

# Coiltronics DR Series

## High power density, high efficiency, shielded inductors



### Product description

- Lead free, RoHS compliant
- 125°C maximum total operating temperature
- Four sizes of shielded drum core inductors
- Inductance range from 0.33 $\mu$ H to 1000 $\mu$ H
- Current range up to 56 amps peak
- Magnetic shielding
- Secure mounting
- Ferrite core material

### Applications

- Computer, DVD players, and portable power devices
- LCD panels
- DC-DC converters
- Buck, boost, forward, and resonant converters
- Noise filtering and filter chokes

### Environmental data

- Storage temperature range (Component): -40°C to +125°C
- Operating temperature range: -40°C to +125°C (ambient + self-temperature rise)
- Solder reflow temperature: J-STD-020D compliant

### Packaging:

- Supplied in tape and reel packaging (per reel):
  - DR73 1350
  - DR74 1100
  - DR125 600
  - DR127 350



Powering Business Worldwide



The Coiltronics brand of magnetics (formerly of the Bussmann Division of Cooper Industries) is now part of Eaton's Electrical Group, Electronics Division.

**Coiltronics is now part of Eaton**  
**Same great products plus even more.**

Product specifications

| Part Number | Rated Inductance (μH) | OCL <sup>1</sup> ±20% (μH) | I <sub>rms</sub> <sup>2</sup> Amps | I <sub>sat</sub> <sup>3</sup> Amps Peak | DCR <sup>4</sup> (Ω) Typ. | Volt-μSec <sup>5</sup> Typ. |
|-------------|-----------------------|----------------------------|------------------------------------|-----------------------------------------|---------------------------|-----------------------------|
| DR73-R33-R  | 0.33                  | 0.306                      | 6.21                               | 14.4                                    | 0.0073                    | 1.98                        |
| DR73-1R0-R  | 1.00                  | 0.992                      | 5.28                               | 7.97                                    | 0.0102                    | 3.56                        |
| DR73-1R5-R  | 1.50                  | 1.482                      | 4.67                               | 6.52                                    | 0.0130                    | 4.36                        |
| DR73-2R2-R  | 2.20                  | 2.070                      | 4.15                               | 5.52                                    | 0.0165                    | 5.15                        |
| DR73-3R3-R  | 3.30                  | 3.540                      | 3.31                               | 4.22                                    | 0.0259                    | 6.73                        |
| DR73-4R7-R  | 4.70                  | 4.422                      | 3.09                               | 3.78                                    | 0.0297                    | 7.52                        |
| DR73-6R8-R  | 6.80                  | 6.480                      | 2.55                               | 3.12                                    | 0.0435                    | 9.11                        |
| DR73-8R2-R  | 8.20                  | 8.930                      | 2.19                               | 2.66                                    | 0.0592                    | 10.7                        |
| DR73-100-R  | 10.0                  | 10.30                      | 2.08                               | 2.47                                    | 0.0656                    | 11.5                        |
| DR73-150-R  | 15.0                  | 15.01                      | 1.83                               | 2.05                                    | 0.0844                    | 13.9                        |
| DR73-220-R  | 22.0                  | 22.65                      | 1.62                               | 1.67                                    | 0.107                     | 17.0                        |
| DR73-330-R  | 33.0                  | 34.41                      | 1.31                               | 1.35                                    | 0.166                     | 21.0                        |
| DR73-470-R  | 47.0                  | 48.62                      | 1.08                               | 1.14                                    | 0.241                     | 24.9                        |
| DR73-680-R  | 68.0                  | 68.91                      | 0.89                               | 0.96                                    | 0.358                     | 29.7                        |
| DR73-820-R  | 82.0                  | 80.37                      | 0.86                               | 0.89                                    | 0.384                     | 32.1                        |
| DR73-101-R  | 100                   | 101.4                      | 0.73                               | 0.79                                    | 0.527                     | 36.0                        |
| DR73-151-R  | 150                   | 150.9                      | 0.58                               | 0.65                                    | 0.851                     | 44.0                        |
| DR73-221-R  | 220                   | 223.3                      | 0.52                               | 0.53                                    | 1.05                      | 53.5                        |
| DR73-331-R  | 330                   | 325.5                      | 0.42                               | 0.44                                    | 1.59                      | 64.5                        |
| DR73-471-R  | 470                   | 465.8                      | 0.35                               | 0.37                                    | 2.36                      | 77.2                        |
| DR73-681-R  | 680                   | 676.5                      | 0.29                               | 0.31                                    | 3.47                      | 93.1                        |
| DR73-821-R  | 820                   | 821.7                      | 0.27                               | 0.28                                    | 3.93                      | 103                         |
| DR73-102-R  | 1000                  | 995.0                      | 0.26                               | 0.25                                    | 4.34                      | 113                         |

1. Open Circuit Inductance Test Parameters: 100kHz, 0.25V<sub>rms</sub>, 0.0Adc.
2. RMS current for an approximate DT of 40°C without core loss.  
It is recommended that the temperature of the part not exceed 125°C.
3. Peak current for approximate 30% roll off at 20°C.
4. DCR limits @ 20°C.
5. Applied Volt-Time product (V-μS) across the inductor. This value represent the applied V-μSat 100kHz necessary to generate a core loss equal to 10% of the total losses for 40°C temperature rise.

6. Part number definition: DRxxx-yyy-R
  - DRxxx = product code and size,
  - yyy = inductance value in μH,
  - R = decimal point. If no R is present, third character = # of zeros
  - "-R" suffix = RoHS compliant

Product specifications

| Part Number | Rated Inductance (μH) | OCL <sup>1</sup> ±20% (μH) | I <sub>rms</sub> <sup>2</sup> Amps | I <sub>sat</sub> <sup>3</sup> Amps Peak | DCR <sup>4</sup> (Ω) Typ. | Volt-μSec <sup>5</sup> Typ. |
|-------------|-----------------------|----------------------------|------------------------------------|-----------------------------------------|---------------------------|-----------------------------|
| DR74-R33-R  | 0.33                  | 0.294                      | 6.26                               | 18.4                                    | 0.0074                    | 1.71                        |
| DR74-1R0-R  | 1.00                  | 0.952                      | 5.39                               | 10.2                                    | 0.0099                    | 3.08                        |
| DR74-1R5-R  | 1.50                  | 1.422                      | 4.94                               | 8.35                                    | 0.0118                    | 3.76                        |
| DR74-2R2-R  | 2.20                  | 1.986                      | 4.76                               | 7.06                                    | 0.0126                    | 4.45                        |
| DR74-3R3-R  | 3.30                  | 3.396                      | 3.94                               | 5.40                                    | 0.0183                    | 5.81                        |
| DR74-4R7-R  | 4.70                  | 5.182                      | 3.34                               | 4.37                                    | 0.0254                    | 7.18                        |
| DR74-6R8-R  | 6.80                  | 7.344                      | 2.60                               | 3.67                                    | 0.0418                    | 8.55                        |
| DR74-8R2-R  | 8.20                  | 8.566                      | 2.53                               | 3.40                                    | 0.0441                    | 9.23                        |
| DR74-100-R  | 10.0                  | 9.882                      | 2.41                               | 3.17                                    | 0.0489                    | 9.92                        |
| DR74-150-R  | 15.0                  | 16.09                      | 2.11                               | 2.48                                    | 0.0637                    | 12.7                        |
| DR74-220-R  | 22.0                  | 21.73                      | 1.75                               | 2.13                                    | 0.0925                    | 14.7                        |
| DR74-330-R  | 33.0                  | 33.01                      | 1.41                               | 1.73                                    | 0.143                     | 18.1                        |
| DR74-470-R  | 47.0                  | 49.64                      | 1.15                               | 1.41                                    | 0.216                     | 22.2                        |
| DR74-680-R  | 68.0                  | 69.67                      | 1.03                               | 1.19                                    | 0.265                     | 26.3                        |
| DR74-820-R  | 82.0                  | 80.95                      | 0.91                               | 1.11                                    | 0.345                     | 28.4                        |
| DR74-101-R  | 100                   | 101.6                      | 0.86                               | 0.99                                    | 0.383                     | 31.8                        |
| DR74-151-R  | 150                   | 150.0                      | 0.69                               | 0.81                                    | 0.591                     | 38.6                        |
| DR74-221-R  | 220                   | 227.0                      | 0.56                               | 0.66                                    | 0.907                     | 47.5                        |
| DR74-331-R  | 330                   | 335.6                      | 0.45                               | 0.54                                    | 1.41                      | 57.8                        |
| DR74-471-R  | 470                   | 465.3                      | 0.40                               | 0.46                                    | 1.74                      | 68.1                        |
| DR74-681-R  | 680                   | 671.2                      | 0.33                               | 0.38                                    | 2.58                      | 81.7                        |
| DR74-821-R  | 820                   | 812.7                      | 0.31                               | 0.35                                    | 2.93                      | 89.9                        |
| DR74-102-R  | 1000                  | 1009                       | 0.27                               | 0.31                                    | 3.89                      | 100                         |

1. Open Circuit Inductance Test Parameters: 100kHz, 0.25V<sub>rms</sub>, 0.0Adc.
2. RMS current for an approximate DT of 40°C without core loss.  
It is recommended that the temperature of the part not exceed 125°C.
3. Peak current for approximate 30% roll off at 20°C.
4. DCR limits @ 20°C.
5. Applied Volt-Time product (V-μS) across the inductor. This value represent the applied V-μSat 100kHz necessary to generate a core loss equal to 10% of the total losses for 40°C temperature rise.

6. Part number definition: DRxxx-yyy-R
  - DRxxx = product code and size,
  - yyy = inductance value in μH,
  - R = decimal point. If no R is present, third character = # of zeros
  - "-R" suffix = RoHS compliant

Product specifications

| Part Number | Rated Inductance (μH) | OCL <sup>1</sup> ±20% (μH) | $I_{rms}^2$ Amps | $I_{sat}^3$ Amps Peak | DCR <sup>4</sup> (Ω) Typ. | Volt-μSec <sup>5</sup> Typ. |
|-------------|-----------------------|----------------------------|------------------|-----------------------|---------------------------|-----------------------------|
| DR125-R47-R | 0.47                  | 0.456                      | 17.6             | 33.0                  | 0.0018                    | 3.17                        |
| DR125-1R0-R | 1.00                  | 0.894                      | 15.0             | 23.6                  | 0.0024                    | 4.43                        |
| DR125-1R5-R | 1.50                  | 1.478                      | 13.8             | 18.3                  | 0.0029                    | 5.70                        |
| DR125-2R2-R | 2.20                  | 2.208                      | 10.9             | 15.0                  | 0.0045                    | 6.97                        |
| DR125-3R3-R | 3.30                  | 3.084                      | 9.26             | 12.7                  | 0.0063                    | 8.23                        |
| DR125-4R7-R | 4.70                  | 5.274                      | 7.18             | 9.71                  | 0.0105                    | 10.8                        |
| DR125-6R8-R | 6.80                  | 6.588                      | 6.64             | 8.68                  | 0.0123                    | 12.0                        |
| DR125-8R2-R | 8.20                  | 8.048                      | 5.54             | 7.86                  | 0.0176                    | 13.3                        |
| DR125-100-R | 10.0                  | 9.654                      | 5.35             | 7.17                  | 0.0189                    | 14.6                        |
| DR125-150-R | 15.0                  | 15.35                      | 4.27             | 5.69                  | 0.0298                    | 18.4                        |
| DR125-180-R | 18.0                  | 17.70                      | 3.81             | 5.32                  | 0.0377                    | 19.6                        |
| DR125-220-R | 22.0                  | 22.36                      | 3.70             | 4.71                  | 0.0396                    | 22.2                        |
| DR125-330-R | 33.0                  | 33.74                      | 3.28             | 3.84                  | 0.0505                    | 27.2                        |
| DR125-470-R | 47.0                  | 47.47                      | 2.71             | 3.24                  | 0.0740                    | 32.3                        |
| DR125-560-R | 56.0                  | 55.24                      | 2.31             | 3.00                  | 0.102                     | 34.8                        |
| DR125-680-R | 68.0                  | 67.91                      | 2.22             | 2.70                  | 0.101                     | 38.6                        |
| DR125-820-R | 82.0                  | 86.89                      | 2.05             | 2.39                  | 0.128                     | 43.7                        |
| DR125-101-R | 100                   | 102.7                      | 1.78             | 2.20                  | 0.170                     | 47.5                        |
| DR125-151-R | 150                   | 151.1                      | 1.48             | 1.81                  | 0.248                     | 57.6                        |
| DR125-221-R | 220                   | 216.8                      | 1.19             | 1.51                  | 0.384                     | 69.0                        |
| DR125-331-R | 330                   | 332.6                      | 1.06             | 1.22                  | 0.482                     | 85.5                        |
| DR125-471-R | 470                   | 473.1                      | 0.87             | 1.02                  | 0.718                     | 102                         |
| DR125-681-R | 680                   | 679.8                      | 0.70             | 0.85                  | 1.10                      | 122                         |
| DR125-821-R | 820                   | 828.0                      | 0.60             | 0.77                  | 1.49                      | 135                         |
| DR125-102-R | 1000                  | 1008                       | 0.57             | 0.70                  | 1.69                      | 149                         |
| DR125-472-R | 4700                  | 4720                       | 0.268            | 0.32                  | 7.53                      | 322.4                       |
| DR125-124-R | 120000                | 120630                     | 0.060            | 0.069                 | 150                       | 1521                        |

1. Open Circuit Inductance Test Parameters: 100kHz, 0.25V<sub>rms</sub>, 0.0Adc.
2. RMS current for an approximate DT of 40°C without core loss.  
It is recommended that the temperature of the part not exceed 125°C.
3. Peak current for approximate 30% roll off at 20°C.
4. DCR limits @ 20°C.
5. Applied Volt-Time product (V-μs) across the inductor. This value represent the applied V-μSat 100kHz necessary to generate a core loss equal to 10% of the total losses for 40°C temperature rise.

6. Part number definition: DRxxx-yyy-R
  - DRxxx = product code and size,
  - yyy = inductance value in μH,
  - R = decimal point. If no R is present, third character = # of zeros
  - "-R" suffix = RoHS compliant

## Product specifications

| Part Number | Rated Inductance (μH) | OCL <sup>1</sup> ±20% (μH) | $I_{rms}^2$ Amps | $I_{sat}^3$ Amps Peak | DCR <sup>4</sup> (Ω) Typ. | Volt-μSec <sup>5</sup> Typ. |
|-------------|-----------------------|----------------------------|------------------|-----------------------|---------------------------|-----------------------------|
| DR127-R47-R | 0.47                  | 0.419                      | 17.9             | 56.0                  | 0.00195                   | 3.50                        |
| DR127-1R0-R | 1.00                  | 0.821                      | 15.5             | 40.0                  | 0.00313                   | 4.90                        |
| DR127-1R5-R | 1.50                  | 1.357                      | 13.5             | 31.1                  | 0.00341                   | 6.30                        |
| DR127-2R2-R | 2.20                  | 2.027                      | 12.5             | 25.5                  | 0.00402                   | 7.70                        |
| DR127-3R3-R | 3.30                  | 2.831                      | 10.5             | 21.5                  | 0.00567                   | 9.10                        |
| DR127-4R7-R | 4.70                  | 4.841                      | 8.25             | 16.5                  | 0.00917                   | 11.9                        |
| DR127-6R8-R | 6.80                  | 7.387                      | 7.34             | 13.3                  | 0.0116                    | 14.7                        |
| DR127-8R2-R | 8.20                  | 8.861                      | 6.32             | 12.2                  | 0.0157                    | 16.1                        |
| DR127-100-R | 10.0                  | 10.47                      | 6.04             | 11.2                  | 0.0172                    | 17.5                        |
| DR127-150-R | 15.0                  | 14.09                      | 5.03             | 9.66                  | 0.0247                    | 20.3                        |
| DR127-220-R | 22.0                  | 22.93                      | 4.00             | 7.57                  | 0.0391                    | 25.9                        |
| DR127-330-R | 33.0                  | 33.92                      | 3.23             | 6.22                  | 0.0600                    | 31.5                        |
| DR127-470-R | 47.0                  | 47.05                      | 2.95             | 5.28                  | 0.0719                    | 37.1                        |
| DR127-680-R | 68.0                  | 66.48                      | 2.44             | 4.44                  | 0.105                     | 44.1                        |
| DR127-820-R | 82.0                  | 79.75                      | 2.09             | 4.06                  | 0.143                     | 48.3                        |
| DR127-101-R | 100                   | 99.31                      | 1.96             | 3.64                  | 0.163                     | 53.9                        |
| DR127-151-R | 150                   | 144.9                      | 1.59             | 3.01                  | 0.247                     | 65.1                        |
| DR127-221-R | 220                   | 221.5                      | 1.29             | 2.43                  | 0.376                     | 80.5                        |
| DR127-331-R | 330                   | 323.6                      | 1.04             | 2.01                  | 0.574                     | 97.3                        |
| DR127-471-R | 470                   | 467.1                      | 0.85             | 1.68                  | 0.861                     | 117                         |
| DR127-681-R | 680                   | 676.7                      | 0.76             | 1.39                  | 1.08                      | 141                         |
| DR127-821-R | 820                   | 818.1                      | 0.65             | 1.27                  | 1.47                      | 155                         |
| DR127-102-R | 1000                  | 1005                       | 0.61             | 1.14                  | 1.66                      | 172                         |

1. Open Circuit Inductance Test Parameters: 100kHz, 0.25V<sub>rms</sub>, 0.0Adc.

2. RMS current for an approximate DT of 40°C without core loss.

It is recommended that the temperature of the part not exceed 125°C.

3. Peak current for approximate 30% roll off at 20°C.

4. DCR limits @ 20°C.

5. Applied Volt-Time product (V-μs) across the inductor. This value represent the applied V-μSat 100kHz necessary to generate a core loss equal to 10% of the total losses for 40°C temperature rise.

6. Part number definition: DRxxx-yyy-R

- DRxxx = product code and size,

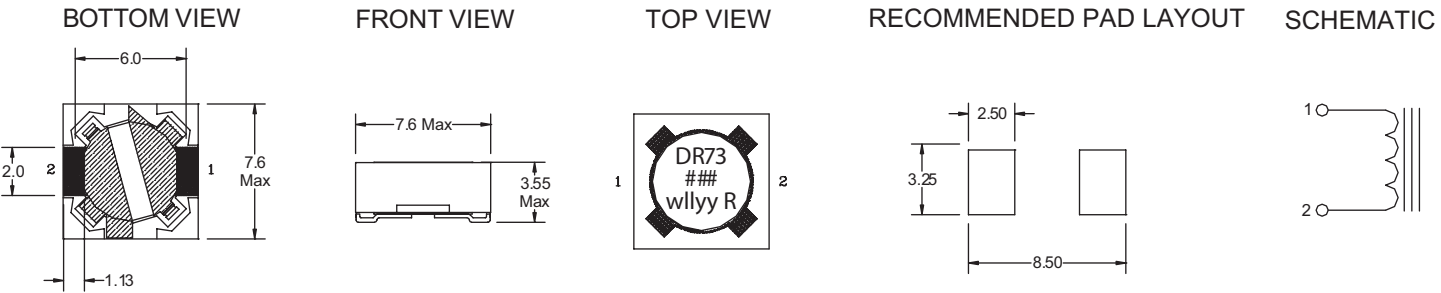
- yyy = inductance value in μH,

- R = decimal point. If no R is present, third character = # of zeros

- "-R" suffix = RoHS compliant

Dimensions - mm

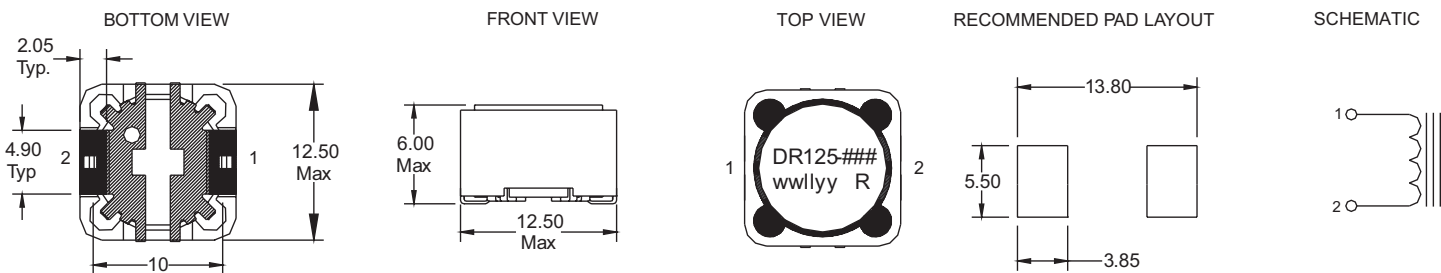
DR73 Series



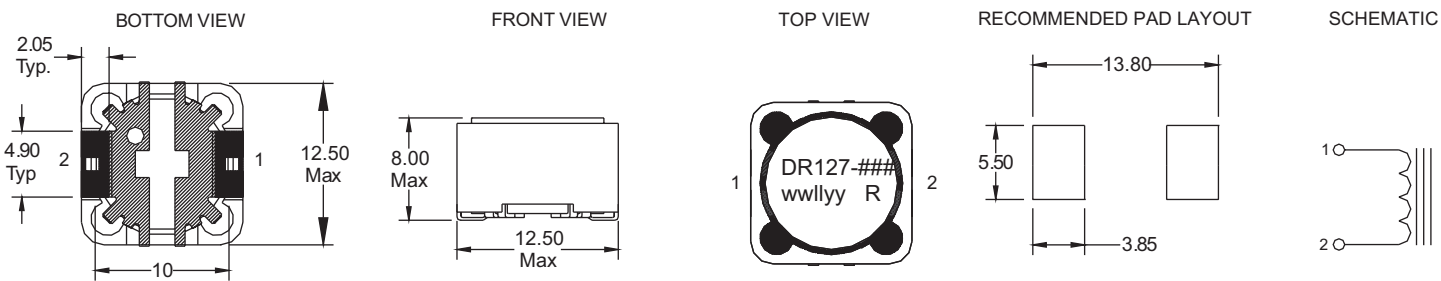
DR74 Series



DR125 Series



DR127 Series



### = Inductance value per family chart  
wllly and wwllly = (date code) R = revision level

## Packaging information - mm

### DR73 Series

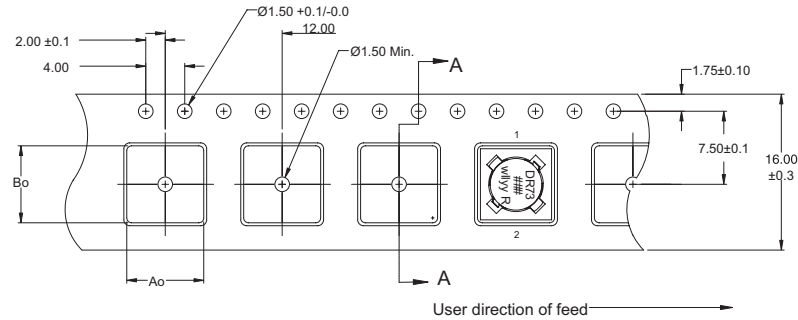
Supplied in tape and reel packaging,  
1350 parts per reel, 13" diameter reel.

$A_o=7.90\text{mm}$

$B_o=7.90\text{mm}$

$K_o=3.80\text{mm}$

SECTION A-A



ACTUAL SIZE  
DR73

### DR74 Series

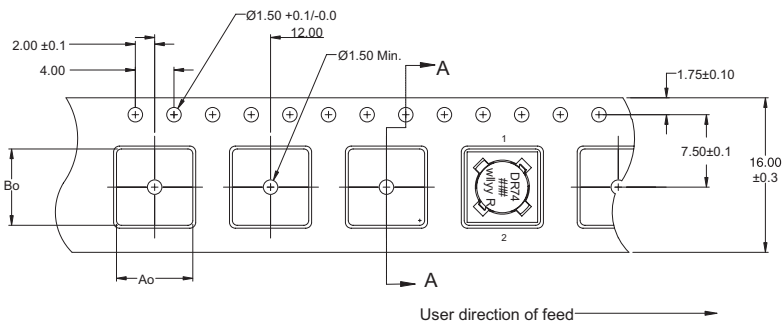
Supplied in tape and reel packaging,  
1100 parts per reel, 13" diameter reel.

$A_o=7.90\text{mm}$

$B_o=7.90\text{mm}$

$K_o=4.70\text{mm}$

SECTION A-A



ACTUAL SIZE  
DR74

### DR125 Series

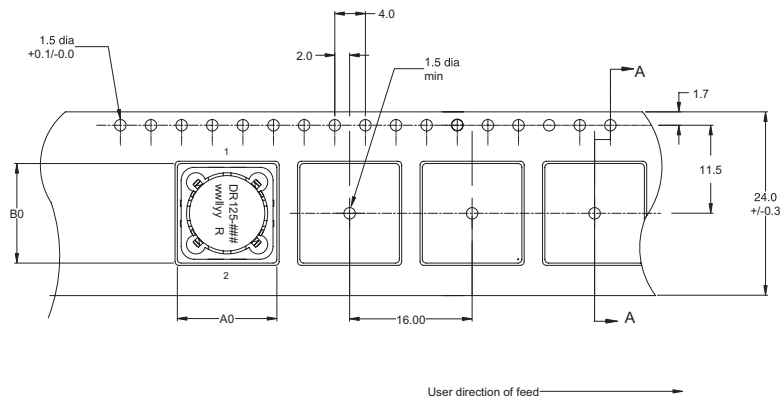
Supplied in tape and reel packaging,  
600 parts per reel, 13" diameter reel

$A_o=13.0\text{mm}$

$B_o=13.0\text{mm}$

$K_o=6.30\text{mm}$

SECTION A-A



ACTUAL SIZE  
DR125

### DR127 Series

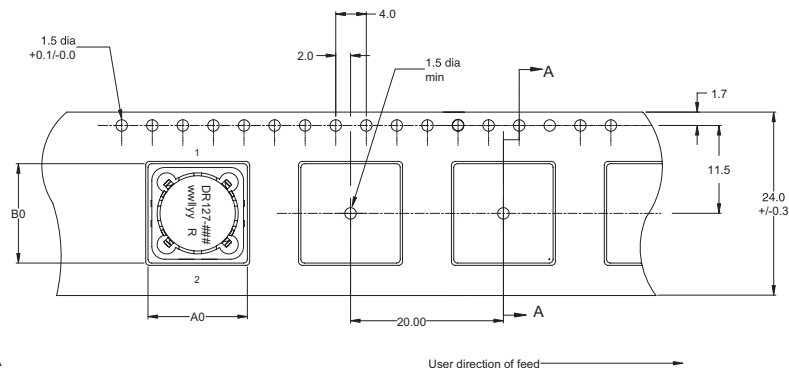
Supplied in tape and reel packaging,  
350 parts per reel, 13" diameter reel.

$A_o=13.0\text{mm}$

$B_o=13.0\text{mm}$

$K_o=8.30\text{mm}$

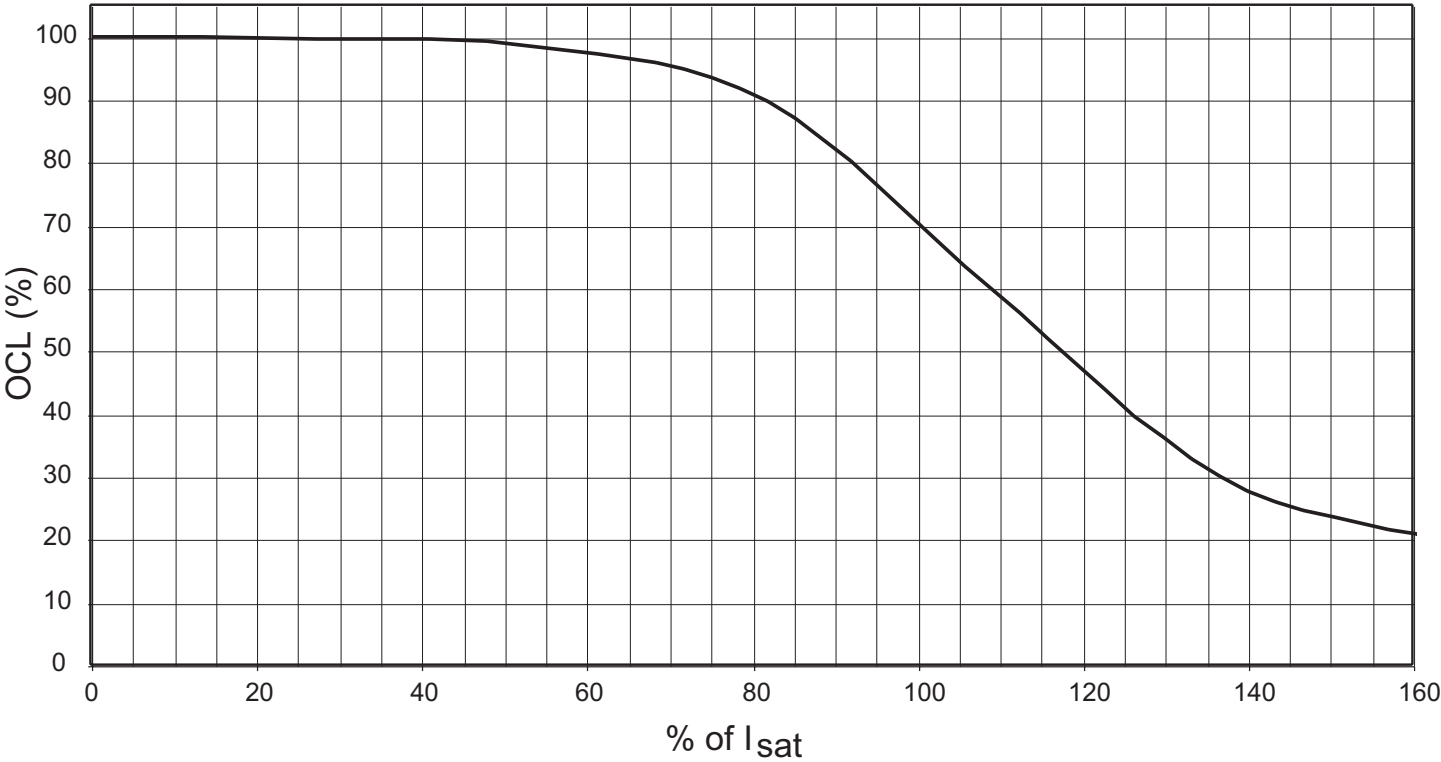
SECTION A-A



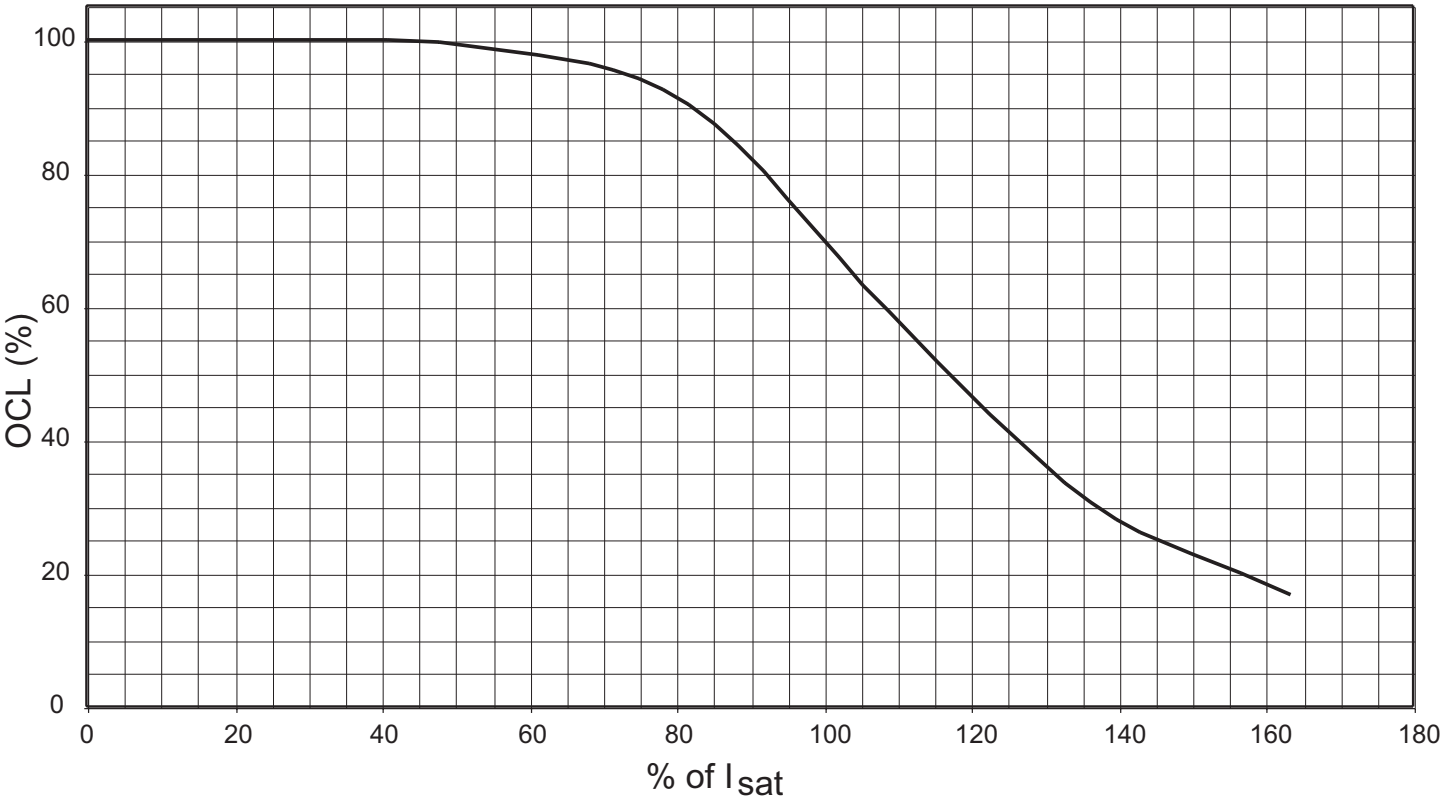
ACTUAL SIZE  
DR127

Inductance characteristics

OCL vs I<sub>sat</sub> DR73

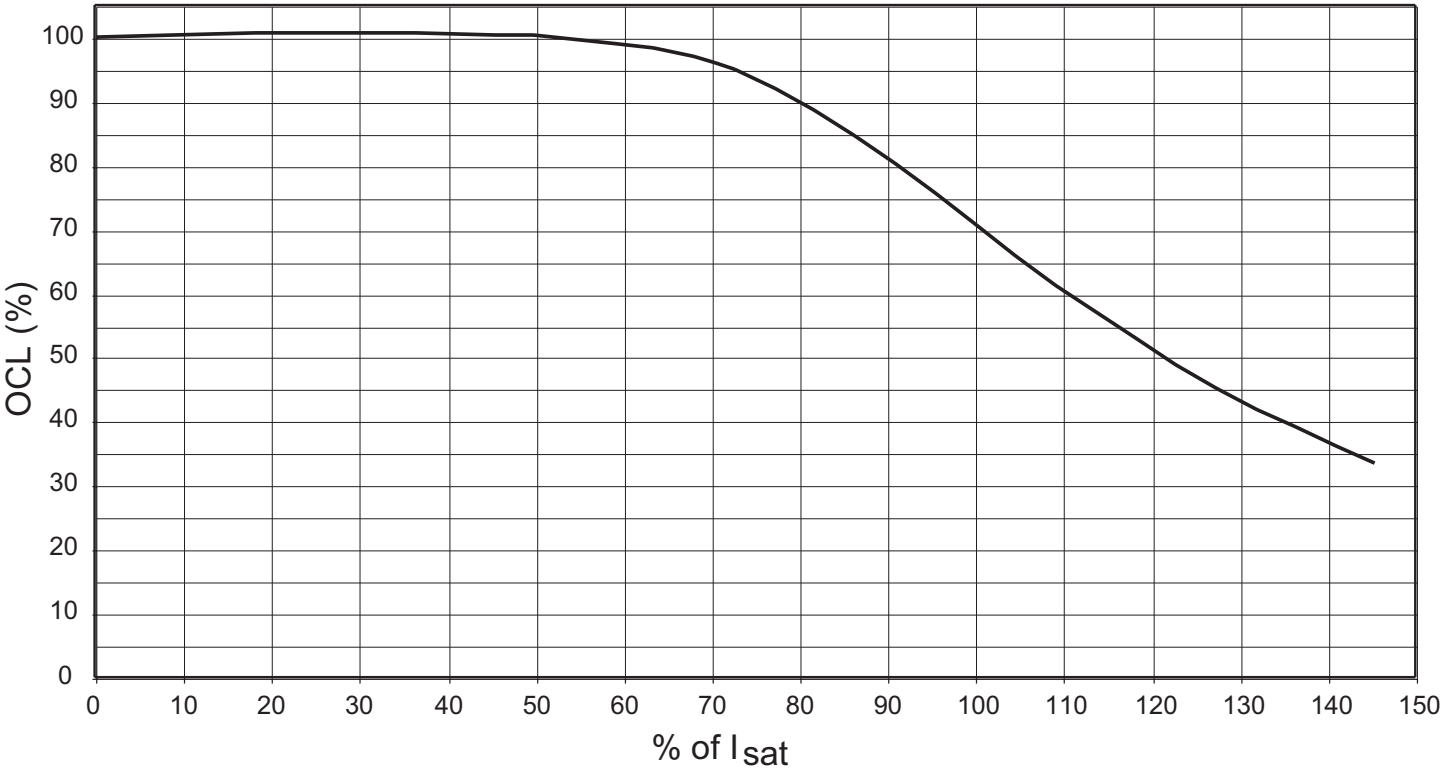


OCL vs I<sub>sat</sub> DR74

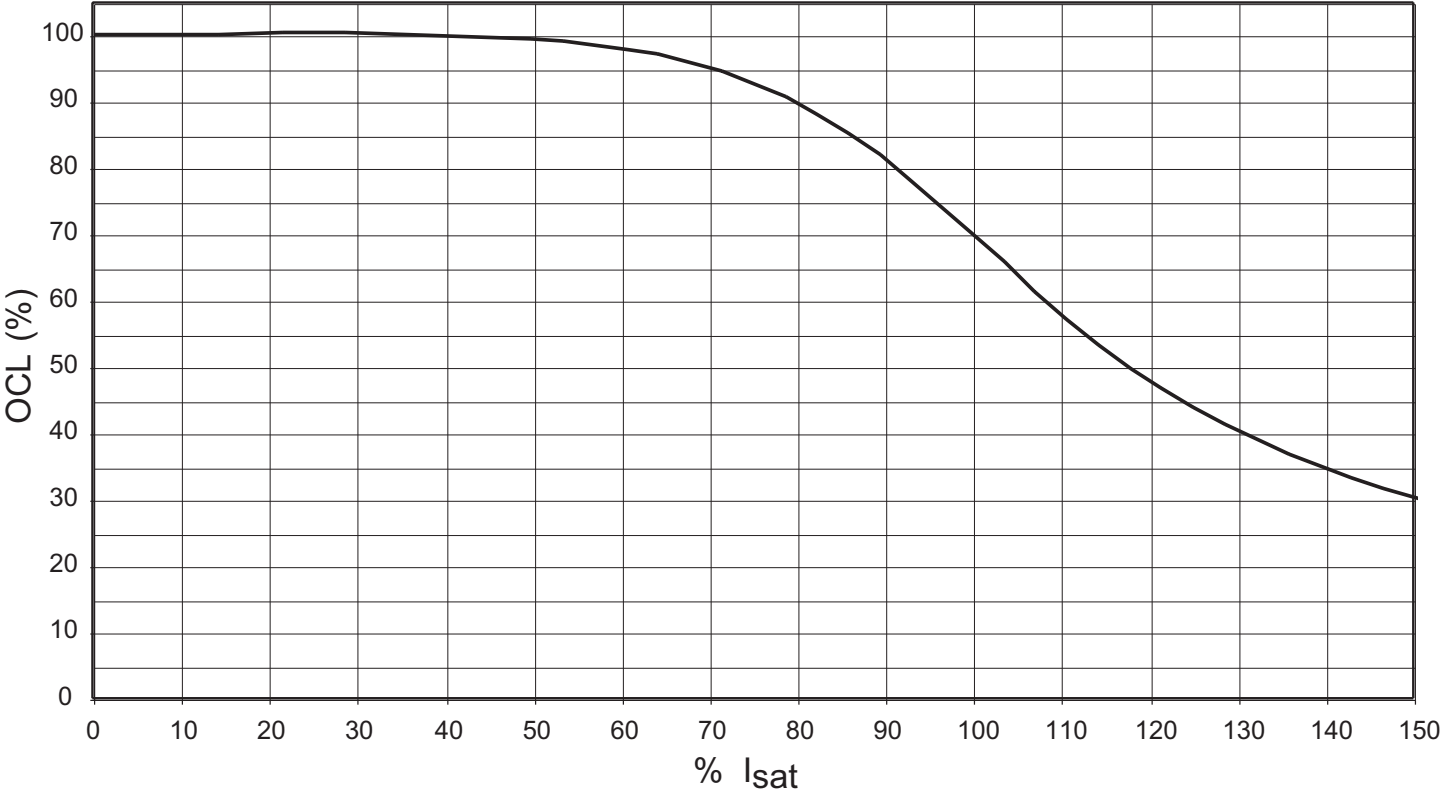


Inductance characteristics

OCL vs I<sub>sat</sub> DR125

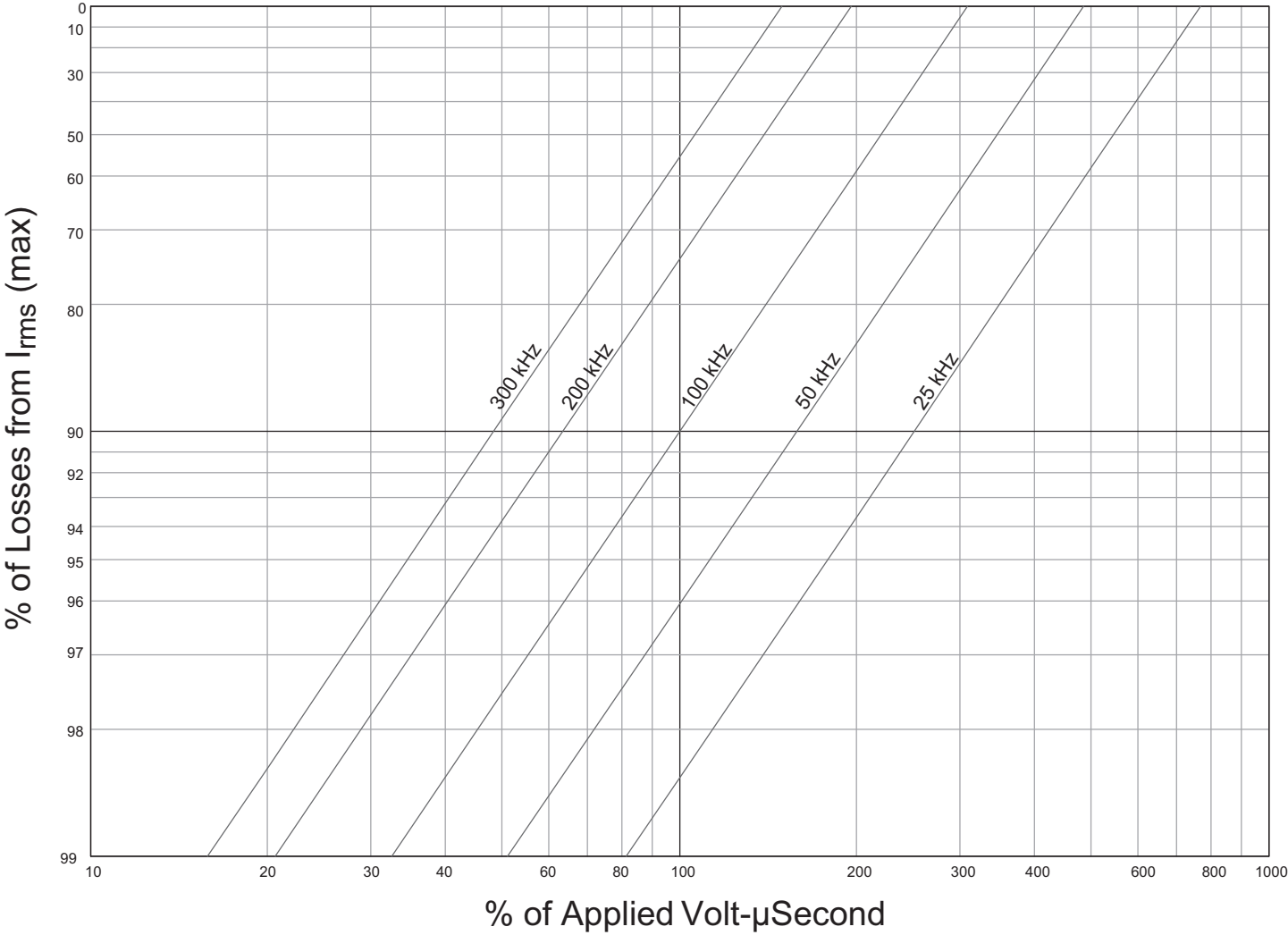


OCL vs I<sub>sat</sub> DR127



Core loss

$I_{rms}$  Derating with Core Loss



## Solder reflow profile

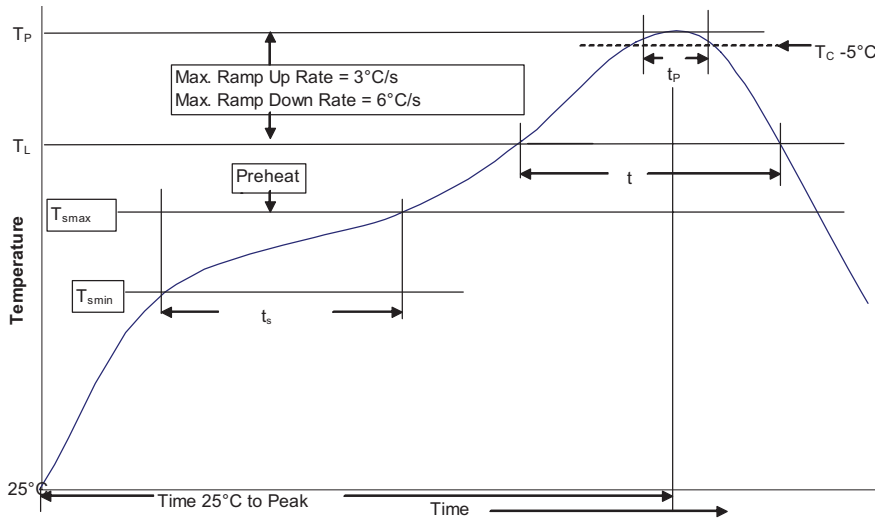


Table 1 - Standard SnPb Solder (T<sub>C</sub>)

| Package Thickness | Volume mm <sup>3</sup> <350 | Volume mm <sup>3</sup> ≥350 |
|-------------------|-----------------------------|-----------------------------|
| <2.5mm            | 235°C                       | 220°C                       |
| ≥2.5mm            | 220°C                       | 220°C                       |

Table 2 - Lead (Pb) Free Solder (T<sub>C</sub>)

| Package Thickness | Volume mm <sup>3</sup> <350 | Volume mm <sup>3</sup> 350 - 2000 | Volume mm <sup>3</sup> >2000 |
|-------------------|-----------------------------|-----------------------------------|------------------------------|
| <1.6mm            | 260°C                       | 260°C                             | 260°C                        |
| 1.6 – 2.5mm       | 260°C                       | 250°C                             | 245°C                        |
| >2.5mm            | 250°C                       | 245°C                             | 245°C                        |

## Reference JEDEC J-STD-020D

| Profile Feature                                                                                    | Standard SnPb Solder | Lead (Pb) Free Solder |
|----------------------------------------------------------------------------------------------------|----------------------|-----------------------|
| Preheat and Soak                                                                                   |                      |                       |
| • Temperature min. (T <sub>smin</sub> )                                                            | 100°C                | 150°C                 |
| • Temperature max. (T <sub>smax</sub> )                                                            | 150°C                | 200°C                 |
| • Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )                                 | 60-120 Seconds       | 60-120 Seconds        |
| Average ramp up rate T <sub>smax</sub> to T <sub>p</sub>                                           | 3°C/ Second Max.     | 3°C/ Second Max.      |
| Liquidous temperature (T <sub>L</sub> )                                                            | 183°C                | 217°C                 |
| Time at liquidous (t <sub>L</sub> )                                                                | 60-150 Seconds       | 60-150 Seconds        |
| Peak package body temperature (T <sub>p</sub> )*                                                   | Table 1              | Table 2               |
| Time (t <sub>p</sub> )** within 5 °C of the specified classification temperature (T <sub>C</sub> ) | 20 Seconds**         | 30 Seconds**          |
| Average ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )                                      | 6°C/ Second Max.     | 6°C/ Second Max.      |
| Time 25°C to Peak Temperature                                                                      | 6 Minutes Max.       | 8 Minutes Max.        |

\* Tolerance for peak profile temperature (T<sub>p</sub>) is defined as a supplier minimum and a user maximum.

\*\* Tolerance for time at peak profile temperature (t<sub>p</sub>) is defined as a supplier minimum and a user maximum.

### North America

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