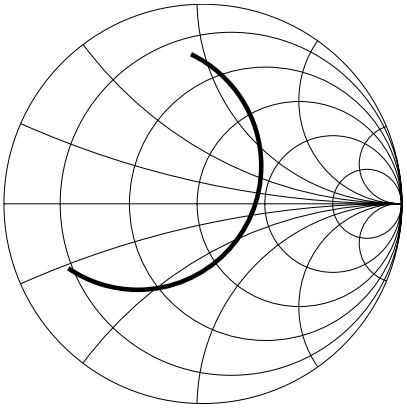


Figure 17. Input Impedance, 3 µA Bias.

The corresponding input match is shown in Figure 18. As was the case with the lower frequency design, bandwidth is more than adequate for the intended RFID application.

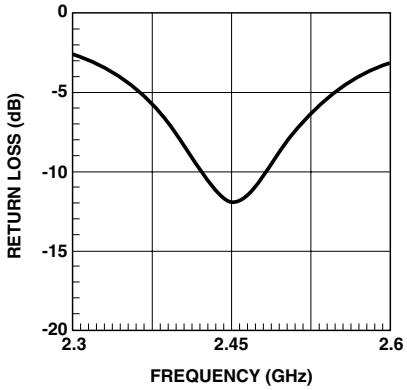


Figure 18. Input Return Loss, 3 µA Bias.

A word of caution to the designer is in order. A glance at Figure 17 will reveal the fact that the circuit does not provide the optimum impedance to the diode at 2.45 GHz. The temptation will be to adjust the circuit elements to achieve an ideal single frequency match, as illustrated in Figure 19.

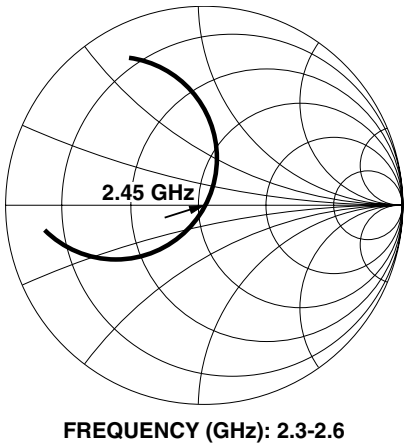


Figure 19. Input Impedance. Modified 2.45 GHz Circuit.

This does indeed result in a very good match at midband, as shown in Figure 20.

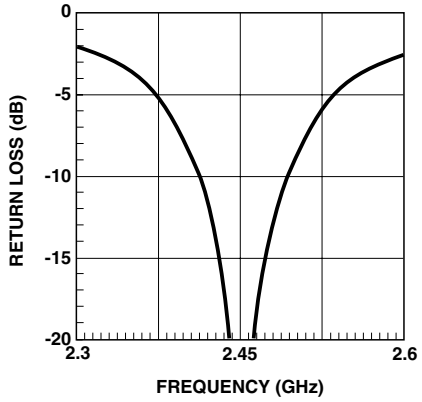


Figure 20. Input Return Loss. Modified 2.45 GHz Circuit.

However, bandwidth is narrower and the designer runs the risk of a shift in the midband frequency of his circuit if there is any small deviation in circuit board or diode characteristics due to lot-to-lot variation or change in temper-ature. The matching technique illustrated in Figure 17 is much less sensitive to changes in diode and circuit board processing.

5.8 GHz Detector Circuit

A possible design for a 5.8 GHz detector is given in Figure 21.

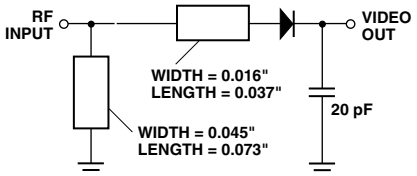


Figure 21. 5.8 GHz Matching Network for the HSMS-286x Series at 3 µA Bias.

As was the case at 2.45 GHz, the circuit is entirely distributed element, both low cost and compact. Input impedance for this network is given in Figure 22.

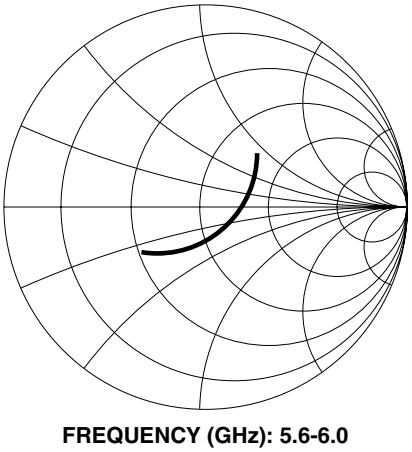


Figure 22. Input Impedance.

Input return loss, shown in Figure 23, exhibits wideband match.

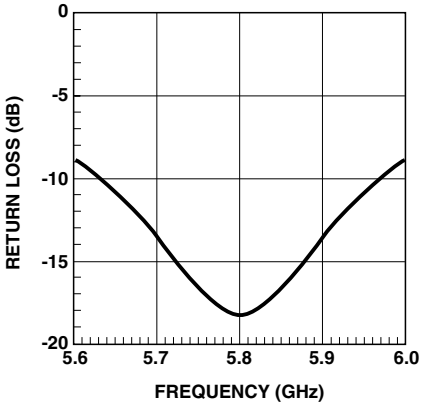


Figure 23. Input Return Loss.

Voltage Doublers

To this point, we have restricted our discussion to single diode detectors. A glance at Figure 9, however, will lead to the suggestion that the two types of single diode detectors be combined into a two diode voltage doubler[4] (known also as a full wave rectifier). Such a detector is shown in Figure 24.

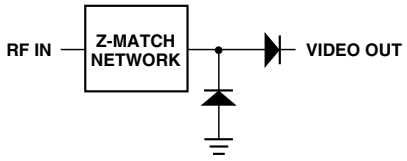


Figure 24. Voltage Doubler Circuit.

Such a circuit offers several advantages. First the voltage outputs of two diodes are added in series, increasing the overall value of voltage sensitivity for the network (compared to a single diode detector). Second, the RF impedances of the two diodes are added in parallel, making the job of reactive matching a bit easier. Such a circuit can easily be realized using the two series diodes in the HSMS-286C.

The "Virtual Battery"

The voltage doubler can be used as a virtual battery, to provide power for the operation of an I.C. or a transistor oscillator in a tag. Illuminated by the CW signal from a reader or interrogator, the Schottky circuit will produce power sufficient to operate an I.C. or to charge up a capacitor for a burst transmission from an oscillator. Where such virtual batteries are employed, the bulk, cost, and limited lifetime of a battery are eliminated.

Temperature Compensation

The compression of the detector's transfer curve is beyond the scope of this data sheet, but some general comments can be made. As was given earlier, the diode's video resistance is given by

$$R_V = \frac{8.33 \times 10^{-5}\ nT}{I_S + I_b}$$

where T is the diode's temperature in °K.

As can be seen, temperature has a strong effect upon R_V, and this will in turn affect video bandwidth and input RF impedance. A glance at Figure 6 suggests that the proper choice of bias current in the HSMS-286x series can minimize variation over temperature.

The detector circuits described earlier were tested over temperature. The 915 MHz voltage doubler using the HSMS-286C series produced the output voltages as shown in Figure 25. The use of 3 µA of bias resulted in the highest voltage sensitivity, but at the cost of a wide variation over temperature. Dropping the bias to 1 µA produced a detector with much less temperature variation.

A similar experiment was conducted with the HSMS-286B series in the 5.8 GHz detector. Once again, reducing the bias to some level under 3 µA stabilized the output of the detector over a wide temperature range.

It should be noted that curves such as those given in Figures 25 and 26 are highly dependent upon the exact design of the input impedance matching network. The designer will have to experiment with bias current using his specific design.

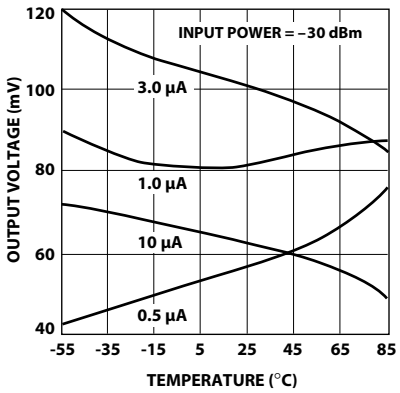


Figure 25. Output Voltage vs. Temperature and Bias Current in the 915 MHz Voltage Doubler using the HSMS-286C.

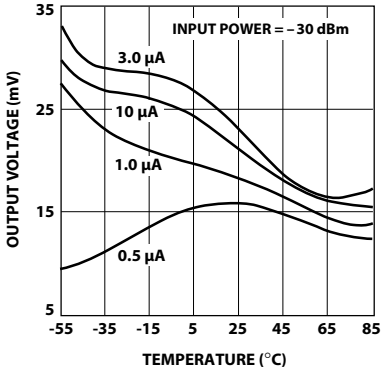


Figure 26. Output Voltage vs. Temperature and Bias Current in the 5.80 GHz Voltage Detector using the HSMS-286B Schottky.

Six Lead Circuits

The differential detector is often used to provide temperature compensation for a Schottky detector, as shown in Figures 27 and 28.

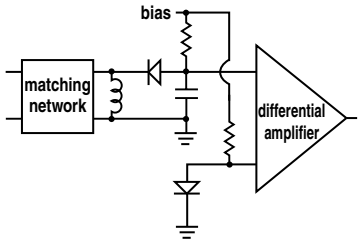


Figure 27. Differential Detector.

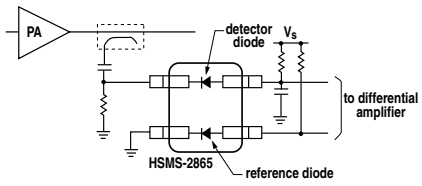


Figure 28. Conventional Differential Detector.

These circuits depend upon the use of two diodes having matched V_f characteristics over all operating temperatures. This is best achieved by using two diodes in a single package, such as the SOT-143 HSMS-2865 as shown in Figure 29.

In high power differential detectors, RF coupling from the detector diode to the reference diode produces a rectified voltage in the latter, resulting in errors.

Isolation between the two diodes can be obtained by using the HSMS-286K diode with leads 2 and 5 grounded. The difference between this product and the conventional HSMS-2865 can be seen in Figure 29.

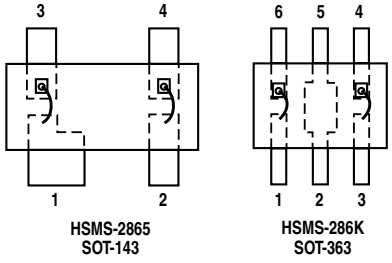


Figure 29. Comparing Two Diodes.

The HSMS-286K, with leads 2 and 5 grounded, offers some isolation from RF coupling between the diodes. This product is used in a differential detector as shown in Figure 30.

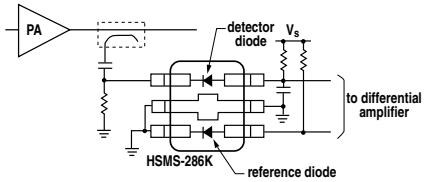


Figure 30. High Isolation Differential Detector.

In order to achieve the maximum isolation, the designer must take care to minimize the distance from leads 2 and 5 and their respective ground via holes.

Tests were run on the HSMS-282K and the conventional HSMS-2825 pair, which compare with each other in the same way as the HSMS-2865 and HSMS-286K, with the results shown in Figure 31.

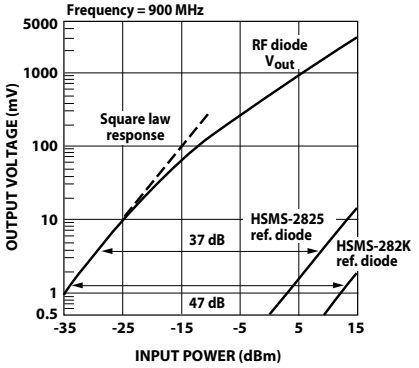


Figure 31. Comparing HSMS-282K with HSMS-2825.

The line marked "RF diode, V_{out}" is the transfer curve for the detector diode — both the HSMS-2825 and the HSMS-282K exhibited the same output voltage. The data were taken over the 50 dB dynamic range shown. To the right is the output voltage (transfer) curve for the reference diode of the HSMS-2825, showing 37 dB of isolation. To the right of that is the output voltage due to RF leakage for the reference diode of the HSMS-282K, demonstrating 10 dB higher isolation than the conventional part.

Such differential detector circuits generally use single diode detectors, either series or shunt mounted diodes. The voltage doubler offers the advantage of twice the output voltage for a given input power. The two concepts can be combined into the differential voltage doubler, as shown in Figure 32.

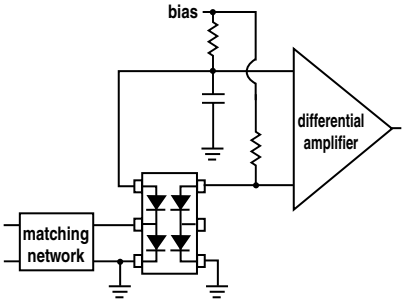


Figure 32. Differential Voltage Doubler, HSMS-286P.

Here, all four diodes of the HSMS-286P are matched in their V_f characteristics, because they came from adjacent sites on the wafer. A similar circuit can be realized using the HSMS-286R ring quad.

Other configurations of six lead Schottky products can be used to solve circuit design problems while saving space and cost.

Thermal Considerations

The obvious advantage of the SOT-363 over the SOT-143 is combination of smaller size and two extra leads. However, the copper leadframe in the SOT-323 and SOT-363 has a thermal conductivity four times higher than the Alloy 42 leadframe of the SOT-23 and SOT-143, which enables it to dissipate more power.

The maximum junction temperature for these three families of Schottky diodes is 150°C under all operating conditions. The following equation, equation 1, applies to the thermal analysis of diodes:

$$T_j = (V_f I_f + P_{RF})\,\theta_{jc} + T_a \qquad \text{Equation (1).}$$

where

T_j = junction temperature

T_a = diode case temperature

θ_{jc} = thermal resistance

$V_f I_f$ = DC power dissipated

P_{RF} = RF power dissipated

Note that θ_{jc}, the thermal resistance from diode junction to the foot of the leads, is the sum of two component resistances,

$$\theta_{jc} = \theta_{pkg} + \theta_{chip} \qquad \text{Equation (2).}$$

Package thermal resistance for the SOT-323 and SOT-363 package is approximately 100°C/W, and the chip thermal resistance for these three families of diodes is approximately 40°C/W. The designer will have to add in the thermal resistance from diode case to ambient — a poor choice of circuit board material or heat sink design can make this number very high.

Equation (1) would be straightforward to solve but for the fact that diode forward voltage is a function of temperature as well as forward current. The equation, equation 3, for V_f is:

$$I_f = I_S \left[e^{\frac{11600\,(V_f - I_f R_s)}{nT}} - 1 \right] \qquad \text{Equation (3).}$$

where

n = ideality factor

T = temperature in °K

R_s = diode series resistance

and I_S (diode saturation current) is given by

$$I_s = I_0 \left(\frac{T}{298} \right)^{\frac{2}{n}} e^{-4060\left(\frac{1}{T} - \frac{1}{298}\right)} \qquad \text{Equation (4).}$$

Equations (1) and (3) are solved simultaneously to obtain the value of junction temperature for given values of diode case temperature, DC power dissipation and RF power dissipation.

Diode Burnout

Any Schottky junction, be it an RF diode or the gate of a MESFET, is relatively delicate and can be burned out with excessive RF power. Many crystal video receivers used in RFID (tag) applications find themselves in poorly controlled environments where high power sources may be present. Examples are the areas around airport and FAA radars, nearby ham radio operators, the vicinity of a broadcast band transmitter, etc. In such environments, the Schottky diodes of the receiver can be protected by a device known as a limiter diode.[6] Formerly available only in radar warning receivers and other high cost electronic warfare applications, these diodes have been adapted to commercial and consumer circuits.

Avago offers a complete line of surface mountable PIN limiter diodes. Most notably, our HSMP-4820 (SOT-23) or HSMP-482B (SOT-323) can act as a very fast (nano-second) power-sensitive switch when placed between the antenna and the Schottky diode, shorting out the RF circuit temporarily and reflecting the excessive RF energy back out the antenna.

Assembly Instructions

SOT-323 PCB Footprint

A recommended PCB pad layout for the miniature SOT-323 (SC-70) package is shown in Figure 33 (dimensions are in inches).

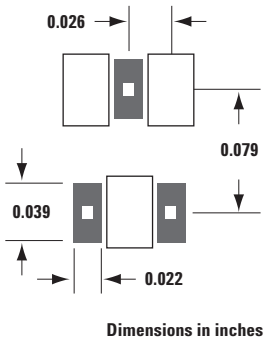


Figure 33. Recommended PCB Pad Layout for Avago's SC70 3L/SOT-323 Products.

A recommended PCB pad layout for the miniature SOT-363 (SC-70 6 lead) package is shown in Figure 34 (dimensions are in inches). This layout provides ample allowance for package placement by automated assembly equipment without adding parasitics that could impair the performance.

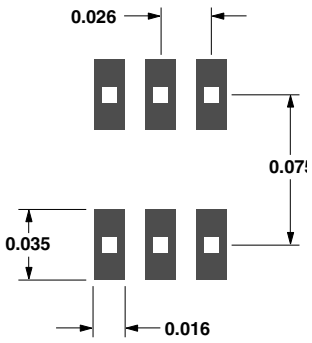


Figure 34. Recommended PCB Pad Layout for Avago's SC70 6L/SOT-363 Products.

[6] Avago Application Note 1050, Low Cost, Surface Mount Power Limiters.

SMT Assembly

Reliable assembly of surface mount components is a complex process that involves many material, process, and equipment factors, including: method of heating (e.g., IR or vapor phase reflow, wave soldering, etc.) circuit board material, conductor thickness and pattern, type of solder alloy, and the thermal conductivity and thermal mass of components. Components with a low mass, such as the SOT packages, will reach solder reflow temperatures faster than those with a greater mass.

Avago's diodes have been qualified to the time-temperature profile shown in Figure 35. This profile is representative of an IR reflow type of surface mount assembly process.

After ramping up from room temperature, the circuit board with components attached to it (held in place with solder paste) passes through one or more preheat zones. The preheat zones increase the temperature of the board and components to prevent thermal shock and begin evaporating solvents from the solder paste. The reflow zone briefly elevates the temperature sufficiently to produce a reflow of the solder.

The rates of change of temperature for the ramp-up and cool-down zones are chosen to be low enough to not cause deformation of the board or damage to components due to thermal shock. The maximum temperature in the reflow zone (T_{MAX}) should not exceed 260°C.

These parameters are typical for a surface mount assembly process for Avago diodes. As a general guideline, the circuit board and components should be exposed only to the minimum temperatures and times necessary to achieve a uniform reflow of solder.

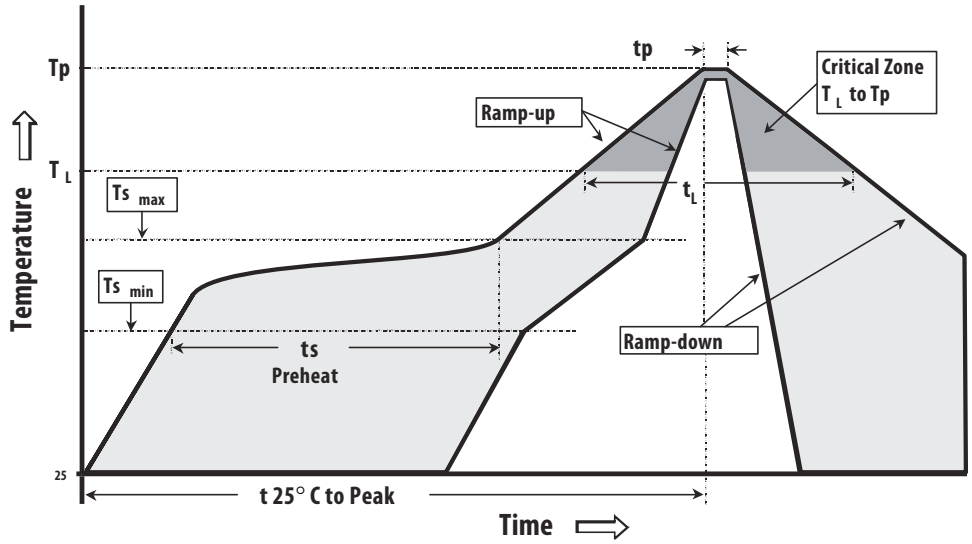


Figure 35. Surface Mount Assembly Profile.

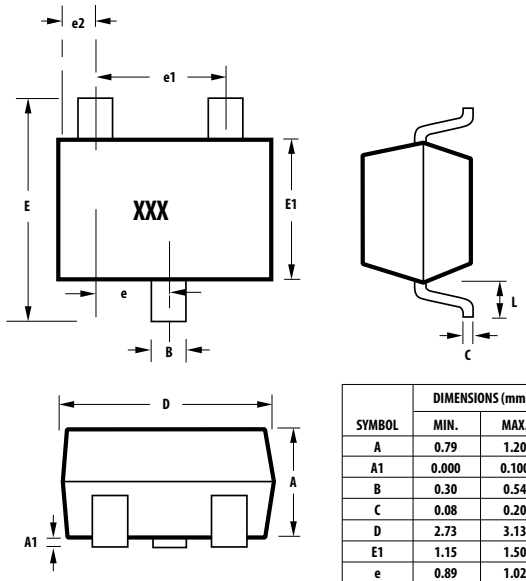
Lead-Free Reflow Profile Recommendation (IPC/JEDEC J-STD-020C)

Reflow Parameter		Lead-Free Assembly
Average ramp-up rate (Liquidus Temperature ($T_{S(max)}$ to Peak)		3°C/ second max
Preheat	Temperature Min ($T_{S(min)}$)	150°C
	Temperature Max ($T_{S(max)}$)	200°C
	Time (min to max) (t_S)	60-180 seconds
Ts(max) to TL Ramp-up Rate		3°C/second max
Time maintained above:	Temperature (T_L)	217°C
	Time (t_L)	60-150 seconds
Peak Temperature (T_P)		260 +0/-5°C
Time within 5 °C of actual Peak temperature (t_P)		20-40 seconds
Ramp-down Rate		6°C/second max
Time 25 °C to Peak Temperature		8 minutes max

Note 1: All temperatures refer to topside of the package, measured on the package body surface

Package Dimensions

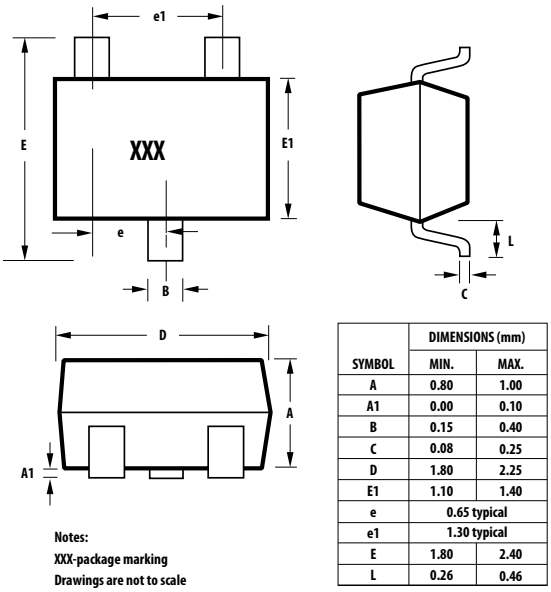
Outline 23 (SOT-23)



SYMBOL	DIMENSIONS (mm)	
	MIN.	MAX.
A	0.79	1.20
A1	0.000	0.100
B	0.30	0.54
C	0.08	0.20
D	2.73	3.13
E1	1.15	1.50
e	0.89	1.02
e1	1.78	2.04
e2	0.45	0.60
E	2.10	2.70
L	0.45	0.69

Notes:
XXX-package marking
Drawings are not to scale

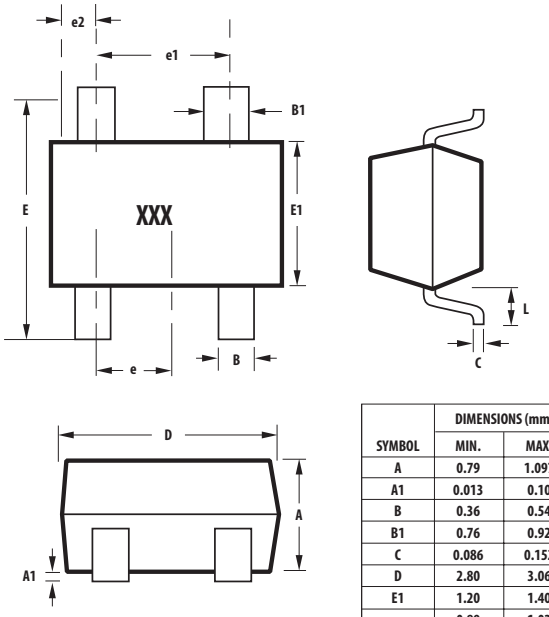
Outline SOT-323 (SC-70 3 Lead)



SYMBOL	DIMENSIONS (mm)	
	MIN.	MAX.
A	0.80	1.00
A1	0.00	0.10
B	0.15	0.40
C	0.08	0.25
D	1.80	2.25
E1	1.10	1.40
e	0.65 typical	
e1	1.30 typical	
E	1.80	2.40
L	0.26	0.46

Notes:
XXX-package marking
Drawings are not to scale

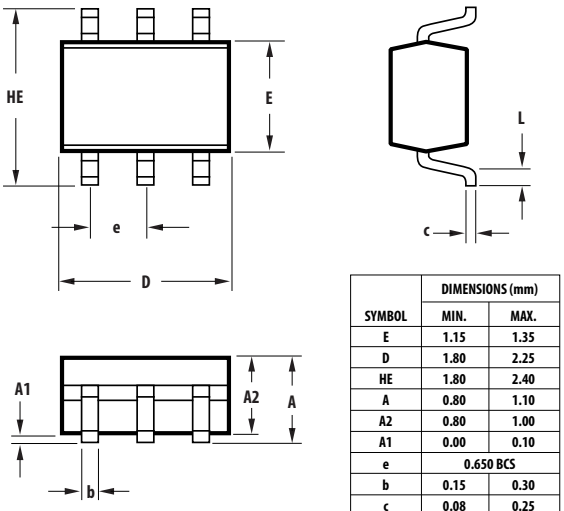
Outline 143 (SOT-143)



SYMBOL	DIMENSIONS (mm)	
	MIN.	MAX.
A	0.79	1.097
A1	0.013	0.10
B	0.36	0.54
B1	0.76	0.92
C	0.086	0.152
D	2.80	3.06
E1	1.20	1.40
e	0.89	1.02
e1	1.78	2.04
e2	0.45	0.60
E	2.10	2.65
L	0.45	0.69

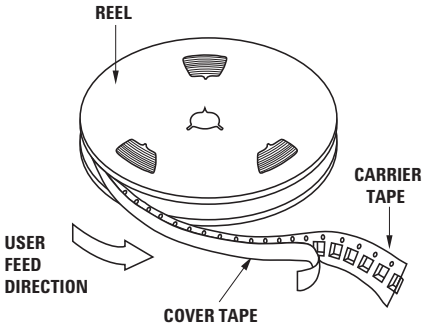
Notes:
XXX-package marking
Drawings are not to scale

Outline SOT-363 (SC-70 6 Lead)

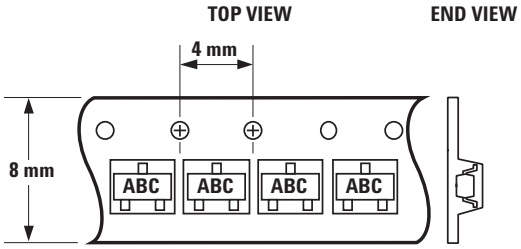


SYMBOL	DIMENSIONS (mm)	
	MIN.	MAX.
E	1.15	1.35
D	1.80	2.25
HE	1.80	2.40
A	0.80	1.10
A2	0.80	1.00
A1	0.00	0.10
e	0.650 BCS	
b	0.15	0.30
c	0.08	0.25
L	0.10	0.46

Device Orientation

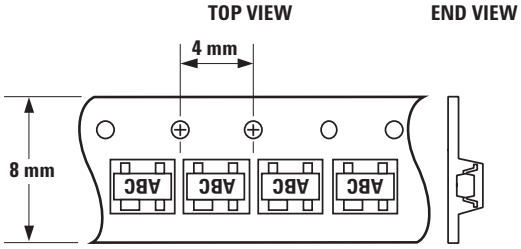


For Outlines SOT-23, -323



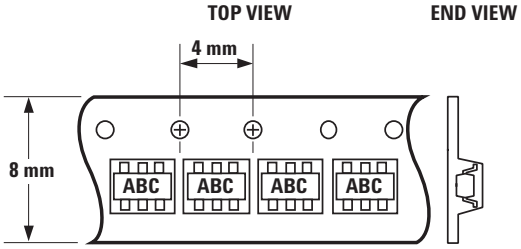
Note: "AB" represents package marking code.
"C" represents date code.

For Outline SOT-143



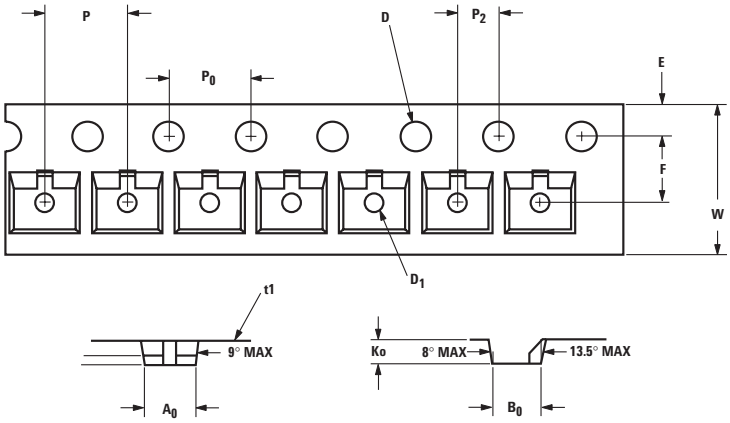
Note: "AB" represents package marking code.
"C" represents date code.

For Outline SOT-363



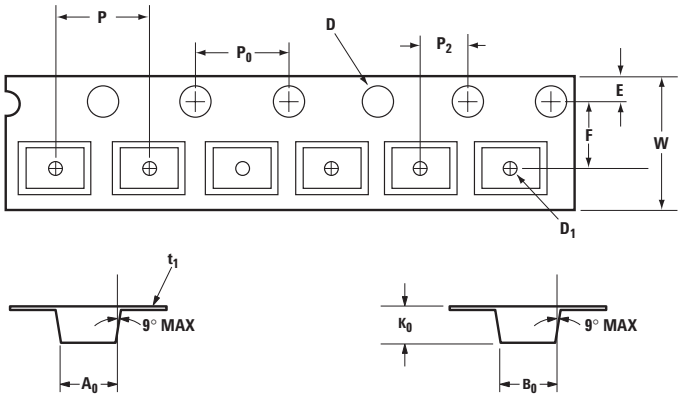
Note: "AB" represents package marking code.
"C" represents date code.

Tape Dimensions and Product Orientation
For Outline SOT-23



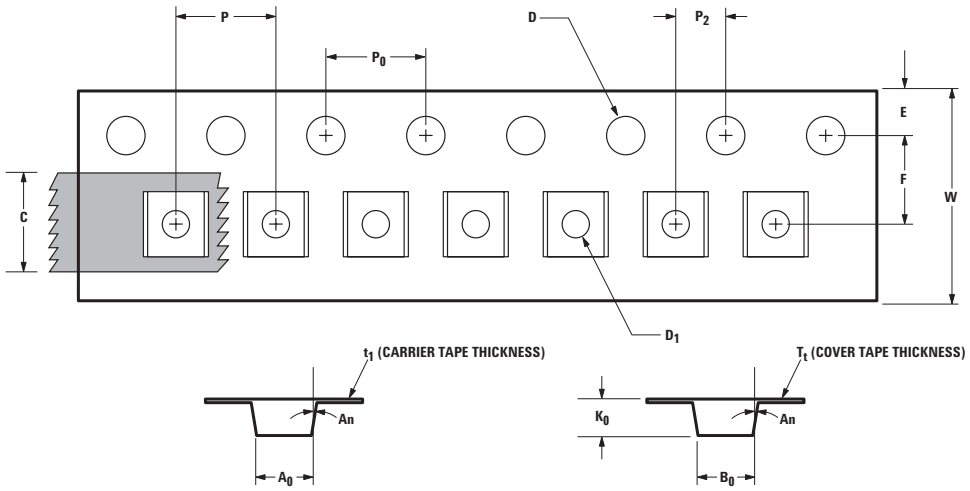
DESCRIPTION		SYMBOL	SIZE (mm)	SIZE (INCHES)
CAVITY	LENGTH	A_0	3.15 ± 0.10	0.124 ± 0.004
	WIDTH	B_0	2.77 ± 0.10	0.109 ± 0.004
	DEPTH	K_0	1.22 ± 0.10	0.048 ± 0.004
	PITCH	P	4.00 ± 0.10	0.157 ± 0.004
	BOTTOM HOLE DIAMETER	D_1	1.00 + 0.05	0.039 ± 0.002
PERFORATION	DIAMETER	D	1.50 + 0.10	0.059 + 0.004
	PITCH	P_0	4.00 ± 0.10	0.157 ± 0.004
	POSITION	E	1.75 ± 0.10	0.069 ± 0.004
CARRIER TAPE	WIDTH	W	8.00 +0.30 –0.10	0.315 +0.012 –0.004
	THICKNESS	t1	0.229 ± 0.013	0.009 ± 0.0005
DISTANCE BETWEEN CENTERLINE	CAVITY TO PERFORATION (WIDTH DIRECTION)	F	3.50 ± 0.05	0.138 ± 0.002
	CAVITY TO PERFORATION (LENGTH DIRECTION)	P_2	2.00 ± 0.05	0.079 ± 0.002

For Outline SOT-143



DESCRIPTION		SYMBOL	SIZE (mm)	SIZE (INCHES)
CAVITY	LENGTH	A_0	3.19 ± 0.10	0.126 ± 0.004
	WIDTH	B_0	2.80 ± 0.10	0.110 ± 0.004
	DEPTH	K_0	1.31 ± 0.10	0.052 ± 0.004
	PITCH	P	4.00 ± 0.10	0.157 ± 0.004
	BOTTOM HOLE DIAMETER	D_1	1.00 + 0.25	0.039 + 0.010
PERFORATION	DIAMETER	D	1.50 + 0.10	0.059 + 0.004
	PITCH	P_0	4.00 ± 0.10	0.157 ± 0.004
	POSITION	E	1.75 ± 0.10	0.069 ± 0.004
CARRIER TAPE	WIDTH	W	8.00 +0.30 –0.10	0.315+0.012 –0.004
	THICKNESS	t1	0.254 ± 0.013	0.0100 ± 0.0005
DISTANCE	CAVITY TO PERFORATION (WIDTH DIRECTION)	F	3.50 ± 0.05	0.138 ± 0.002
	CAVITY TO PERFORATION (LENGTH DIRECTION)	P_2	2.00 ± 0.05	0.079 ± 0.002

Tape Dimensions and Product Orientation
For Outlines SOT-323, -363



DESCRIPTION		SYMBOL	SIZE (mm)	SIZE (INCHES)
CAVITY	LENGTH	A_0	2.40 ± 0.10	0.094 ± 0.004
	WIDTH	B_0	2.40 ± 0.10	0.094 ± 0.004
	DEPTH	K_0	1.20 ± 0.10	0.047 ± 0.004
	PITCH	P	4.00 ± 0.10	0.157 ± 0.004
	BOTTOM HOLE DIAMETER	D_1	1.00 + 0.25	0.039 + 0.010
PERFORATION	DIAMETER	D	1.55 ± 0.05	0.061 ± 0.002
	PITCH	P_0	4.00 ± 0.10	0.157 ± 0.004
	POSITION	E	1.75 ± 0.10	0.069 ± 0.004
CARRIER TAPE	WIDTH	W	8.00 ± 0.30	0.315 ± 0.012
	THICKNESS	t_1	0.254 ± 0.02	0.0100 ± 0.0008
COVER TAPE	WIDTH	C	5.4 ± 0.10	0.205 ± 0.004
	TAPE THICKNESS	T_t	0.062 ± 0.001	0.0025 ± 0.00004
DISTANCE	CAVITY TO PERFORATION (WIDTH DIRECTION)	F	3.50 ± 0.05	0.138 ± 0.002
	CAVITY TO PERFORATION (LENGTH DIRECTION)	P_2	2.00 ± 0.05	0.079 ± 0.002
ANGLE	FOR SOT-323 (SC70-3 LEAD)	An	8°C MAX	
	FOR SOT-363 (SC70-6 LEAD)		10°C MAX	

Part Number Ordering Information

Part Number	No. of Devices	Container
HSMS-286x-TR2G	10000	13″ Reel
HSMS-286x-TR1G	3000	7″ Reel
HSMS-286x-BLKG	100	antistatic bag

where x = 0, 2, 3, 4, 5, B, C, E, F, K, L, P or R for HSMS-286x.

For product information and a complete list of distributors, please go to our web site: **www.avagotech.com**

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AV02-1388EN - August 26, 2009