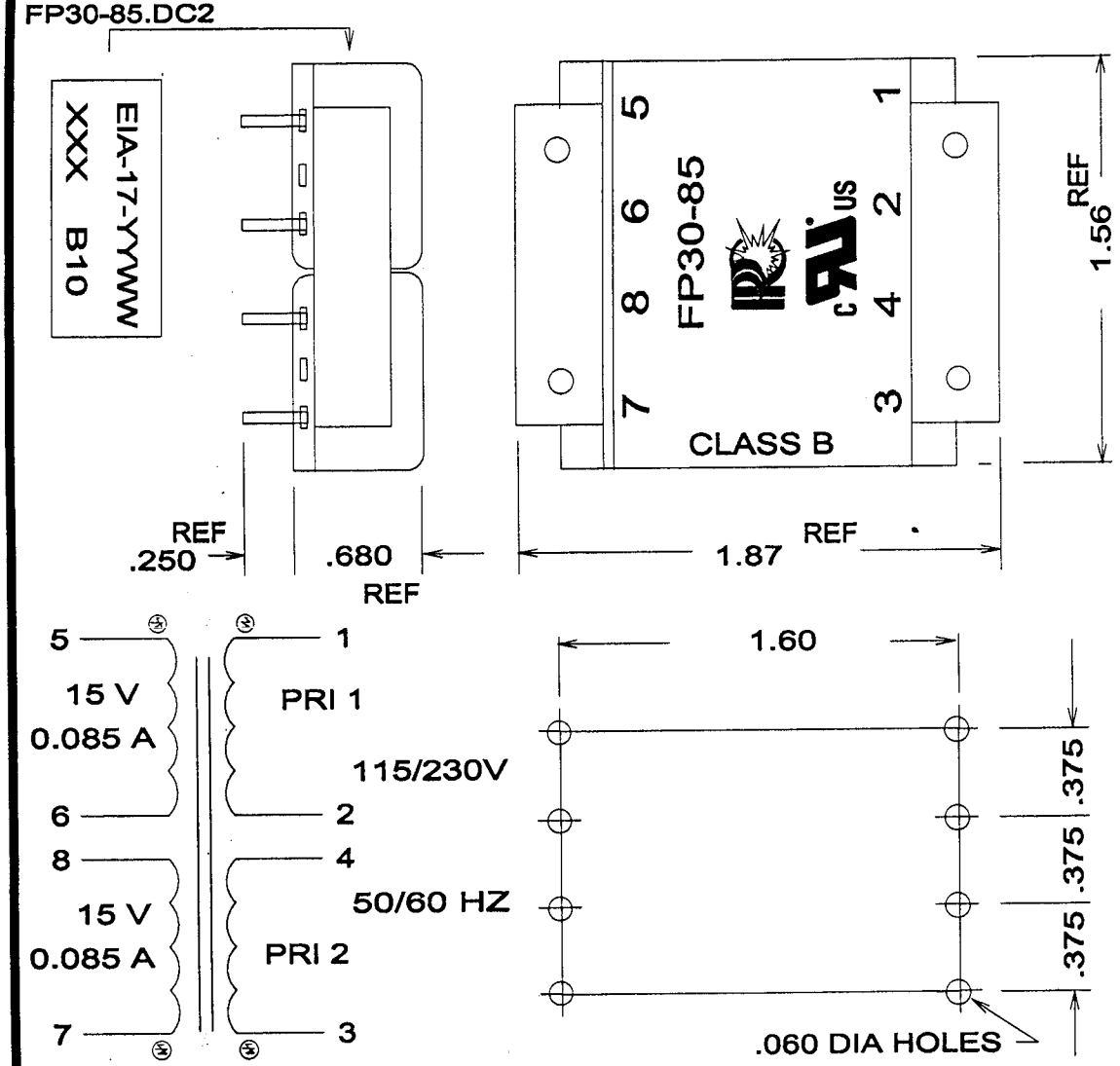
TOLERANCE UNLESS SPECIFIED =	.XXX= +/- .005	.XX= +/- .015	FRACTIONS= +/- .032

FP30-85.DC2



PRODUCTION TESTS

TURNS RATIO = 100%	
DC RESISTANCE IN OHMS	1-2 = 3-4 = 765 TO 930
	5-6 = 7-8 = 26.5 TO 32.5
MAX EXCITATION CURRENT = .010 A	
APPLY = 230V 60HZ, 1-4 (TIE 2+3)	
OPEN CIRCUIT VOLTAGE	
EACH PRI = 114.5 TO 115.5 V	
EACH SEC = 19.5 TO 20.3 V	
HIPOT = 2000V PRI'S TO SEC'S	
1500V PRI'S, SEC'S TO CORE	
500V P-P, S-S	
IMPREGNATION NOTES = PREHEAT 2 HRS	
PINS TO FREE OF IMPREGNATION	

FINAL ASSEMBLY NOTES

METHOD	1 X 1	MARKING ON	PRINTED WRAPPER DATE & SITE CODE ON DECAL

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