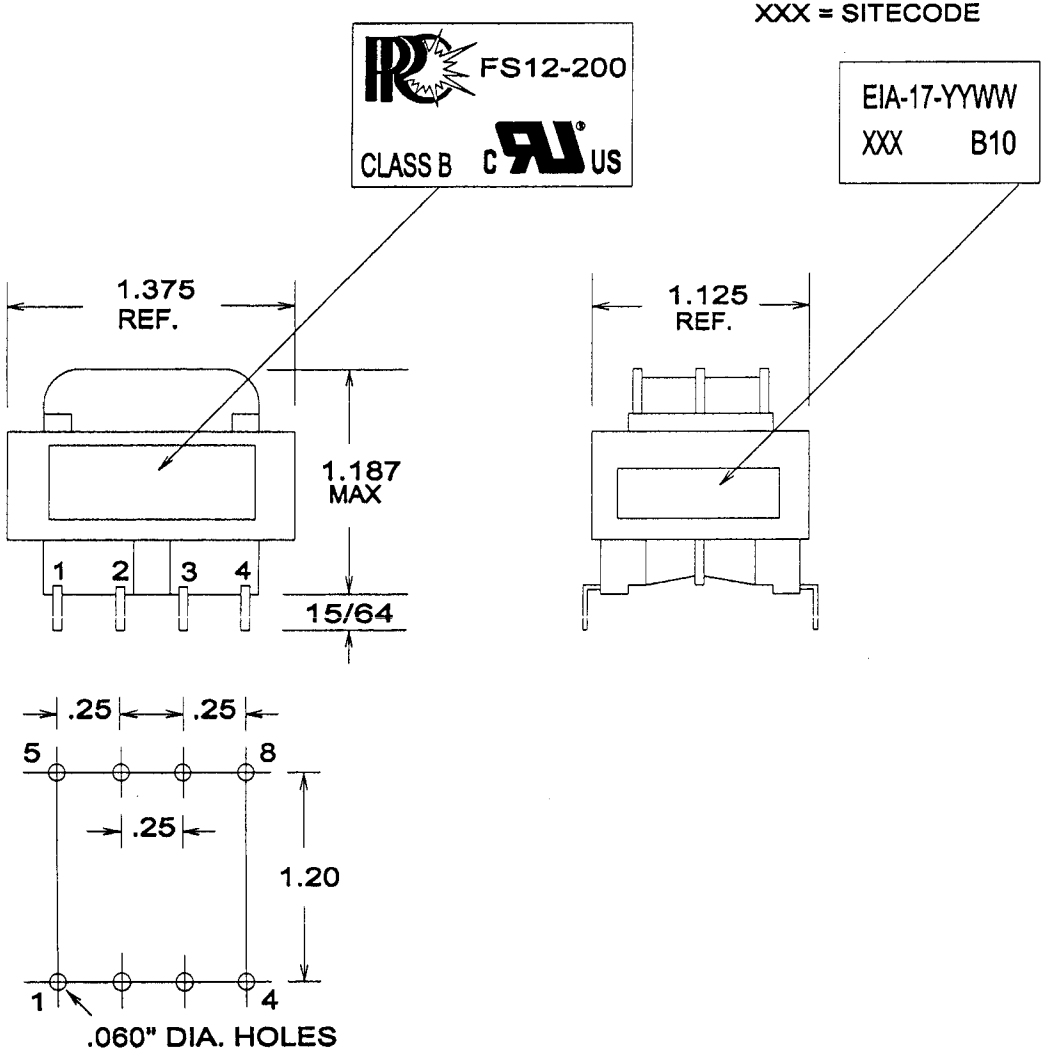
TOLERANCE UNLESS SPECIFIED =	.XXX= +/- .005	.XX= +/- .015	FRACTIONS= +/- .032

FS12-200.DC2

YYWW = YEAR, WEEK
XXX = SITECODE



PRODUCTION TESTS

TURNS RATIO = 100%		
DC RESISTANCE IN OHMS	(1-2)	675 TO 815
	(3-4)	825 TO 970
	(5-6)	2.3 TO 3.5
	(7-8)	2.9 TO 4.4

MAX EXCITATION CURRENT = .010 AMPS

APPLY = 230V, 60Hz PINS 1-4
CONNECT PINS 2-3

OPEN CIRCUIT VOLTAGE TEST:
APPLY 230V/60HZ PINS 1-4,CON. 2-3
READ 7.6 TO 8.0 EACH SECONDARY

HIPOT = 2500V P-S
1500V P-C, S-C
500V P-P, S-S

CONTINUITY = 100% PRIMARY

IMPREGNATION NOTES = 2 HOUR PREHEAT
PINS MUST BE FREE OF IMPREG.

FINAL ASSEMBLY NOTES

METHOD	MARKING
1 X 1	SEE LABEL DETAIL ABOVE

PART NO. : FS12-200